

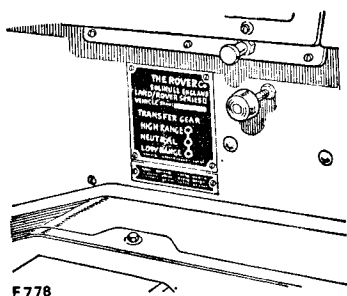
LAND-ROVER

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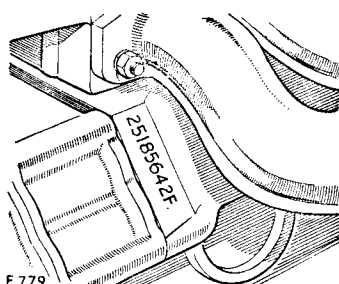
PARTS CATALOGUE

Z 031/100/SNL/001

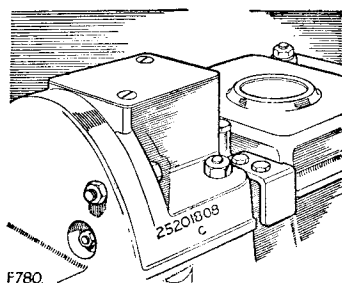
LOCATION OF VEHICLE AND UNIT NUMBERS



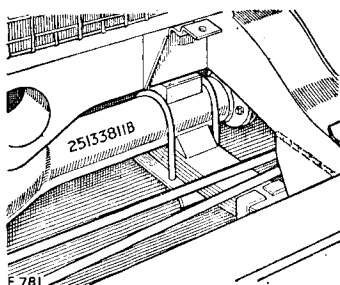
Vehicle and chassis number



Engine number



Gearbox number



Front and rear axle number

GENERAL EXPLANATION

This Parts catalogue is to be used for all Series III Belgian Army 2½ litre petrol 4×2 Land Rover vehicles.

Reference is made throughout the text to the 'left-hand' (L.H.) and 'right-hand' (R.H.) sides of the vehicle, rather than to 'near-side' and 'off-side'. The 'left-hand side' is that to the left hand when the vehicle is viewed from the rear.

When ordering parts, always:

- (1) Quote a part or assembly number, giving the description of the part and the vehicle or unit number for which it is required.
- (2) Order from the nearest authorised Rover Distributor or Dealer.
- (3) Specify how despatch is to be made.

Vehicle and unit serial numbers:

Vehicle and chassis number range	90400000A
Engine commencing number	99500001B
Gearbox number range	90100000A
Front and rear axle commencing number	90300001D

ALPHABETICAL INDEX

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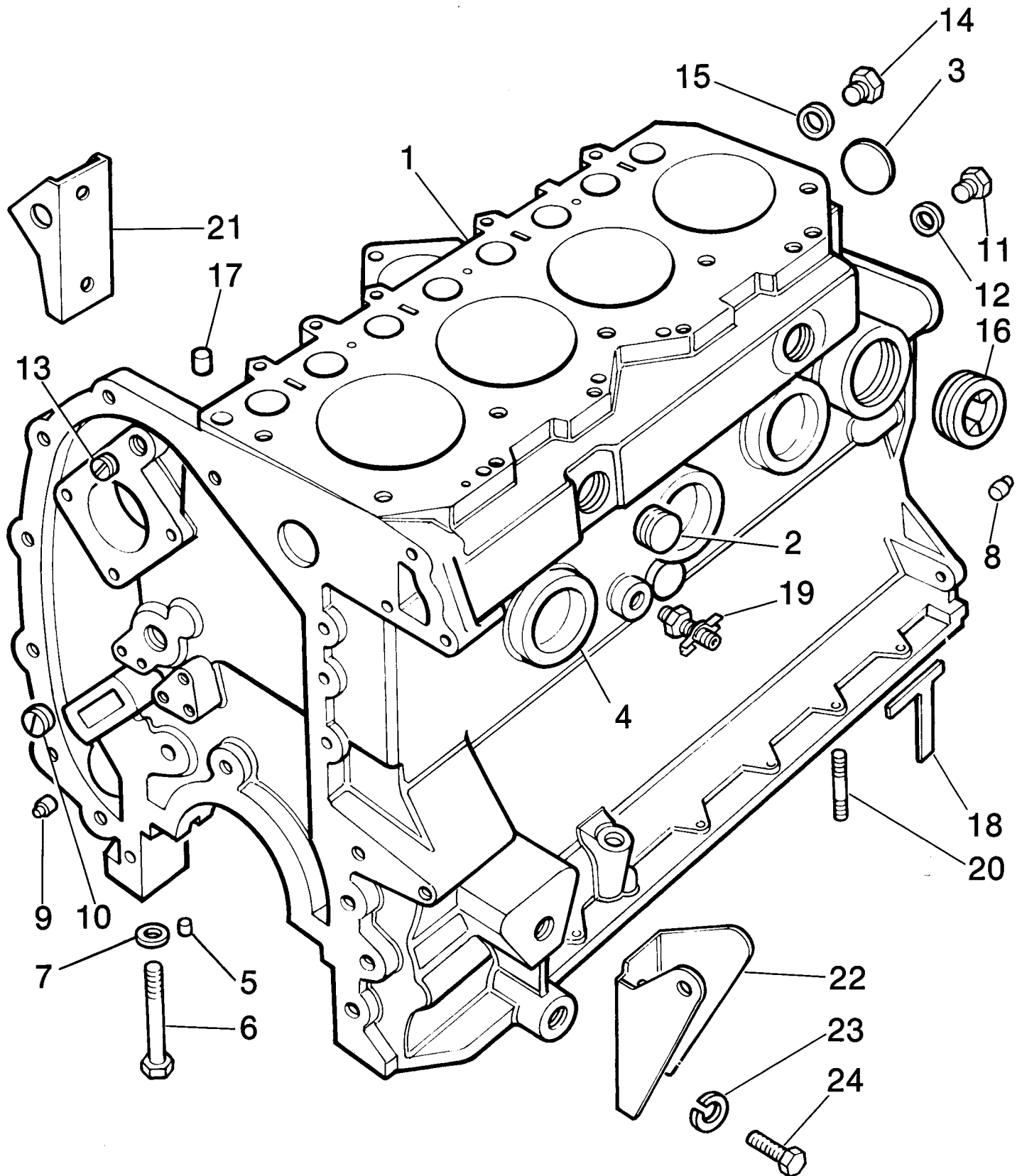
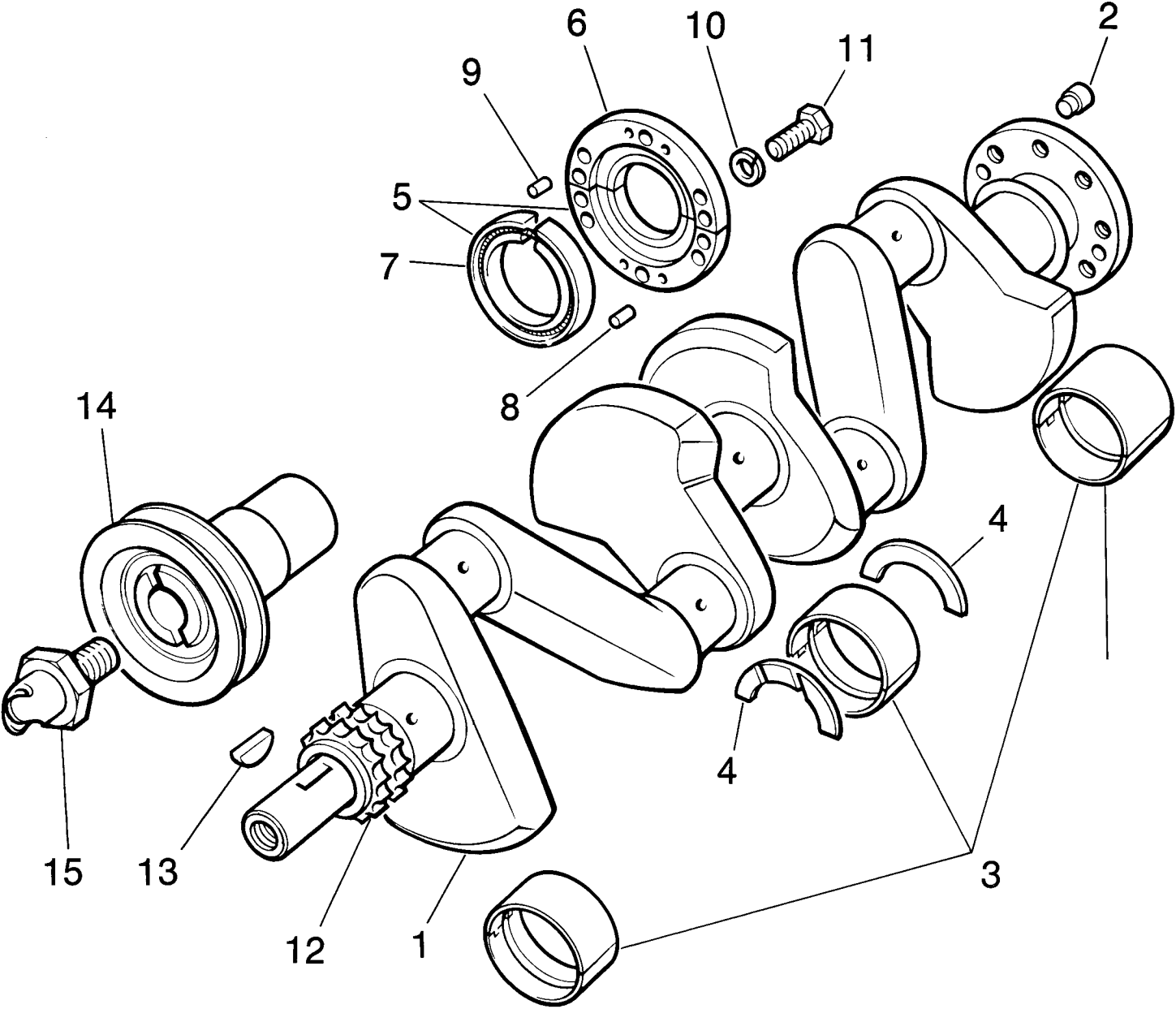


Plate Ref.	Rover Part No.	Description	Qt	
	RTC1202*	ENGINE AND CLUTCH ASSEMBLY	1	2805-99-824-0457
1	608327	CYLINDER BLOCK ASSEMBLY	1	5340-99-824-7854
2	597586	Cup plug	2	5340-99-817-3885
3	587628	Core plug (cup-type) 1 $\frac{3}{4}$ " diameter	2	5340-99-806-2193
	525497	Plug (cup-type) $\frac{15}{16}$ " diameter	1	5340-99-844-9944
4	525428	Cup plug	3	5315-99-850-1611
5	501593	Dowel, locating main bearing and bearing cap	6	5306-99-850-0493
6	247755	Set bolt, for main bearing	6	5310-99-850-0494
7	247758	Spring washer, for set bolt	6	5315-99-850-0084
8	52124	Dowel, locating flywheel housing	2	5315-99-849-8855
9	213700	Dowel, for timing chain adjuster	2	4730-99-850-0459
10	247127	Plug, for oil gallery, front	1	4730-99-873-7634
11	536577	Plug, for oil gallery, rear	1	5330-99-850-1592
12	243959	Joint washer, for rear plug	1	4730-99-850-1103
13	247861	Plug, for tappet feed gallery pipe (front)	1	4730-99-850-1138
14	273166	Plug, for tappet feed gallery pipe (rear)	1	5330-99-850-0445
15	243968	Joint washer, for tappet feed gallery pipe plug (rear)	1	4730-99-874-0234
16	527269	Plug, for redundant heater hole	1	5315-99-873-8071
17	247965	Plug, for tappet feed hole	1	2805-99-874-1185
18	537279	Packing strip, for rear main bearing cap	2	2910-99-823-5125
19	602915	Drain tap, for cylinder block	1	5307-99-844-9907
20	252621	Stud, for exhaust manifold	1	2510-99-844-9635
21	516133	Engine support bracket, R.H. front	1	
22	554437	Engine support bracket, L.H. front	1	5310-99-941-6658
23	3078	Spring washer	4	5305-99-941-0566
24	255085	Set bolt $\frac{1}{2}$ " UNF $\times$ 1" long	3	5305-99-941-0567
	255086	Set bolt $\frac{1}{2}$ " UNF $\times$ 1 $\frac{1}{8}$ " long	1	2805-99-895-1585
	GEG162	Decarbonising gasket set	1	
	608124	Engine overhaul gasket set	1	2805-99-874-0274
	600245	Stud kit for cylinder block	1	2815-99-850-1614
	503160	Cylinder liner	4	
	601316	Cylinder block, crankshaft, pistons and camshaft	1	

0002

* Indicates new part not used on previous vehicles



CRANKSHAFT

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty	NATO P. No.
1	554982	CRANKSHAFT ASSEMBLY, STANDARD	1	2810-99-824-2043
	525852	CRANKSHAFT ASSEMBLY, .010" U/S	1	2805-99-824-8011
	525853	CRANKSHAFT ASSEMBLY, .020" U/S	1	2805-99-824-8012
2	265779	Dowel, for flywheel	1	5315-99-849-9291
3	RTC1729	Main bearing set, standard	1	
	RTC1729010	Main bearing set, .010" U/S	1	
	RTC1729020	Main bearing set, .020" U/S	1	
4	538130	Thrust washer for crankshaft, standard	1	2805-99-810-0761
	538131	Thrust washer for crankshaft, .0025" O/S	1	2805-99-810-0762
	538132	Thrust washer for crankshaft, .005" O/S	1	2805-99-810-0763
	538133	Thrust washer for crankshaft, .0075" O/S	1	3120-99-821-0118
	538134	Thrust washer for crankshaft, .010" O/S	1	3120-99-821-0119
5	542494	REAR BEARING OIL SEAL ASSEMBLY	1	2805-99-874-0571
6	523240	Rear bearing split seal halves	2	2805-99-844-9893
7	542492	Oil seal complete for rear bearing	1	2805-99-874-0272
	270656	Silicone grease (1 oz tube)	1	
8	90519064	Dowel, lower	2	5315-99-844-9930
9	246464	Dowel, upper	2	5315-99-850-0352
10	3074	Spring washer	10	5310-99-941-6654
11	255208	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{7}{8}$ " long	10	5305-99-941-0279
12	568333	Chainwheel on crankshaft	1	2805-99-810-0765
13	235770	Key, locating chainwheel and pulley	2	5315-99-850-0441
14	587583	Crankshaft pulley	1	
15	503665	Starting dog	1	2805-99-844-9911
15a	247771	LOCKWASHER FOR STARTING DOG	1	2805-99-850-0496

0004

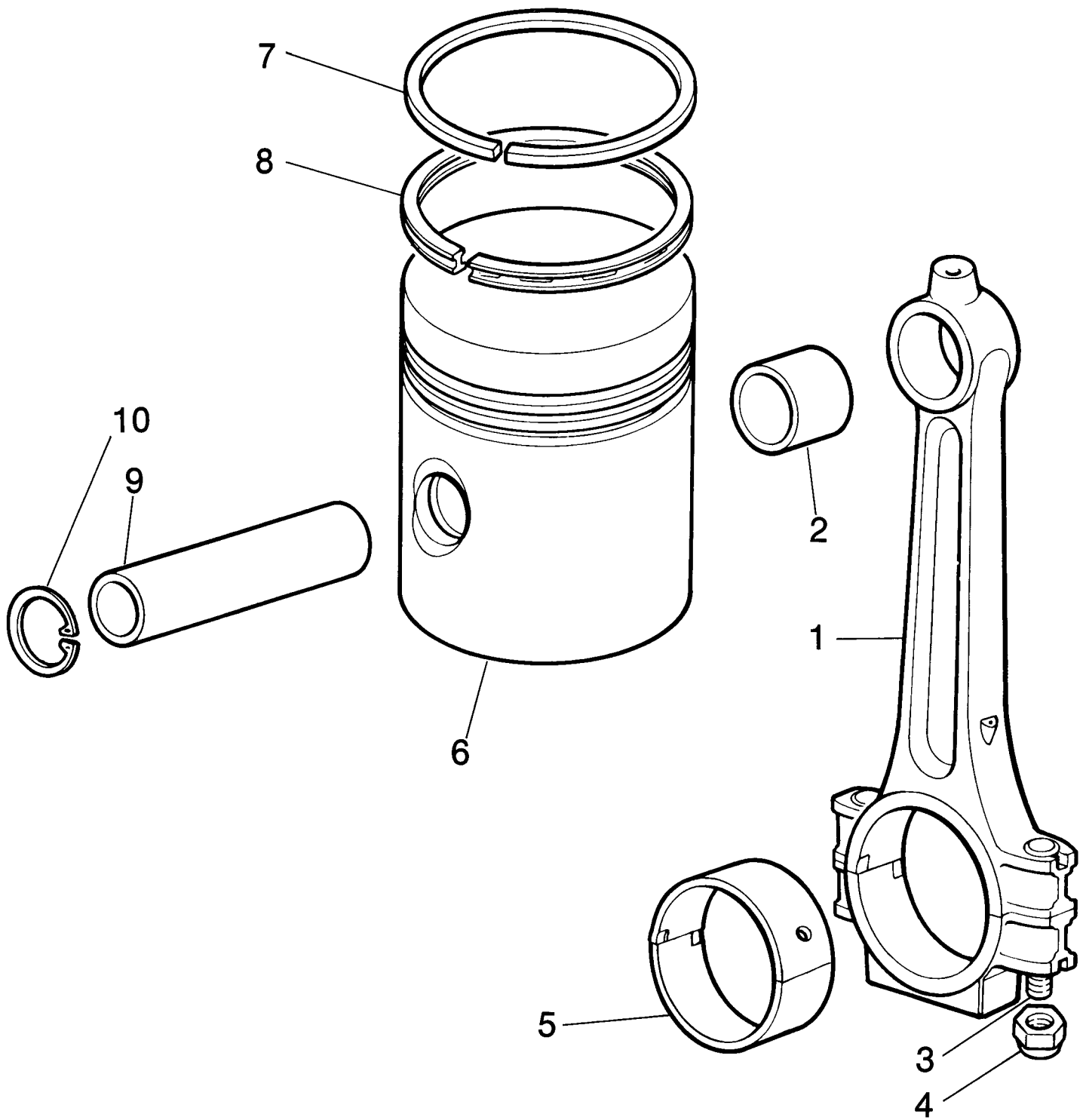
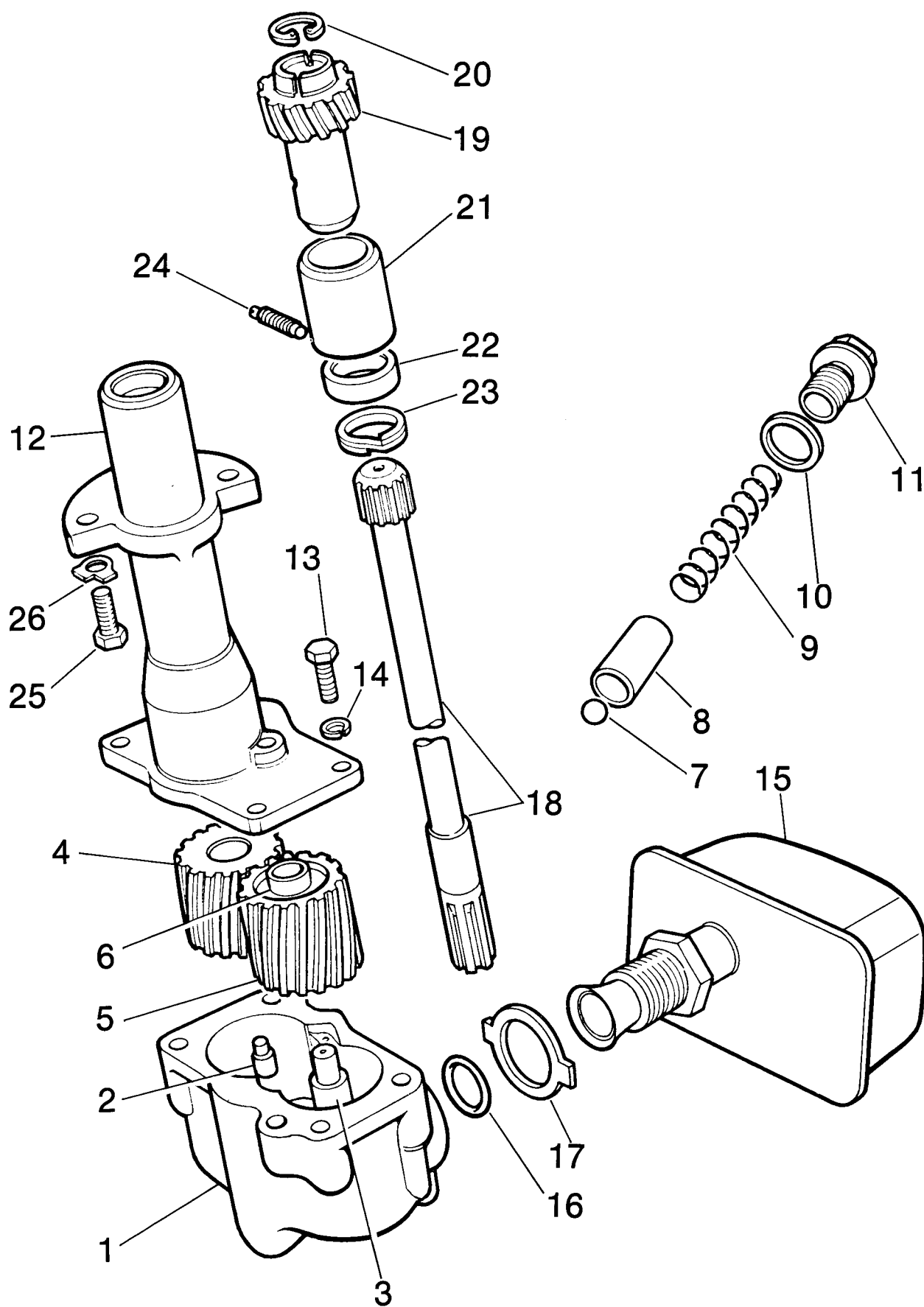


Plate Ref.	Rover Part No.	Description	Qty.	
1	527164	CONNECTING ROD ASSEMBLY	4	2805-99-844-9945
2	528004	Gudgeon pin bush	4	3120-99-844-9962
3	519440	Bolt $\frac{9}{16}$ " dia. $\times 3\frac{13}{32}$ " long	8	5306-99-844-9931
4	277390	Nyloc nut $\frac{3}{8}$ " UNF ..	8	5310-99-850-1579
5	RTC1730	Connecting rod bearing set, standard	1	
	RTC1730010	Connecting rod bearing set, .010" U/S	1	
	RTC1730020	Connecting rod bearing set, .020" U/S	1	
6	608255	PISTON ASSEMBLY, STANDARD	4	2805-99-824-8017
	597501	PISTON ASSEMBLY, .020" O/S	4	2805-99-819-7932
	597503	PISTON ASSEMBLY, .040" O/S	4	2805-99-822-7085
7	278286	Piston ring, standard	8	
	500136	Piston ring, .010" O/S	8	2805-99-824-8220
	500137	Piston ring, .020" O/S	8	2805-99-850-1599
	500138	Piston ring, .030" O/S	8	2805-99-824-8724
	90500139	Piston ring, .040" O/S	8	2805-99-850-1600
8	247512	Slotted scraper ring, standard	4	
	500132	Slotted scraper ring, .010" O/S	4	2805-99-824-8221
	500133	Slotted scraper ring, .020" O/S	4	2805-99-850-1597
	500134	Slotted scraper ring, .030" O/S	4	2805-99-824-8222
	500135	Slotted scraper ring, .040" O/S	4	2805-99-850-1598
9	265169	Gudgeon pin	4	2805-99-895-1582
10	265175	Circlip, for gudgeon pin	8	5365-99-895-1583

0006



OIL PUMP

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty	
	513640	OIL PUMP ASSEMBLY	1	2805-99-844-9858
1	513641	Oil pump body	1	
2	52710	Dowel, in pump body for cover	2	5315-99-850-0089
3	90502209	Spindle, for idler gear	1	2805-99-844-9909
4	240555	Oil pump gear, driver	1	2805-99-844-9849
5	278109	Oil pump gear, idler	1	2805-99-844-9852
6	214995	Bush, for idler gear	1	2805-99-844-9885
7	3748	Steel ball	1	3110-99-850-0436
8	273711	Plunger	1	2805-99-850-1141
9	564456	Spring .. For oil pressure release valve	1	5360-99-806-2194
10	232044	Joint washer	1	2805-99-804-6594
11	549909	Plug	1	5365-99-823-5126
12	513639	Oil pump cover	1	
13	255227	Set bolt $\frac{5}{16}$ " UNF $\times \frac{7}{8}$ " long } Fixing cover to body	4	5305-99-941-0526
14	3075	Spring washer	4	5310-99-120-1027
15	247664	Oil filter for pump	1	2805-99-850-0485
16	244488	Sealing ring } Fixing oil filter to oil pump	1	5330-99-850-0450
17	244487	Lockwasher }	1	5310-99-850-0449
18	511680	Drive shaft, for oil pump	1	2815-99-844-9856
19	541181	VERTICAL DRIVE SHAFT ASSEMBLY	1	2805-99-874-1846
20	247742	Circlip, for drive shaft	1	5340-99-850-0492
21	522745	Bush, for drive shaft gear	1	2805-99-874-0582
22	530178	Thrust washer, for drive shaft	1	2805-99-874-0584
23	530179	Retaining ring, for washer and bush	1	2805-99-874-0585
24	524769	Locating screw, for drive shaft gear ($\frac{5}{16}$ " UNF)	1	5305-99-844-9965
25	255228	Set bolt $\frac{5}{16}$ " UNF $\times 1$ " long } Fixing oil pump to cylinder block	2	5305-99-941-0527
26	247665	Lock washer	2	5310-99-137-9121

0008

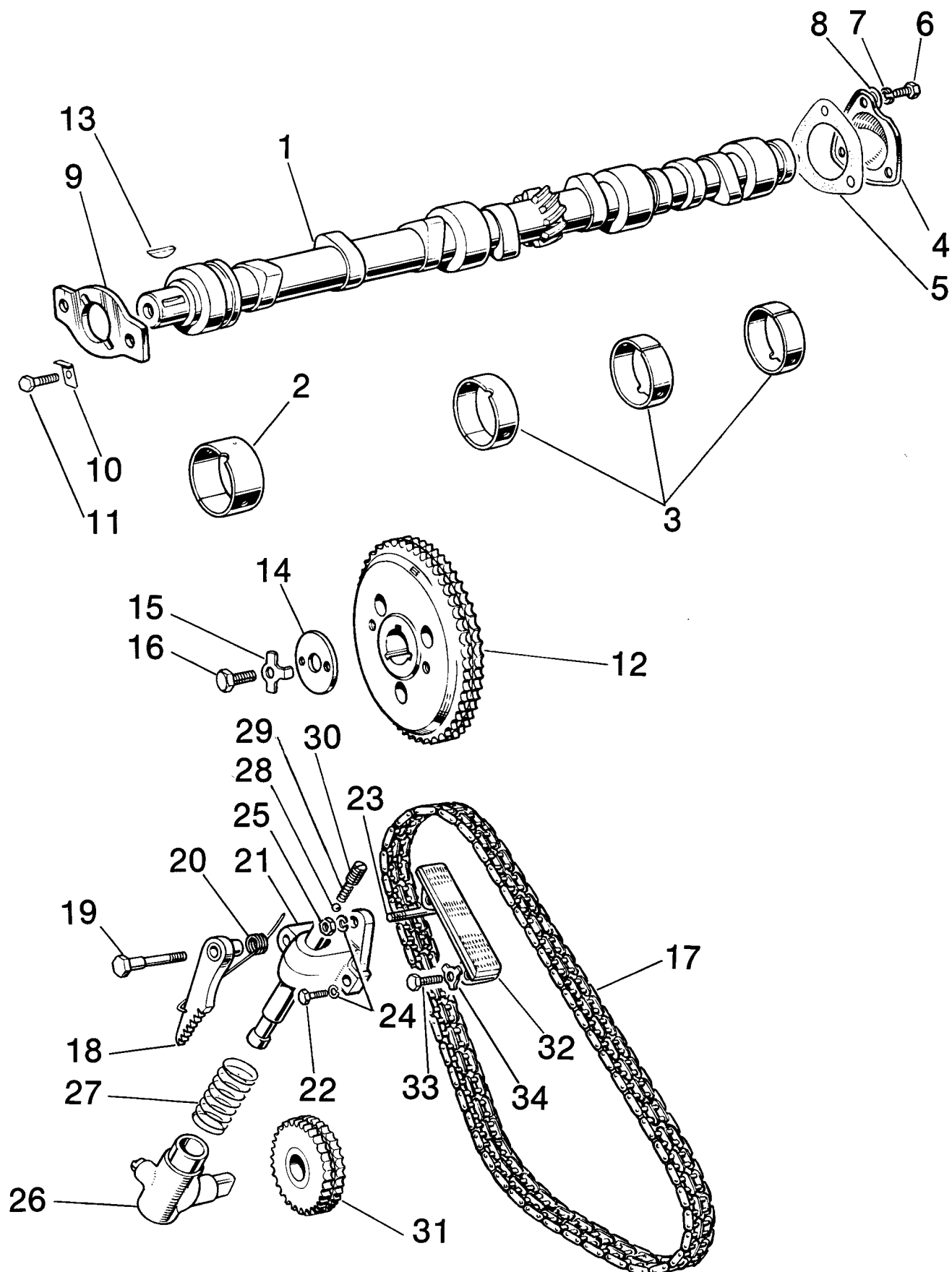


Plate Ref.	Rover Part No.	Description	Qty.	MATCO P. No.
1	247709	Camshaft	1	2805-99-850-0488
2	90519054	Bearing complete for camshaft, front	1	2805-99-844-9928
3	90519055	Bearing complete for camshaft, centre and rear	3	2805-99-844-9929
4	538073	Rear end cover for camshaft	1	2805-99-874-1844
5	247070	Gasket for cover	1	2805-99-850-0454
6	255206	Set bolt $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	3	5305-99-941-0512
7	3074	Spring washer	3	5310-99-941-6654
8	10882	Plain washer	6	2520-99-849-8768
9	538535	Thrust plate for camshaft	1	2805-99-874-1030
10	2995	Locker	2	5310-99-850-0009
11	255206	Set bolt $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-941-0512
12	568474	Chainwheel for camshaft	1	2805-99-810-0767
13	230313	Key, locating camshaft chainwheel	1	5315-99-136-4886
14	9093	Retaining washer	1	5310-99-850-0058
15	9210	Locker	1	5310-99-850-0076
16	255246	Bolt $\frac{3}{8}$ " UNF $\times \frac{7}{8}$ " long	1	5305-99-941-0540
17	9156	Camshaft chain ($\frac{3}{8}$ " pitch $\times$ 78 links)	1	3020-99-807-2025
18	546026	Ratchet for timing chain adjuster	1	2805-99-874-0579
19	247199	Special bolt fixing ratchet and piston to block	1	5306-99-850-0462
20	267451	Spring for chain adjuster ratchet	1	2805-99-850-1135
21	90515323	Piston for timing chain adjuster	1	2805-99-844-9861
22	256220	Set bolt $\frac{5}{16}$ " UNF $\times 1\frac{1}{4}$ " long	1	5306-99-941-0297
23	247144	Stud $\frac{5}{16}$ " $\times 1\frac{7}{16}$ " long	1	5307-99-850-1642
24	3075	Spring washer	1	5310-99-120-1027
25	254831	Nut $\frac{5}{16}$ " UNF	1	5310-99-941-0925
26	277388	Cylinder for timing chain adjuster	1	2805-99-850-1578
27	233326	Spring for chain tensioner	1	2805-99-850-0438
28	3739	Steel ball for non-return valve	1	3110-99-950-0568
29	515321	Spring retainer for steel ball	1	2805-99-844-9860
30	515325	Plug for spring retainer	1	2805-99-824-6636
31	236067	Idler wheel for timing chain	1	2805-99-850-0443
	234124	Bush for idler wheel	1	3120-99-824-6637
32	275234	Vibration damper for timing chain	1	2805-99-844-9851
33	255204	Set bolt $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	2	5305-99-941-0511
34	557523	Locking plate	2	5310-99-804-6599

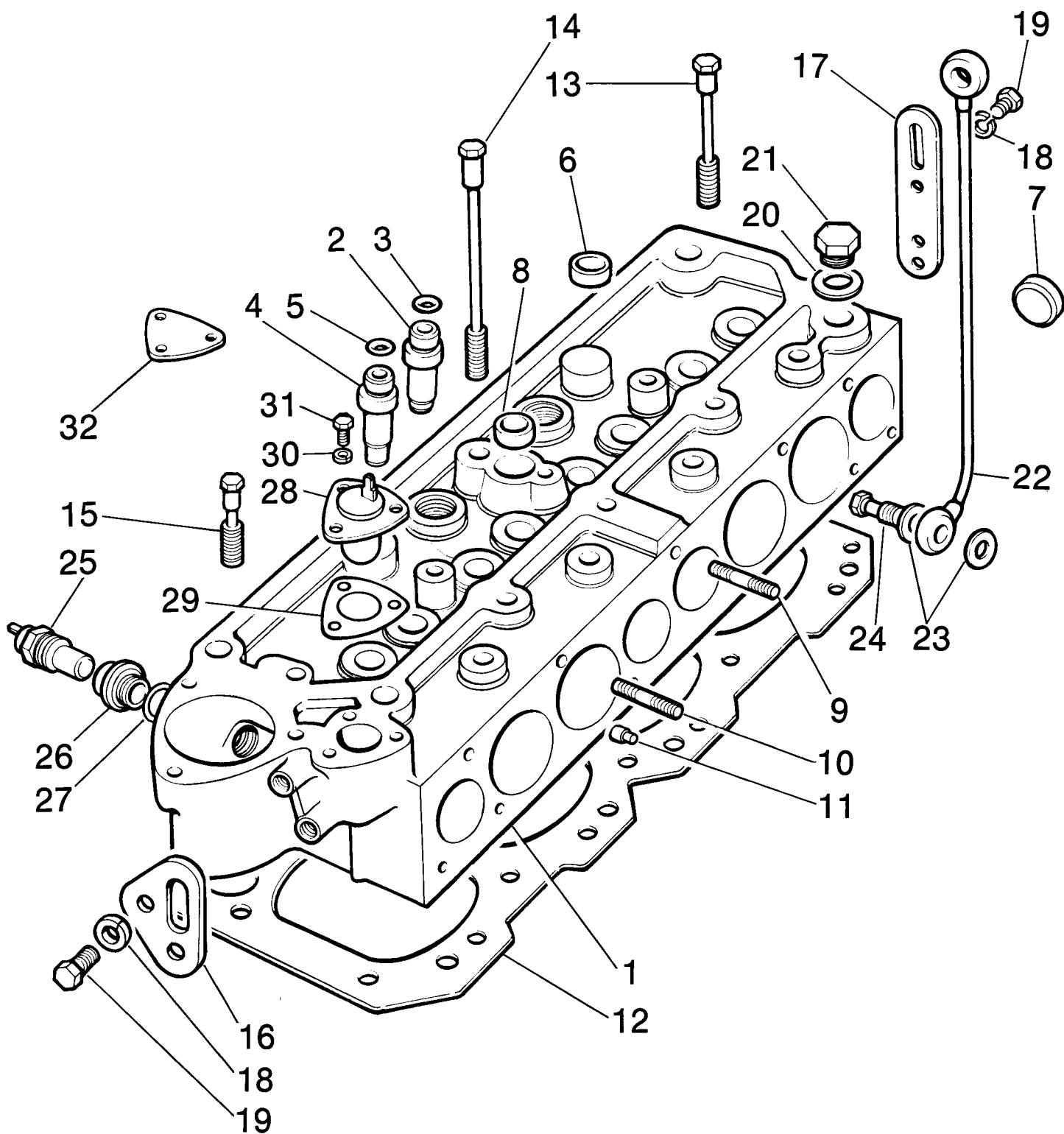
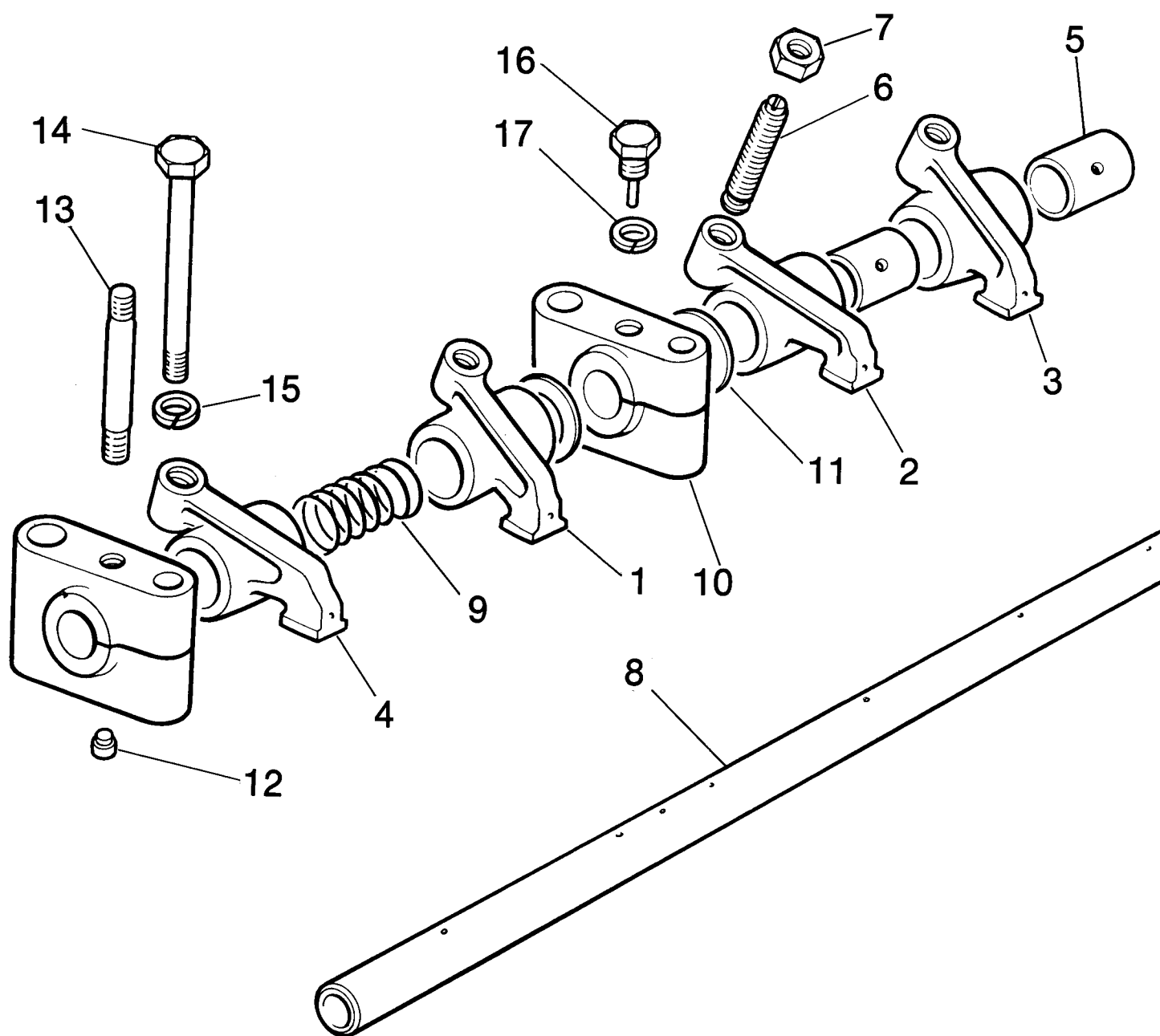


Plate Ref.	Rover Part No.	Description	Qty.	
1	598089	CYLINDER HEAD ASSEMBLY 8 : 1 C/R	1	2805-99-824-7855
2	605759	Inlet valve guide and oil seal	4	2805-99-809-2332
3	554727	Oil seal, for inlet valve guide	4	2805-99-809-2333
4	605760	Exhaust valve guide and oil seal	4	2805-99-809-2334
5	554728	Oil seal, for exhaust valve guide.. .. .	4	2805-99-809-2335
6	549702	Cup plug	4	
7	524765	Cup plug	1	5340-99-873-8095
8	525497	Cup plug	1	5340-99-806-2193
9	564574	Stud, $\frac{5}{16}$ " UNF } Fixing manifold to cylinder head	1	5307-99-814-0592
10	247144	Stud, $\frac{5}{16}$ " UNF }	2	5307-99-850-1642
11	213700	Dowel, for manifold	2	5315-99-849-8855
12	GEG338	Gasket, for cylinder head	1	2805-99-805-8604
13	247051	Set bolt, $\frac{1}{2}$ " UNF $\times$ 4-562" long } Fixing cylinder head to	9	2805-99-824-7094
14	554621	Set bolt, $\frac{1}{2}$ " UNF $\times$ 4-125" long } cylinder block	5	5306-99-802-5193
15	279648	Set bolt, $\frac{1}{2}$ " UNF $\times$ 2-312" long }	4	5306-99-844-9971
16	525131	Lifting bracket, front, for engine	1	2805-99-844-9901
17	276501	Lifting bracket, rear, for engine	1	2805-99-850-1558
18	3075	Spring washer	4	5310-99-120-1027
19	255226	Set bolt, $\frac{5}{16}$ " UNF $\times$ $\frac{3}{4}$ " long } Fixing brackets to	4	5305-99-941-0525
20	243959	Joint washer } cylinder head	1	5330-99-850-1592
21	536577	Plug } For heater valve hole in cylinder head	1	4730-99-873-7634
22	275679	Oil pipe complete to cylinder head	1	2805-99-850-1554
23	232039	Joint washer } Fixing oil pipe	4	5330-99-850-0226
24	597563	Banjo bolt }	2	
25	560794	Water temperature transmitter	1	6685-99-805-8709
26	568457	Adaptor, for water temperature transmitter	1	4730-99-810-0766
27	231577	Joint washer, adaptor to cylinder head	1	5330-99-850-0764
28	545010	Thermostat switch (choke warning light) } For engines	1	2805-99-873-8567
29	236022	Joint washer, for switch or blanking plate } with choke	1	5930-99-850-0442
30	3073	Spring washer } Fixing switch to } thermostat	3	5310-99-941-6653
31	237119	Bolt, 2 B.A. $\times$ $\frac{3}{8}$ " long } cylinder head } switch	3	5305-99-941-9194
32		Not required..		

0012

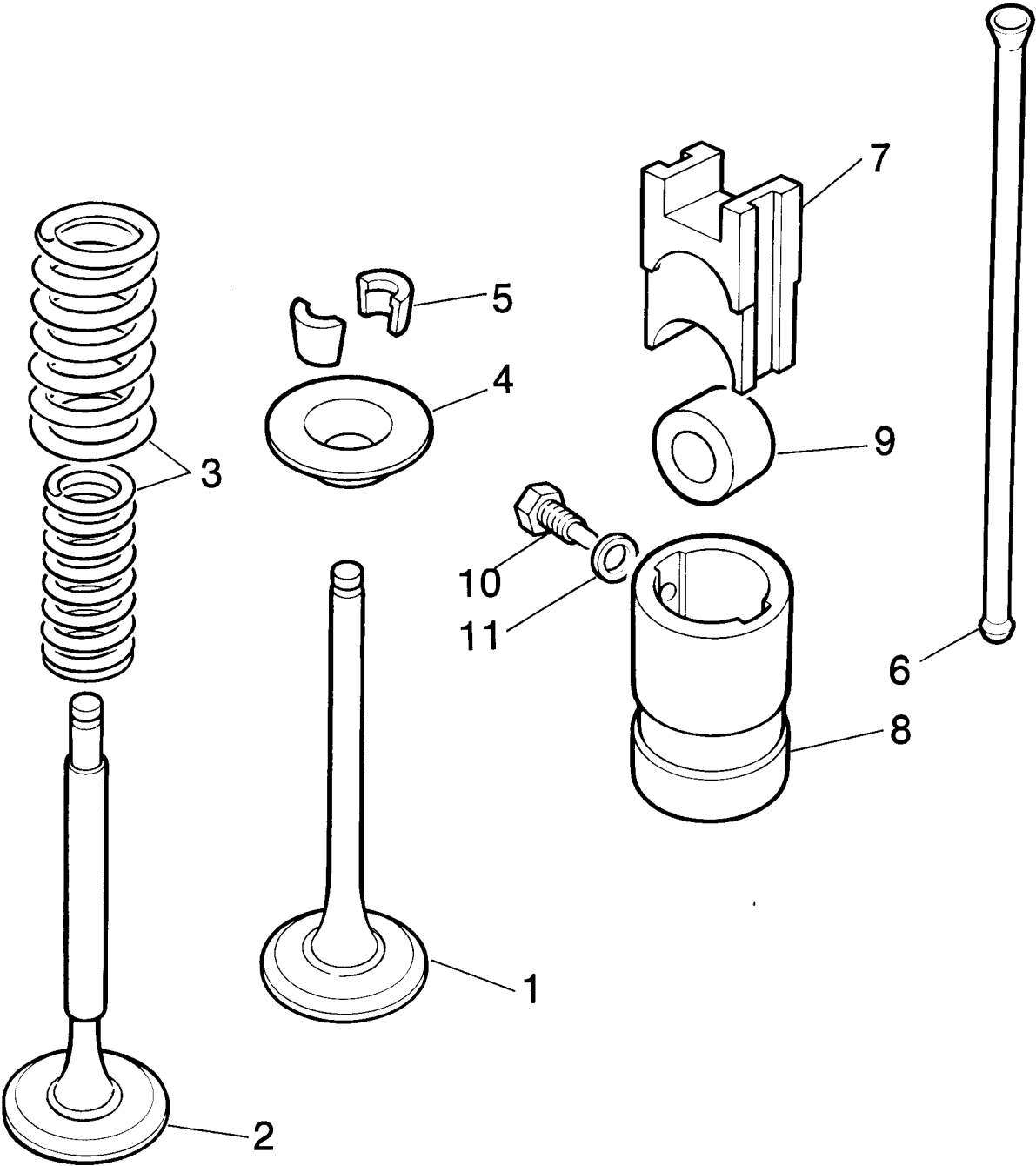
NOTE: Item 25 (Part No. 560794) is not fitted to Belgium Army Land-Rover.



VALVE GEAR AND ROCKER SHAFT
GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	512206	Valve rocker, inlet, R.H.	2	2805-99-850-1637
2	90512205	Valve rocker, inlet, L.H.	2	2805-99-850-1636
3	90512208	Valve rocker, exhaust, R.H.	2	2805-99-850-1639
4	512207	Valve rocker, exhaust, L.H.	2	2805-99-850-1638
5	247614	Bush, for valve rockers	8	3120-99-850-0478
6	506814	Tappet adjusting screw	8	2805-99-850-1640
7	254881	Locknut, for tappet adjusting screw	8	5310-99-127-5700
8	554070	Valve rocker shaft	1	2805-99-801-8474
9	247040	Spring for rocker shaft	4	2805-99-850-0451
10	554602	Rocker bracket	5	2990-99-802-2613
11	525389	Plain washer, for rocker brackets	6	5310-99-824-6638
12	277956	Locating dowel, for rocker bracket	3	5315-99-849-9661
13	502656	Stud, in rocker brackets for rocker cover	3	5307-99-850-1612
14	525500	Set bolt $\frac{5}{16}$ " UNF $\times$ 2 $\frac{3}{4}$ " long } Fixing rocker brackets to	5	5306-99-136-7595
15	3075	Spring washer } cylinder head	5	5310-99-120-1027
16	525390	Locating screw } Fixing rocker shaft to brackets	1	5305-99-128-6281
17	3075	Spring washer }	1	5310-99-120-1027

0014

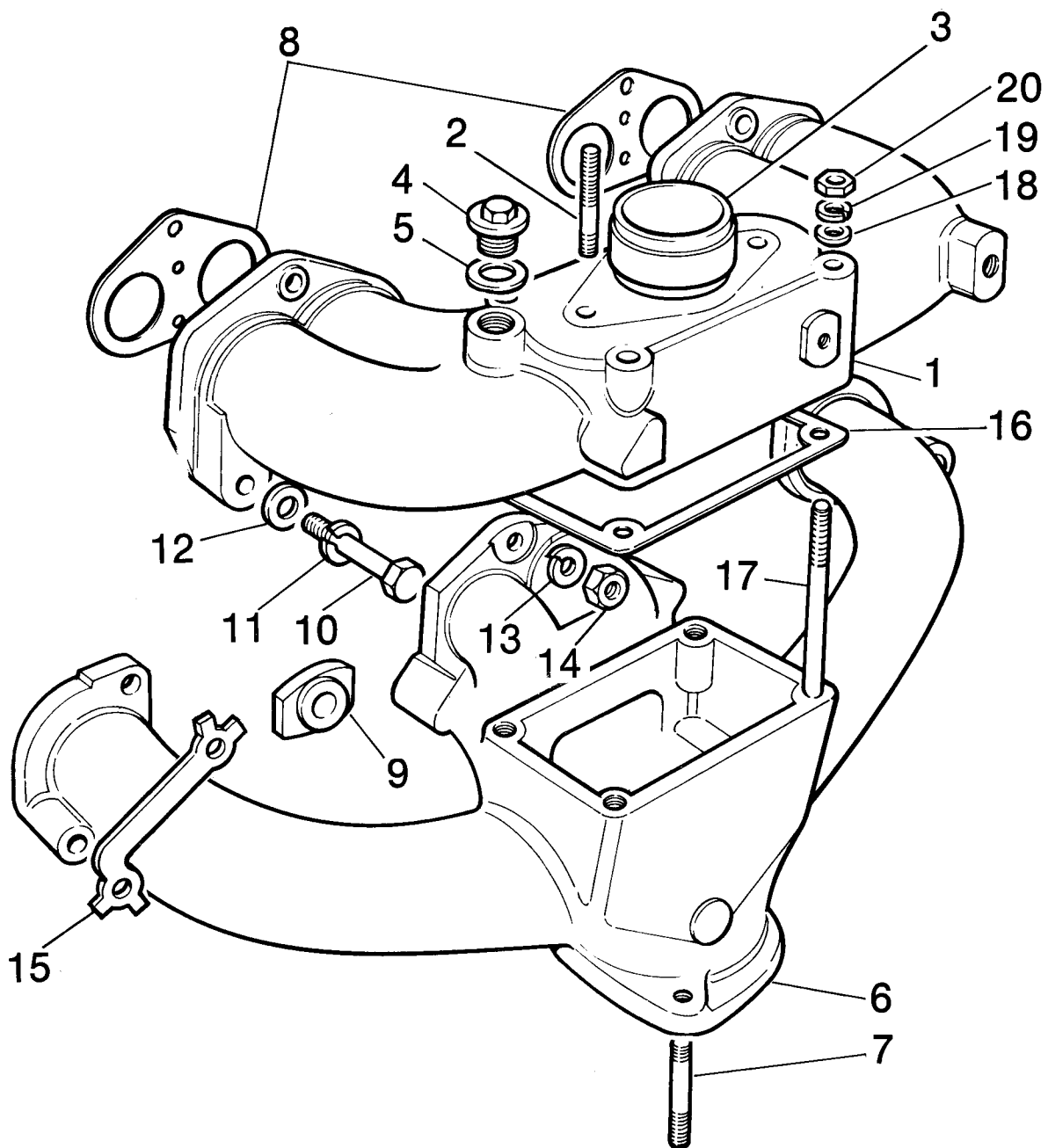


VALVES AND TAPPETS

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	277593	Inlet valve	4	2815-99-440-7613
2	557967	Exhaust valve	4	2805-99-809-2336
3	568550	Valve spring, inner and outer	8	2815-99-806-8890
4	268292	Valve spring cup	8	2805-99-850-1136
5	268293	Split cone for valve halves	16	2805-99-850-1137
6	546798	Valve push rod	8	2805-99-874-1855
	507829	Tappet, tappet guide, roller and bolt assembly	8	2805-99-850-1622
7	507026	Tappet	8	2805-99-895-1607
8	502473	Tappet guide	8	2805-99-804-6596
9	90517429	Roller	8	2805-99-804-6597
10	507025	Set bolt	8	5305-99-804-6598
11	273069	Washer	8	5310-99-895-2066

For fixing tappet guide



MANIFOLDS

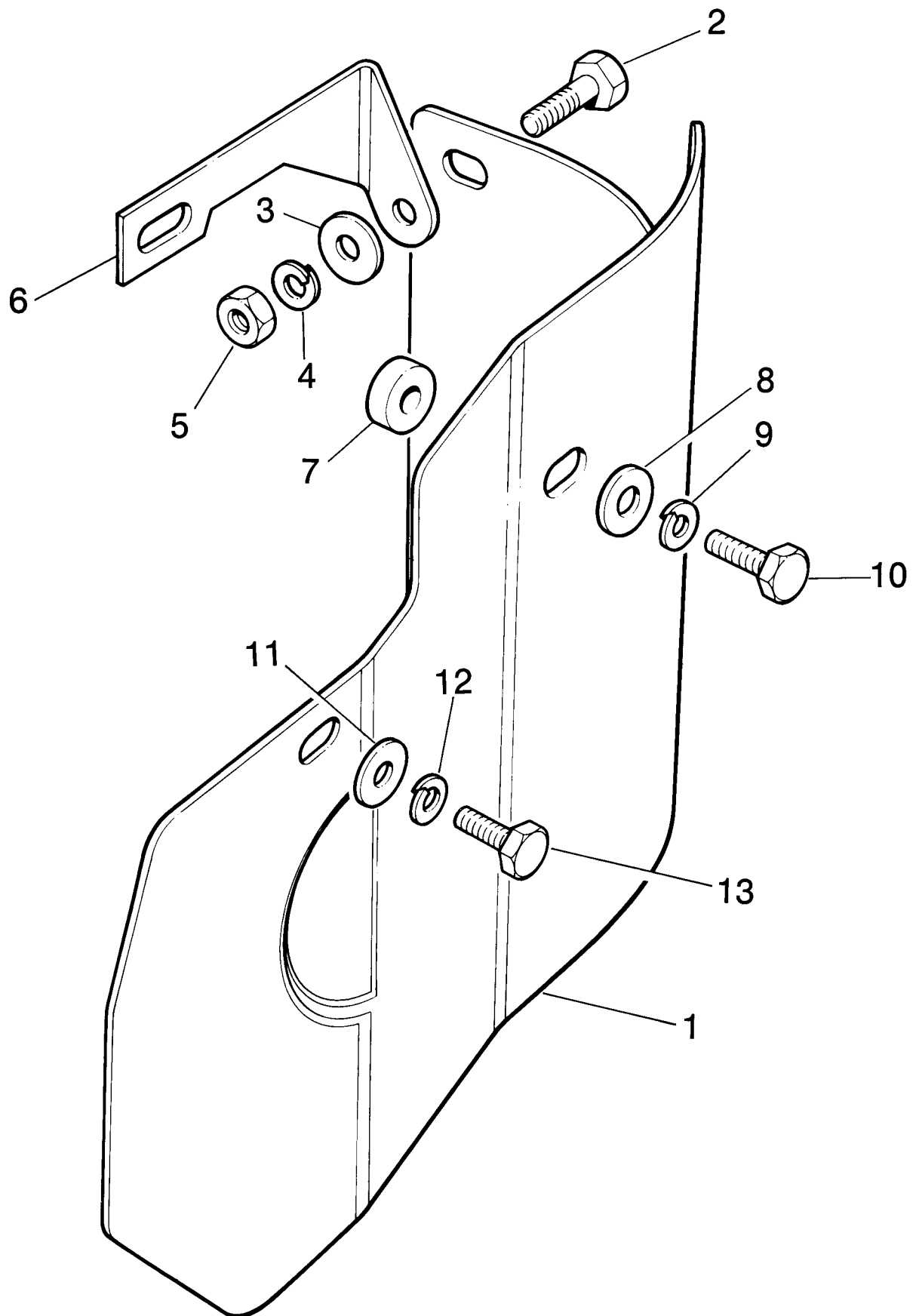
GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	Part No.
1	596000	INLET MANIFOLD ASSEMBLY	1	2805-99-823-1170
2	587726	Stud, for carburettor adaptor	2	5307-99-120-3190
3	278161	Liner, for inlet manifold	1	2805-99-850-1583
4	596069	Plug, for inlet manifold (servo connection)	1	5365-99-823-1171
5	243958	Washer, for plug	1	5330-99-850-0344
6	598473	Exhaust, manifold	1	2805-99-824-7526
7	568664	Stud, $\frac{5}{16}$ " UNF $\times$ 1.650" long, for exhaust pipe	3	5307-99-809-6639
8	GEG661	Joint washer, inlet manifold to cylinder head	2	2805-99-804-7840
9	564308	Manifold clamp	2	2805-99-813-4209
10	256226	Set bolt $\frac{5}{16}$ " UNF $\times$ 2" long	2	5306-99-941-0301
	256029	Set bolt $\frac{5}{16}$ " UNF $\times$ 2 $\frac{3}{4}$ " long	4	5306-99-844-9817
	255029	Set bolt $\frac{5}{16}$ " UNF $\times$ 1 $\frac{1}{8}$ " long	2	5305-99-941-0528
-11	3075	Spring washer	8	5310-99-120-1027
12	587405	Washer, thin	5	5310-99-941-8623
	2920	Washer, thick	4	5310-99-956-1786
13	3075	Spring washer	3	5310-99-120-1027
14	254831	Nut $\frac{5}{16}$ " UNF	3	5310-99-941-0925
15	596490	Locking plate	2	5340-99-824-8722
16	247824	Joint washer, inlet manifold to exhaust manifold	1	5330-99-850-1100
17	574048	Stud, $\frac{5}{16}$ " UNF (straight shank)	4	5307-99-809-6424
18	RTC613	Plain washer	4	5310-99-956-1786
19	3075	Spring washer	4	5310-99-120-1027
20	254821	Nut $\frac{5}{16}$ " UNF	4	5310-99-136-1515
	606988	Exhaust manifold fixing kit	1	2910-99-824-8223

5310-99-120-1027

0018

Note! Items 4 & 5 are not required by the Belgian army

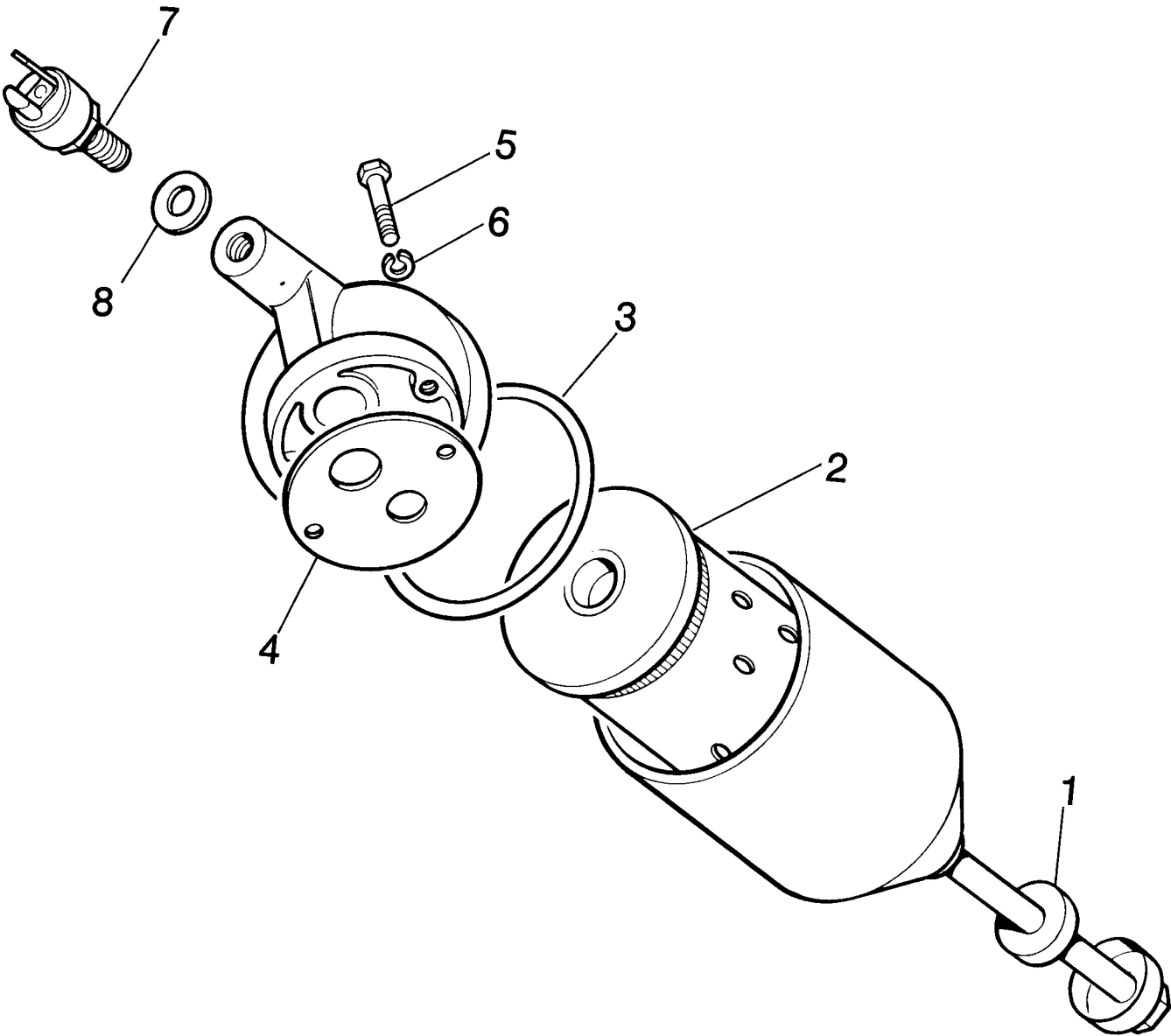


EXHAUST MANIFOLD HEAT SHIELD

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	
1	587095	Exhaust manifold heat shield	1	
2	255226	Bolt, $\frac{5}{16}$ " UNF $\times \frac{3}{4}$ " long	1	5305-99-941-0525
3	RTC613	Plain washer	2	5310-99-956-1786
4	3075	Spring washer	1	5310-99-120-1027
5	254831	Nut, $\frac{5}{16}$ " UNF	1	5310-99-941-0925
6	515506	Bracket, for manifold heat shield	1	2990-99-824-6822
7	515505	Distance washer	1	5365-99-824-6823
8	RTC613	Plain washer	1	5310-99-956-1786
9	3075	Spring washer	1	5310-99-120-1027
10	253027	Bolt, $\frac{5}{16}$ " UNC $\times \frac{7}{8}$ " long	1	5305-99-941-0699
11	RTC613	Plain washer	1	5310-99-956-1786
12	3075	Spring washer	1	5310-99-120-1027
13	253025	Bolt, $\frac{5}{16}$ " UNC $\times \frac{5}{8}$ " long	1	5305-99-849-9580

0020

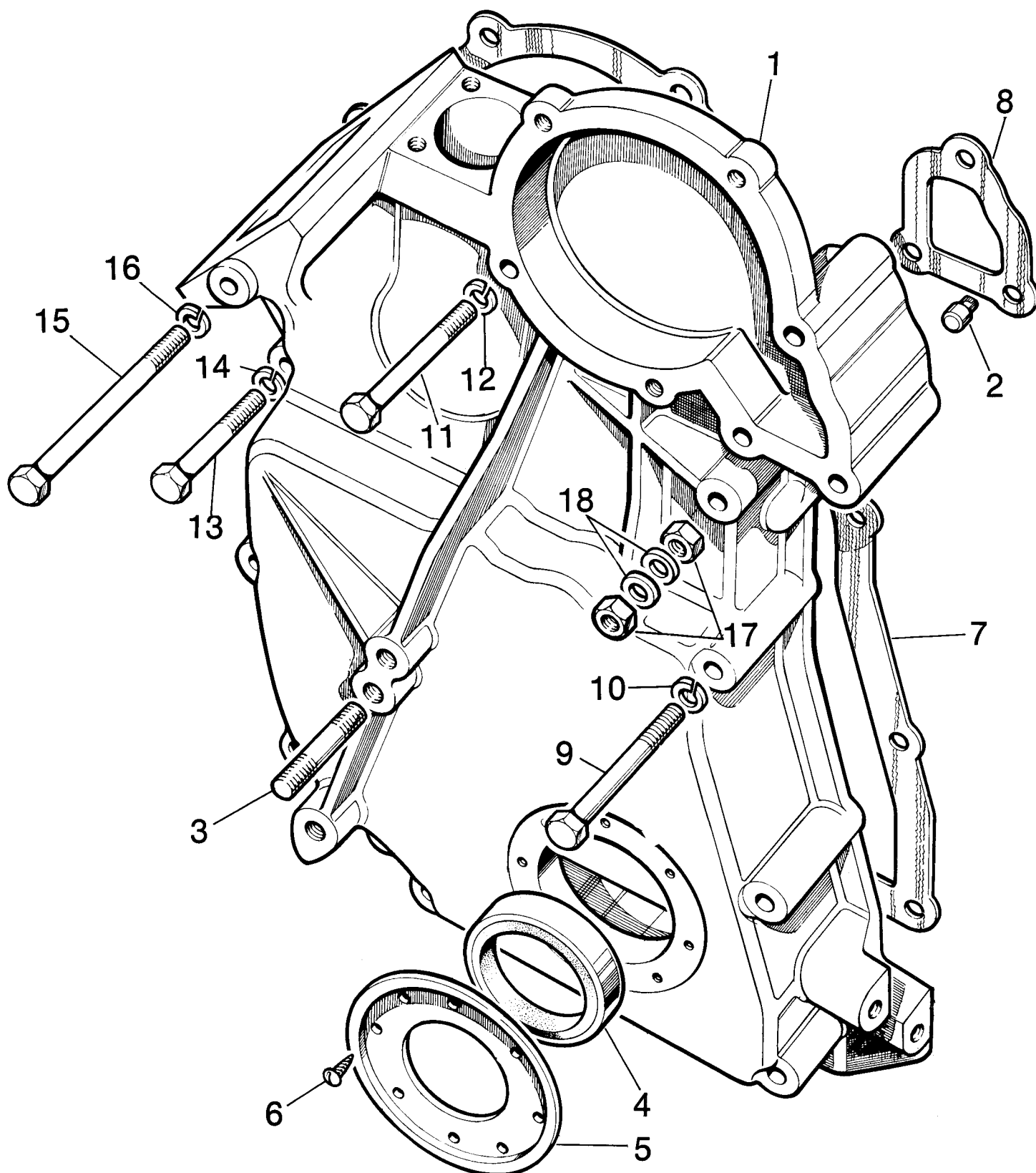


OIL FILTER

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	
	537229	OIL FILTER COMPLETE	1	
1	269889	Rubber sealing washer for filter	1	
2	GFE130	Element for filter	1	
3	272539	Gasket for filter	1	5330-99-915-5640
4	598354	Joint washer	1	2940-99-824-2473
5	255068	Set bolt, $\frac{7}{16}$ " UNF $\times$ $1\frac{1}{4}$ " long } Oil filter to cylinder head	2	5306-99-845-0281
6	3077	Spring washer	2	5310-99-124-2519
7	90519864	Oil pressure switch	1	5930-99-809-0175
8	232039	Joint washer for oil pressure switch	1	5330-99-850-0226

0022



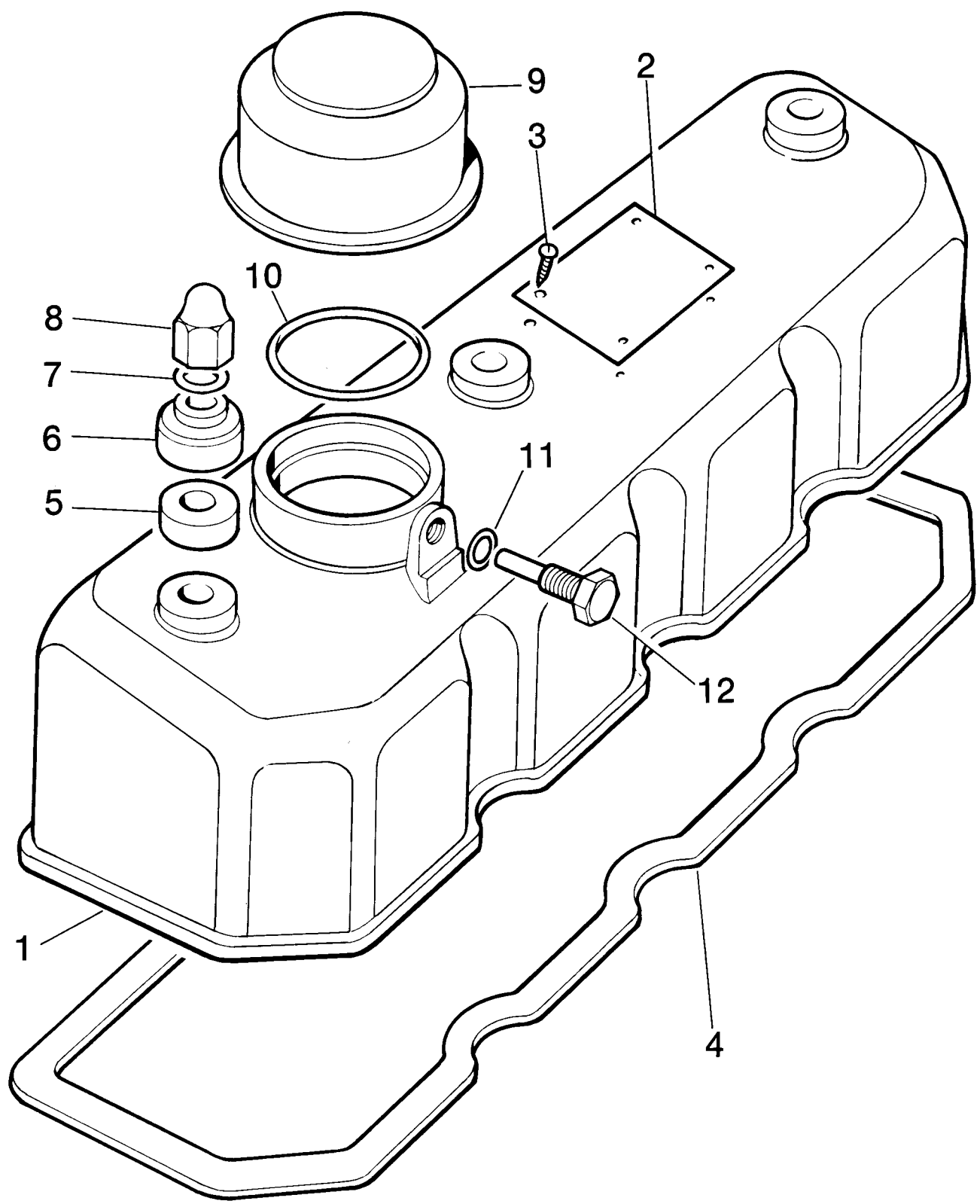
FRONT COVER

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	
1	549532	FRONT COVER	1	2805-99-874-0697
2	6395	Dowel	2	5315-99-850-0027
3	252512	Stud, for damper pulley mounting	1	5307-99-137-6133
4	90516028	Oil seal, for front cover	1	5330-99-805-4361
5	247766	Mud excluder	1	2805-99-850-0495
6	78001	Rivet, mud excluder to front cover	8	5305-99-914-5426
7	538039	Joint washer, for front cover	1	2805-99-873-8123
8	538038	Joint washer, for front cover at water inlet	1	2815-99-873-7635
9	256031	Bolt, $\frac{5}{16}$ " UNF $\times$ $3\frac{1}{4}$ " long	1	5306-99-941-0306
10	3075	Spring washer	1	5310-99-120-1027
11	256030	Set bolt, $\frac{5}{16}$ " UNF $\times$ 3" long	5	5306-99-850-0711
12	3075	Spring washer	5	5310-99-120-1027
13	256226	Set bolt, $\frac{5}{16}$ " UNF $\times$ 2" long	1	5306-99-941-0301
14	3075	Spring washer	1	5310-99-120-1027
15	256232	Bolt, $\frac{5}{16}$ " UNF $\times$ $3\frac{1}{2}$ " long	2	
16	3075	Spring washer	2	5310-99-120-1027
17	254831	Nut, $\frac{5}{16}$ " UNF, fixing idler pulley and front cover	2	5310-99-941-0925
18		Not required		

} Fixing front cover to cylinder block

0024



ROCKER COVER

GROUP 1—ENGINE

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	524846	TOP ROCKER COVER	1	2805-99-844-9940
2	247634	Tappet clearance plate	1	
3	78001	Drive screw, for fixing plate	4	5305-99-914-5426
4	274173	Joint washer, for top rocker cover	1	2805-99-850-1149
5	506069	Rubber washer	3	5340-99-850-1635
6	247624	Cover, for rubber washer	3	2805-99-850-0480
7	273069	Sealing washer	3	5310-99-895-2066
8	247121	Dome nut, $\frac{5}{16}$ " UNF	3	5310-99-895-1542
9	596203	Engine breather filter	1	2805-99-823-2382
10	268887	'O' ring, filter to rocker cover	1	5330-99-850-0569
11	232037	Sealing washer	1	2805-99-805-8605
12	515291	Set screw, $\frac{1}{4}$ " UNC	1	5305-99-844-9812

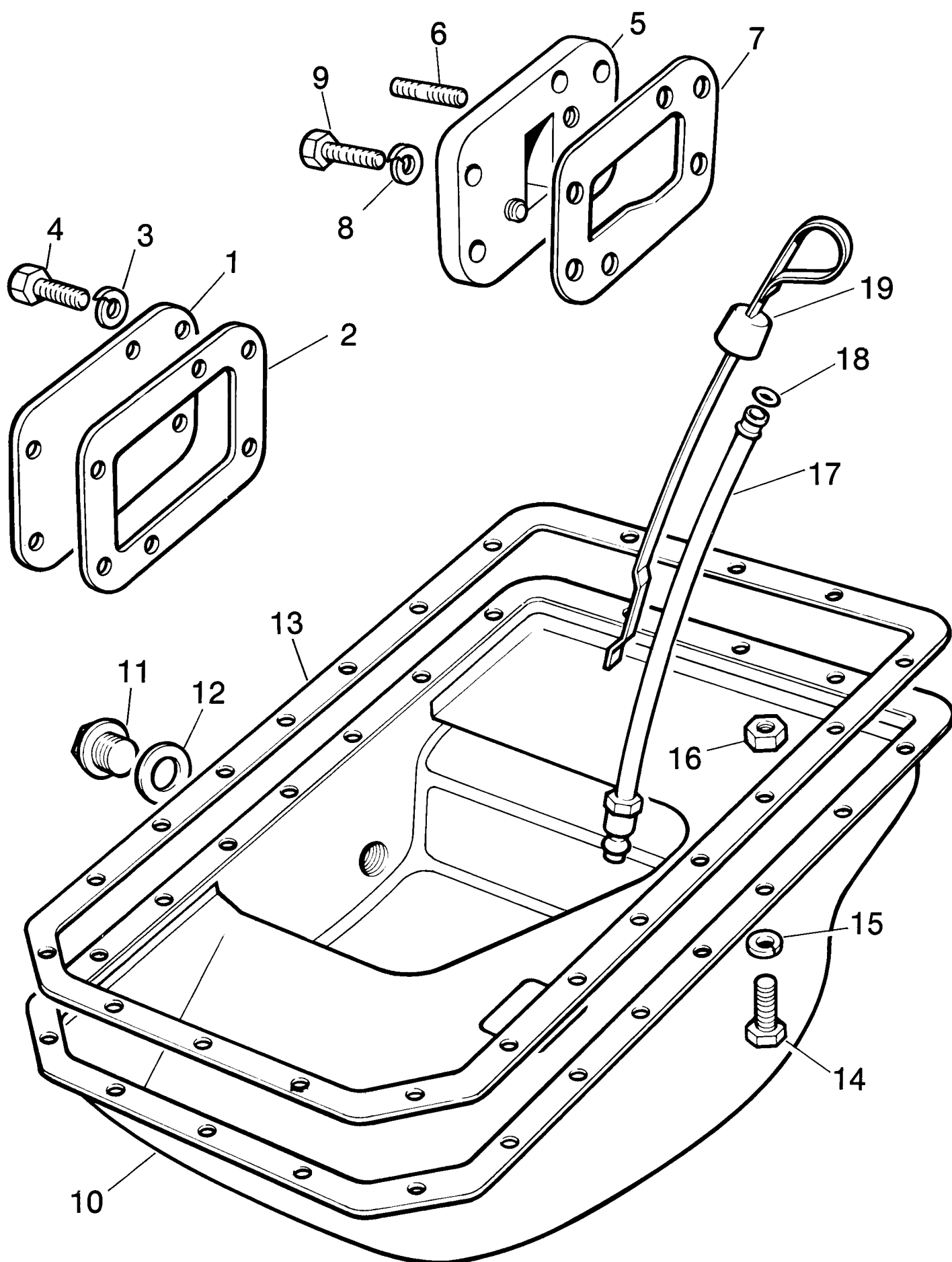


Plate Ref.	Rover Part No.	Description	Qty.	
1	541010	Side cover	1	2805-99-873-7916
2	247555	Joint washer, for cover	1	2805-99-850-0473
3	3075	Spring washer	6	5310-99-120-1027
4	255227	Set bolt, $\frac{5}{16}$ " UNF $\times \frac{7}{8}$ " long	4	5305-99-941-0526
	255030	Set bolt, $\frac{5}{16}$ " UNF $\times 1\frac{1}{2}$ " long		
5	542600	Side cover, rear	1	2805-99-874-0684
6	542601	Stud, for cover, fuel pump mounting	2	5307-99-120-1972
7	247554	Joint washer, for side cover, rear	1	2805-99-850-0472
8	3075	Spring washer	6	5310-99-120-1027
9	255228	Set bolt, $\frac{5}{16}$ " UNF $\times 1$ " long	6	5305-99-941-0527
10	529823	Crankcase sump	1	2805-99-844-9985
11	536577	Drain plug	1	4730-99-873-7634
12	243959	Joint washer	1	5330-99-850-1592
13	GEG537	Joint washer, for sump	1	2815-99-874-1918
14	255227	Set bolt, $\frac{5}{16}$ " UNF $\times \frac{7}{8}$ " long	21	5305-99-941-0526
	252621	Stud, $\frac{5}{16}$ " UNF $\times 1\frac{1}{4}$ " long		
15	3075	Spring washer	22	5310-99-120-1027
16	254831	Nut, $\frac{5}{16}$ " UNF	1	5310-99-941-0925
17	541860	Tube, for oil level rod	1	2805-99-874-0268
18	532387	Sealing ring, for oil level rod	1	5330-99-805-8677
19	274154	Oil level rod	1	2805-99-850-1146

0028

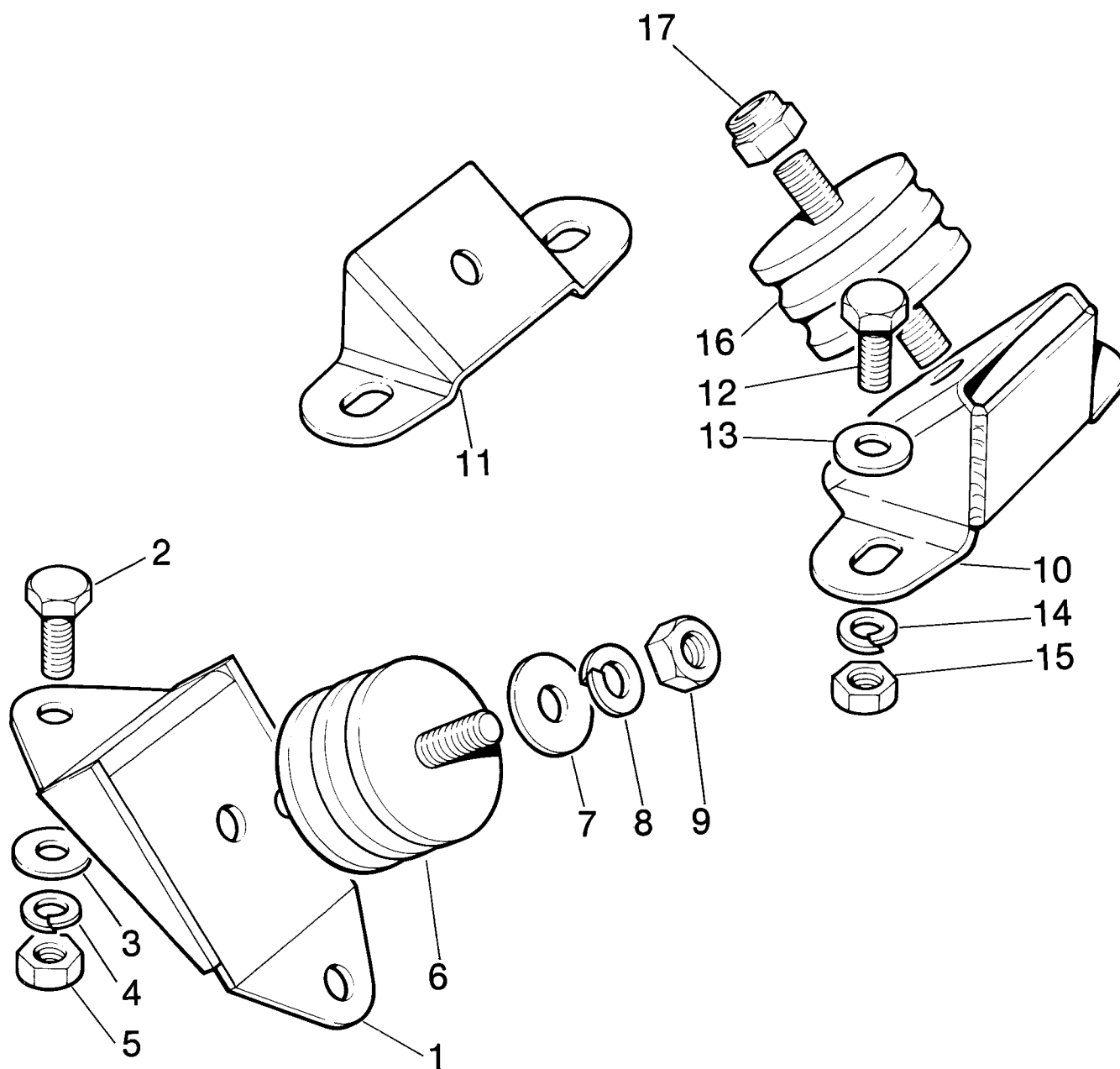


Plate Ref.	Rover Part No.	Description	Qty.	
1	272506	Engine mounting, front, R.H.	1	2520-99-849-9296
2	255247	Bolt, $\frac{3}{8}$ " UNF $\times$ 1" long	2	5305-99-941-0542
3	2251	Plain washer	1	5310-99-850-0894
4	3076	Spring washer	2	5310-99-120-2304
5	254812	Nut, $\frac{3}{8}$ " UNF	2	5310-99-135-6785
6	526777	Front suspension rubber, for engine	2	5340-99-844-9720
7	2251	Plain washer, small	2	5310-99-850-0894
	2851	Plain washer, large, for L.H. side	1	5310-99-850-0851
8	3076	Spring washer	4	5310-99-120-2304
9	2827	Nut, $\frac{3}{8}$ " B.S.F.	4	5310-99-120-2302
10	272498	Engine mounting, rear, L.H.	1	2510-99-849-9294
11	272501	Engine mounting, rear, R.H.	1	2510-99-849-9295
12	255247	Bolt, $\frac{3}{8}$ " UNF $\times$ 1" long	4	5305-99-941-0542
13	2251	Plain washer	4	5310-99-850-0894
14	3076	Spring washer	4	5310-99-120-2304
15	254812	Nut, $\frac{3}{8}$ " UNF	4	5310-99-135-6785
16	272191	Rear suspension rubber, for engine	2	5340-99-849-8627
17	251322	Self-locking nut $\frac{3}{8}$ " B.S.F., fixing rear suspension rubbers	4	5310-99-120-3139

0030

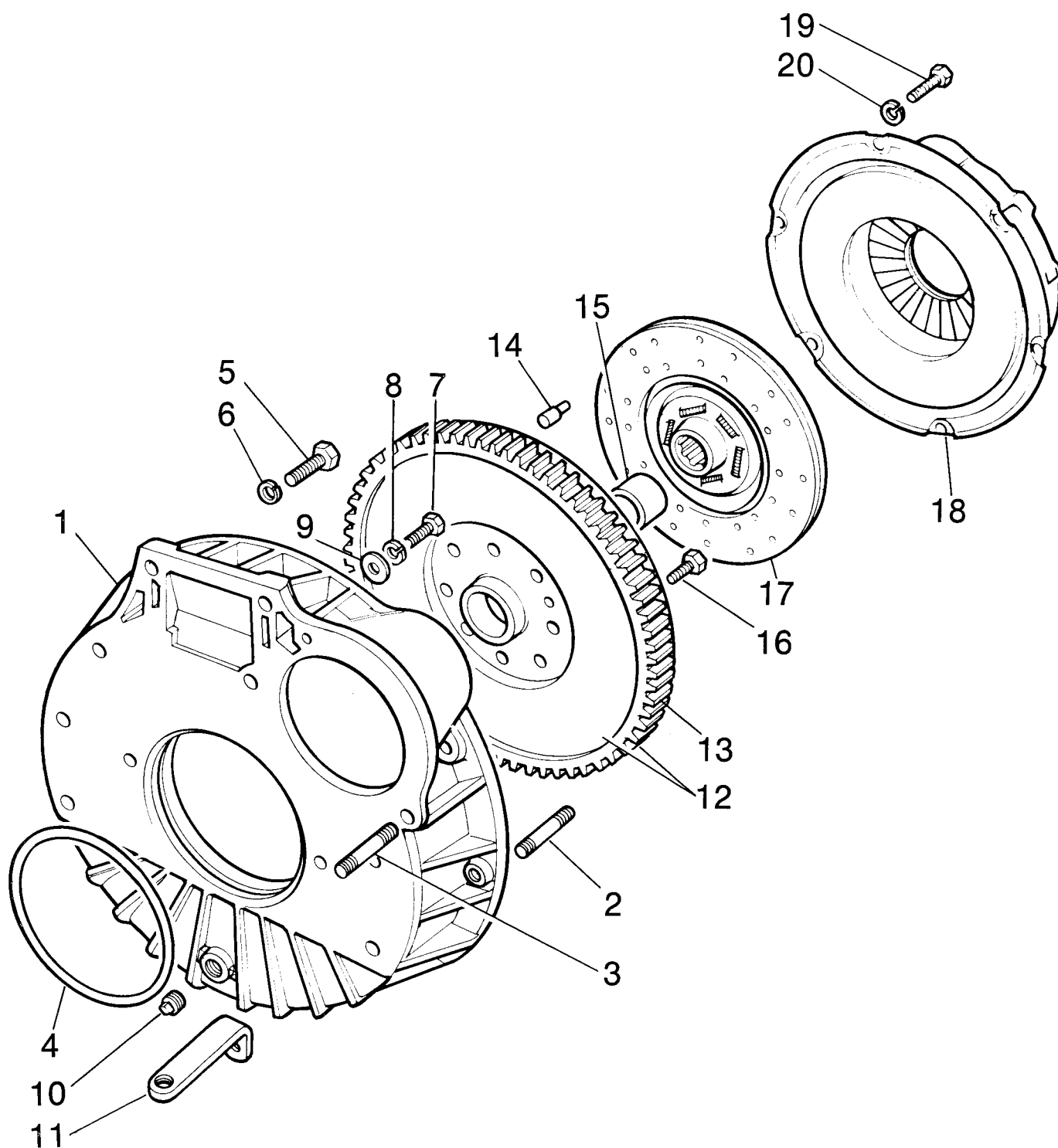


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	564394	FLYWHEEL HOUSING	1	2520-99-806-8961
2	247145	Stud, $\frac{3}{8}$ " UNF, fixing flywheel housing to bell housing	12	5307-99-849-9282
3	247145	Stud, $\frac{3}{8}$ " UNF, for starter motor	2	5307-99-849-9282
4	246169	Sealing ring for flywheel housing	1	5330-99-849-9280
5	256040	Set bolt, $\frac{3}{8}$ " UNF $\times$ $1\frac{1}{8}$ " long	2	5306-99-941-0312
6	3076	Spring washer	2	5310-99-120-2304
7	255248	Set bolt, $\frac{3}{8}$ " UNF $\times$ $1\frac{1}{8}$ " long	6	5305-99-941-0542
8	3076	Spring washer	6	5310-99-120-2304
9	2219	Plain washer	6	5310-99-845-0235
10	3290	Drain plug for housing	1	4730-99-801-8060
11	276511	Stowage bracket, for flywheel housing drain plug	1	5340-99-849-9359
12	600243	FLYWHEEL COMPLETE	1	2520-99-874-0273
13	506799	Ring gear for flywheel	1	2805-99-844-9973
14	502116	Dowels, for clutch cover plate location	3	5315-99-849-9366
15	8566	Bush for primary pinion	1	3120-99-850-0035
16	247135	Bolt, $\frac{7}{16}$ " UNF $\times$ $\frac{7}{8}$ " long (special) fixing flywheel	8	5306-99-123-3718
17	GCP129	CLUTCH PLATE COMPLETE	1	2520-99-806-9519
	600388	Lining package for clutch plate	1	2520-99-818-9082
18	GCC181	Clutch cover complete	1	5305-99-849-9288
19	255427	Set bolt, $\frac{5}{16}$ " UNF $\times$ $\frac{7}{8}$ " long	6	5310-99-120-1027
20	3075	Spring washer	6	

0032

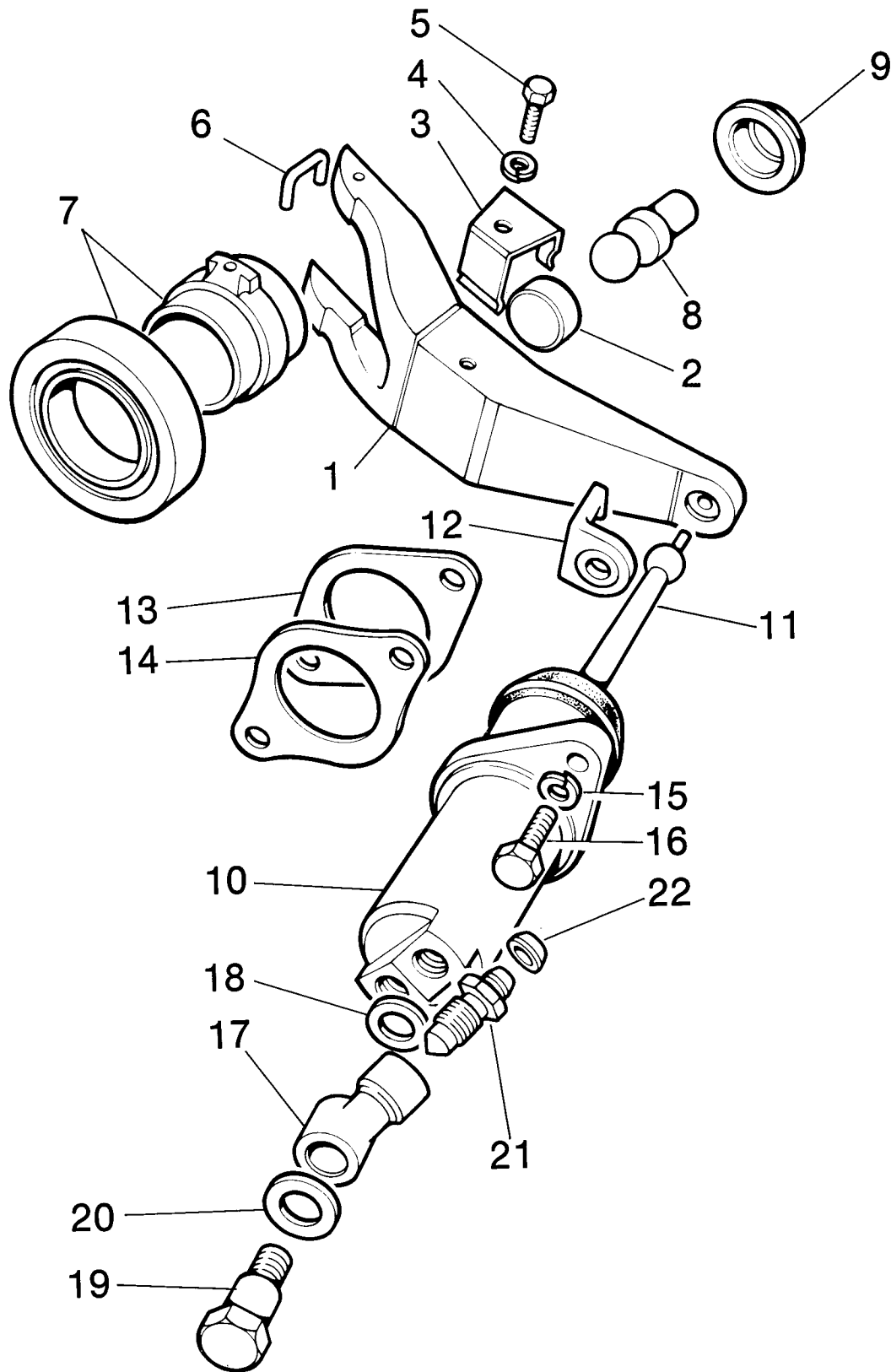


Plate Ref.	Rover Part No.	Description	Qty.	
1	576137	Clutch release lever	1	2520-99-818-9093
2	571161	Insert, for clutch release lever	1	2520-99-818-9095
3	571163	Clip ..	1	5340-99-818-9096
4	3074	Spring washer } Clutch release lever to pivots	1	5310-99-941-6654
5	890055	Bolt ..	1	5305-99-122-8665
6	576203	Staple, clutch lever to bearing sleeve	1	2520-99-818-9098
7	594271	Clutch release bearing and sleeve	1	2520-99-821-8250
8	576720	Pivot pin	1	5307-99-818-9091
9	571164	Cap, for pivot pin	1	2520-99-818-9092
10	591231	Slave cylinder, for clutch	1	2520-99-819-3923
11	576751	Push rod, for slave cylinder	1	2530-99-824-6826
12	576723	Clip, push rod to lever	1	5340-99-819-3922
13	591989	Sealing gasket, for slave cylinder	1	5330-99-819-3925
14	591988	Backing plate, for gasket	1	5330-99-819-3924
15	3075	Spring washer	2	5310-99-120-1027
16	253028	Bolt, $\frac{5}{16}$ " UNC $\times$ 1" long } Fixing slave cylinder to bell housing	2	5305-99-941-0700
17	90622182	Banjo, for slave cylinder bleed	1	4730-99-824-2146
18	233220	Gasket, banjo to slave cylinder	1	5310-99-895-1816
19	512235	Banjo bolt	1	4730-99-836-5249
20	216914	Gasket, for banjo bolt	1	
21	556508	Bleed screw, for slave cylinder	1	2990-99-881-6380
22	594091	Dust cap, for bleed screw	1	2530-99-802-3999
	502335	Slave cylinder overhaul kit	1	2530-99-823-7168

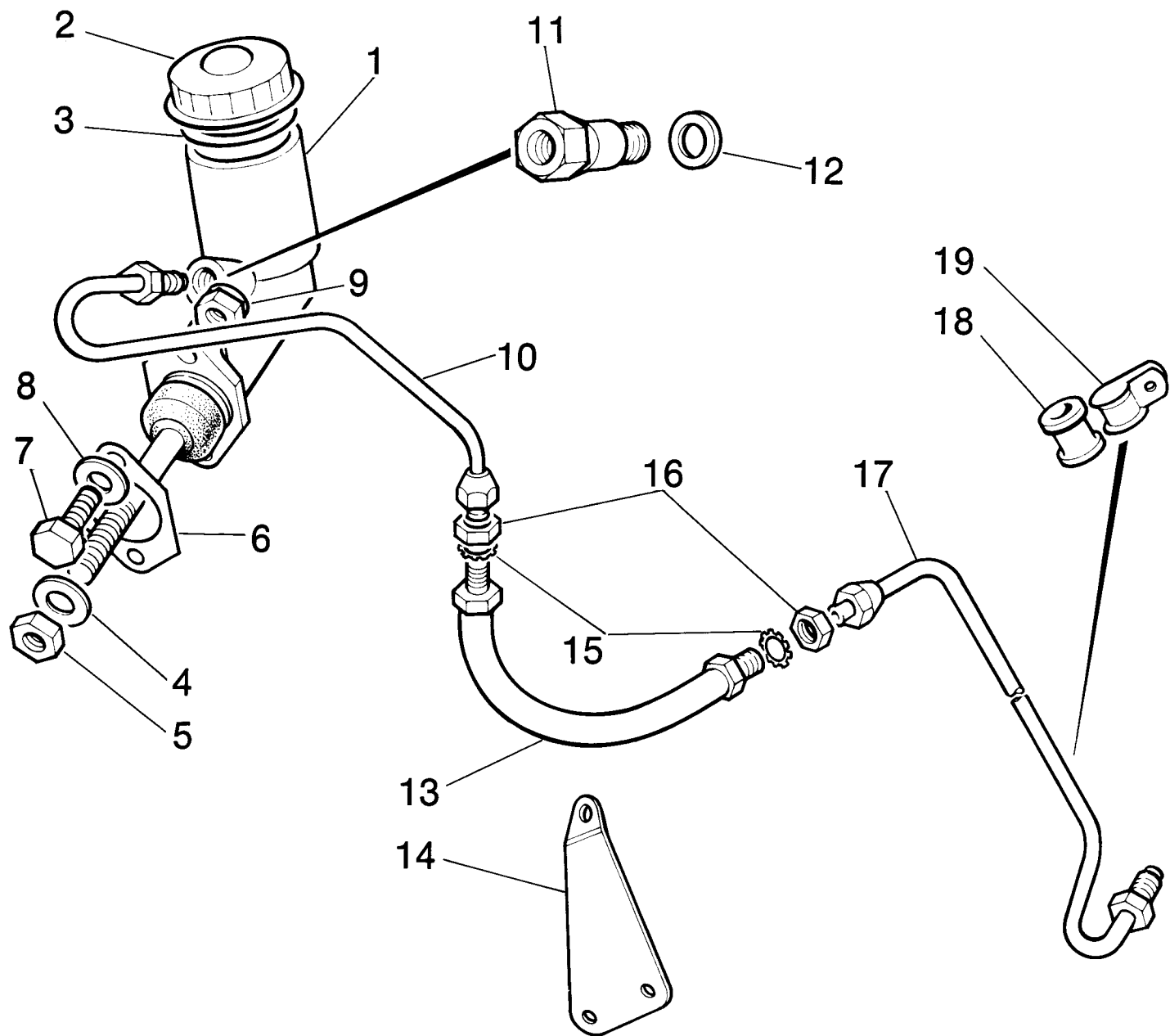


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	550732	Clutch master cylinder	1	2530-99-809-1064
2	500201	Filler cap, for master cylinder	1	
3	264767	Sealing washer, for filler cap	1	2530-99-836-5178
4	RTC626	Plain washer } On master cylinder push rod	2	5310-99-137-8514
5	254831	Nut, $\frac{5}{16}$ " UNF }	2	5310-99-941-0925
6	592358	Gasket, for master cylinder	1	5330-99-822-1909
7	255029	Bolt, $\frac{5}{16}$ " UNF $\times 1\frac{1}{8}$ " long }	2	5305-99-941-0528
8	3830	Plain washer }	2	5310-99-134-2496
9	252211	Self-locking nut, $\frac{5}{16}$ " UNF }	2	5310-99-849-9579
10	577688	Pipe, clutch master cylinder to hose	1	2530-99-824-6647
11	90512650	Adaptor, for pipe	1	4730-99-836-5244
12	233220	Gasket, for adaptor	1	5310-99-895-1816
13	592510	Jump hose	1	4720-99-822-6378
14	587621	Support plate, for jump hose	1	2530-99-824-6648
15	90512651	Shakeproof washer } Fixing hose to pipe and bracket	2	5310-99-120-6046
16	216912	Bulkhead nut }	2	5310-99-836-7707
17	592383	Pipe, clutch jump hose to slave cylinder	1	2520-99-823-3944
18	6860	Grommet } Supporting slave cylinder pipe	1	5325-99-849-9408
19	RTC637	Clip }	1	
	601611	Clutch master cylinder overhaul kit	1	2530-99-401-2080

0036

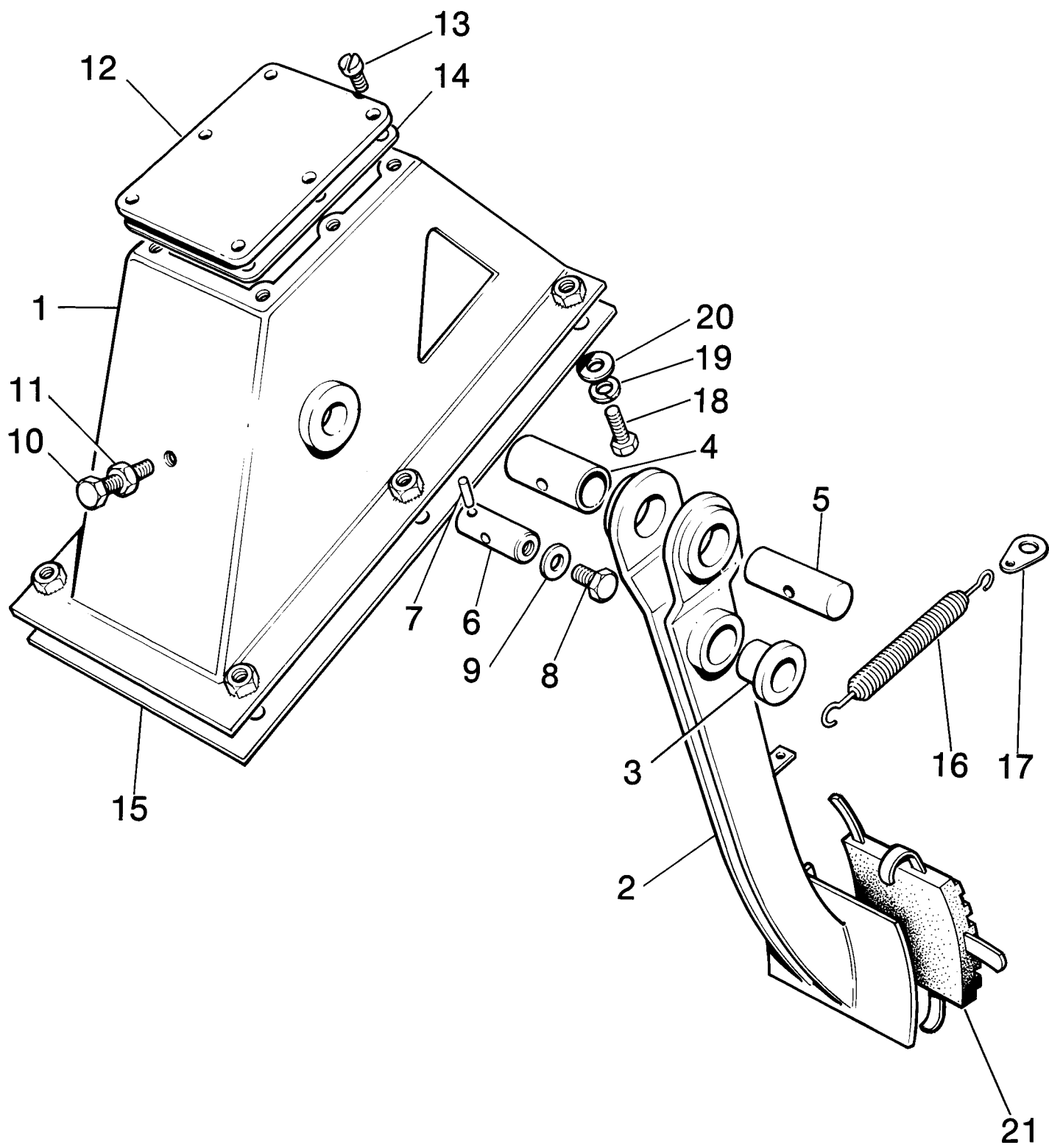


Plate Ref.	Rover Part No.	Description	Qty.	
	568894	CLUTCH PEDAL AND BRACKET ASSEMBLY	1	2540-99-806-7321
1	272632	Bracket, for clutch pedal	1	2530-99-849-9644
2	568896	Clutch pedal and bushes	1	2540-99-806-7322
3	272714	Bush, for pedal	2	3120-99-849-9647
4	269783	Distance piece, for pedal trunnion	1	5340-99-849-9642
5	568883	Trunnion, for pedal	1	5315-99-808-4986
6	272712	Shaft, for pedal	1	2530-99-849-9645
7	50446	Pin, locating pedal shaft	1	5315-99-849-9637
8	255202	Oil plug	1	5305-99-941-0510
9	3052	Joint washer, for oil plug	1	5310-99-801-5567
10	255209	Bolt, $\frac{1}{4}$ " UNF $\times$ 1" long } In bracket for pedal stop	1	5306-99-941-0936
11	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
12	272713	Top cover, for pedal bracket	1	2530-99-849-9646
13	78227	Drive screw, fixing top cover to bracket	6	5305-99-124-8910
14	272819	Gasket, for top cover	1	2510-99-849-9651
15	562940	Gasket, pedal bracket to toebox	1	2530-99-809-1065
16	569701	Return spring, for clutch pedal	1	5360-99-810-2137
17	240708	Anchor plate, for return spring	1	5340-99-895-1855
18	255227	Bolt, $\frac{5}{16}$ " UNF $\times$ $\frac{7}{8}$ " long } Pedal bracket and anchor plate	6	5305-99-941-0526
19	3075	Spring washer	6	5310-99-120-1027
20	RTC610	Plain washer	5	5310-99-941-8608
	4594	Plain washer	1	5310-99-137-1107
21	278166	Rubber pad, for clutch pedal	1	2540-99-816-3303

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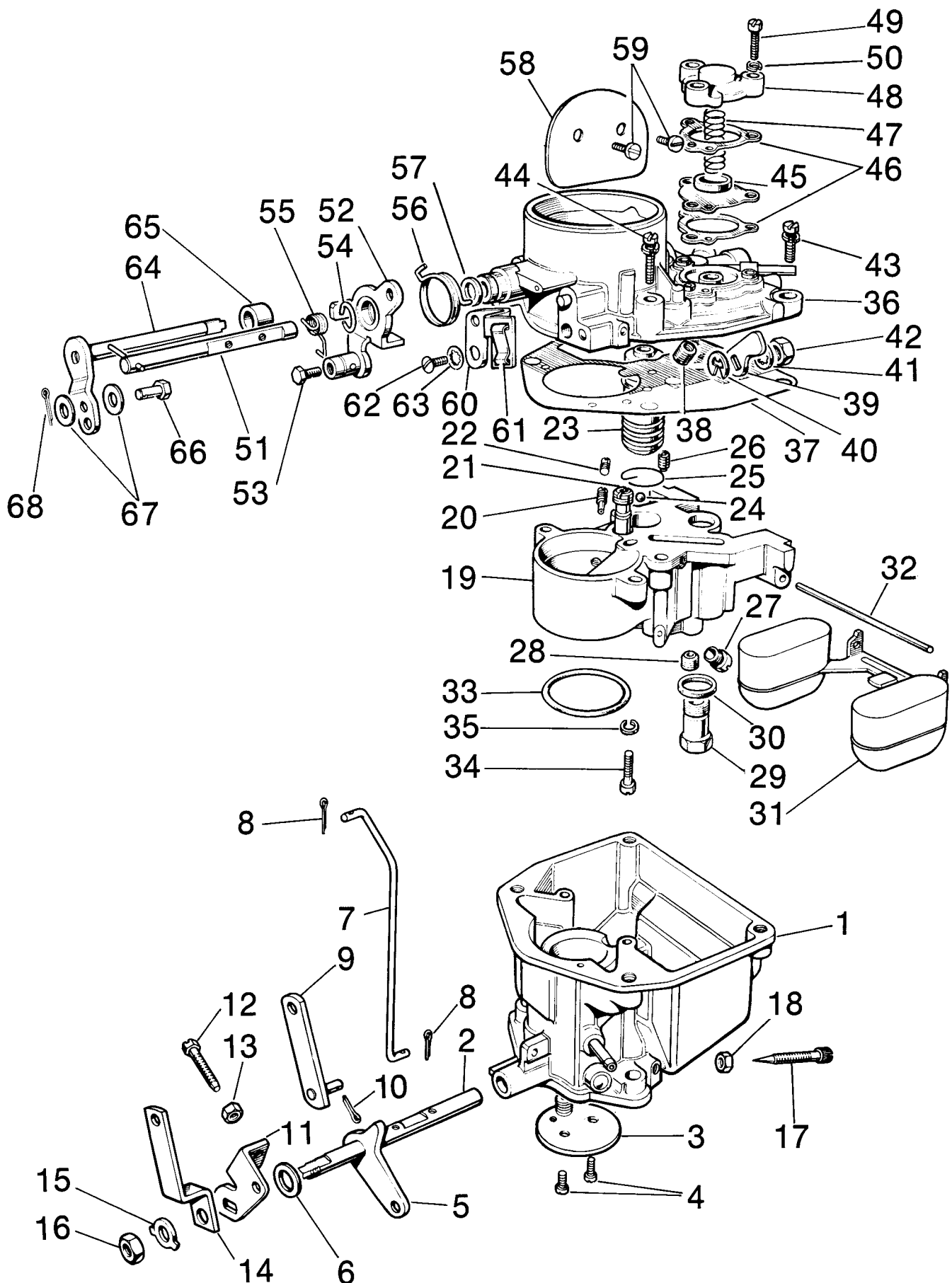


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	598107	CARBURETTER COMPLETE	1	2930-99-825-6130
1	601834	Carburetter main body	1	
2	601835	Throttle spindle	1	
3	601844	Butterfly for throttle	1	
4	601845	Special screw fixing butterfly	2	5305-99-137-9123
5	601842	Floating lever on throttle spindle	1	
6	601843	Plain washer on spindle for floating lever	1	5310-99-137-9124
7	601893	Interconnecting link, throttle to choke	1	
8	601894	Split pin, fixing link to levers	2	5315-99-137-9125
9	601840	Relay lever, throttle to accelerator pump	1	
10	601841	Split pin, fixing relay lever to floating lever	1	5315-99-137-9126
11	601837	Throttle stop and fast idler lever	1	
12	601846	Special screw } For throttle stop	1	5305-99-137-9127
13	90607676	Locknut }	1	5310-99-137-9128
14	601836	Throttle lever	1	2930-99-825-2651
15	601839	Lockwasher } Fixing throttle levers	1	5310-99-137-9129
16	601838	Special nut }	1	5310-99-808-4698
17	90601848	Volume control screw } For volume control	1	5305-99-137-9130
18	607677	Locknut	1	5305-99-137-9131
19	606319	Emulsion block	1	2910-99-815-8565
20	601899	Pump jet (65)	1	
21	607678	Pump discharge valve	1	2910-99-824-8224
22	601854	Plug for pump jet	1	
23	601856	Piston for accelerator pump	1	
24	601852	Ball, for piston	1	
25	601853	Circlip for piston	1	
26	601897	Slow-running jet (60)	1	
27	601895	Main jet (125)	1	
28	606318	Enrichment jet (195)	1	2910-99-804-6907
29	601900	Needle valve (1.75)	1	
30	601857	Special washer (2mm) for needle valve	1	
31	601858	Float	1	2910-99-810-0759
32	601859	Spindle for float	1	
33	601850	'O' ring, emulsion block to body	1	
34	601886	Special screw	1	
35	601887	Spring washer } Fixing emulsion block to body	1	5310-99-137-9133
36	601860	Top cover for carburetter	1	
37	606679	Gasket for top cover	1	5330-99-811-9080
38	90601898	Ventilation screw (3.0) for choke	1	
39	601876	Pump lever, internal	1	
40	601878	Retaining ring for pump lever	1	
41	601877	Shakeproof washer } Fixing pump lever	1	5310-99-192-8692
42	601838	Special nut	1	5310-99-808-4698
43	601889	Screw and spring washer, short } Fixing top cover to	2	5305-99-137-9134
44	601888	Screw and spring washer, long } main body	2	5310-99-137-9135
45	601879	Diaphragm for carburetter	1	
46	601880	Gasket for diaphragm	2	5305-99-137-9132
47	601881	Spring for diaphragm	1	

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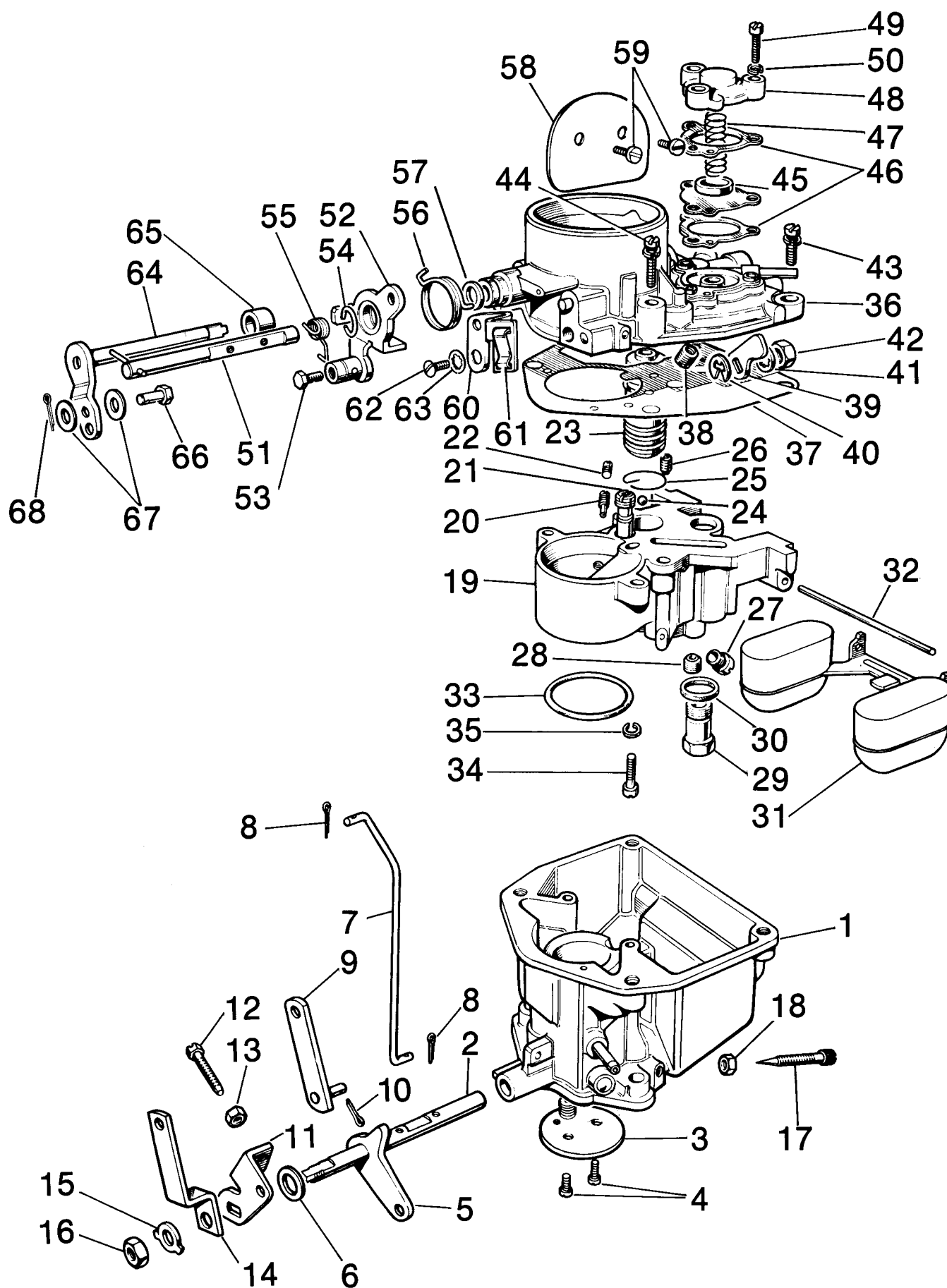


Plate Ref.	Rover Part No.	Description	Qty	REMARKS
48	601882	Cover for diaphragm	1	
49	601883	Screw	3	5305-99-807-4444
50	601884	Spring washer } Fixing diaphragm cover	3	5310-99-135-9291
51	601865	Spindle and pin for choke lever	1	
52	601861	Lever and swivel for choke	1	
53	601864	Screw for choke lever swivel	1	5305-99-137-9138
54	601863	Circlip fixing choke lever to top cover	1	
55	601866	Spring, small } For choke lever	1	
56	601862	Spring, large }	1	
57	601869	Plain washer for choke spindle	1	
58	601867	Butterfly for choke	1	
59	601868	Special screw fixing butterfly	2	5305-99-941-2310
60	90607679	Bracket and clip for choke cable	1	2910-99-825-2656
61	596493	Clip for choke bracket (Part of 607679)	1	2910-99-825-2656
62	601872	Special screw	1	5305-99-137-9139
63	601873	Shakeproof washer	1	5310-99-137-9140
64	601874	Spindle and lever for accelerator pump	1	
65	601875	Spacing washer for pump spindle	1	
66	90601890	Pin	1	
67	601892	Plain washer } Fixing relay lever to pump lever	2	5310-99-137-9141
68	601891	Split pin }	1	5315-99-136-9142
	605092	Carburetter overhaul kit		2910-99-824-6640
	605093	Carburetter gasket kit		5330-99-824-6641

CARBURETTER SETTINGS WHICH MAY BE ADVANTAGEOUS FOR HIGH

605683	Main jet (120) at 5,000 to 7,000 ft.	
605684	Main jet (117.5) at 7,000 to 9,000 ft.	
605685	Main jet (115)	At 9,000 to 12,000 ft. 0042
605687	Slow-running jet (55)	
605686	Main jet (112.5)	At 12,000 to 14,000 ft.
605687	Slow running jet (55)	

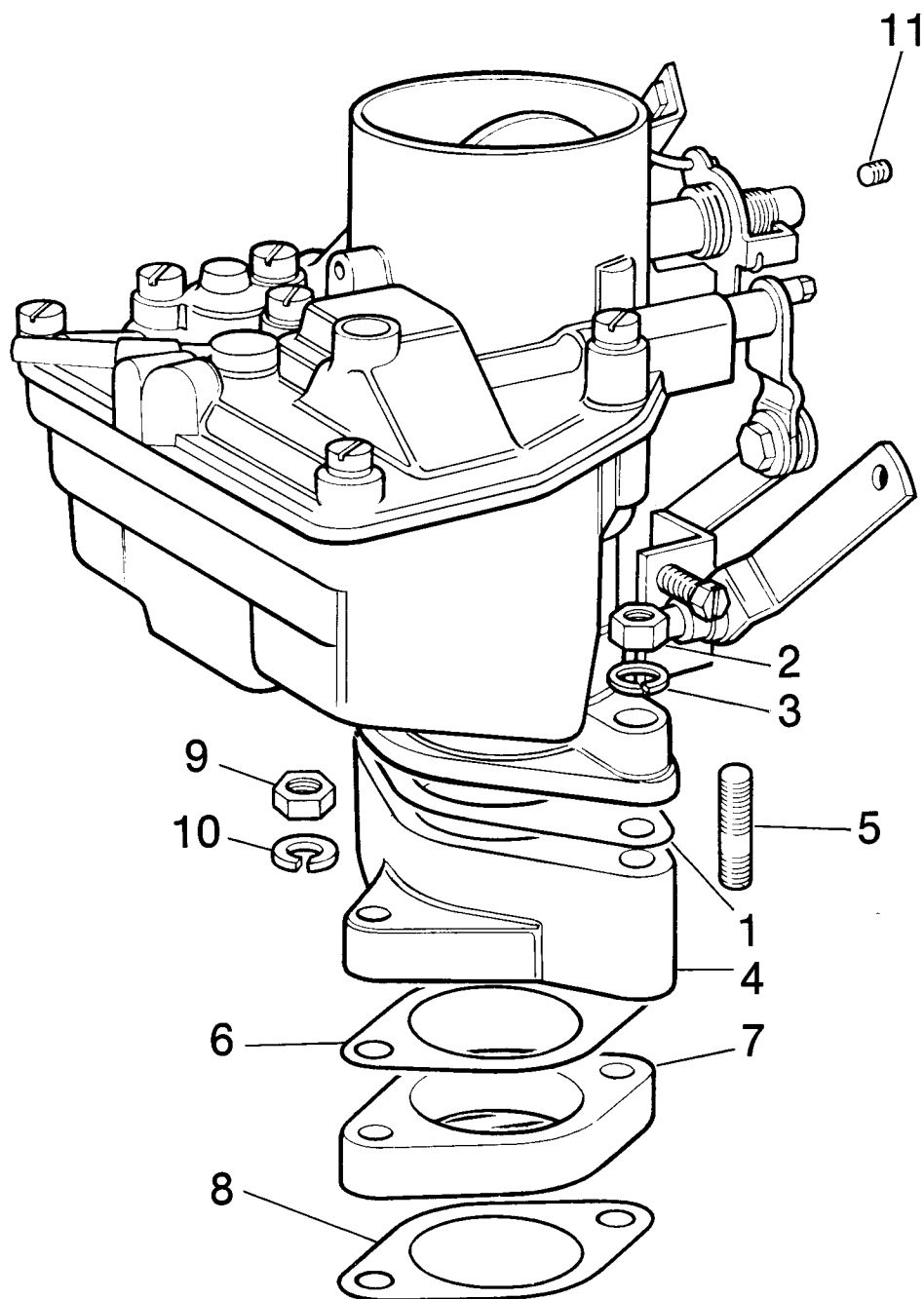
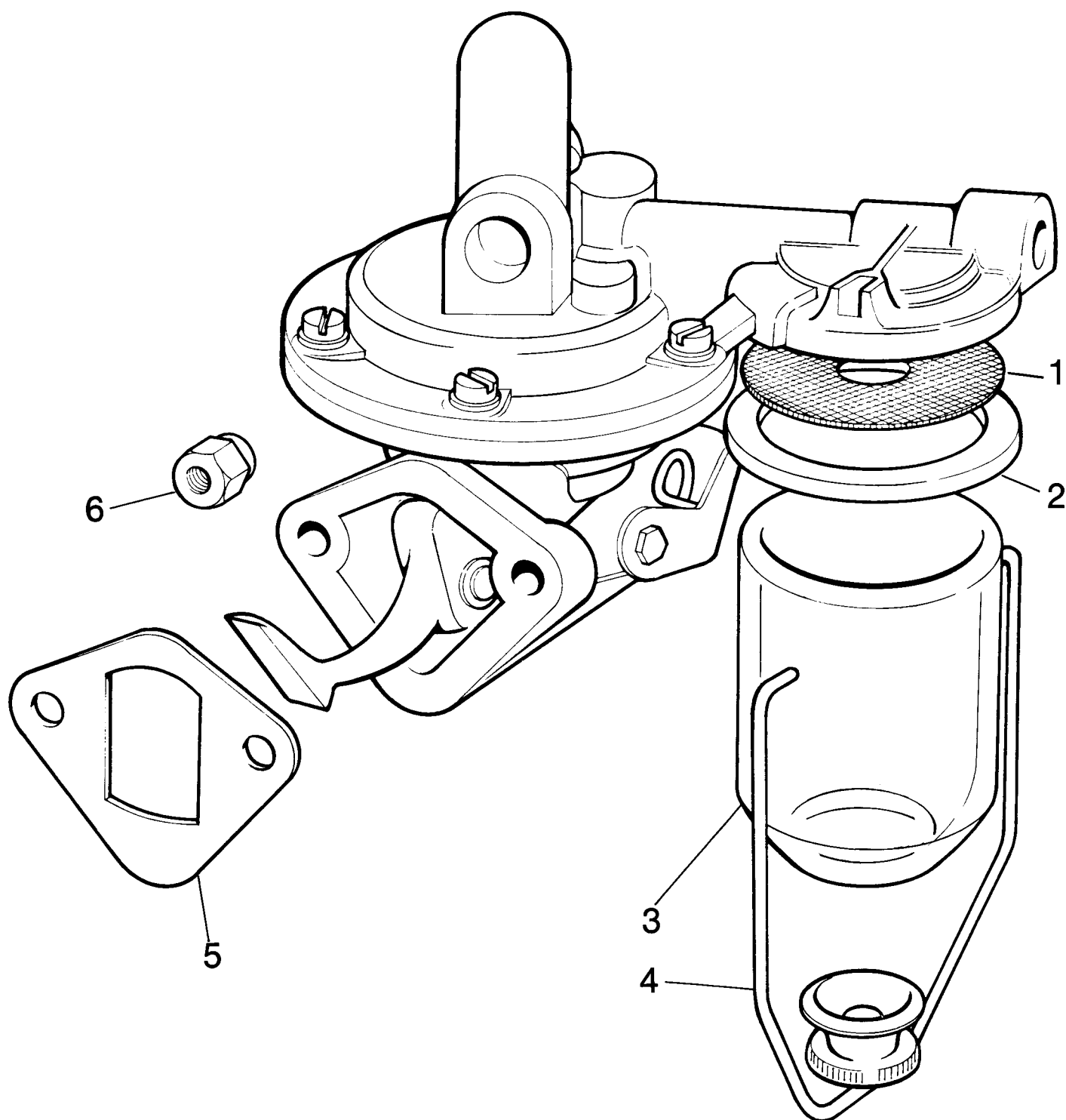


Plate Ref.	Rover Part No.	Description	Qty.
1	554163	Joint washer, carburetter to adaptor	1 2910-99-804-6534
2	254831	Nut, $\frac{5}{16}$ " UNF } Fixing carburetter to adaptor	2 5310-99-941-0925
3	3075	Spring washer }	2 5310-99-120-1027
4	574749	Adaptor, carburetter to manifold	1 2910-99-823-0238
5	252514	Stud, for adaptor	2 5307-99-137-3595
6	278163	Joint washer, adaptor to packing piece	1 2910-99-850-0585
7	278162	Packing piece, for adaptor	1 2910-99-850-0584
8	278163	Joint washer, packing piece to inlet manifold	1 2910-99-850-0585
9	254812	Nut, $\frac{3}{8}$ " UNF } Fixing adaptor and packing piece,	2 5310-99-135-6785
10	3076	Spring washer } to inlet manifold	2 5310-99-120-2304
11	566605	Plug, for suction hole in carburetter	1 2910-99-823-0240

0044



FUEL PUMP**GROUP 3—CARBURATION**

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	549761	FUEL PUMP ASSEMBLY	1	
1	506796	Filter for sediment bowl	1	
2	241225	Gasket for sediment bowl	1	
3	236891	Sediment bowl	1	
4	268797	Retainer for sediment bowl	1	
5	275565	Flange gasket	1	2910-99-850-0576
6	252211	Self locking nut, pump to side access cover	2	5310-99-849-9579
	272069	Repair kit for fuel pump	1	
	524684	Overhaul kit for fuel pump	1	

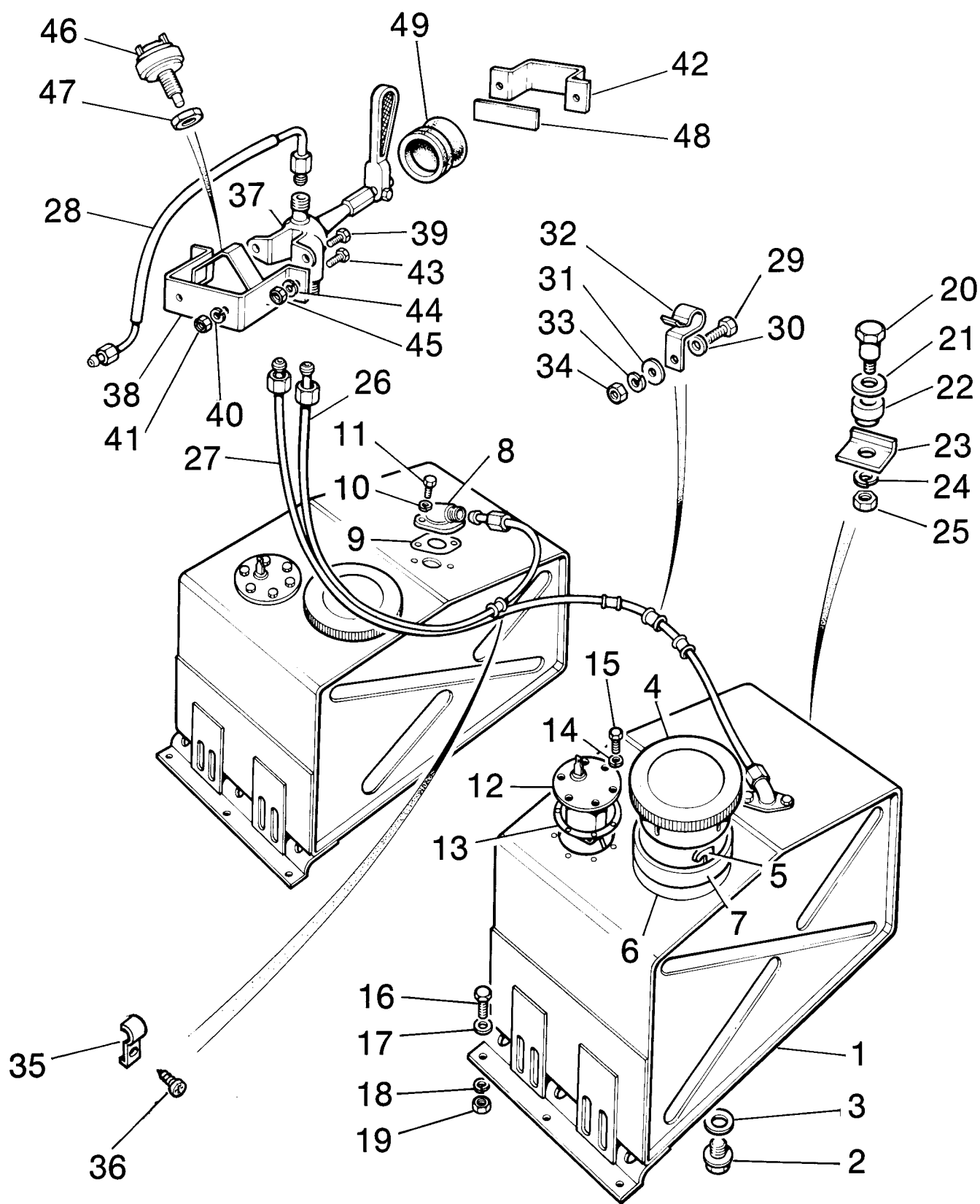
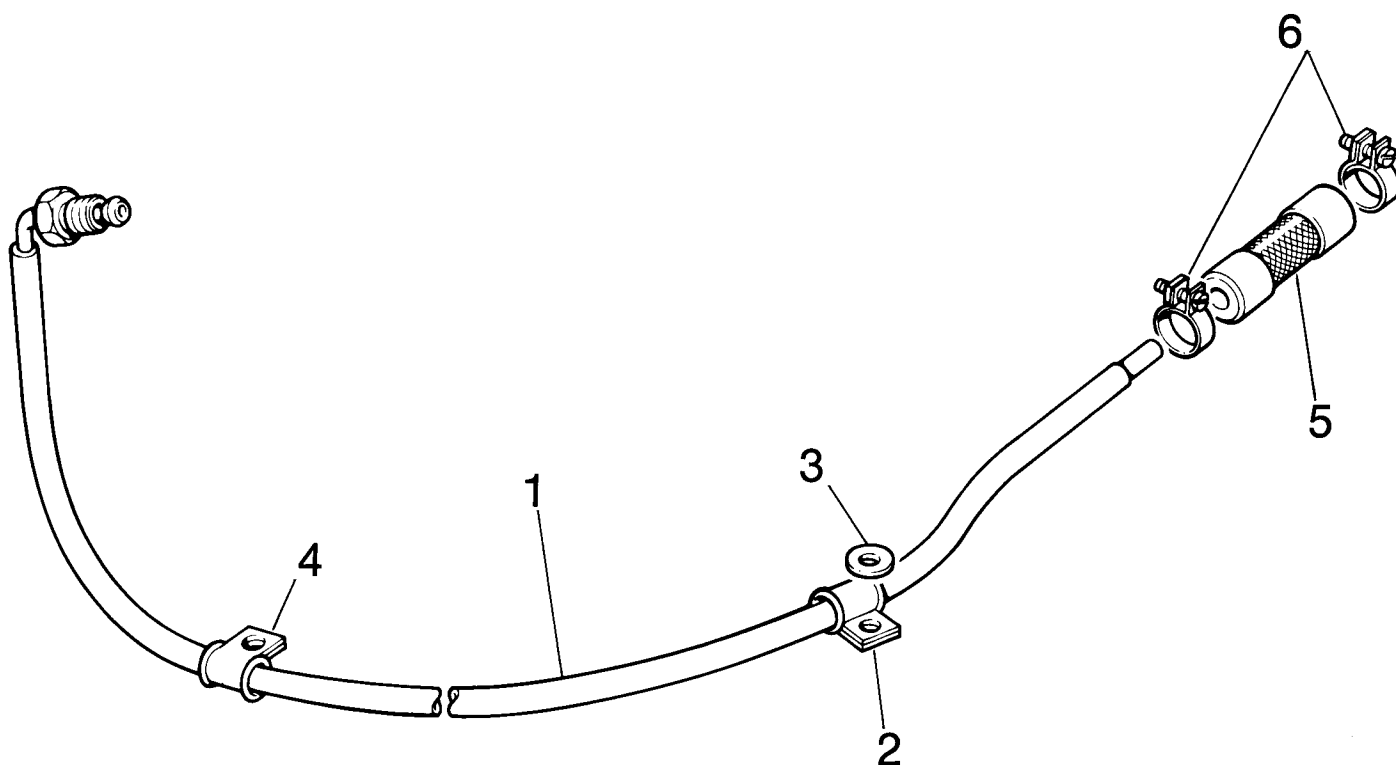


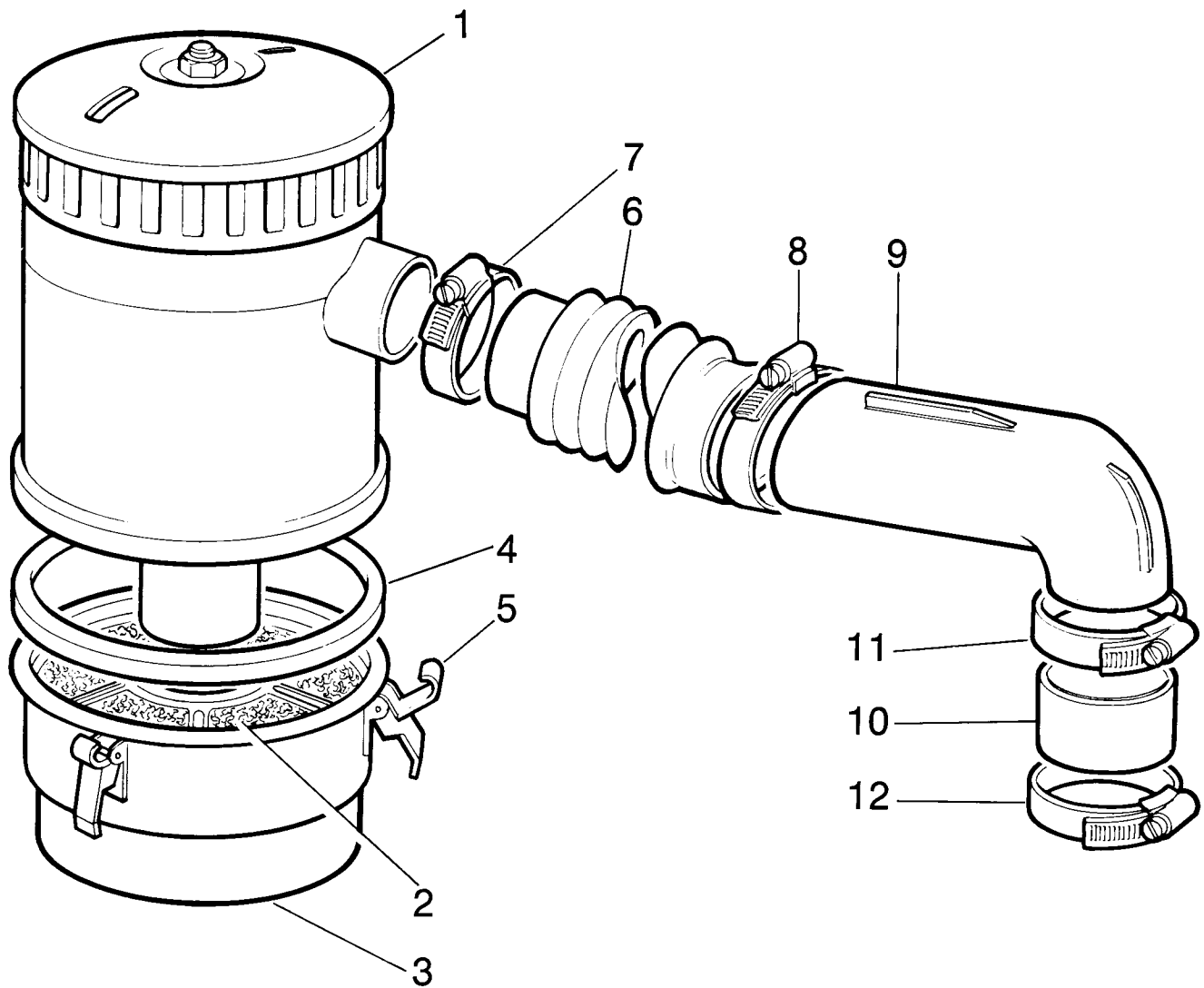
Plate Ref.	Rover Part No.	Description	Qty.	NATO P. No.
1	552176	PETROL TANK COMPLETE	2	2910-99-806-9005
2	540870	Drain plug	2	4730-99-874-1845
3	515599	Washer, copper and asbestos, 28 mm	2	5330-99-849-9375
4	569006	Filler cap	2	2910-99-809-1991
5	231190	Chain for filler cap	2	2910-99-895-1809
6	231188	Filler tube	2	2910-99-850-0532
7	552412	Joint washer for filler neck	2	5330-99-802-7860
8	503492	Elbow outlet	2	2910-99-850-0592
9	267837	Joint washer for elbow	2	2910-99-850-0558
10	3101	Spring washer } Fixing elbow to tank	4	5310-99-941-6652
11	3972	Set screw }	4	5305-99-121-1444
12	560757	Fuel tank gauge unit	2	6680-99-822-6068
13	RTC1148	Washer for gauge unit	2	
14	3101	Spring washer } Gauge unit to tank	12	5310-99-941-6652
15	3890	Set screw }	12	5305-99-101-4416
16	255226	Screw, $\frac{5}{16}$ " UNF $\times$ $\frac{3}{4}$ " long } Fixing front of tank to	6	5305-99-941-0525
17	3830	Plain washer }	12	5310-99-134-2496
18	3075	Spring washer }	6	5310-99-120-1027
19	254831	Nut, $\frac{5}{16}$ " UNF }	6	5310-99-941-0925
20	543803	Bolt, $\frac{5}{16}$ " UNF $\times$ $1\frac{1}{2}$ " long (shouldered) } Fixing rear of tank	2	5306-99-806-9006
21	2764	Washer }	2	5310-99-137-0445
22	90508545	Rubber bush }	4	5340-99-805-8623
23	543808	Stiffener plate }	2	2910-99-806-9007
24	3075	Spring washer }	2	5310-99-120-1027
25	254831	Nut, $\frac{5}{16}$ " UNF }	2	5310-99-941-0925
26	90577529	Fuel pipe, R.H. tank to tap	1	2910-99-824-2733
27	90577530	Fuel pipe, L.H. tank to tap	1	2910-99-824-2734
28	90577531	Fuel pipe, tap to pump	1	2910-99-824-2735
	557531	Olive for fuel pipe } Fixing elbow to petrol pump	1	4730-99-805-8620
	524894	Nut for fuel pipe }	1	4730-99-811-9948
29	257004	Bolt, 10 UNF }	5	5305-99-136-2509
30	2226	Plain washer }	5	5310-99-849-8706
31	3685	Plain washer, large }	5	
32	278010	Spring clip }	5	2590-99-895-1937
33	3073	Spring washer }	5	5310-99-941-6653
34	257023	Nut, 10 UNF }	5	5310-99-845-0246
35	216708	Clip, fuel pipes to sidemembers	2	5340-99-849-9448
36	72626	Drive screw, clip to chassis	1	5305-99-941-8362
37	526783	Two-way fuel tap	1	2910-99-850-1778
38	526786	Bracket for tap	1	2910-99-850-1788
39	255207	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{3}{4}$ " long } Fixing two-way tap to bracket	2	5305-99-941-0513
40	3074	Spring washer }	2	5310-99-941-6654
41	254810	Nut, $\frac{1}{4}$ " UNF }	2	5310-99-804-7941
42	90577527	Protection bracket for tap	1	2590-99-825-0435
43	255206	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long } Fixing bracket and tap to heelboard	2	5305-99-941-0512
44	3074	Spring washer }	2	5310-99-941-6654
45	254810	Nut, $\frac{1}{4}$ " UNF }	2	5310-99-804-7941
46	510267	Switch, fuel level gauge	2	2540-99-825-1031
47	254850	Locknut, $\frac{1}{4}$ " UNF, switch to bracket	2	5310-99-941-0902
48	526787	Inscription plate, for two-way tap	1	
49	90312305	Grommet, in heelboard for tap spindle	1	5325-99-850-1779



FUEL PIPE—FUEL PUMP TO CARBURETTER
GROUP 3—CARBURATION

Plate Ref.	Rover Part No.	Description	Qty.
1	587686	Fuel pipe complete, pump to carburetter	1 4720-99-823-5132
2	554423	Clip, for fuel pipe	1
3	2203	Washer	1 5340-99-881-9938
4	219676	Clip, pipe to distributor stud	1
5	587684	Fuel pipe ..) Fixing fuel pipe to carburetter	1 4720-99-823-0242
6	572839	Clip)	2

0050



AIR CLEANER
GROUP 3—CARBURATION

Plate Ref.	Rover Part No.	Description	Qty.	MATCO P. No.
1	279652	AIR CLEANER	1	
2	600613	Element, for air cleaner	1	2940-99-808-2881
3	90600400	Oil container	1	
4	261414	Washer, for oil container	1	2940-99-808-2768
5	262068	Toggle clip, for oil container	3	5340-99-808-2929
6	543580	Connection, air cleaner to carburetter elbow	1	2910-99-873-8860
7	603898	Clip, air cleaner to connection	1	4730-99-406-2141
8	279653	Clip, connection to carburetter elbow	1	4730-99-850-0588
9	596159	Carburetter elbow	1	
10	554418	Air seal, carburetter to elbow	1	2910-99-804-6525
11	603897	Clip, air seal to carburetter elbow	1	
12	603897	Clip, air seal to carburetter	1	

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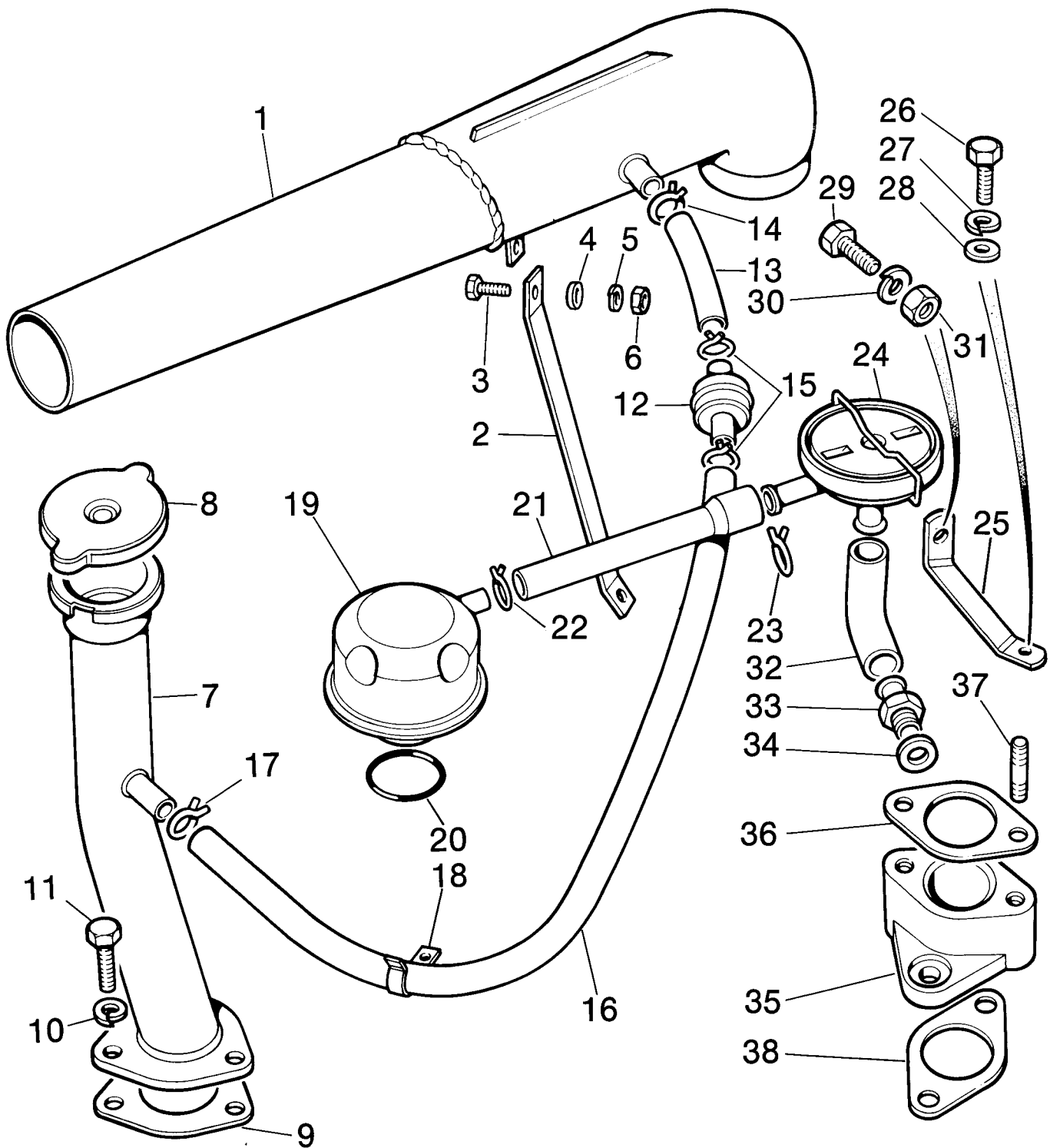


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	596159	Carburetter elbow	1	
2	554422	Support strip, for carburetter elbow	1	2540-99-825-1038
3	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	1	5305-99-941-0512
4	RTC609	Plain washer	1	5310-99-120-4032
5	3074	Spring washer	1	5310-99-941-6654
6	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
7	596820	Oil filler pipe	1	2805-99-823-5130
8	598231	Filler cap, for oil filler pipe	1	2805-99-823-9354
9	542636	Joint washer, for oil filler pipe	1	2920-99-874-0685
10	3074	Spring washer	3	5310-99-941-6654
11	253007	Set bolt $\frac{1}{4}$ " UNC $\times \frac{3}{4}$ " long	3	5305-99-941-0687
12	603330	Flame trap	1	2805-99-822-7806
13	587120	Hose, carburetter elbow to flame trap	1	4710-99-822-7805
14	546211	Clip, hose to elbow	1	4730-99-823-0234
15	572548	Clip, hoses to flame trap	2	4730-99-823-2381
16	596821	Hose, flame trap to oil filler pipe	1	4720-99-822-6309
17	546211	Clip, hose to oil filler pipe	1	4730-99-823-0234
18	596142	Clip, hose to water outlet connection	1	5340-99-822-7808
19	596203	Engine breather filter	1	2805-99-823-2382
20	268887	'O' ring, filter to rocker cover	1	5330-99-850-0569
21	596153	Hose, breather filter to control valve	1	4710-99-822-7807
22	546210	Clip, hose to engine breather filter	1	4730-99-823-0235
23	554260	Clip, hose to control valve	1	4730-99-822-7809
24	542410	Emission control valve	1	2805-99-822-7802
25	574264	Support bracket, for control valve	1	2540-99-825-0061
26	253206	Bolt, $\frac{1}{4}$ " UNC $\times \frac{5}{8}$ " long	1	5305-99-941-0686
27	3074	Spring washer	1	5310-99-941-6654
28	RTC609	Plain washer	1	5310-99-120-4032
29	255207	Bolt $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	1	5305-99-941-0513
30	3074	Spring washer	1	5310-99-941-6654
31	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
32	90574263	Hose, control valve to manifold adaptor	1	4720-99-822-7803
33	546590	Adaptor, for hose	1	4730-99-823-0239
34	243958	Joint washer, for adaptor	1	5330-99-850-0344
35	574749	Adaptor, carburetter to manifold	1	2910-99-823-0238
36	554163	Joint washer, carburetter to adaptor	1	2910-99-804-6534
37	252514	Stud, fixing carburetter	2	5307-99-137-3595
38	278163	Joint washer, packing piece to inlet manifold	2	2910-99-850-0585

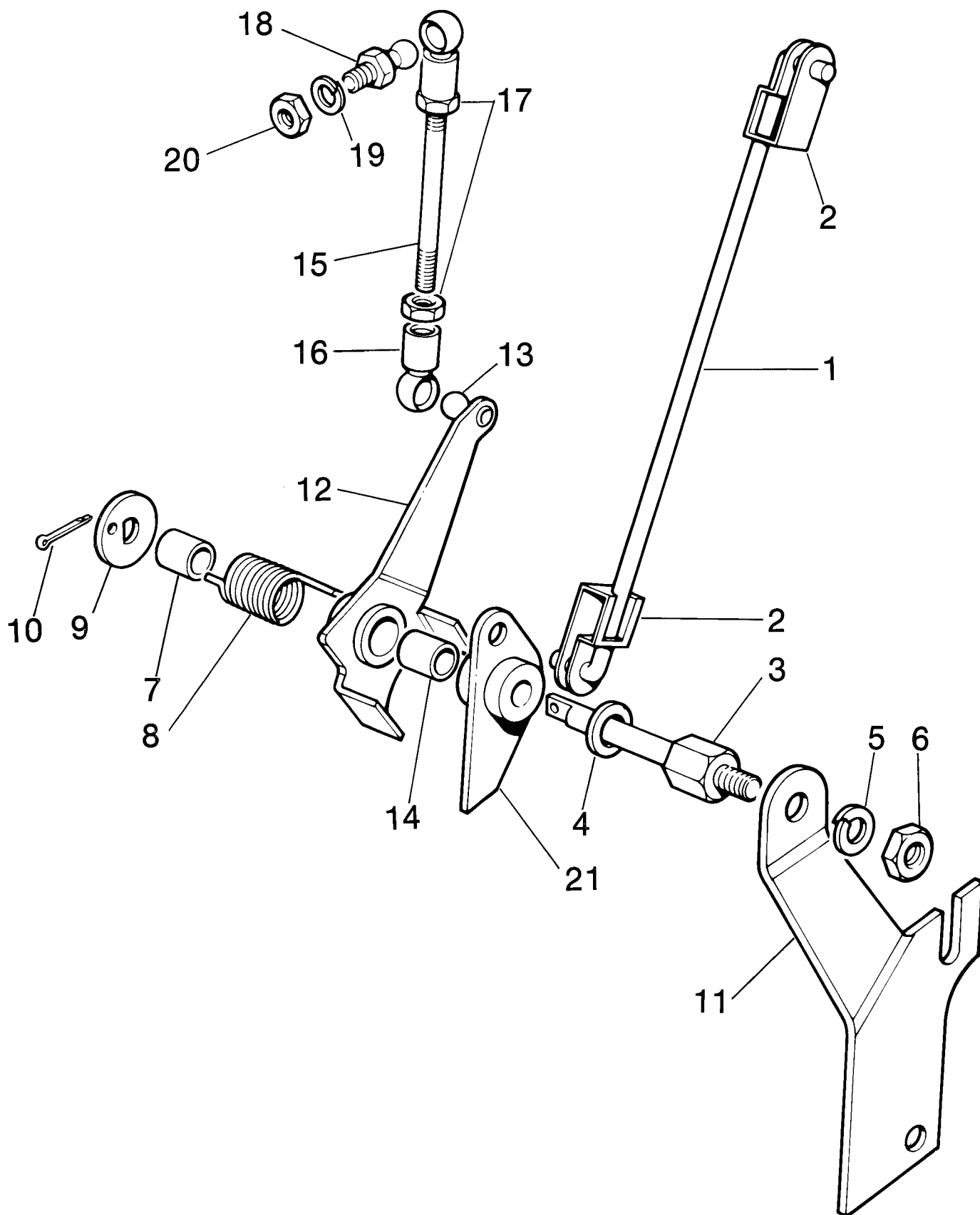


Plate Ref.	Rover Part No.	Description	Qty.	NATO PART
1	531388	Control rod, cross shaft to engine	1	2540-99-874-0237
2	531394	Linkage clip, for control rod	2	5340-99-874-0239
3	502900	Spindle, for carburetter bell crank	1	2910-99-850-1761
4	2765	Plain washer	1	5310-99-941-8635
5	3076	Spring washer	1	5310-99-120-2304
6	254812	Nut ..	1	5310-99-135-6785
7	502899	Spacer, for bell crank lever	1	5340-99-850-1760
8	552223	Torsion spring, for bell crank return	1	2910-99-804-6527
9	502898	'D' washer, for torsion spring	1	5310-99-850-1763
10	2392	Split pin, for spindle	1	5315-99-944-0176
11	577258	Bracket, for accelerator controls	1	2540-99-824-6649
12	552097	CARBURETTER BELL CRANK LEVER ASSEMBLY ..	1	2910-99-804-6528
13	1481	Ball end, for lever	1	5307-99-850-0500
14	277120	Bush, for bell crank	1	3120-99-850-1576
15	531439	Control rod, bell crank to carburetter	1	5307-99-873-8113
16	531324	Ball joint, for rod	2	2910-99-873-8318
17	2247	Locknut, for ball joint	2	5310-99-941-7070
18	535168	Ball end, for carburetter lever	1	5307-99-874-0252
19	3074	Spring washer	1	5310-99-941-6654
20	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
21	504620	Carburetter relay lever	1	2910-99-873-8293

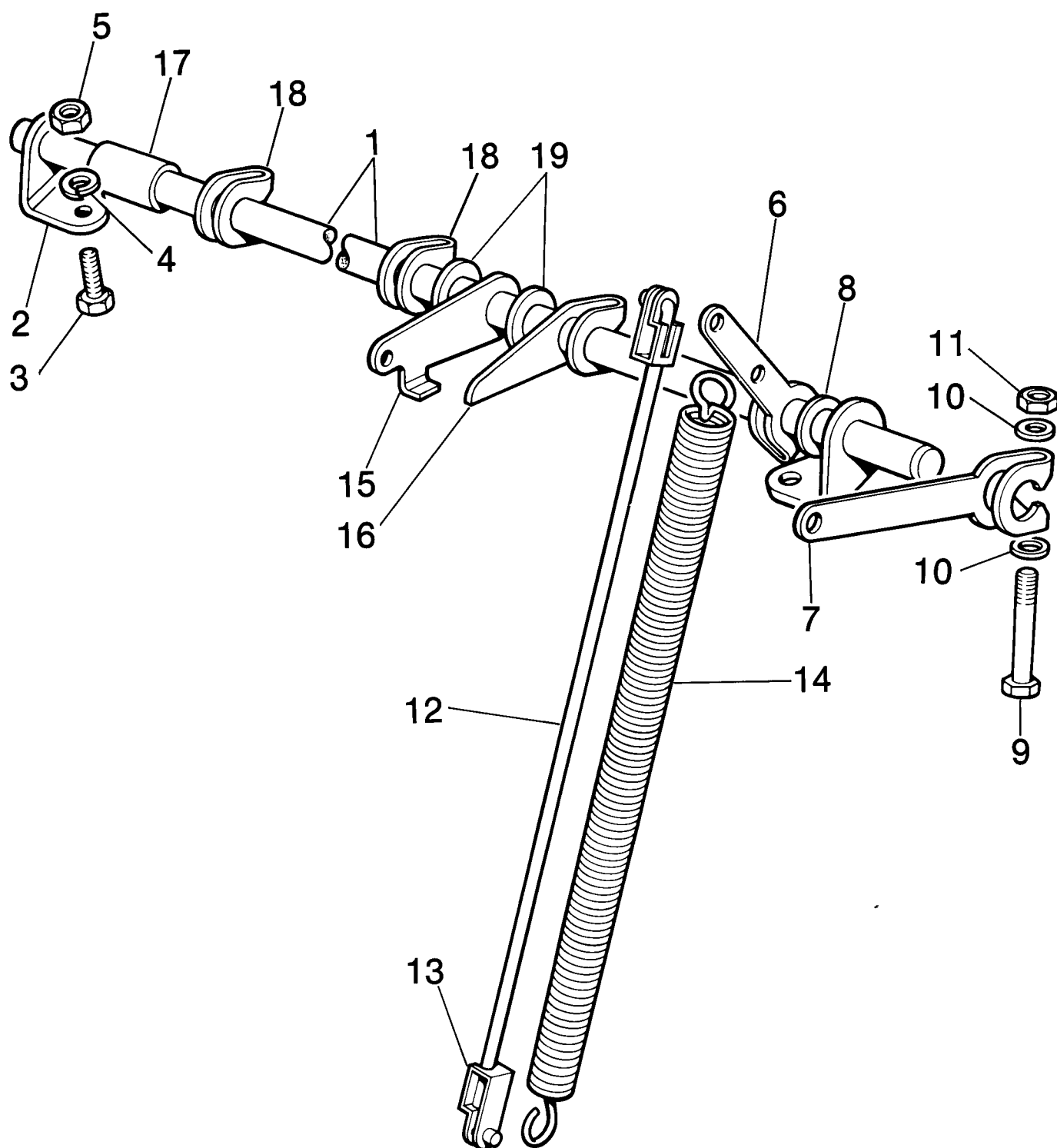


Plate Ref.	Rover Part No.	Description	Qty.	NATION
1	577304	Cross shaft, for accelerator	1	5340-99-824-3949
2	236998	Bracket, for accelerator shaft	2	2540-99-849-9748
3	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
4	3074	Spring washer	4	5310-99-941-6654
5	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
6	277475	Accelerator lever, on cross shaft from pedal	1	2540-99-874-0218
7	531395	Accelerator lever, on cross shaft to engine	1	2540-99-825-0851
8	RTC605	Distance washer, for levers	2	5310-99-941-8636
9	256001	Pinch bolt, $\frac{1}{4}$ " UNF $\times 1\frac{1}{4}$ " long	5	5306-99-941-0282
10	3911	Plain washer	10	5310-99-952-1024
11	254810	Nut, $\frac{1}{4}$ " UNF	5	5310-99-804-7941
12	531390	Accelerator control rod, pedal shaft to cross shaft	1	2540-99-824-3946
13	531394	Linkage clip, for control rod	2	5340-99-874-0239
14	277455	Return spring, for accelerator pedal	1	2520-99-849-9317
15	577128	Cross shaft lever	1	2540-99-825-0850
16	577127	Cross shaft lever	1	2910-99-823-8352
17	592306	Distance piece	1	2540-99-824-3947
18	269132	Stop clip	2	5340-99-824-3948
19	RTC605	Spacing washer	2	5310-99-941-8636

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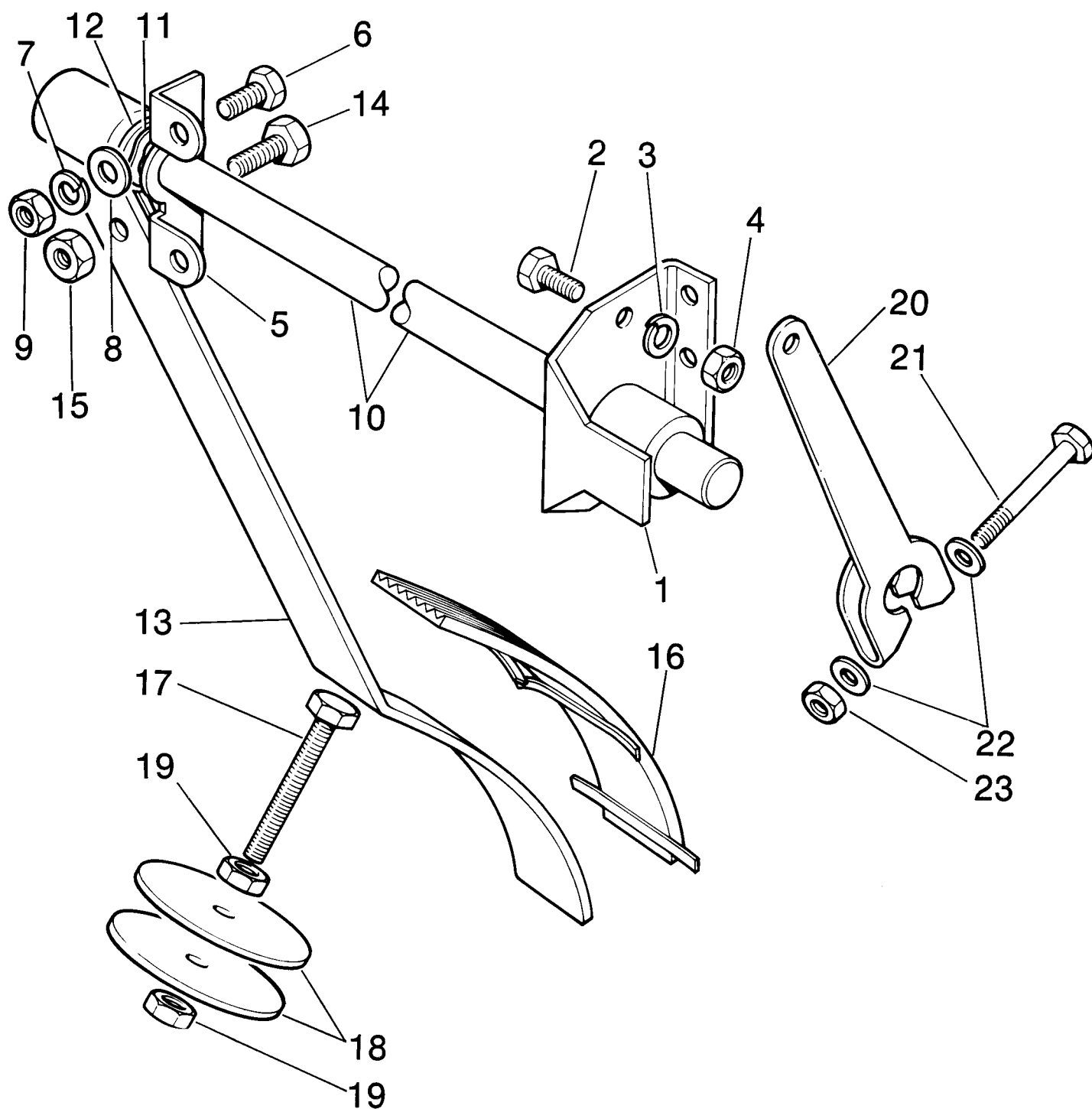


Plate Ref.	Rover Part No.	Description	Qty.	
1	277103	Accelerator shaft housing and pedal stop	1	2540-99-849-9310
2	255204	Bolt, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	2	5305-99-941-0511
3	3074	Spring washer	2	5310-99-941-6654
4	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
5	272804	Bracket, for accelerator shaft	1	2540-99-849-9300
6	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	2	5305-99-941-0513
7	3074	Spring washer	2	5310-99-941-6654
8	3821	Plain washer	2	5310-99-850-1948
9	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
10	577304	Shaft, for accelerator pedal	1	5340-99-824-3949
11	508962	Special washer } On accelerator shaft	1	5310-99-970-9165
12	RTC611	Plain washer }	1	5310-99-971-2810
13	500257	Accelerator pedal	1	2540-99-849-9325
14	255227	Pinch bolt, $\frac{5}{16}$ " UNF $\times \frac{7}{8}$ " long	1	5305-99-941-0526
15	254831	Nut, $\frac{5}{16}$ " UNF	1	5310-99-941-0925
16	509463	Pad, for accelerator pedal	1	2540-99-805-4927
17	255029	Stop bolt, $\frac{5}{16}$ " UNF $\times 1\frac{1}{8}$ " long	1	5305-99-941-0528
18	2258	Plain washer	2	5310-99-136-9276
19	254831	Nut, $\frac{5}{16}$ " UNF	2	5310-99-941-0925
20	277475	Accelerator lever	1	2540-99-874-0218
21	256001	Bolt, $\frac{1}{4}$ " UNF $\times 1\frac{1}{4}$ " long	1	5306-99-941-0282
22	3911	Plain washer	2	5310-99-952-1024
23	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941

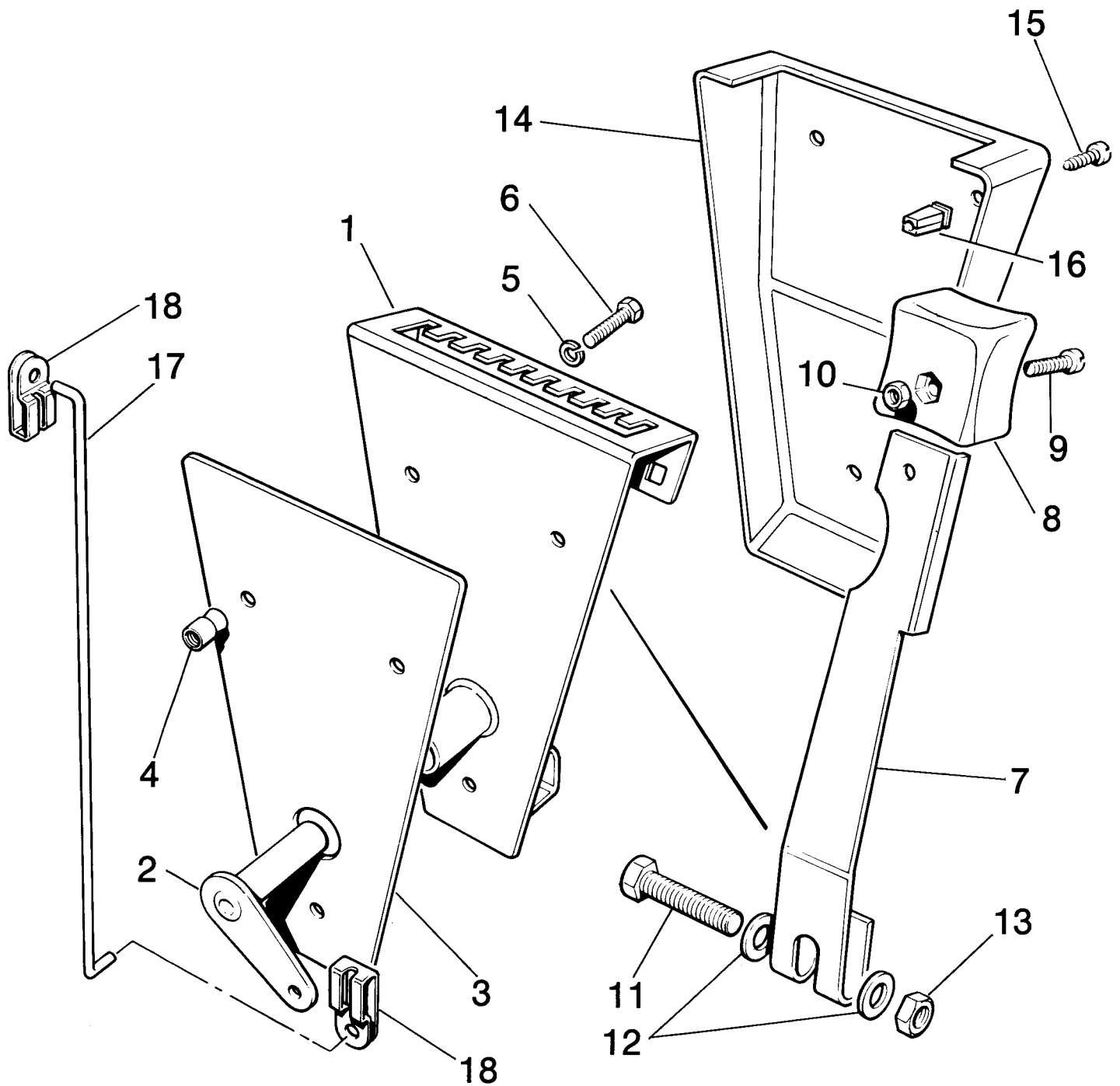


Plate Ref.	Rover Part No.	Description	Qty.	NATO PART NO.
1	577098	Base plate	1	
2	90577119	Shaft and lever	1	
3	577338	Sealing pad, fixing base plate to dash	1 A/R	
4	78989	Nutcert	3	5310-99-117-1578
5	3073	Spring washer	3	5310-99-941-6653
6	257019	Bolt, 10 UNF $\times \frac{5}{8}$ "	3	5305-99-137-9216
7	577095	Control lever, for hand throttle control	1	2520-99-822-6067
8	577111	Knob, for control lever	1	5355-99-822-6066
9	78384	Bolt, 10 UNF $\times \frac{3}{4}$ " long	1	5305-99-941-8357
10	257023	Nut, 10 UNF	1	5310-99-845-0246
11	256001	Bolt, $\frac{1}{4}$ " UNF $\times 1\frac{1}{4}$ " long	1	5306-99-941-0282
12	3911	Plain washer	2	5310-99-952-1024
13	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
14	346857	Cover, for hand throttle control	1	
15	77704	Drive screw	3	5305-99-950-4416
16	79013	Lokut nut	2	5310-99-137-6356
17	577126	Control rod, cross shaft to hand throttle control	1	2540-99-825-0852
18	531394	Clip, for control rod	2	5340-99-874-0239

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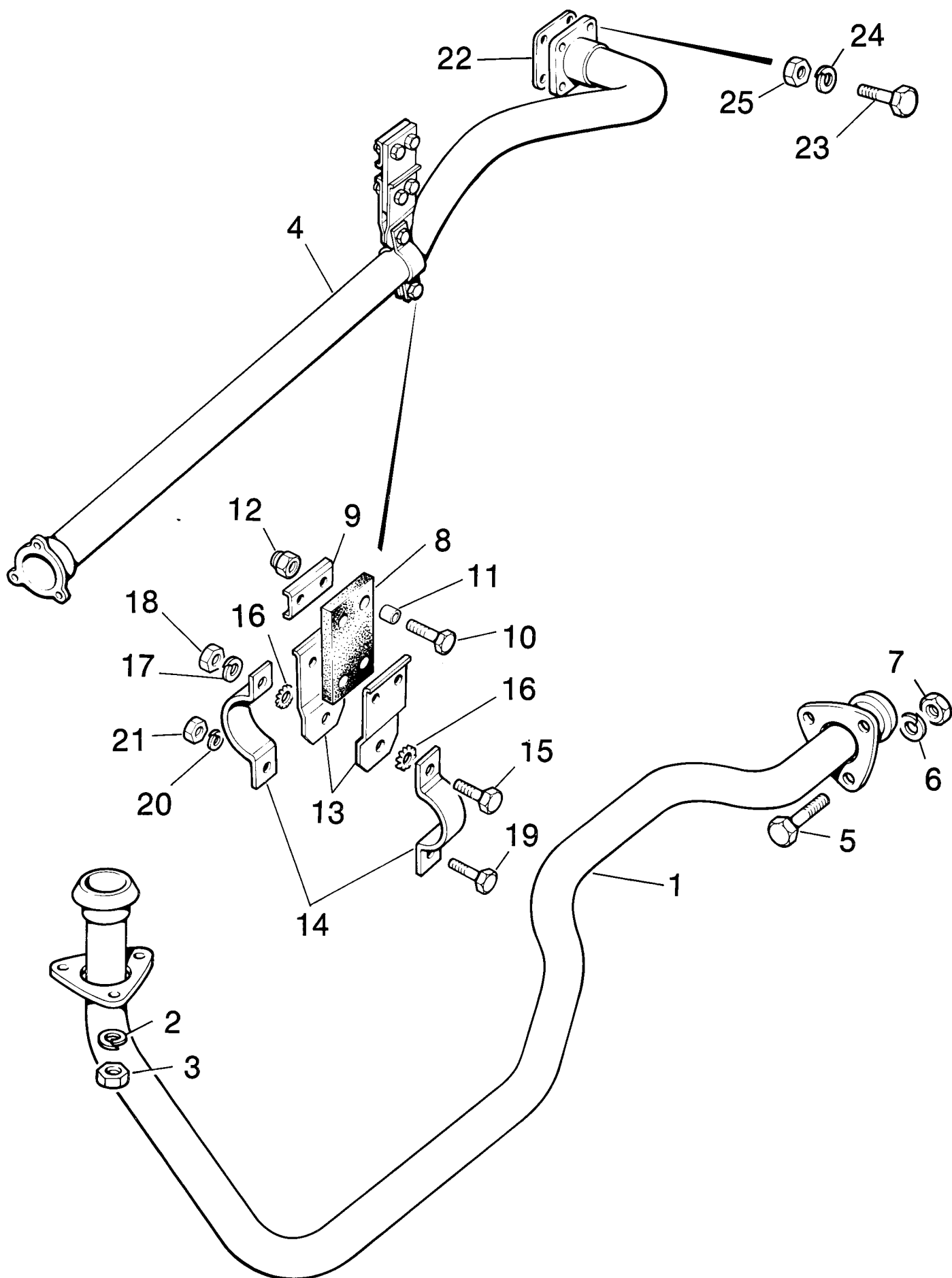


Plate Ref.	Rover Part No.	Description	Qty.
1	GEX1372	Front exhaust pipe	1 2990-99-850-0918
2	3075	Spring washer } Fixing front exhaust pipe to manifold	3 5310-99-120-1027
3	253809	Nut, $\frac{5}{16}$ " UNF }	3 2805-99-895-1551
4	GEX1373	Intermediate exhaust pipe	1 2990-99-850-0917
5	256222	Bolt, $\frac{5}{16}$ " UNF $\times$ 1 $\frac{1}{2}$ " long } Fixing intermediate pipe to	3 5306-99-941-0299
6	3075	Spring washer front pipe	3 5310-99-120-1027
7	254831	Nut, $\frac{5}{16}$ " UNF }	3 5310-99-941-0925
8	GEX7325	Flexible mounting	1 5340-99-822-2280
9	239715	Clamp plate }	1 5340-99-850-0873
10	255209	Bolt, $\frac{1}{4}$ " UNF $\times$ 1" long and flexible mounting to bracket	4 5306-99-941-0936
11	244009	Distance piece on chassis frame	4 5340-99-850-0876
12	252220	Self-locking nut $\frac{1}{4}$ " UNF }	4 5310-99-941-3524
13	624170	Plate, for flexible mounting	2
14	239711	Pipe clamp	2 5340-99-850-0871
15	255228	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long }	1 5305-99-941-0527
16	70822	Shakeproof washer Fixing clamp to flexible mounting	2 5310-99-941-8880
17	3075	Spring washer plate and exhaust pipe	1 5310-99-120-1027
18	254831	Nut, $\frac{5}{16}$ " UNF }	1 5310-99-941-0925
19	255209	Bolt, $\frac{1}{4}$ " UNF $\times$ 1" long } Fixing pipe clamp to	1 5306-99-941-0936
20	3074	Spring washer exhaust pipe	1 5310-99-941-6654
21	254810	Nut, $\frac{1}{4}$ " UNF }	1 5310-99-804-7941
22	GEG723	Joint washer	1
23	255228	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long } Fixing intermediate pipe to	4 5305-99-941-0527
24	3075	Spring washer silencer	4 5310-99-120-1027
25	254831	Nut, $\frac{5}{16}$ " UNF }	4 5310-99-941-0925

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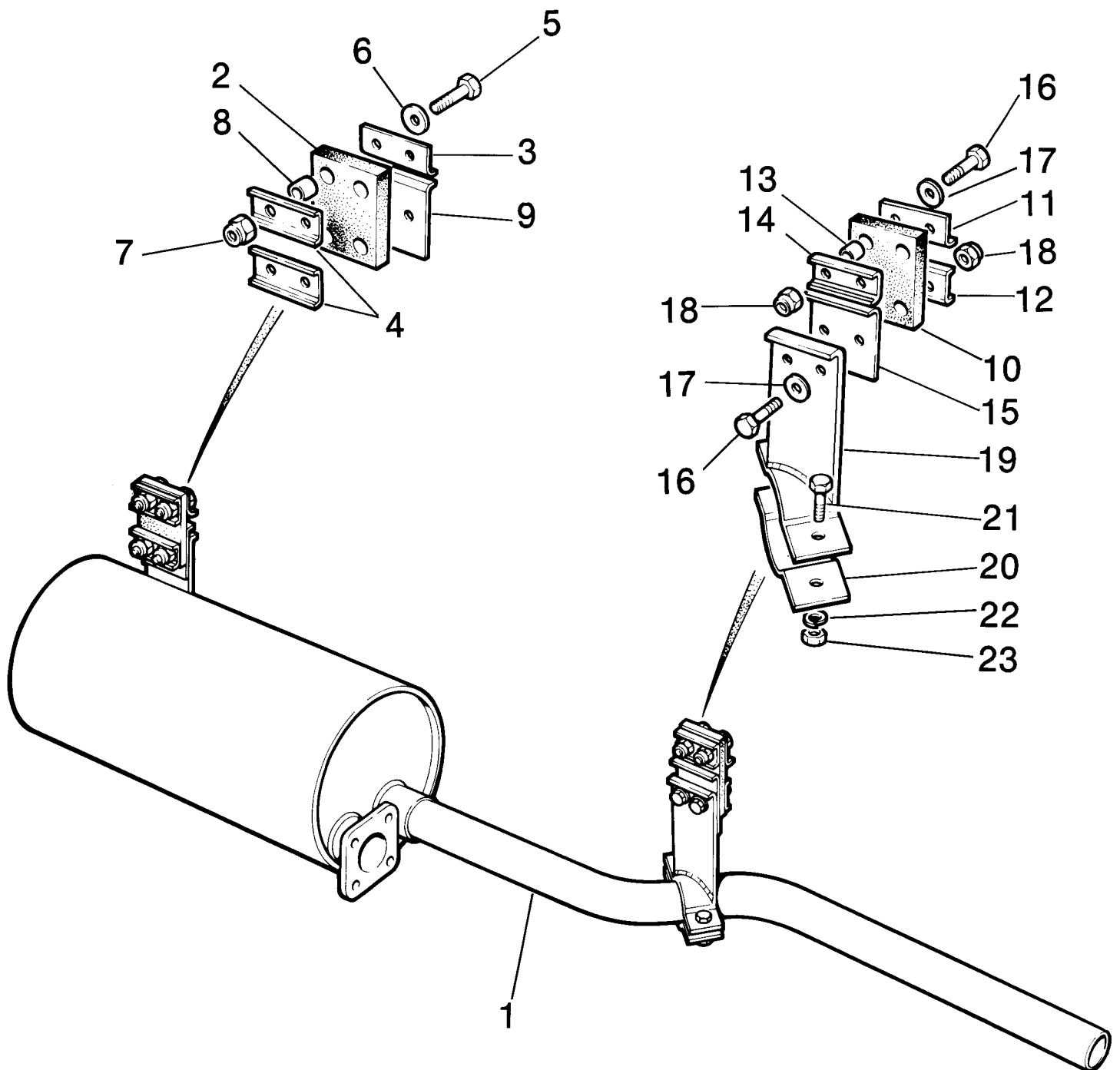


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	598539	Silencer and tail pipe	1	2990-99-822-1678
2	GEX7325	Flexible mounting	1	2990-99-850-0877
3	245926	Packing plate, for flexible mounting ..	1	2990-99-850-0881
4	239715	Clamp plate	2	5340-99-850-0873
5	255210	Bolt, $\frac{1}{4}$ " UNF $\times$ $1\frac{1}{8}$ " long	4	5306-99-941-6580
6	RTC609	Plain washer	4	5310-99-120-4032
7	252220	Self-locking nut, $\frac{1}{4}$ " UNF	4	5310-99-941-3524
8	244009	Distance piece	4	5340-99-850-0876
9	274870	Packing plate, for flexible mounting ..	1	2990-99-850-0896
10	GEX7325	Flexible mounting	1	2990-99-850-0877
11	245926	Packing plate, for flexible mounting ..	1	2990-99-850-0881
12	239715	Clamp plate	1	5340-99-850-0873
13	244009	Distance piece	4	5340-99-850-0876
14	239715	Clamp plate	1	5340-99-850-0873
15	274870	Packing plate, for flexible mounting ..	1	2990-99-850-0896
16	255210	Bolt, $\frac{1}{4}$ " UNF $\times$ $1\frac{1}{8}$ " long	4	5306-99-941-6580
17	RTC609	Plain washer	4	5310-99-120-4032
18	252220	Self-locking nut, $\frac{1}{4}$ " UNF	4	5310-99-941-3524
19	239716	Pipe clamp bracket	1	2990-99-850-0874
20	240087	Saddle	1	5340-99-850-0875
21	255228	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	2	5305-99-941-0527
22	3075	Spring washer	2	5310-99-120-1027
23	254811	Nut, $\frac{5}{16}$ " UNF	2	5310-99-136-1515

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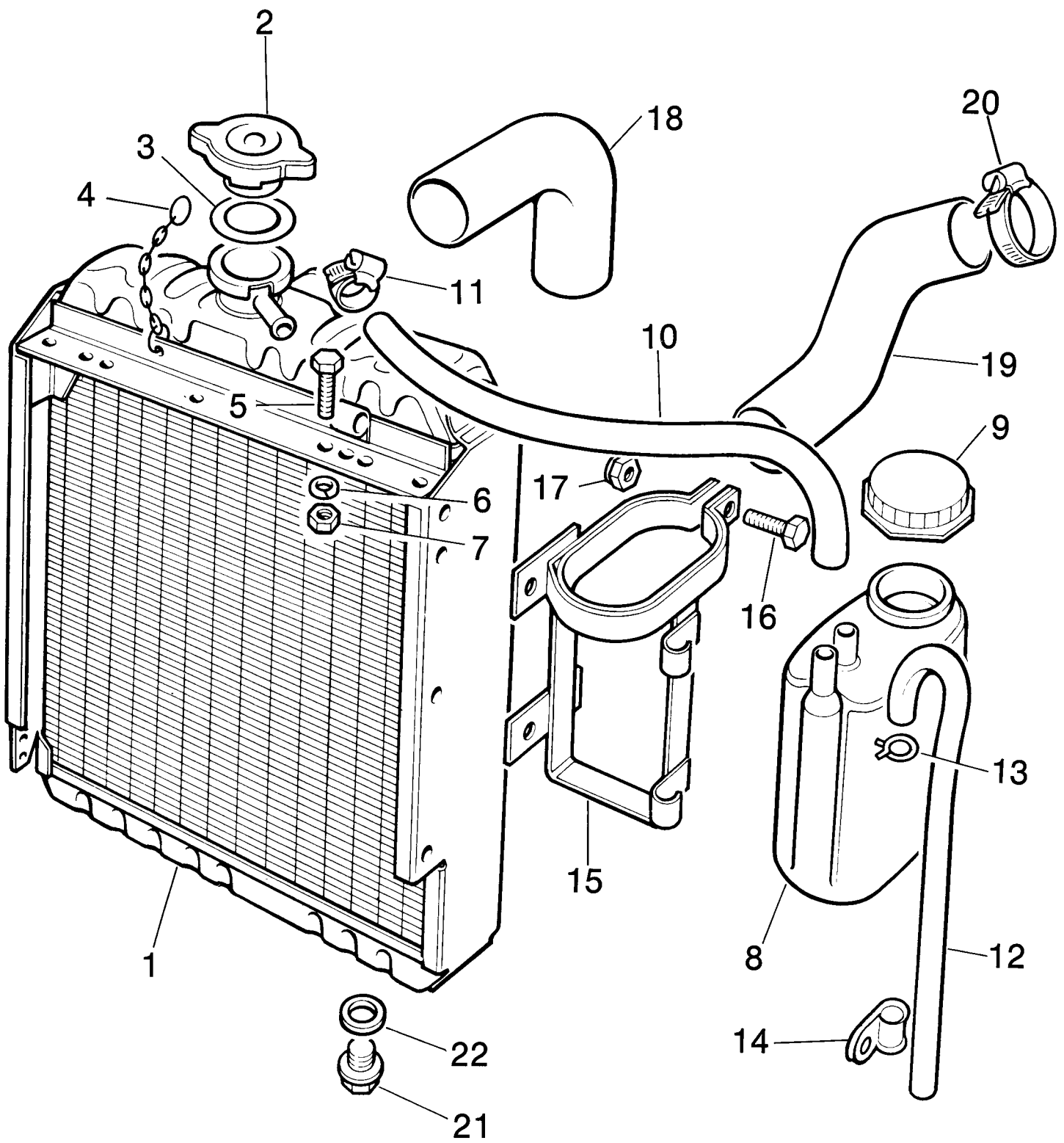


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	577609	RADIATOR BLOCK, CAP AND CHAIN	1	2930-99-813-5212
2	GRC118	Cap, for radiator	1	2930-99-812-0318
3	564999	Joint washer, for cap	1	5310-99-810-1882
4	509769	Retaining chain, for cap	1	2930-99-895-2194
5	255206	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long } Fixing radiator block to grille panel	13	5305-99-941-0512
6	3074	Spring washer	13	5310-99-941-6654
7	254810	Nut, $\frac{1}{4}$ " UNF	13	5310-99-804-7941
8	564718	Overflow bottle, for radiator	1	2930-99-806-7378
9	564719	Cap, for overflow bottle	1	2930-99-806-7379
10	564720	Hose, radiator to bottle	1	
11	GHC304	Clip, fixing hose to radiator and bottle	2	4730-99-620-3206
12	564724	Hose, overflow bottle outlet	1	
13	90577082	Clip } Fixing overflow hose	1	4730-99-824-2725
14	219677	Clip }	1	
15	598531	Carrier for overflow bottle	1	2930-99-824-0331
16	255208	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{7}{8}$ "	1	5305-99-941-0279
17	252160	Self-locking nut, $\frac{1}{4}$ " UNF } Clamping bottle to carrier	1	5310-99-941-0902
18	577346	Hose, for radiator (top)	1	2930-99-813-9921
19	577344	Hose, for radiator (bottom)	1	2940-99-813-5822
20	GHC913	Clip, for fixing hoses	4	4730-99-920-3231
21	569047	Drain plug, for radiator	1	5365-99-824-6611
22	213959	Joint washer, for drain plug	1	5330-99-895-1483

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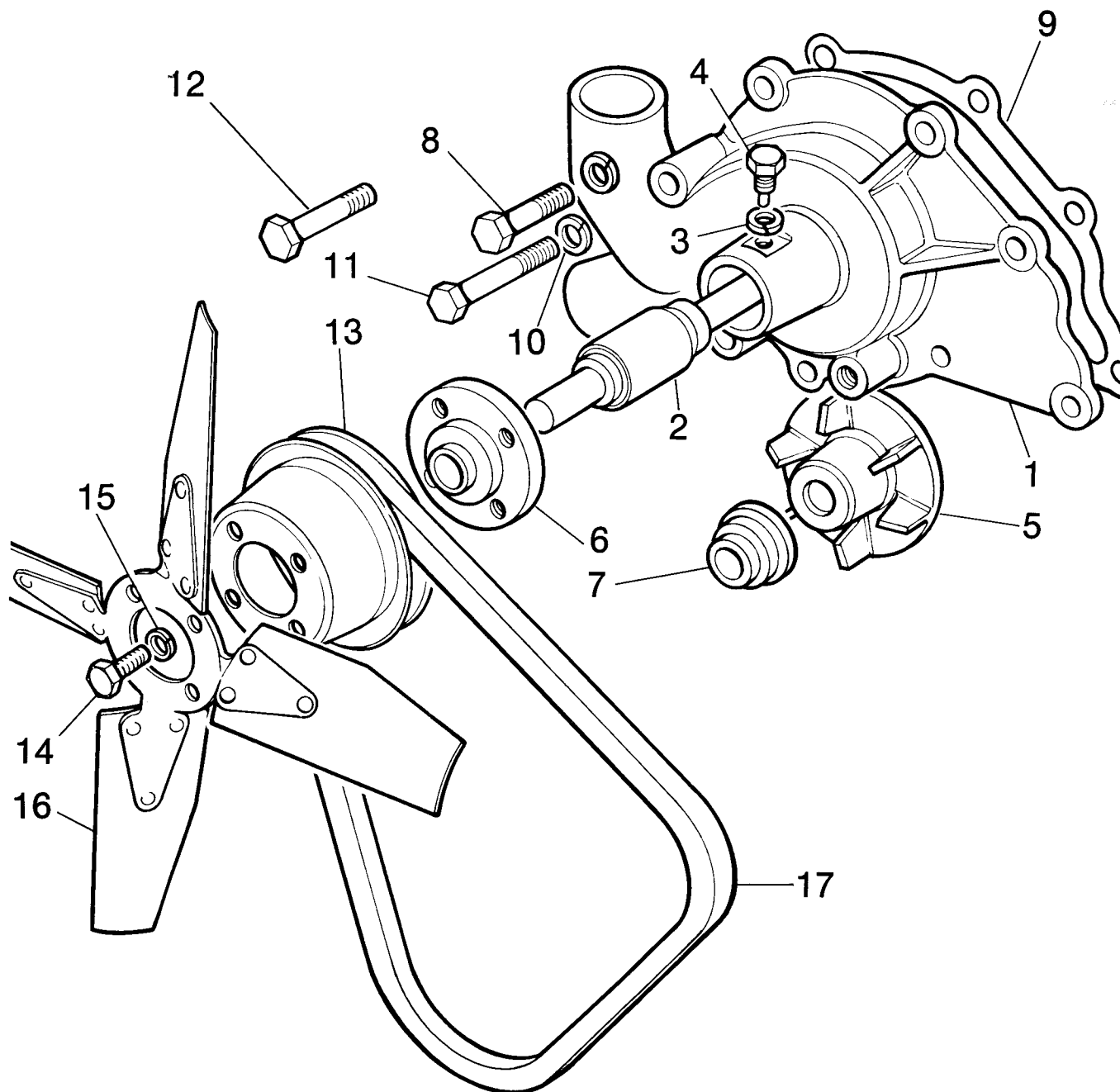


Plate Ref.	Rover Part No.	Description	Qty.
	598325	WATER PUMP ASSEMBLY	1
1	538693	Water pump casing	1
2	523354	Water pump spindle and bearing	1 2930-99-845-0063
3	3074	Spring washer	1 5310-99-941-6654
4	247078	Set bolt, $\frac{1}{4}$ " UNC (special)	1 5305-99-896-0594
5	247916	Water impeller	1 2930-99-850-0707
6	244458	Hub for fan and pulley	1
7	568301	Carbon ring and seal unit	1 2930-99-810-0768
8	253010	Bolt, $\frac{1}{4}$ " UNC $\times$ 1" long	3 5306-99-941-1520
9	542218	Joint washer	1 2930-99-873-7925
10	3074	Spring washer	3 5310-99-941-6654
11	256031	Bolt, $\frac{5}{16}$ " UNF $\times$ $3\frac{1}{4}$ " long	3 5306-99-941-0306
12	256030	Bolt, $\frac{5}{16}$ " UNF $\times$ 3" long	1 5306-99-850-0711
13	598326	Fan and water pump pulley	1
14	255208	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{7}{8}$ " long	4 5305-99-941-0279
15	3074	Spring washer	4 5310-99-941-6654
16	512018	Fan blade	1 2930-99-844-9983
17	535688	Fan belt	1 3030-99-405-0799
17	530590	REPAIR KIT	1 2930-99-845-0063

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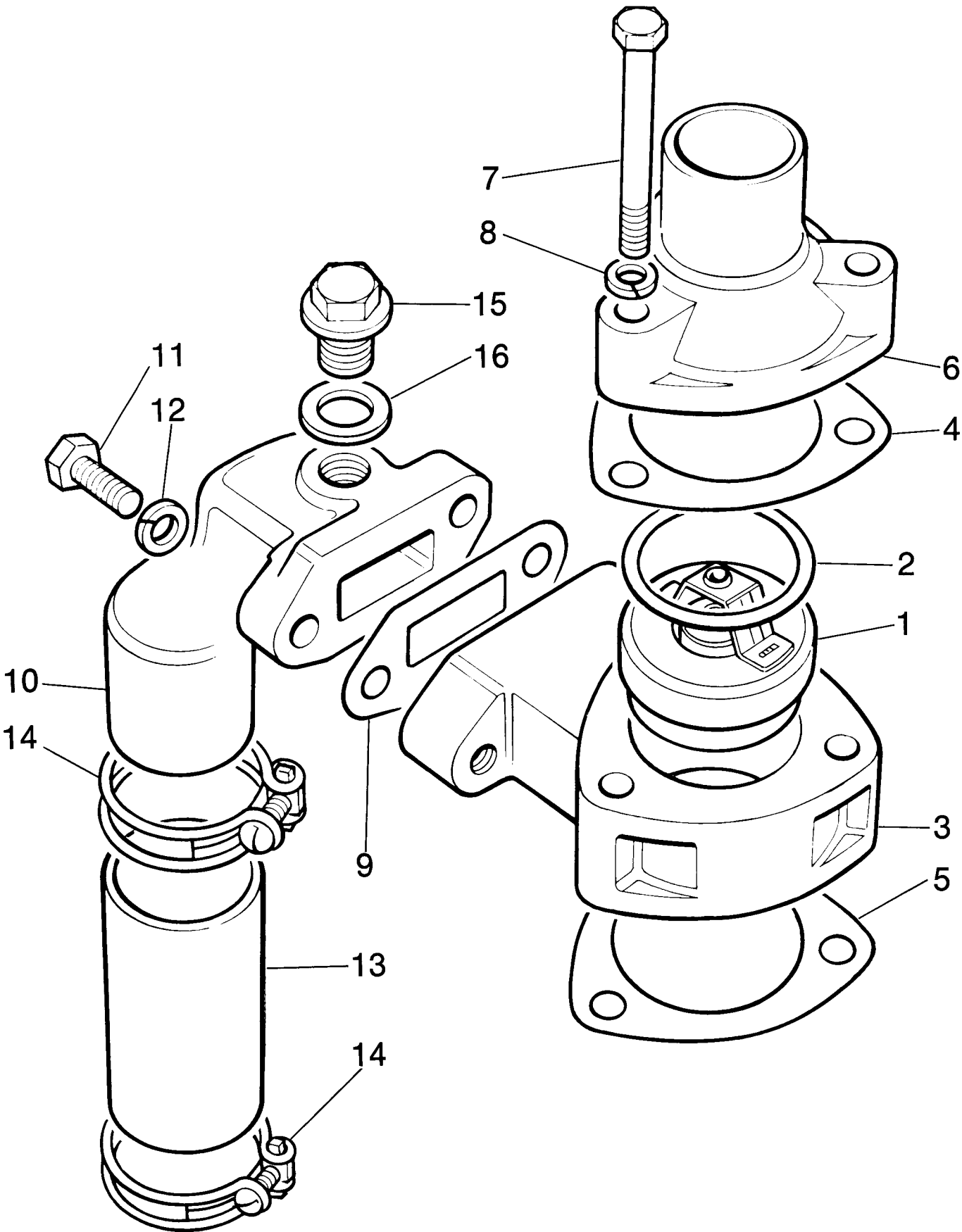


Plate Ref.	Rover Part No.	Description	Qty.
1	GTS109	Thermostat—165° F	1
2	GTG109	'O' ring for thermostat	1 5330-99-874-0233
3	516059	Thermostat housing	1 2930-99-850-0747
4	GTG119	Joint washer, outlet pipe to housing	1 2805-99-873-8097
5	GTG110	Joint washer, outlet pipe to head	1 5330-99-850-1105
6	527109	Water outlet pipe to radiator	1 2815-99-873-8096
7	256209	Set bolt, $\frac{1}{4}$ " UNF $\times$ 2 $\frac{1}{2}$ " long	2 2805-99-896-0582
	256010	Set bolt, $\frac{1}{4}$ " UNF $\times$ 2 $\frac{3}{4}$ " long	
8	3074	Spring washer	3 5310-99-941-6654
9	90511958	Joint washer, thermostat by-pass pipe	1 2805-99-850-0746
10	530476	Thermostat by-pass pipe	1 2930-99-844-9949
11	255228	Set bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	2 5305-99-941-0527
12	3075	Spring washer	
13	574871	Hose, by-pass thermostat	1 4720-99-823-5129
14	GHC913	Hose clip for by-pass hose	2 4730-99-920-3231
15	536577	Plug	1 4730-99-873-7634
16	243959	Joint washer	1 5330-99-850-1592

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Note! Items 15 & 16 are not required by the Belgian army

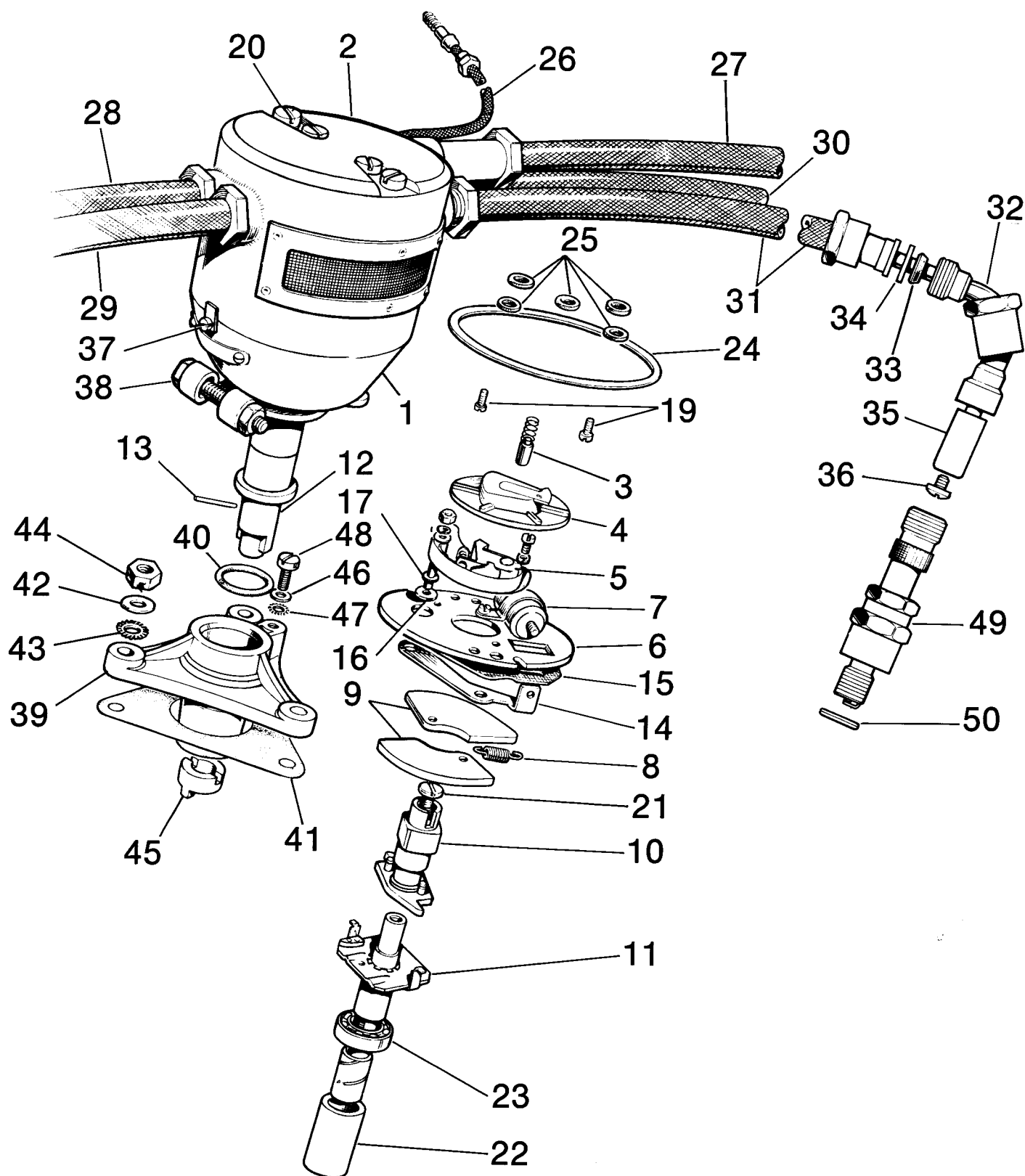


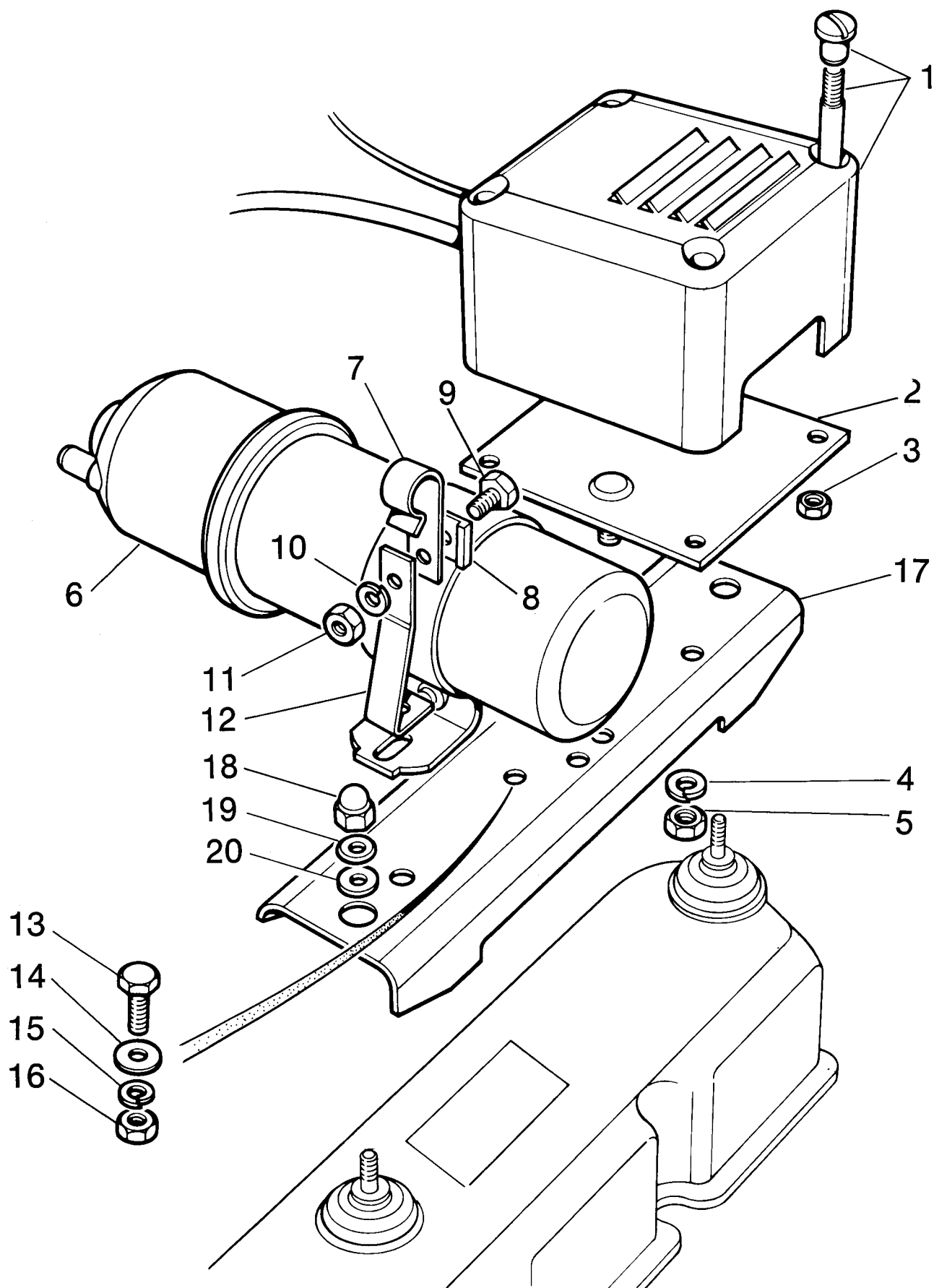
Plate Ref.	Rover Part No.	Description	Qty.	
28		SCREW FOR DIST. COVER	2	5305-70-404-3084
1	526265	DISTRIBUTOR	1	6120-99-402-7662
2	90600725	Cover, distributor	1	2920-99-806-5518
3	600726	Brush and spring, distributor cover	1	
4	600727	Rotor arm	1	2920-99-806-5076
5	600728	Contact set	1	2920-99-806-5309
6	600729	Base, contact breaker	1	2920-99-806-5077
7	600730	Condenser, high temperature	1	5910-99-806-5802
8	502285	Springs, auto-advance distributor	1	2920-99-806-6466
9	262708	Weight, auto-advance (set of 2)	1	2920-99-806-5267
10	600731	Cam, distributor	1	2920-99-806-5586
11	600732	Shaft and action plate	1	2920-99-806-5075
12	600733	Dog, driving	1	2920-99-806-5079
13	600734	Pin, driving dog	1	5315-99-806-5080
14	600735	Connector, C.B. base	1	2920-99-806-6295
15	90600736	Insulator, C.B. base	1	2920-99-806-6296
16	600737	Bush, insulating, C.B. base	1	5970-99-806-6297
17	600738	Pillar, spring, C.B. base	1	2920-99-806-6298
19	600739	Screw, cable, securing	5	5305-99-806-5106
20	600740	Screw, moulding, fixing	2	5305-70-404-3084
21	600741	Screw, cam fixing	1	5305-99-806-5415
22	600742	Bearing, sleeve, bronze	1	3120-99-806-4002
23	605102	Bearing, ball, journal	1	
24	600743	Washer, rubber sealing, distributor cover	1	5330-99-806-5078
25	600744	Washer, sealing	5	5310-99-806-5339
26	600745	Cable, L.T., coil to distributor	1	2920-99-806-6595
27	600746	Cable, H.T., coil to distributor	1	2920-99-806-6594
28	600747	Cable, H.T., No. 1	1	2920-99-806-5650
29	600748	Cable, H.T., No. 2	1	2920-99-806-5651
30	600749	Cable, H.T., No. 3	1	2920-99-806-5652
31	600750	Cable, H.T., No. 4	1	2920-99-806-5653
32		Elbow, plug, screened ignition, 90	4	
33		Grommet, rubber	4	Not serviced, part of cables complete
34		Washer, steel, retaining grommet	4	
35		Sleeve, steatite	4	
36		Screw, contact grip	4	
38	600756	Screw and nut assembly, clamp	1	
39	554898	Adaptor, distributor	1	2920-99-804-6524
40	278116	Seal, oil, distributor housing	1	2805-99-844-9819
41	541817	Washer, joint, aluminium, distributor housing	1	2805-99-873-9373
42	3075	Washer, spring	3	5310-99-120-1027
43	90510912	Washer, fan disc	3	5310-99-845-0084
44	254831	Nut, $\frac{5}{16}$ " UNF	3	5310-99-941-0925
	255227	Set bolt, $\frac{5}{16}$ " UNF $\times \frac{7}{8}$ " long	3	5305-99-941-0526
45	549611	Shaft, driving, distributor top, blade type	1	2920-99-874-1860
46	3911	Washer, plain	1	5310-99-952-1024
47	3074	Washer, spring	1	5310-99-941-6654
48	253205	Screw, $\frac{1}{4}$ " UNC $\times \frac{9}{16}$ "	1	5305-99-121-6559
49	587343	Plug, sparking, screened (8 : 1 compression ratio)	4	2920-99-813-5825
50	40441	Washer, copper and asbestos, 14 m/m	4	5330-99-801-3987

20A 2472 SCREW FOR COVER

2 5305-70-404-3084

35B 25418063 CLAMP PLATE FOR ELECTRICAL

1 4992

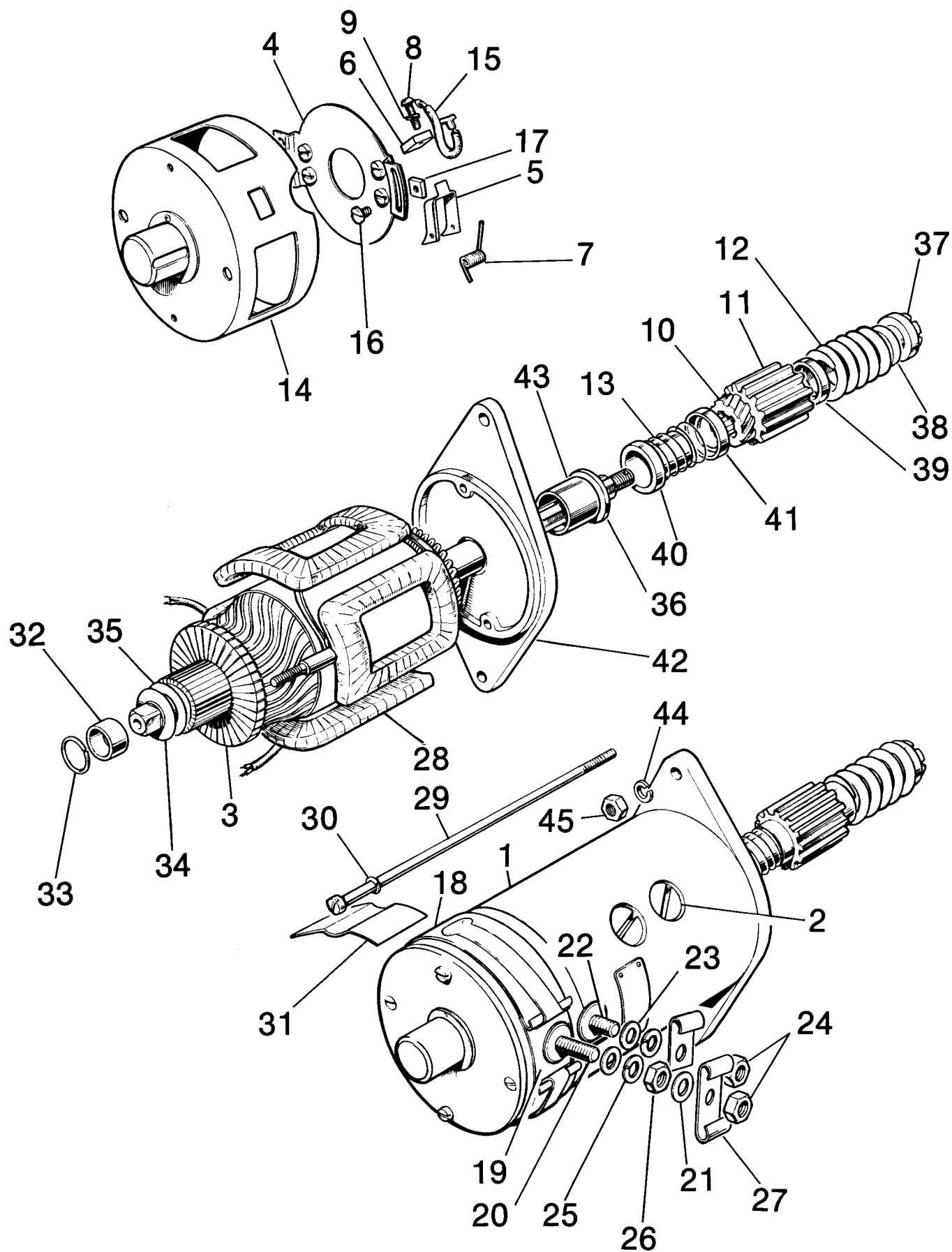


COIL AND FILTER MOUNTING

GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	552606	Filter unit, complete with leads and fixings	1	
2	589596	Base plate, for filter unit	1	2920-99-823-8356
3	2823	Nut, $\frac{1}{4}$ " BSF, fixing filter unit to base plate	4	5310-99-941-7691
4	810024	Spring washer } Fixing filter base plate to coil mounting plate	2	5310-99-137-9231
5	854016	Nut, M8 }	2	
6	552765	Ignition coil	1	2920-99-824-9519
7	239600	Clip, for choke cable	1	5340-99-849-9957
8	552531	Retaining plate, for choke cable clip	1	5340-99-823-7597
9	255204	Bolt, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long } Fixing clip and retaining plate to	1	5305-99-941-0511
10	3074	Spring washer } clip support bracket	1	5310-99-941-6654
11	254810	Nut, $\frac{1}{4}$ " UNF }	1	5310-99-804-7941
12	552529	Support bracket, for clip	1	2540-99-820-8142
13	255226	Bolt, $\frac{5}{16}$ " UNF $\times \frac{3}{4}$ " long } Fixing support bracket and coil to	2	5305-99-941-0525
14	4047	Plain washer } coil mounting plate	2	5310-99-136-5497
15	3075	Spring washer }	2	5310-99-120-1027
16	254831	Nut, $\frac{5}{16}$ " UNF }	2	5310-99-941-0925
17	568690	Mounting plate, for coil	1	2920-99-808-4985
18	247121	Dome nut, $\frac{5}{16}$ " UNF } Fixing mounting plate to rocker cover	2	5310-99-895-1542
19	273069	Sealing washer }	4	5310-99-895-2066
20	RTC613	Plain washer }	2	5310-99-956-1786
1a		STUD $\frac{7}{4}$ BSF $\times \frac{3}{4}$ o/a lg	4	5307-70-403-3041
1b		NUT FILTER UNIT FIXING	4	5310-70-403-8847

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STARTER MOTOR

GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	2920-99-804-1768
1	90501505	* STARTER MOTOR, 24 VOLT	1	2920-99-804-1768
2	600779	Screw, $\frac{3}{8}$ " BSW	4	5305-99-803-8008
3	600757	Armature, starter	1	2920-99-804-1775
4	600765	Holder, brush gear	1	5977-99-801-3528
5	600767	Holder, brush	4	5977-99-804-1769
6	600758	Brush set (comprises 4 brushes)	1	5977-99-401-5756
7	600759	Spring, brush	4	5360-99-803-9660
8	600768	Screw, 2 BA $\times \frac{9}{16}$ " , fixing brush	4	5305-99-805-6832
9	3073	Spring washer	4	5310-99-941-6653
10	600760	Sleeve, screwed	1	2920-99-804-1780
11	600761	Pinion, starter	1	2920-99-804-1781
12	600762	Spring, main	1	2920-99-804-1778
13	600763	Spring, pinion retaining	1	2920-99-803-7721
14	600764	End shield, commutator end	1	2920-99-803-9663
15	600766	Lead for brush	2	2920-99-804-1773
16	600769	Screw, 2 BA $\times \frac{1}{4}$ " fixing brush gear	2	5305-99-805-6833
17	600770	Nut, 2 BA	2	5310-99-805-7428
18	600771	Cover, brush access	1	2920-99-803-7980
19	600772	Clip plate, fixing cover	1	5340-99-803-9662
20	600773	Stud, terminal positive	1	2920-99-804-1772
21	4588	Plain washer	1	5310-99-941-8635
22	600774	Stud, terminal negative	1	5940-99-401-4456
23	4588	Plain washer	2	5310-99-941-8635
24	50526	S/L. nut, $\frac{3}{8}$ " BSF	2	5310-99-849-8787
25	3076	Spring washer	2	5310-99-120-2304
26	2827	Nut, $\frac{3}{8}$ " BSF	1	5310-99-120-2302
27	600777	Clamp, terminal	1	5340-99-804-1777
28	600778	Coil, field	4	2920-99-804-1774
29	600780	Bolt, through fixing	2	5305-99-803-7216
30	3074	Spring washer	2	5310-99-941-6654
31	600781	Insulator plate	2	5970-99-803-9665
32	600782	Bearing sleeve	1	3120-99-803-9668
33		Packing ring	1	2920-99-803-7985
34	600783	Thrust washer, brass	1	5310-99-803-7983
35	600784	Thrust washer, steel	1	5310-99-803-7984
36	600785	Thrust washer	1	5310-99-803-9775
37	90607161	Nut, armature shaft	1	5310-99-804-1785
38	600786	Distance piece	1	2920-99-803-8062
39	600787	Buffer, drive	1	5310-99-804-1779
40	600788	Spring seating	1	3120-99-822-1401
41	600789	Cup for spring	1	5310-99-822-1683
42	600790	End shield	1	2920-99-804-1787
43	600791	Bearing, drive end	1	3120-99-804-1786
44	3076	Spring washer } Fixing starter motor	2	5310-99-120-2304
45	254812	Nut, $\frac{3}{8}$ " UNF }	2	5310-99-135-6785

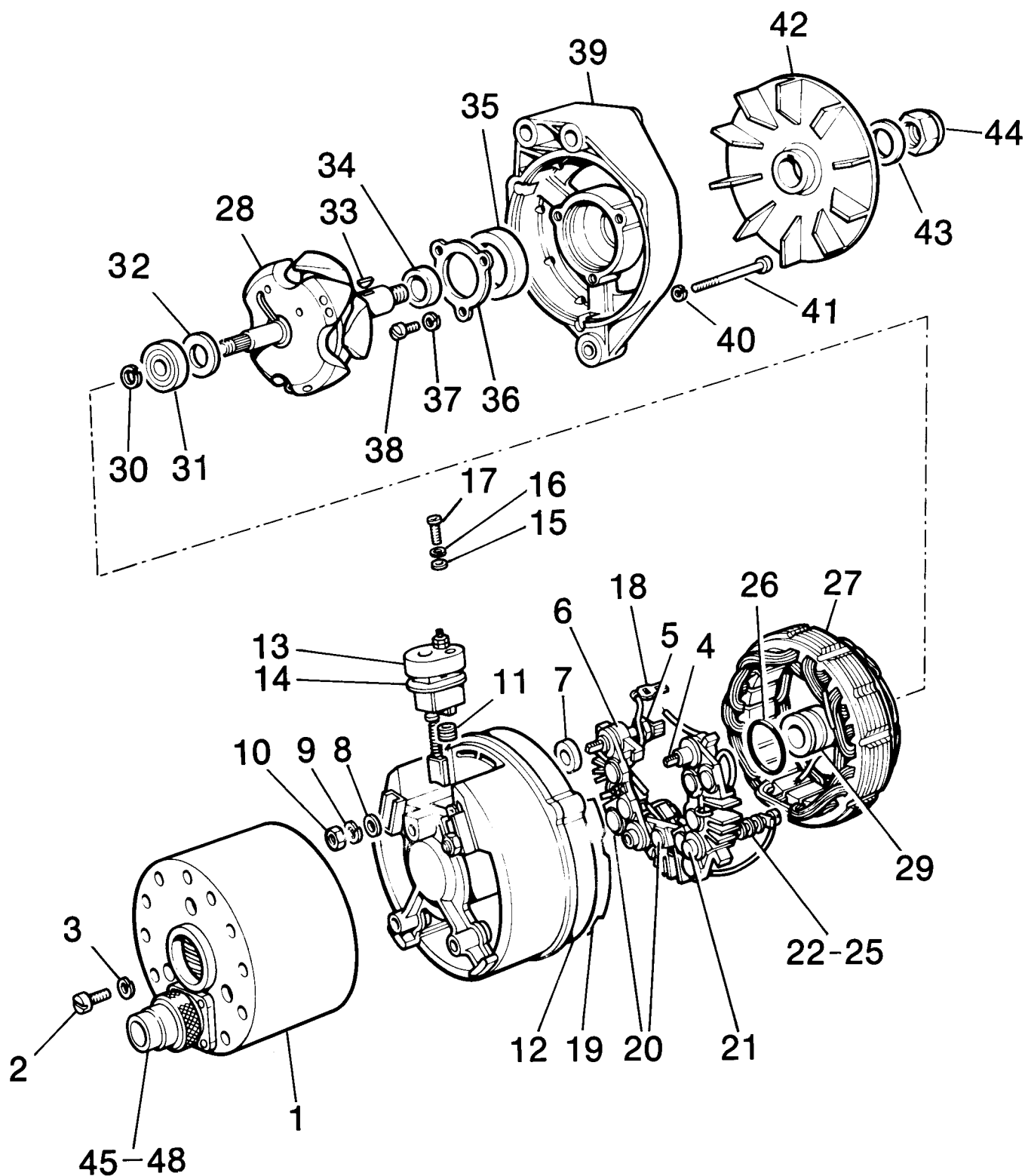
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ALTERNATOR

GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	PRC1259*	*Alternator 24 volt 30 amp	1	2920-70-751-2779/6
1	RTC1220	Cowl assembly	1	
2	RTC1221	Screw	3	
3	RTC1224	Spring washer } Fixing cowl assembly	3	
4	RTC1242	Main terminal (negative)	1	
5	RTC1241	Main terminal (positive)	1	
6	RTC1239	Locator, for main terminal	2	
7	RTC1238	Insulating washer, for terminal	4	
8	RTC1225	Plain washer } Fixing main terminal	2	
9	RTC1224	Spring washer }	2	
10	RTC1223	Nut	4	
11	—	Grommet, for field lead (included in RTC1266)	1	
12	RTC1236	Shield, slip ring end	1	
13	RTC1230	Brush box assembly	1	
14	RTC1231	Gasket, for brush box	1	
15	RTC1234	Plain washer } Fixing brush box	2	
16	606345	Spring washer }	2	
17	RTC1232	Screw	2	
18	RTC1240	Tag, for field lead	2	
19	RTC1237	Insulating band, for heat sinks	1	
20	RTC1243	Heat sink with diodes	3	
21	RTC1245	Locator assembly, for screw } Fixing heat sinks	3	
22	RTC1246	Screw	2	
23	RTC1247	Plain washer	2	
24	RTC1224	Spring washer	6	
25	RTC1238	Insulating washer	4	
26	—	Ring, seal, for ballrace (included in RTC1266)	1	
27	RTC1248	Stator	1	
28	RTC1249	Rotor assembly	1	
29	RTC1250	Slip ring	1	
30	RTC1251	Circlip	1	
31	RTC1252	Ballrace	1	
32	RTC1253	Spacer	1	
33	RTC1254	Key	1	
34	RTC1255	Spacer, 0.422", for ballrace	1	
35	RTC1256	Ballrace, D.E.	1	
36	RTC1258	Plate, clamp	1	
37	606345	Spring washer } Fixing clamp plate	3	
38	RTC1259	Screw	3	
39	RTC1257	D.E. shield assembly	1	
40	RTC1224	Spring washer } Fixing end shield	6	
41	RTC1260	Screw	3	

* Asterisk indicates a new part which has not been used on any previous model.



ALTERNATOR
GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
42	RTC1261	Nylon fan	1	
43	RTC1262	Washer, for shaft	1	
44	RTC1263	Nyloc nut, for shaft	1	
45	RTC1264	Plug, gland	1	
46	RTC1265	Locking nut	1	
47	606349	Ferrule, inner	1	
48	606348	Ferrule, outer	1	
	RTC1266	Seal and gasket set	1	

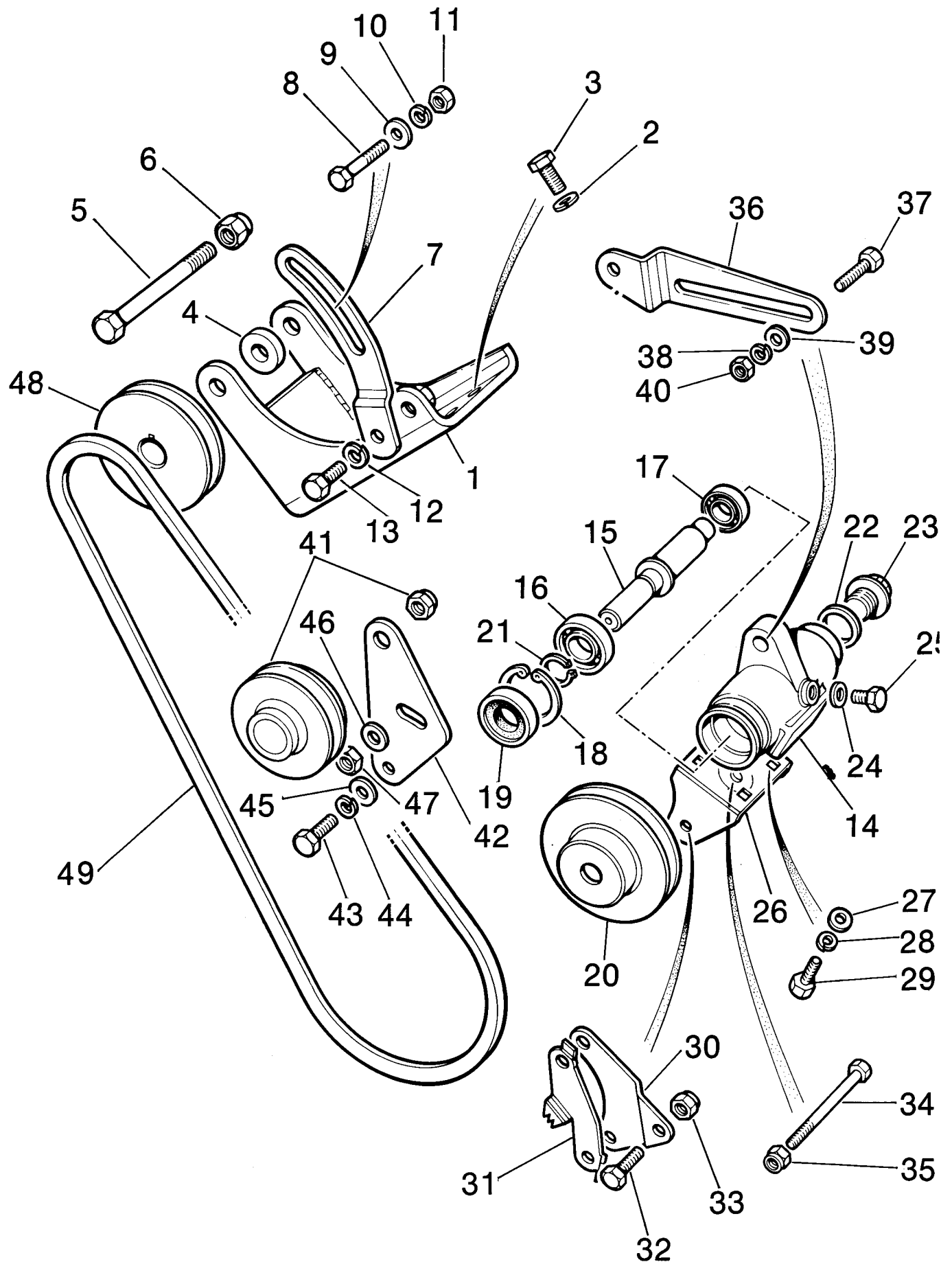
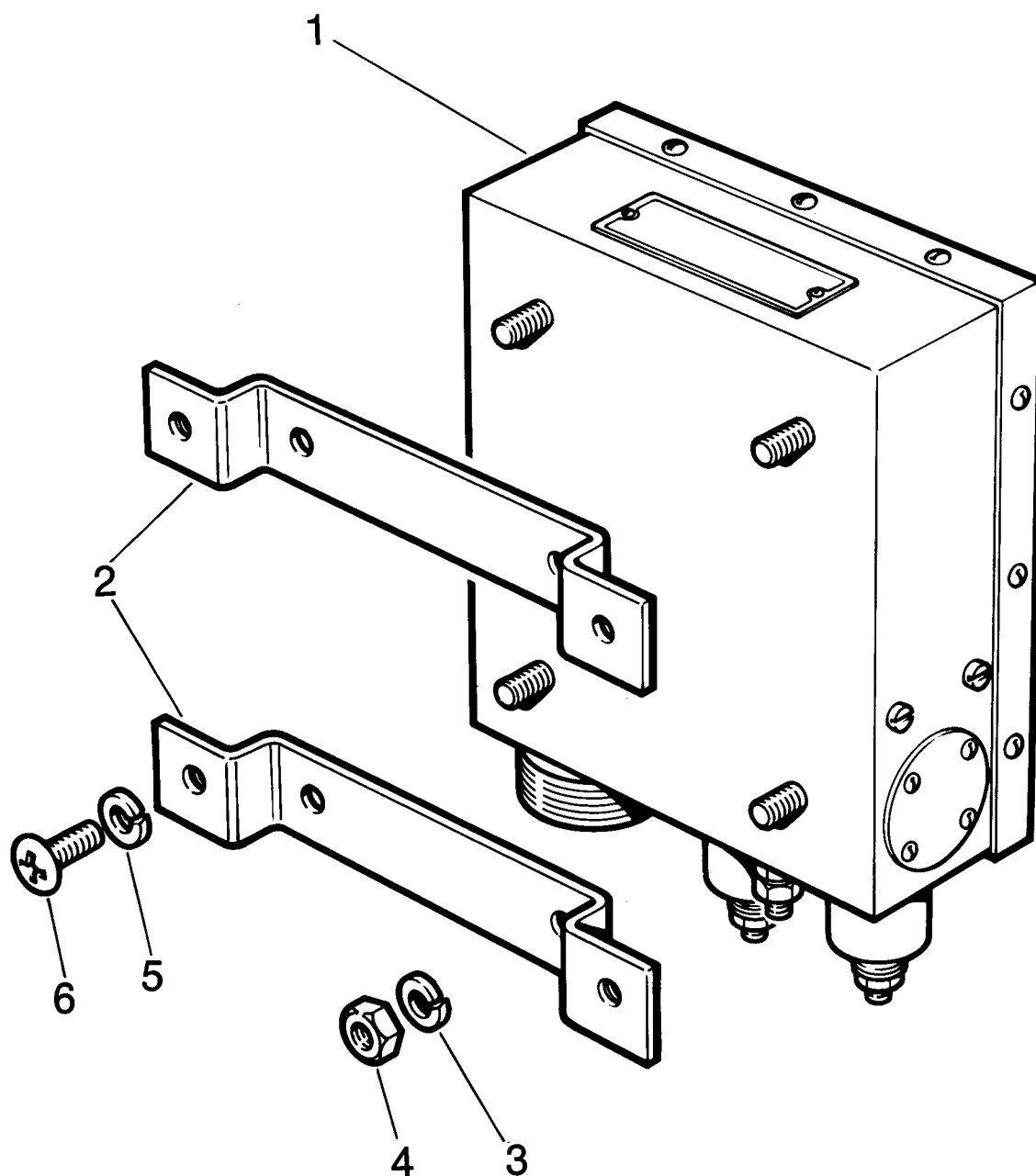


Plate Ref.	Rover Part No.	Description	Qty.	Notes
1	598323*	Mounting bracket, for alternator	1	
2	3076	Spring washer }	4	5310-99-120-2304
3	253046	Bolt, $\frac{3}{8}$ " UNC $\times \frac{7}{8}$ " long } cover	4	5305-99-941-0713
4	598328*	Distance piece }	1	
5	256074	Bolt, $\frac{7}{16}$ " UNF $\times 4\frac{1}{2}$ " long } Fixing alternator to mounting bracket	1	
6	252163	Nyloc nut, $\frac{7}{16}$ " UNF .. }	1	5310-99-941-7650
7	598324*	Adjusting link	1	
8	256043	Bolt, $\frac{3}{8}$ " UNF $\times 1\frac{3}{4}$ " long }	1	
9	4874*	Plain washer }	2	
10	3076	Spring washer }	1	5310-99-120-2304
11	254812	Nut, $\frac{3}{8}$ " UNF }	1	5310-99-135-6785
12	3076	Spring washer }	1	5310-99-120-2304
13	255046	Bolt, $\frac{3}{8}$ " UNF $\times \frac{7}{8}$ " long } Fixing adjusting link to mounting bracket	1	5305-99-941-0540
	549700	IDLER PULLEY ASSEMBLY	1	2930-99-874-1861
14	541753	Idler wheel body	1	2590-99-873-7920
15	532063	Spindle, for idler wheel	1	2930-99-874-0298
16	529221	Ball bearing, outer	1	3110-99-942-5752
17	500388	Ball bearing, inner	1	3110-99-950-1177
18	529215	Circlip, outer bearing to body	1	5340-99-910-8286
19	529223	Oil seal, for outer bearing	1	5330-99-408-6673
20	549701	Idler wheel pulley	1	2930-99-874-0699
21	519241	Circlip, bearing to spindle	1	5340-99-874-0295
22	243960	Joint washer }	1	5330-99-845-0011
23	10713	Plug, $\frac{1}{2}$ " B.S.P. brass } Closing idler body end	1	4730-99-850-0655
24	232038	Joint washer }	1	5330-99-849-9236
25	255021	Set bolt, $\frac{5}{16}$ " UNF $\times \frac{3}{8}$ " long } Oil filler plug	1	5305-99-137-8826
26	531724	Bracket, for idler body	1	2930-99-845-0033
27	3830	Plain washer }	4	5310-99-134-2496
28	3075	Spring washer }	4	5310-99-120-1027
29	255226	Set bolt, $\frac{5}{16}$ " UNF $\times \frac{3}{4}$ " long } Fixing bracket to body	4	5305-99-941-0525
30	278000	Anchor bracket, for idler body	1	2920-99-850-0627
31	564365	Timing pointer	1	2805-99-806-8964
32	255228	Bolt, $\frac{5}{16}$ " UNF $\times 1$ " long }	1	5305-99-941-0527
33	252161	Self-locking nut, $\frac{5}{16}$ " UNF }	1	5310-99-941-3525
34	256232	Bolt, $\frac{5}{16}$ " UNF $\times 3\frac{1}{2}$ " long }	1	
35	252161	Self-locking nut $\frac{5}{16}$ " UNF } Fixing bracket to block, (idler pulley pivot)	1	5310-99-941-3525
36	90519215	Adjusting link, for idler pulley body	1	2920-99-845-0029
37	255029	Bolt, $\frac{5}{16}$ " UNF $\times 1\frac{1}{8}$ " long }	1	5305-99-941-0528
38	3075	Spring washer }	1	5310-99-120-1027
39	2266	Plain washer }	1	5310-99-137-8804
40	254831	Nut, $\frac{5}{16}$ " UNF }	1	5310-99-941-0925
41	587586	Damper pulley	1	2590-99-822-6033
42	587180	Mounting plate, for damper pulley	1	2920-99-816-1726
	4095	Plain washer } For mounting plate	1	2940-99-850-0750
	RTC626	Plain washer }	1	5310-99-137-8514
43	253027	Bolt, $\frac{5}{16}$ " UNC $\times \frac{7}{8}$ " long }	1	5305-99-941-0699
44	3075	Spring washer }	1	5310-99-120-1027
45	3830	Plain washer }	1	5310-99-134-2496
46	3830	Plain washer }	1	5310-99-134-2496
47	252161	Self-locking nut, $\frac{5}{16}$ " UNF }	1	5310-99-941-3525
48	597801*	Pulley, for alternator	1	
49	ERC668*	Driving belt, for alternator	1	

Note! * indicates new parts not used on previous vehicles

0084



VOLTAGE CONTROL BOX

GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	575346	Voltage control box	1	
2	575331	Mounting strap, for control box	2	
3	3074	Spring washer } Fixing mounting straps to voltage control box	4	5310-99-941-6654
4	254810	Nut, $\frac{1}{4}$ " UNF }	4	5310-99-804-7941
5	3074	Spring washer } Fixing mounting straps to	4	5310-99-941-6654
6	78208	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long .. } grille panel	4	5305-99-850-1349

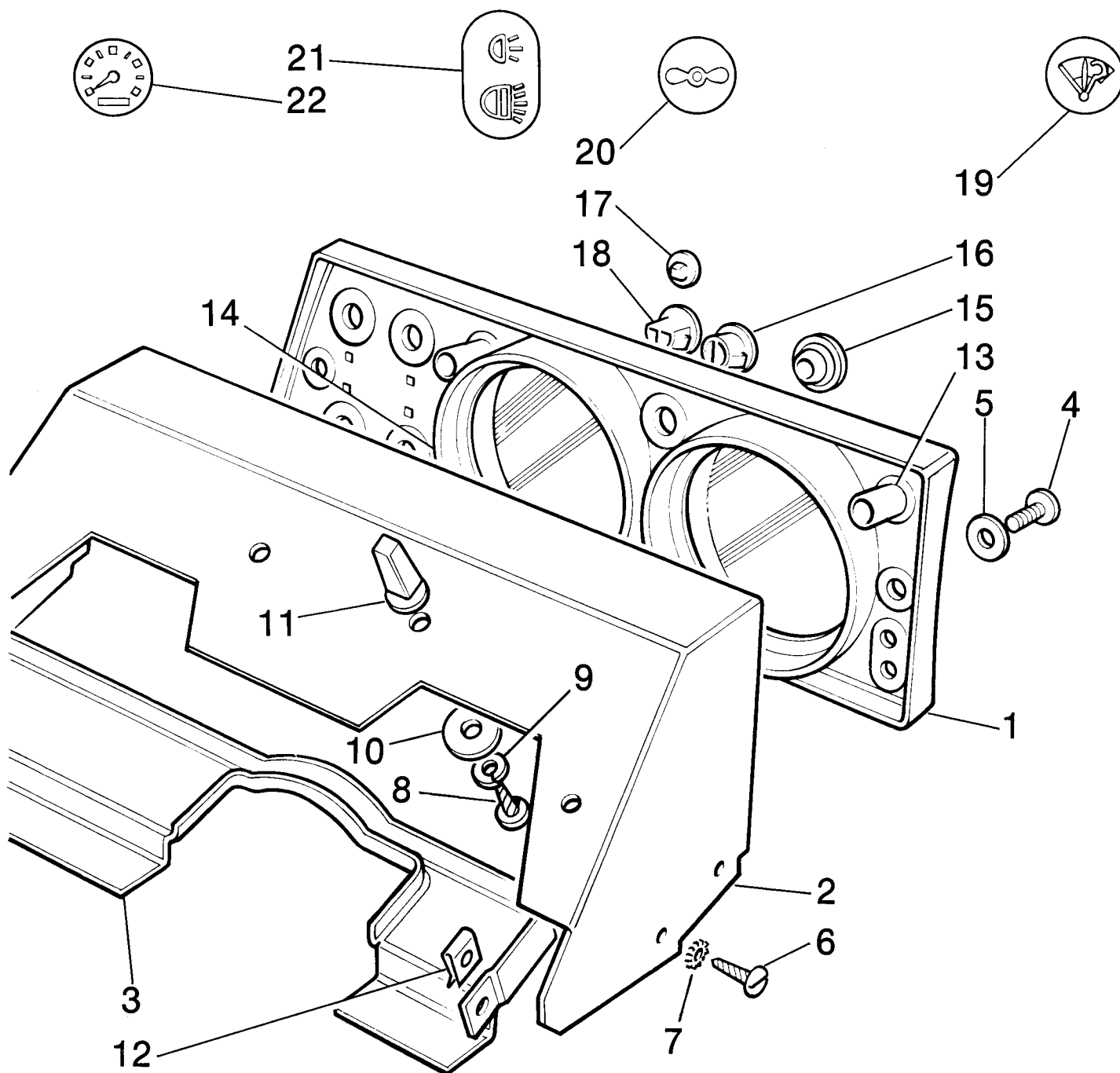
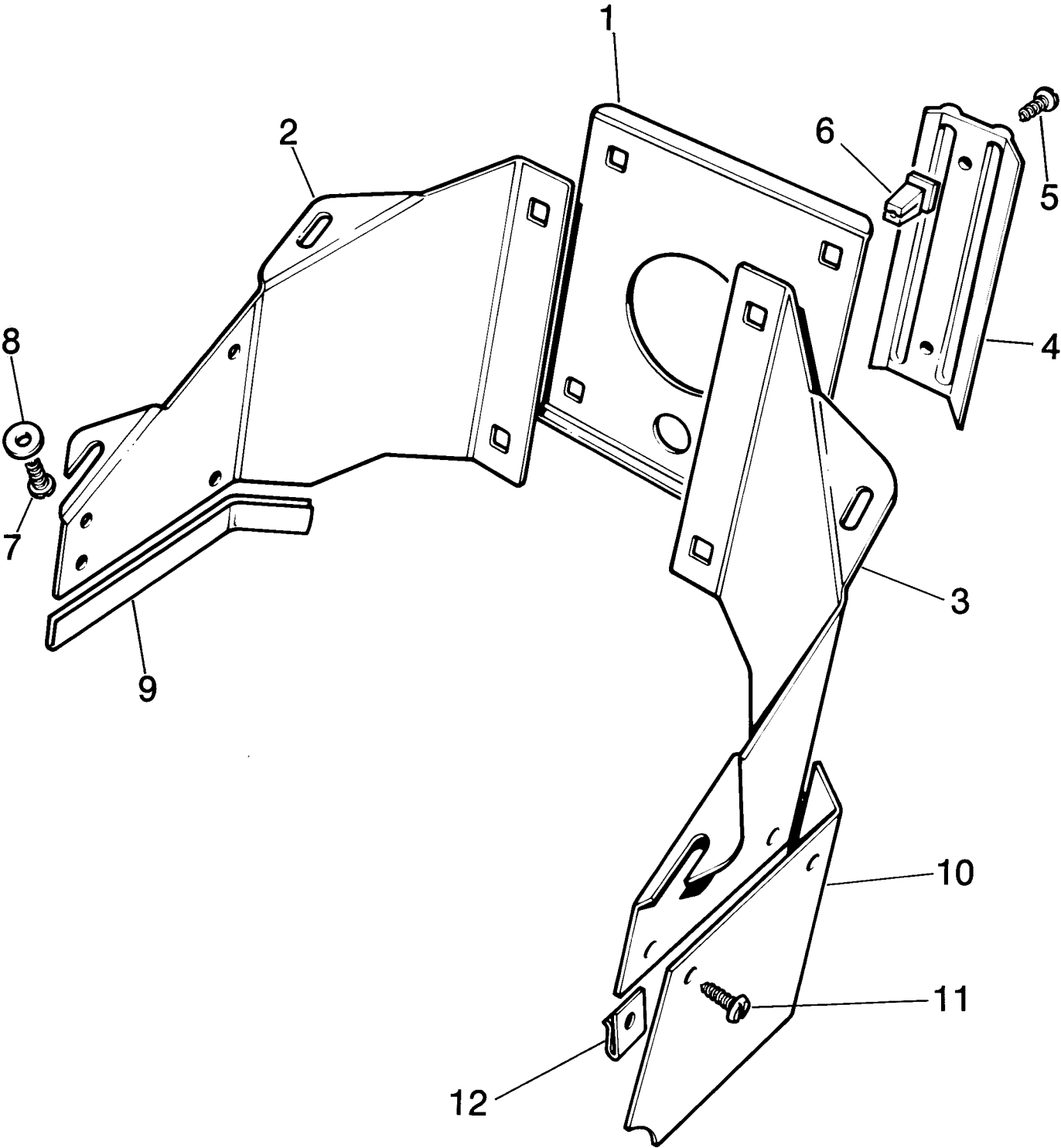


Plate Ref.	Rover Part No.	Description	Qty.	NA TO P. 11
1	346946	Instrument panel	1	2590-99-824-8236
2	346944	Cowl, for instrument panel	1	2590-99-824-8237
3	347453	Base stiffener, for instrument panel	1	2590-99-824-8240
4	354822	Screw, $\frac{1}{4}$ " UNF $\times$ $\frac{1}{2}$ " long	2	
5	3468	Washer	2	5310-99-120-7136
6	78604	Screw	4	5305-99-824-8461
7	78256	Washer	4	5310-99-824-8462
8	79078	Drive screw	4	5305-99-137-6557
9	3073	Spring washer	4	5310-99-941-6653
10	3987	Washer ..	4	5310-99-844-9630
11	79075	Lokut nut	4	5310-99-137-6550
12	79049	Lokut nut, fixing brackets and base stiffeners to cowl	4	5310-99-137-6549
13	579023	Warning light, for direction indicators	2	6210-99-824-8721
14	579007	Warning light, for ignition	1	6210-99-822-6551
15	338014	Sealing plug, for redundant fuel filter holes	1	5340-99-824-4515
16	346948	Sealing plug, for instrument panel	1	
17	346767	Sealing plug, for redundant label hole	1	2590-99-824-8238
18	346947	Sealing plug, for redundant heater switch hole	1	5340-99-824-8239
19	346761	Label, for washer and wiper combined	1	9905-99-824-8416
20	346760	Label, for heater switch	1	
21	346762	Label, for side/tail headlamp	1	
22	346765	Label, for instrument panel illumination	1	

0088



6-WAY SWITCH PANEL

GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	346739	6-way switch panel	1	
2	346735	Side panel R.H... .. .	1	
3	346733	Side panel L.H.	1	
4	347924	Trim finisher	2	
5	79156	Drive screw	4	5305-99-135-2359
6	79013	Lokut nut	4	5310-99-137-6356
7	78140	Drive screw	4	5305-99-121-3928
8	4032	Plain washer	4	5310-99-136-4549
9	347308	Edging strip	2	
10	395509	Closing panel R.H.	1	
	395510	Closing panel L.H.	1	
11	78140	Drive screw	4	5305-99-121-3928
12	314394	Spire nut..	4	5310-99-137-6552

0090

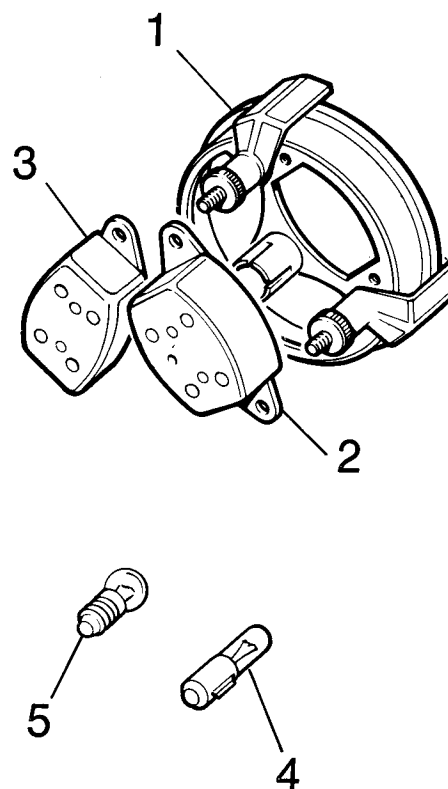
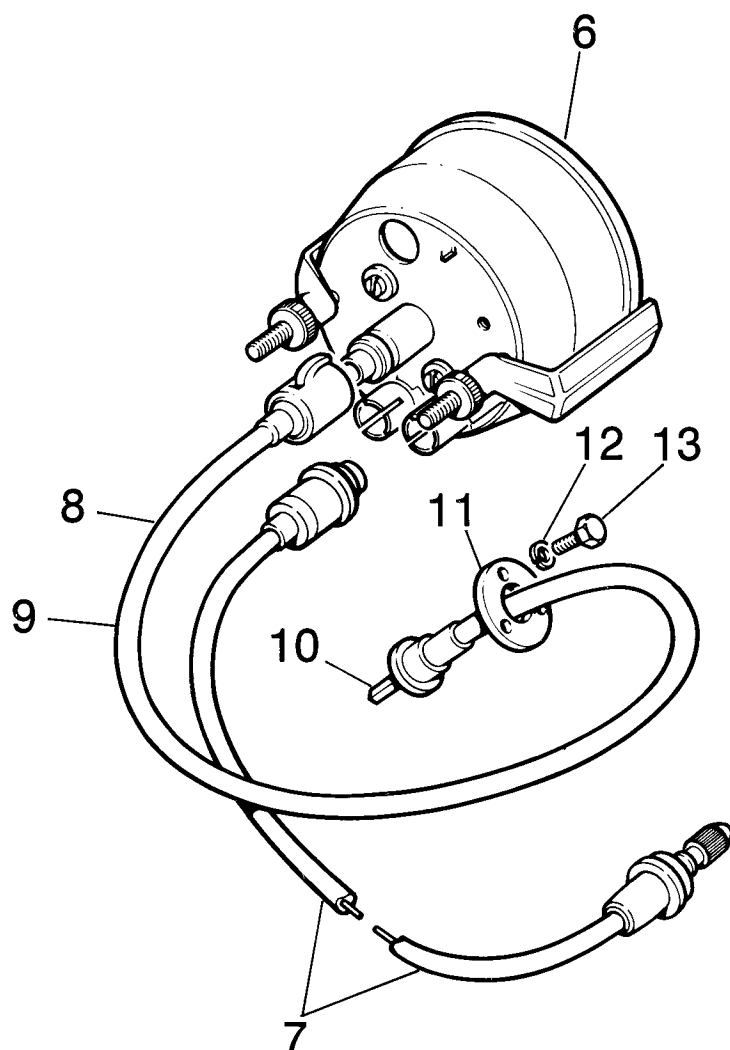
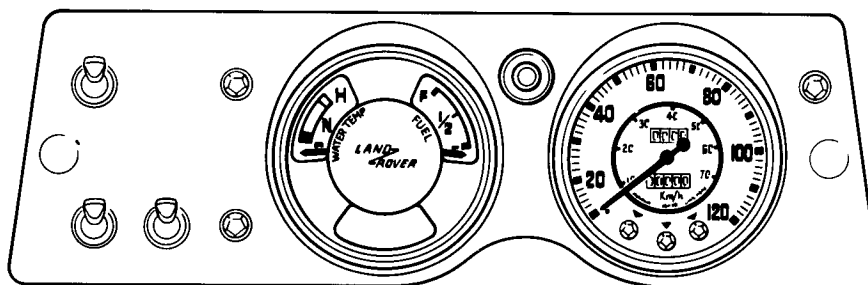


Plate Ref.	Rover Part No.	Description	Qty.	
1	589771	Grouped instrument panel	1	
2	579066	Water temperature gauge	1	6685-99-822-5049
3	552615	Fuel gauge	1	6680-99-805-4866
4	575221	Bulb, 24V 3W } Grouped instrument warning lights and	3 A/F	
5	GLB650	Bulb, 24V 2.8W } illumination bulbs	5 A/F	
6	579195	Speedometer	1	
7	579172	Remote speed trip reset	1	6680-99-822-5048
8	623055	Speedometer cable, complete	1	6680-99-824-0452
9	579398	Speedometer cable, casing	1	6680-99-824-3381
10	579396	Speedometer cable, inner	1	6680-99-822-5034
11	232566	Retaining plate, for speedometer cable	1	2520-99-895-1813
12	3073	Spring washer	3	5310-99-941-6653
13	78924	Screw, 2BA $\times \frac{1}{4}$ " long	3	5305-99-941-6852

0092

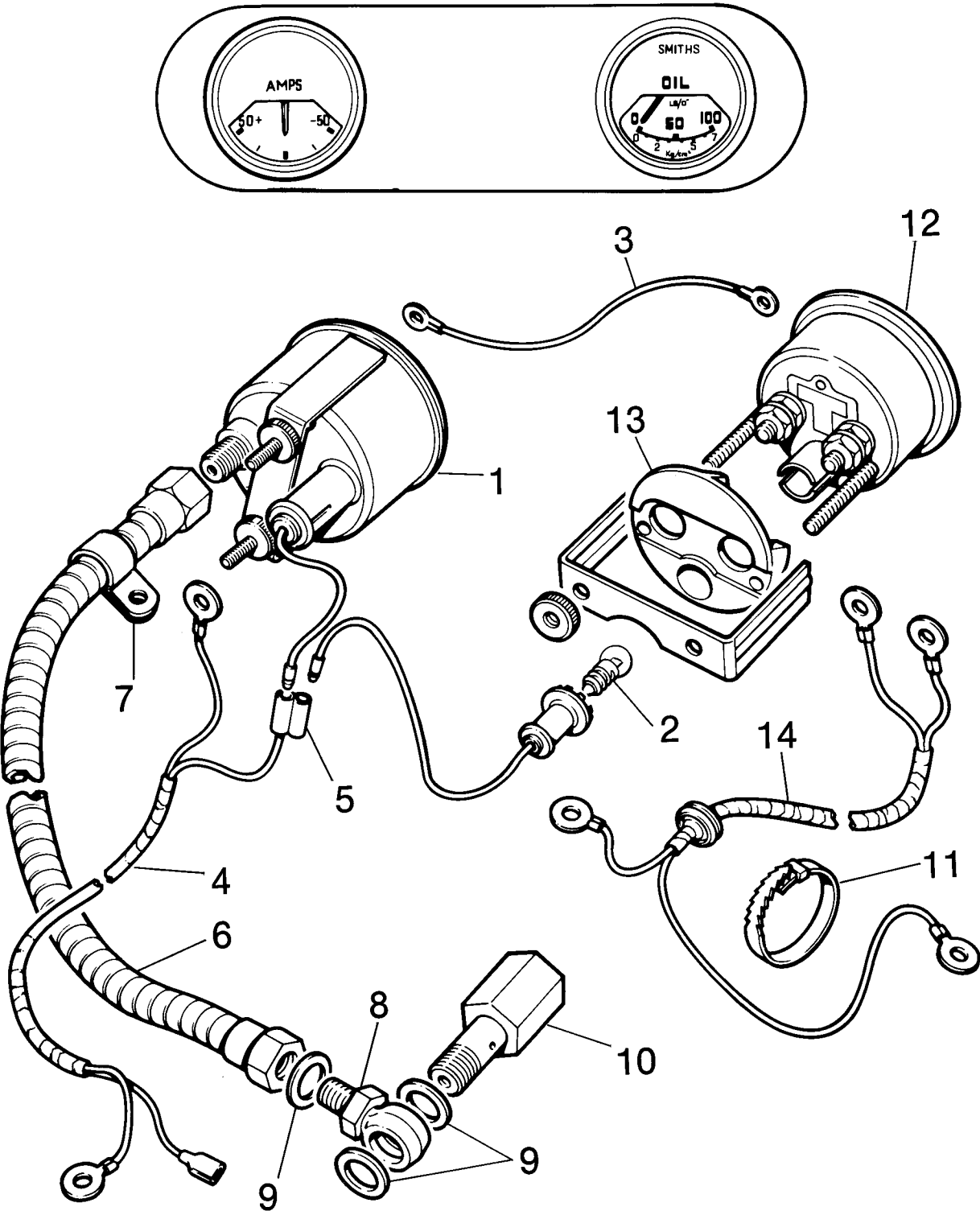
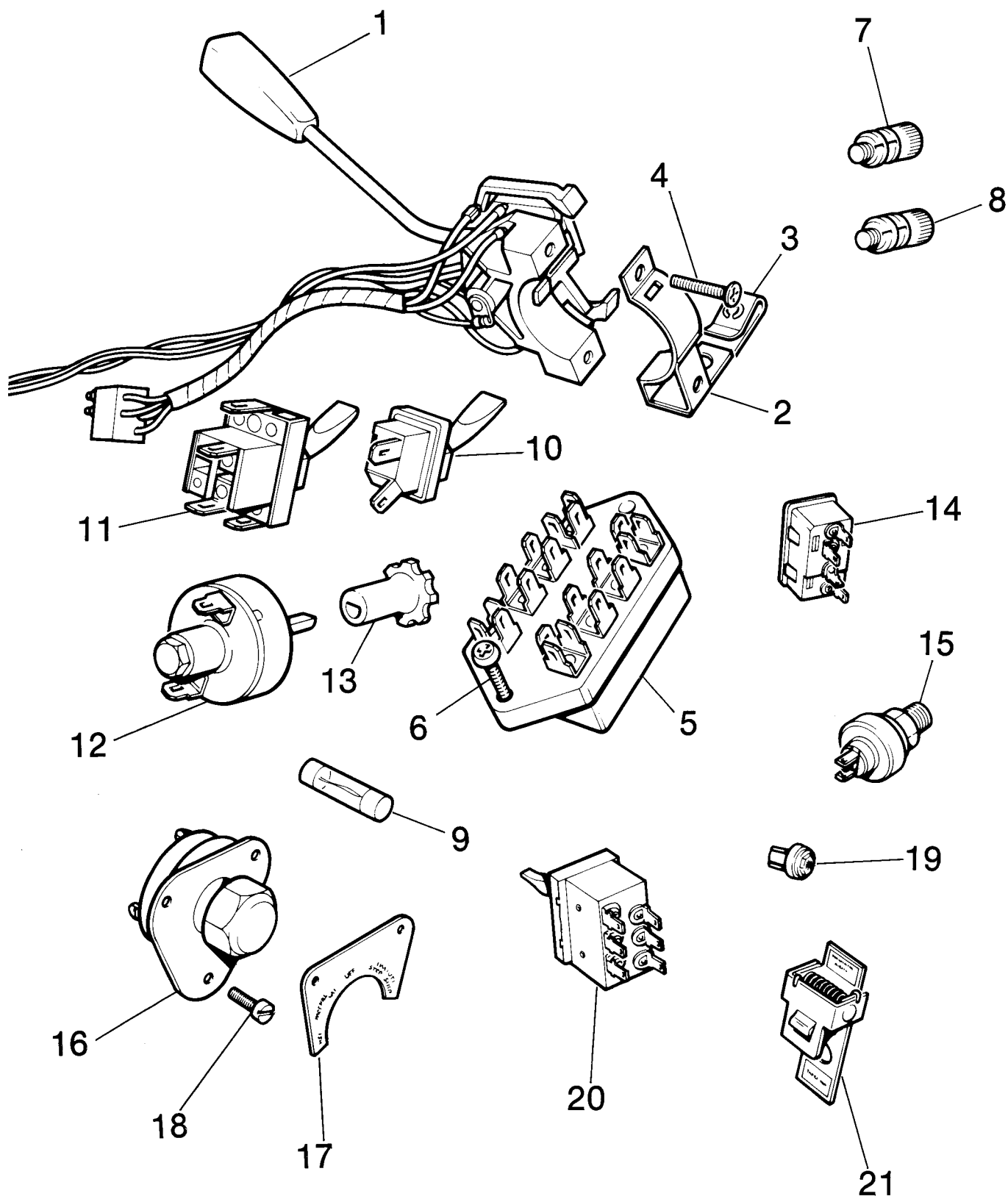


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	589799	Oil pressure gauge	1	
	PRC1303	Sealing washer, for oil pressure gauge	1	
2	GLB650	Bulb, for oil pressure and ammeter gauges	2	
3	589956	Earth lead	1	
4	579220	Cable assembly, for oil and ammeter gauge illumination	1	2920-99-825-0395
5	RTC603	Double connector	1	5935-99-805-0212
6	216585	Flexible hose, banjo to oil pressure gauge	1	
7	4020	Clip, for fixing hose	3	5340-99-408-0888
8	502655	Banjo, at oil filter	1	
9	232039	Joint washer, for banjo	3	5330-99-850-0226
10	502653	Adaptor, for fixing banjo and pressure switch to filter	1	4730-99-816-3305
11	240428	Cleat, for fixing hose to fuel pipe near fuel pump	1	5340-99-824-4909
12	589242	Ammeter gauge	1	
	532747	Label 'Aux' for ammeter	1	
13	560722	Insulation piece, for ammeter gauge	1	
14	PRC66	Cable assembly, ammeter to terminals	1	
15	547412	Oil pressure gauge	1	4730-99-816-3305

0094

Note! Items * are supplied by Belgian Army.



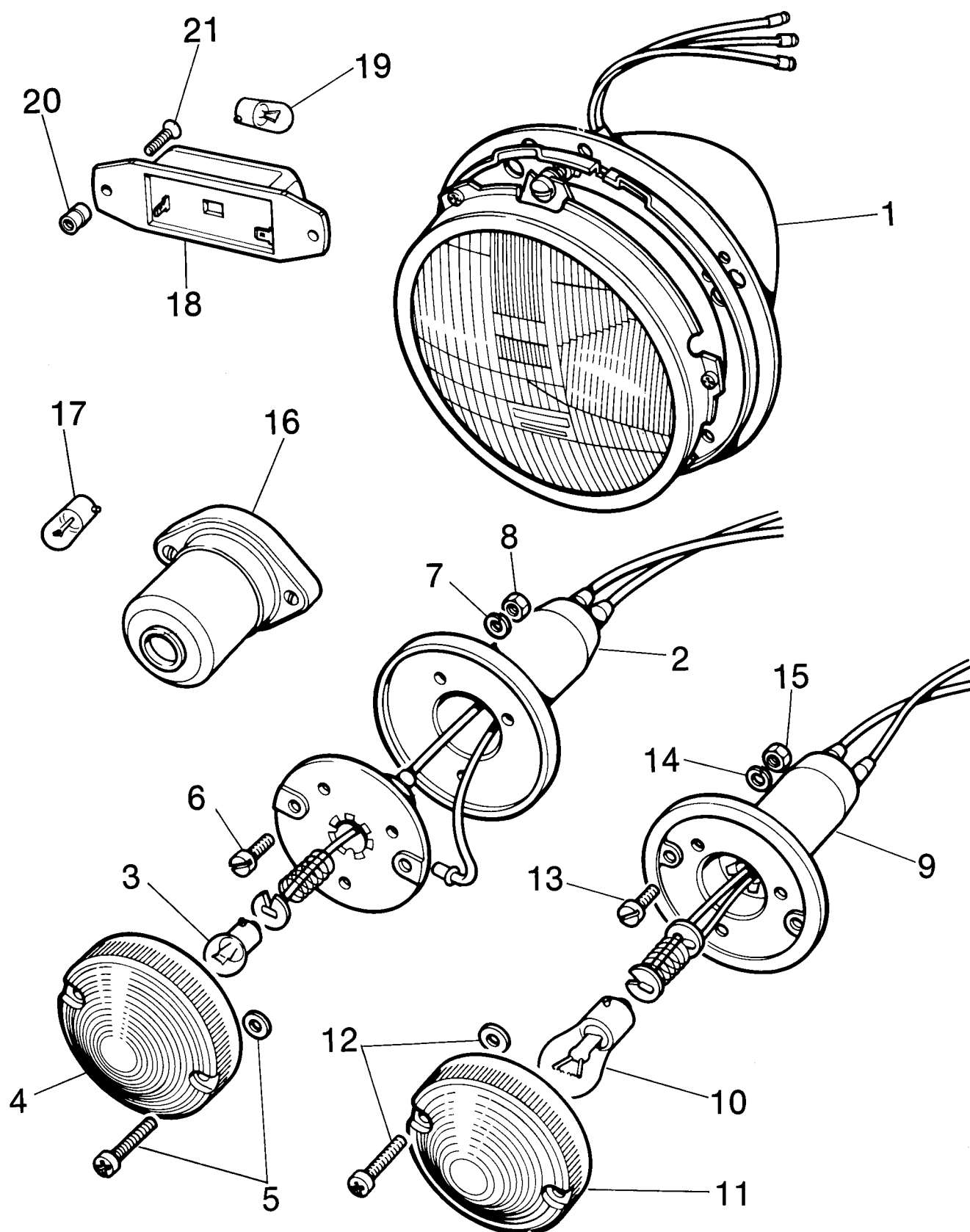
SWITCHES

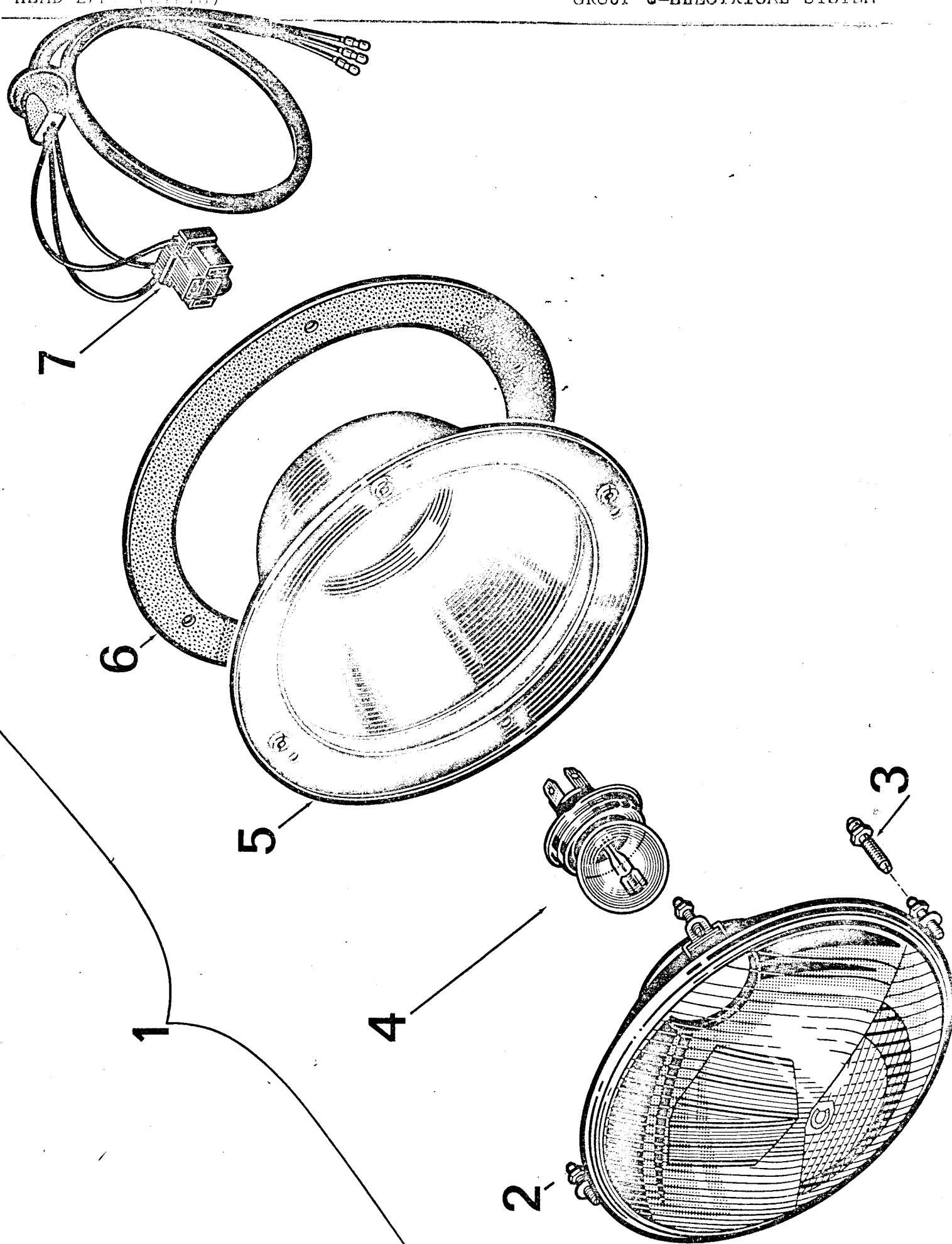
GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	
1	589258	Indicator, headlamp dip, and horn switch	1	5930-99-822-2276
2	575390	Bracket	1	2540-99-824-8729
3	313484	Spire nut	1	2510-99-849-8581
4	79174	Screw, 10 UNC×1 $\frac{1}{8}$ " long	2	5305-99-820-0118
5	575395	Fuse unit	1	5920-99-820-0120
6	78136	Drive screw, for fixing fuse unit to shroud	2	5305-99-136-9230
7	579121	Inspection light socket (red)	1	5935-99-824-3464
8	579122	Inspection light socket (black)	1	5935-99-824-3463
9	GFS435	Fuse	4	
10	536173	Panel light switch	1	5930-99-804-9644
11	555779	Heater switch	1	5930-99-811-3465
12	579006	Windscreen wiper/washer switch	1	5930-99-822-2292
13	90575153	Knob, for windscreen wiper/washer switch	1	5355-99-822-6039
14	589266	Brake warning light and test button switch	1	5999-99-822-6069
	RTC1527	Bulb, for brake warning light	1	
15	589219	Brake vacuum loss switch	1	5930-99-822-6374
16	PRC65*	6-way lighting switch	1	
17	MRC1861*	Name plate, for 6-way switch	1	
18	77941	Screw, 2 B.A.× $\frac{1}{2}$ " long, for fixing switch and name plate	3	5305-99-941-9194
19	559322	Lens, for trailer warning light (amber)	1	6220-99-805-1995
	575221	Bulb, for trailer warning light	1	
20	579129	Infra red switch	1	5930-99-815-1807
21	PRC1410	Blackout switch inhibitor	1	

0096

Note! *Indicates new parts not used on previous vehicles





Item Ref.	CIBIE reference	Description	Qty.	NATO Part No.
1	61.20.013.15	Headlamp complete	2	
2	4.60.083	Optical unit	2	
3	0.01.394	Screw	6	
4	0.01.114	Bulb	2	
5	6.61.020	Housing	2	
6	8.00.176	Joint	2	
7	0.01.997	Wiring	2	

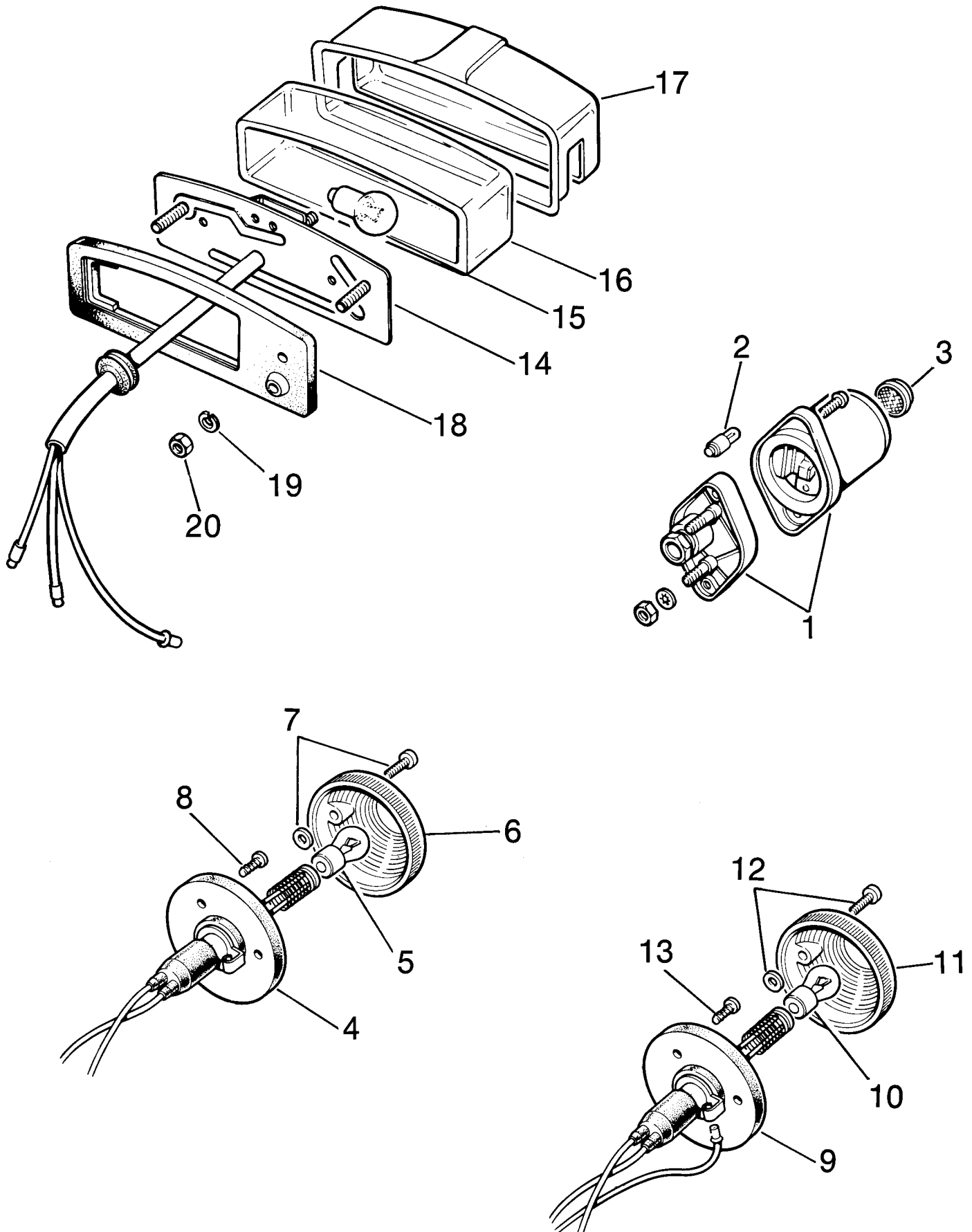
Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	PRC1084**	Headlamp complete	2	
2	589925	Sidelamp complete	2	
3	589972	Bulb, for sidelamp	2	
4	589071	Lens, for sidelamp	2	
5	600423	Special screw and washer, for fixing lens	4	5305-99-137-9220
6	77899	Screw, 4BA $\times \frac{1}{2}$ " long	6	
7	3072	Spring washer ..	6	
8	4024	Nut, 4BA ..	6	
9	589923	Front flasher lamp complete	2	
10	589973	Bulb, for flasher lamp	2	
11	589802	Lens, for flasher lamp	2	
12	600423	Special screw and washer, for fixing lens	4	5305-99-137-9220
13	77899	Screw, 4BA $\times \frac{1}{2}$ " long	6	
14	3072	Spring washer ..	6	
15	4024	Nut, 4BA ..	6	
16	PRC64*	Blackout sidelamp complete	2	
17	RTC1763*	Bulb, for blackout sidelamp	2	
18	PRC1096*	Map reading lamp	1	
19	RTC1763*	Bulb, for map reading lamp	1	
20	589790	Rawlnut	2	
21	79020	Screw, 10 UNF $\times \frac{3}{8}$ " long	2	5305-99-138-0285

0098

NOTE! * Indicates new parts not used on previous vehicles.

** Indicates part supplied by Belgian army.

IMPORTANT! When replacing lamps check bulb for correct voltage.



REAR LAMPS

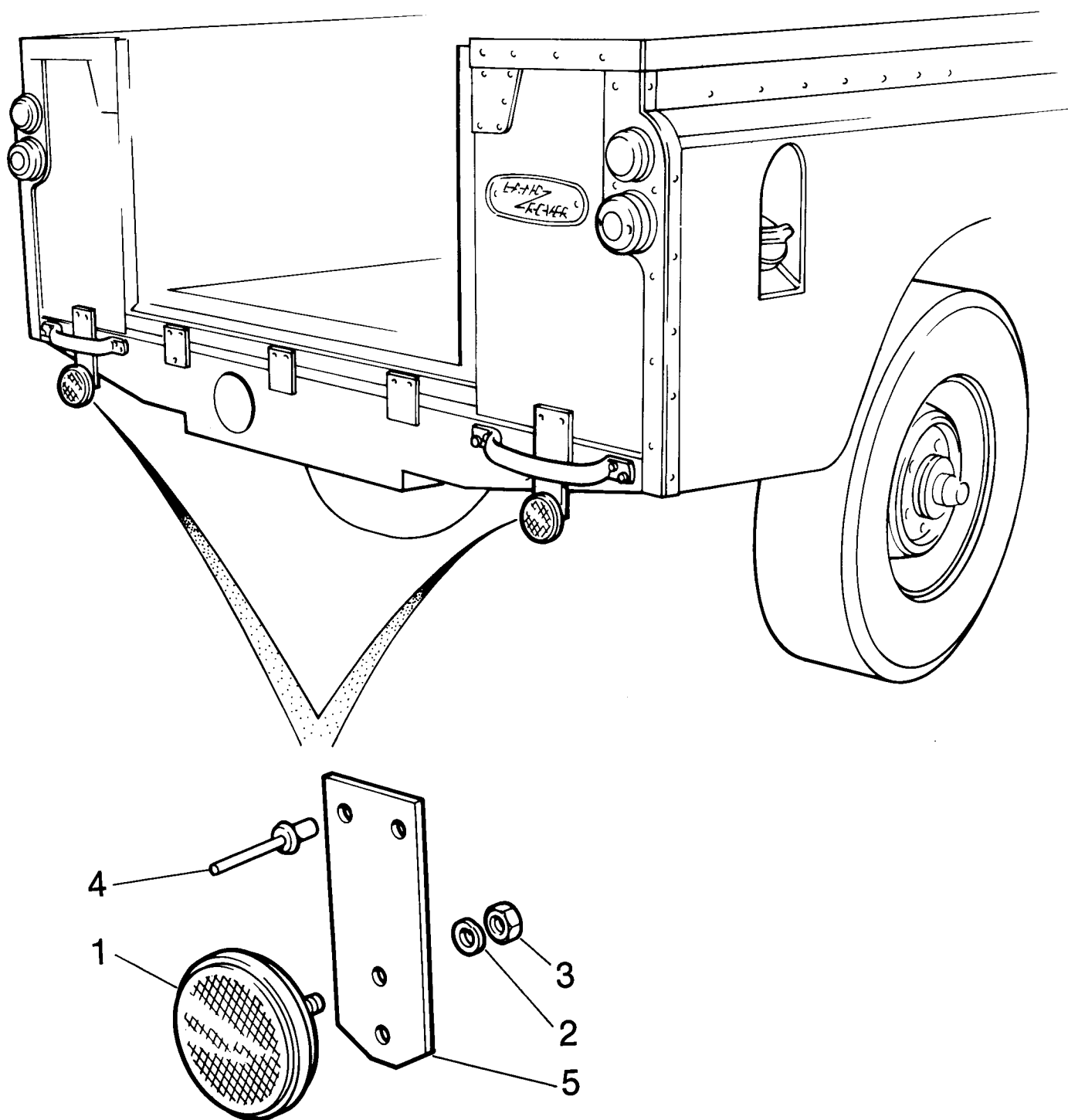
GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	589946	Blackout tail lamp and blackout stop lamp	4	
2	RTC1522	Bulb, for tail and stop lamp	4	
3	RTC1514	Lens, for tail and stop lamp	4	
4	RTC1762*	Rear flasher lamp complete	2	
5	589973	Bulb, for flasher lamp	2	
6	551432	Lens, for flasher lamp	2	6220-99-809-6746
7	600423	Special screw and washer, for fixing lens	4	5305-99-137-9220
8	77932	Drive screw, for fixing rear flasher lamp to body	6	
9	PRC29*	Stop/tail lamp complete	2	
10	623254	Bulb, for stop/tail lamp	2	
11	RTC210	Lens, for stop/tail lamp	2	
12	600423	Special screw and washer, for fixing lens	4	5305-99-137-9220
13	77932	Drive screw, for fixing stop/tail lamp to body	6	617
14	560545	Rear number plate lamp complete	1	6220-99-201-9093
15	GLB227	Bulb, for number plate lamp	1	
16	601721	Lens, for number plate lamp	1	
17	606210	Body, for number plate lamp	1	
18	261253	Seal	1	
19	3073	Spring washer } Fixing number plate lamp to rear body	2	5310-99-941-6653
20	257023	Nut, 10 UNF }	2	5310-99-845-0246

21 PRC301 CABLE AND REAR LIGHT BULB

0100

NOTE! * Indicates new parts not used on previous vehicles.
IMPORTANT! When replacing lamps check bulb for correct voltage.



REFLECTORS

GROUP 6—ELECTRICAL SYSTEM

Plate Ref.	Rover Part No.	Description	Qty.	
1	551595	Reflector	2	9905-99-825-1783
2	3073	Spring washer	2	5310-99-941-6653
3	RTC608	Nut, 2BA	2	5310-99-941-7070
4		Not required		
5		Not required		

0102

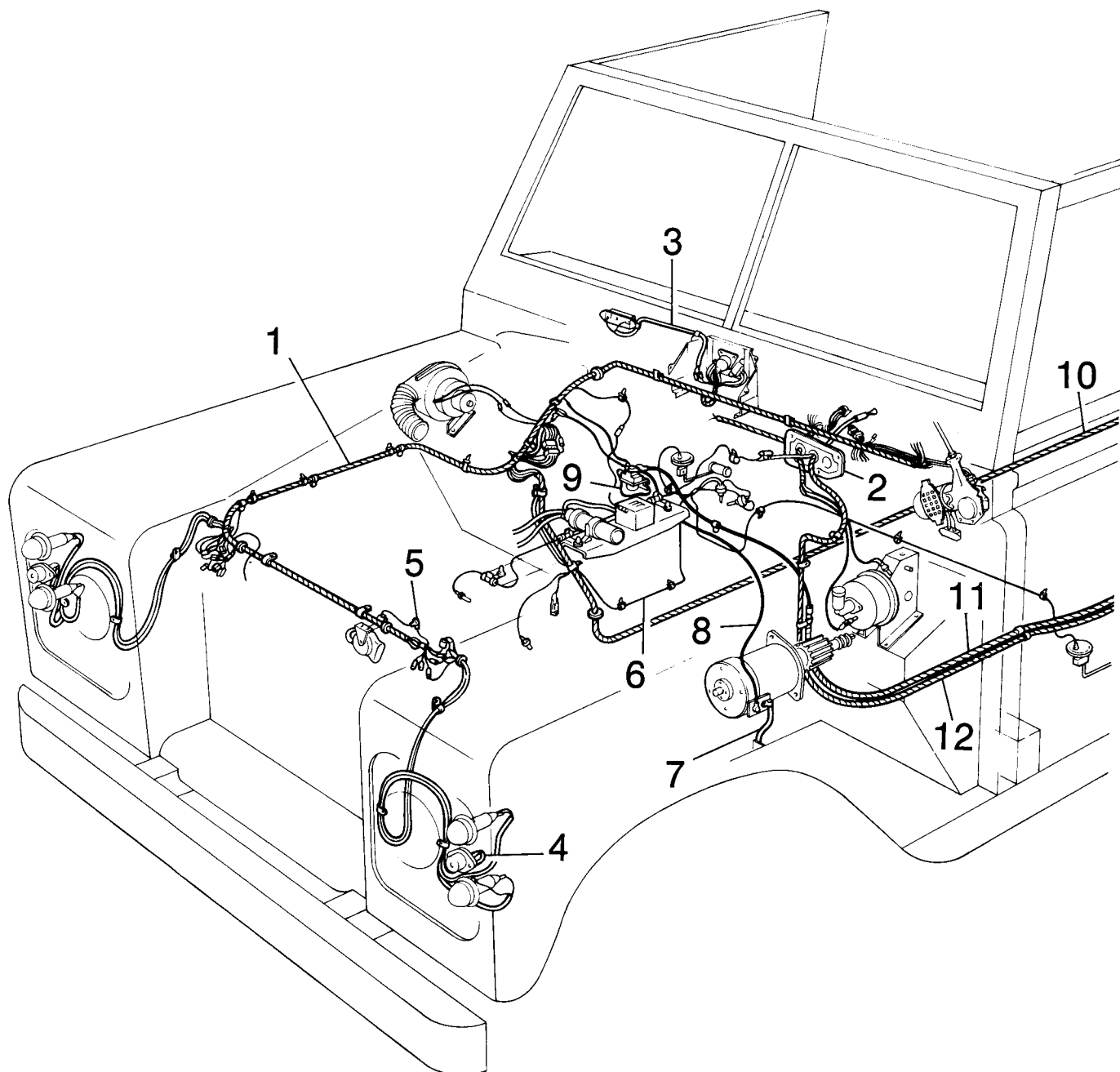


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	PRC1234**	Main harness cable assembly	1	
2	623041	Bulkhead grommet plate	1	
	78436	Drive screw, for fixing grommet plate	4	5305-99-124-8120
3	PRC1098**	Cable assembly, for map reading lamp	1	
4	PRC1161**	Cable assembly, for front blackout lamp	2	
5	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	1	5305-99-941-0513
	3074	Spring washer	1	5310-99-941-6654
	3911	Plain washer	1	
	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
6	579157	Cable assembly, for fuel change-over switch	1	2590-99-824-3030
7	575184	Lead, starter motor to earth	1	2920-99-823-8354
8	510215	Heavy cable, starter motor to solenoid	1	
9	560548	Lead, starter solenoid to earth	1	2590-99-810-2589
10	PRC1079**	Chassis harness, cable assembly	1	
11	560788	Battery lead, to starter solenoid	1	
12	PRC66**	Cable assembly, ammeter to rear b/head terminals.. .. .	1	

0104

Note! **Indicates parts supplied by Belgian Army

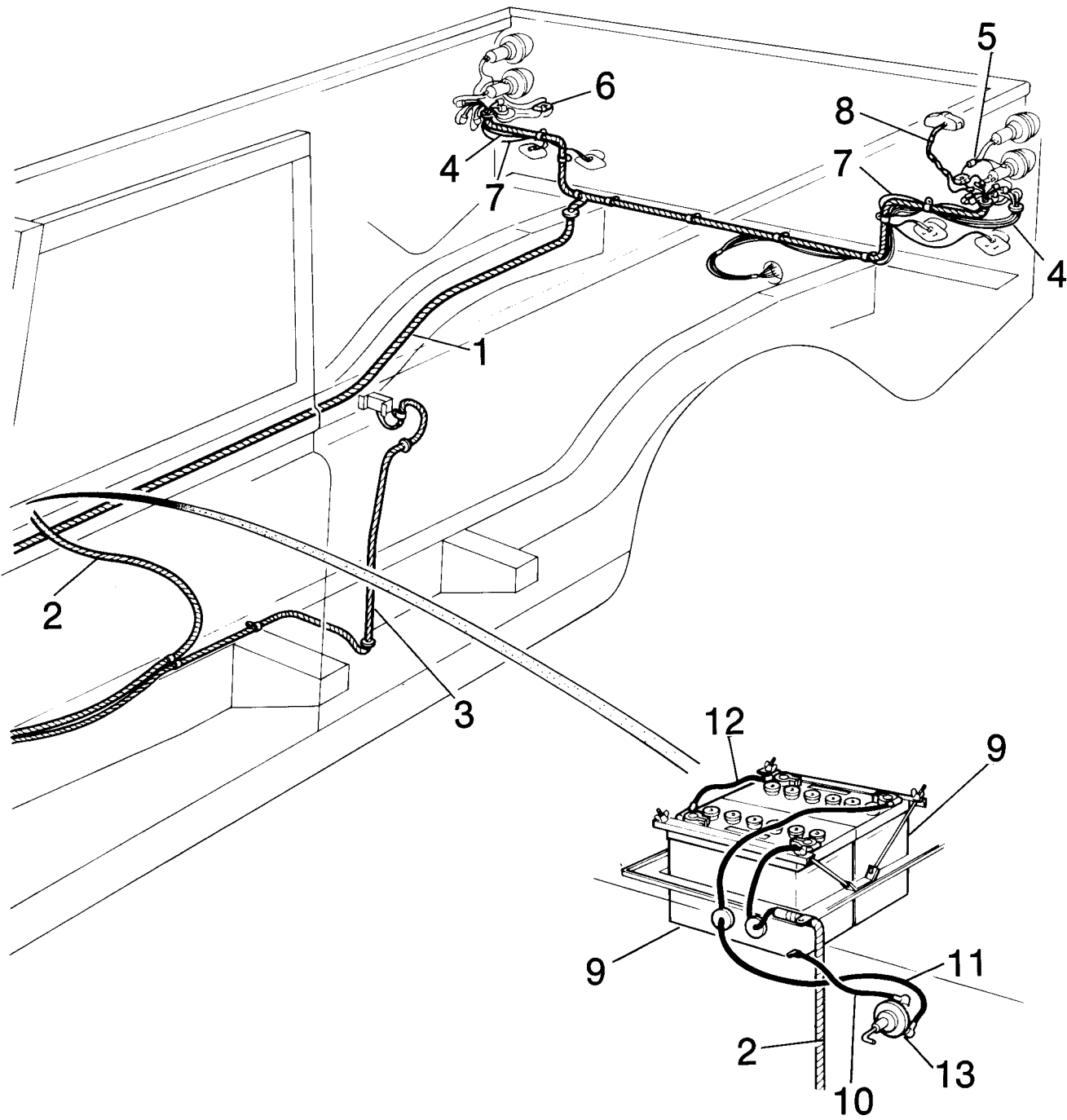


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	PRC1079**	Chassis harness, cable assembly	1	
2	560788	Battery lead, to starter solenoid	1	
3	PRC66**	Cable assembly, ammeter to rear b/head terminals.. .. .	1	
4	PRC1159**	Cable assembly, rear blackout tail lamp	2	
5	579237	Earth extension lead	1	
6	236366	Earthing clip	2	2590-99-895-1827
	78291	Screw, 10 UNF $\times \frac{5}{8}$ " long } Fixing earthing clip to rear body	2	5305-99-914-6221
	3073	Spring washer	2	5310-99-941-6653
	257023	Nut, 10 UNF	2	5310-99-845-0246
7	PRC1160*	Cable assembly, blackout stop lamp	2	
8	90575156	Cable assembly, number plate lamp	1	
9	PRC1302**	Battery	2	
10	PRC1237*	Lead, master switch to earth	1	
11	PRC1236*	Lead, battery master switch	1	
12	560787	Lead, battery link	1	
	12755	Bolt, $\frac{5}{16}$ " BSW $\times 1\frac{1}{4}$ " long } Clamping battery cables	4	
	12756	Nut, $\frac{5}{16}$ " BSW	4	
13	90575171	Battery master switch	1	
	255204	Bolt, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long } Fixing battery master switch to seatbase	2	5305-99-941-0511
	3074	Spring washer	2	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941

0106

Note! **Indicates parts supplied by Belgian Army

*Indicates new parts not used on previous vehicles

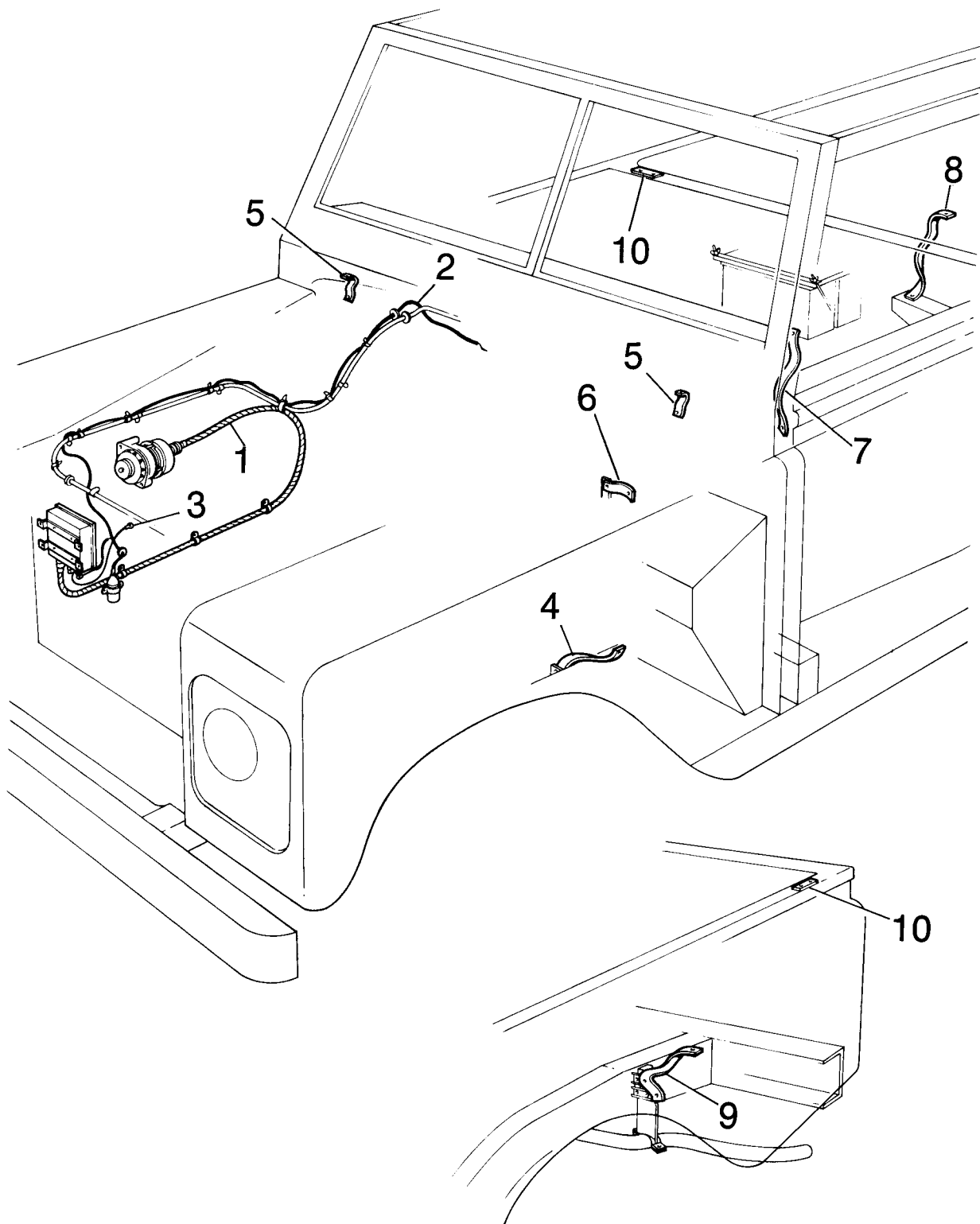


Plate Ref.	Rover Part No.		Qty.	NATO Part No.
1	PRC61**	Cable assembly, alternator to control box	1	
2	PRC60**	Cable assembly, charging harness	1	
3	565855	Earth lead, voltage control box to chassis	1	
	255204	Screw, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	1	5305-99-941-0511
	RTC617	Plain washer	1	5310-99-120-0866
	3074	Spring washer	1	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
4	90575185	Bonding lead, starter motor earth to toe box	1	2590-99-820-7563
	255207	Screw, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	1	5305-99-941-0513
	3900	Plain washer	1	5310-99-120-4032
	3074	Spring washer	1	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
5	560518	Bonding lead, bonnet to dash	2	
	255206	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-941-0512
	3900	Plain washer	4	5310-99-120-4032
	3074	Spring washer	2	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
6	552628	Bonding lead, gearbox to chassis	1	
7	552631	Bonding lead, battery box to chassis	1	2590-99-820-7561
	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	2	5305-99-941-0513
	255208	Bolt, $\frac{1}{4}$ " UNF $\times \frac{7}{8}$ " long	1	5305-99-941-0279
	3900	Plain washer	4	5310-99-120-4032
	3074	Spring washer	3	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	3	5310-99-804-7941
8	552604	Bonding lead, seatbox to chassis	2	2590-99-820-7564
	255207	Screw, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	3	5305-99-941-0513
	3900	Plain washer	3	5310-99-120-4032
	3074	Spring washer	3	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	3	5310-99-804-7941
9	531598	Bonding lead, tailpipe to chassis	1	2990-99-850-0922
	3900	Plain washer, for bonding lead	2	5310-99-120-4032
10	552633	Bonding lead, capping to bodyside	4	2590-99-820-7565
	78140	Drive screw	8	5305-99-121-3928
	3851	Plain washer	8	5310-99-136-9513

0108

Note! **Indicates parts supplied by Belgian Army

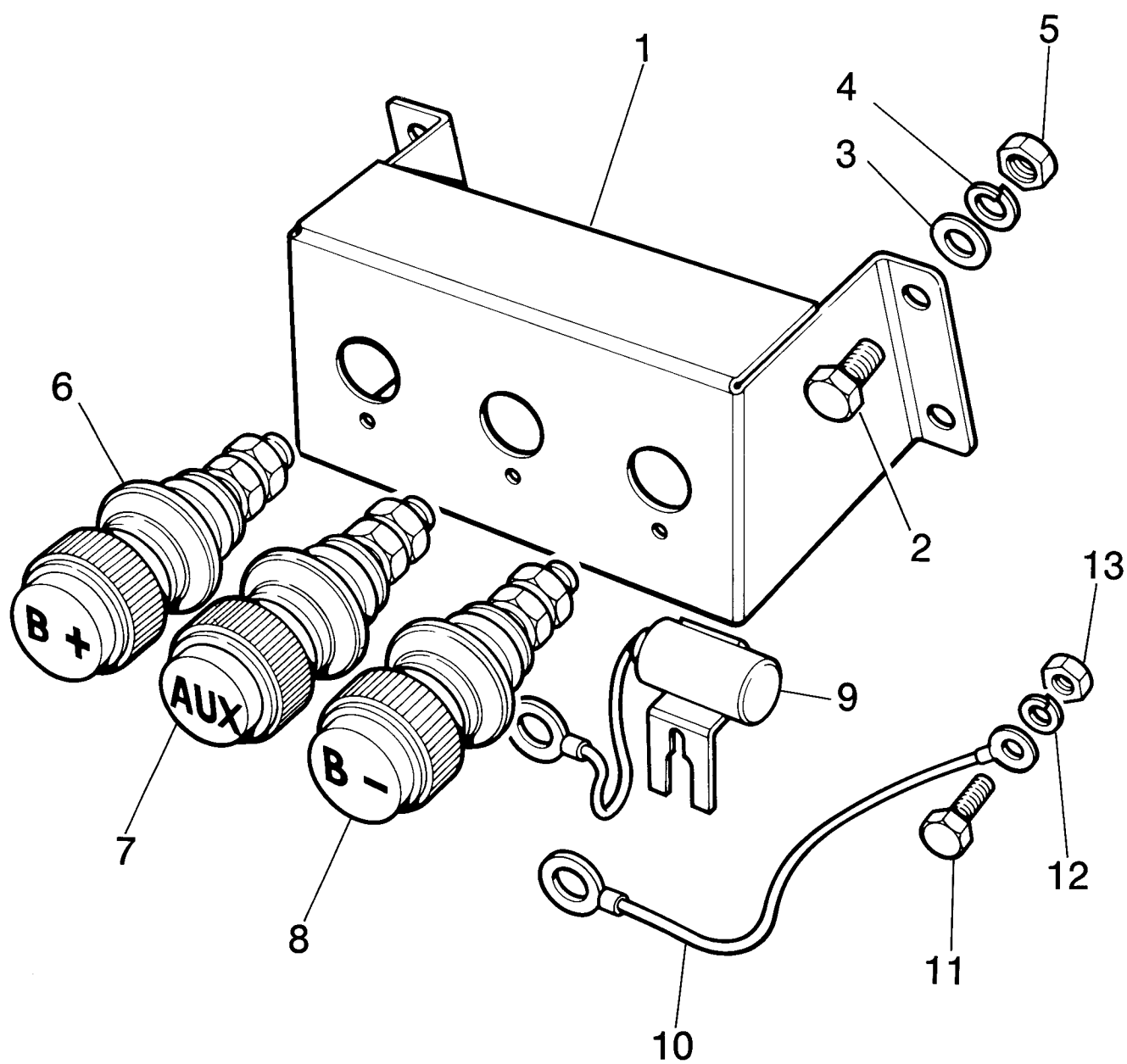


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	510186	Terminal mounting bracket	1	
2	257017	Screw, 10 UNF $\times \frac{1}{2}$ " long	4	5305-99-807-3514
3	3816	Plain washer	4	5310-99-941-6866
4	3073	Spring washer	4	5310-99-941-6653
5	257011	Nut, 10 UNF	4	5310-99-941-2418
6	532736	Terminal, 'B'+	1	
7	532737	Terminal, 'AUX'	1	
8	525569	Terminal, 'B'—	1	
9	PRC1323*	Suppressor	1	
10	575353	Lead, terminal bracket to earth	1	
11	255207	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	1	5305-99-941-0513
12	3074	Spring washer	1	5310-99-941-6654
13	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941

Note! *Indicates new parts not used on previous vehicles

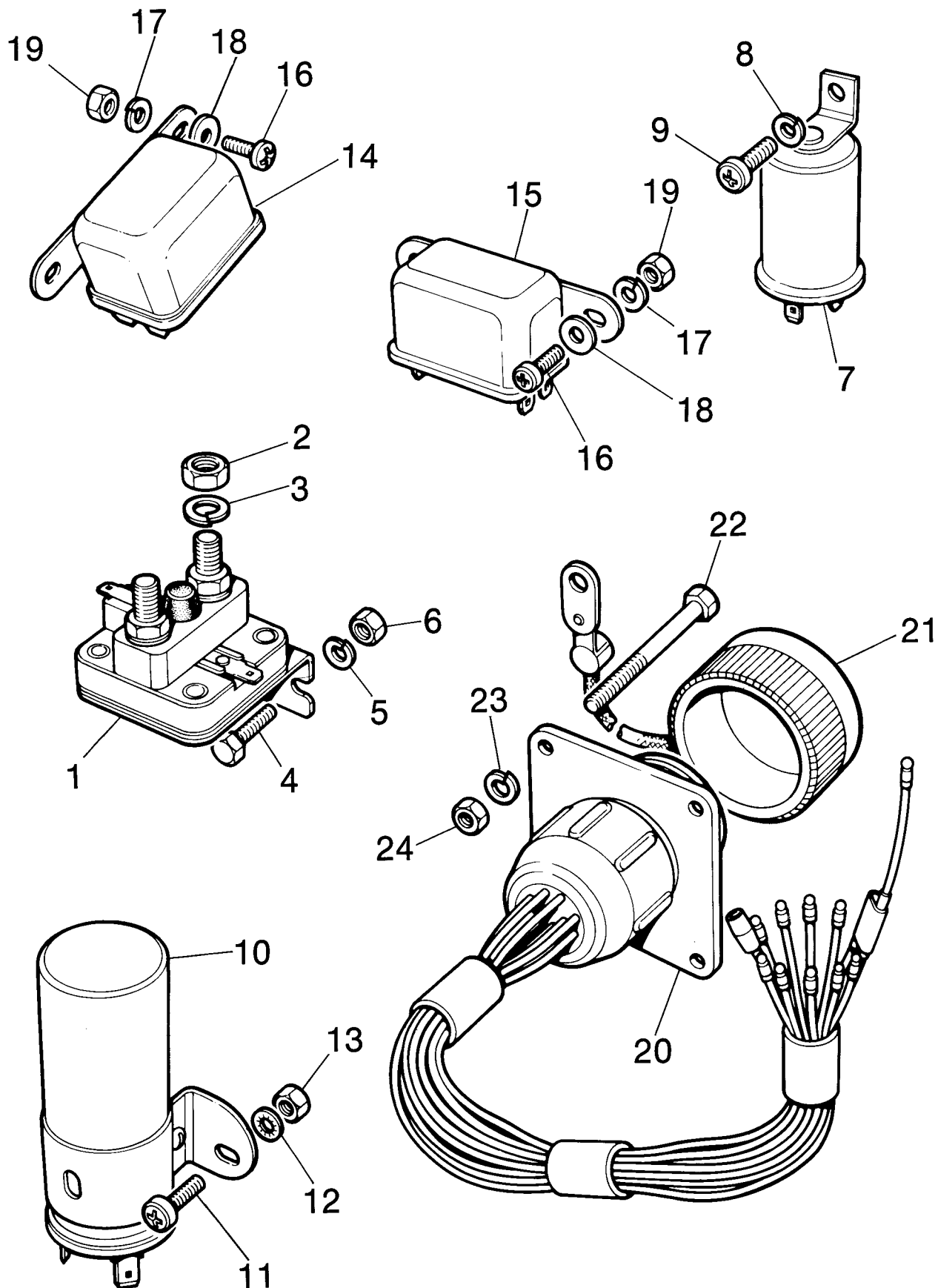


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	579203	Starter solenoid	1	2920-99-822-6064
3	575014	Spring washer } Cable connections to starter solenoid	2	5310-99-137-6714
2	90575015	Special nut }	2	5310-99-137-5052
4	257019	Bolt, 10 UNF $\times \frac{3}{8}$ " long } Fixing starter solenoid	2	5305-99-137-9216
5	3073	Spring washer	2	5310-99-941-6653
6	257023	Nut, 10 UNF	2	5310-99-845-0246
7	PRC1357	Flasher indicator unit	1	
8	3816	Plain washer } Fixing flasher indicator unit (plus	1	5310-99-941-6866
9	78417	Drive screw } existing fixings)	1	5305-99-941-8368
10	551308	Diode unit, for split charge	1	6130-99-805-8712
11	255204	Screw, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long } Fixing diode unit to radiator grille	2	5305-99-941-0511
12	70884	Shakeproof washer	2	5310-99-100-6945
13	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
14	589737	Relay, for blackout stop lamps	1	
15	579038	Relay, for infra red	1	
16	257017	Screw, 10 UNF $\times \frac{1}{2}$ " long } Fixing relays	4	5305-99-807-3514
17	3073	Spring washer	4	5310-99-941-6653
18	3816	Plain washer	4	5310-99-941-6866
19	257023	Nut, 10 UNF	4	5310-99-845-0246
20	560483	N.A.T.O. socket	1	2590-99-808-4872
	PRC1326	Tubing, for fitting over NATO socket leads	1	
21	560656	Protection cap, for N.A.T.O. socket	1	5935-99-802-4397
22	256209	Bolt, $\frac{1}{4}$ " UNF $\times 2\frac{1}{2}$ " long } Fixing N.A.T.O. socket to	4	2805-99-896-0582
23	3074	Spring washer	4	5310-99-941-6654
24	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941

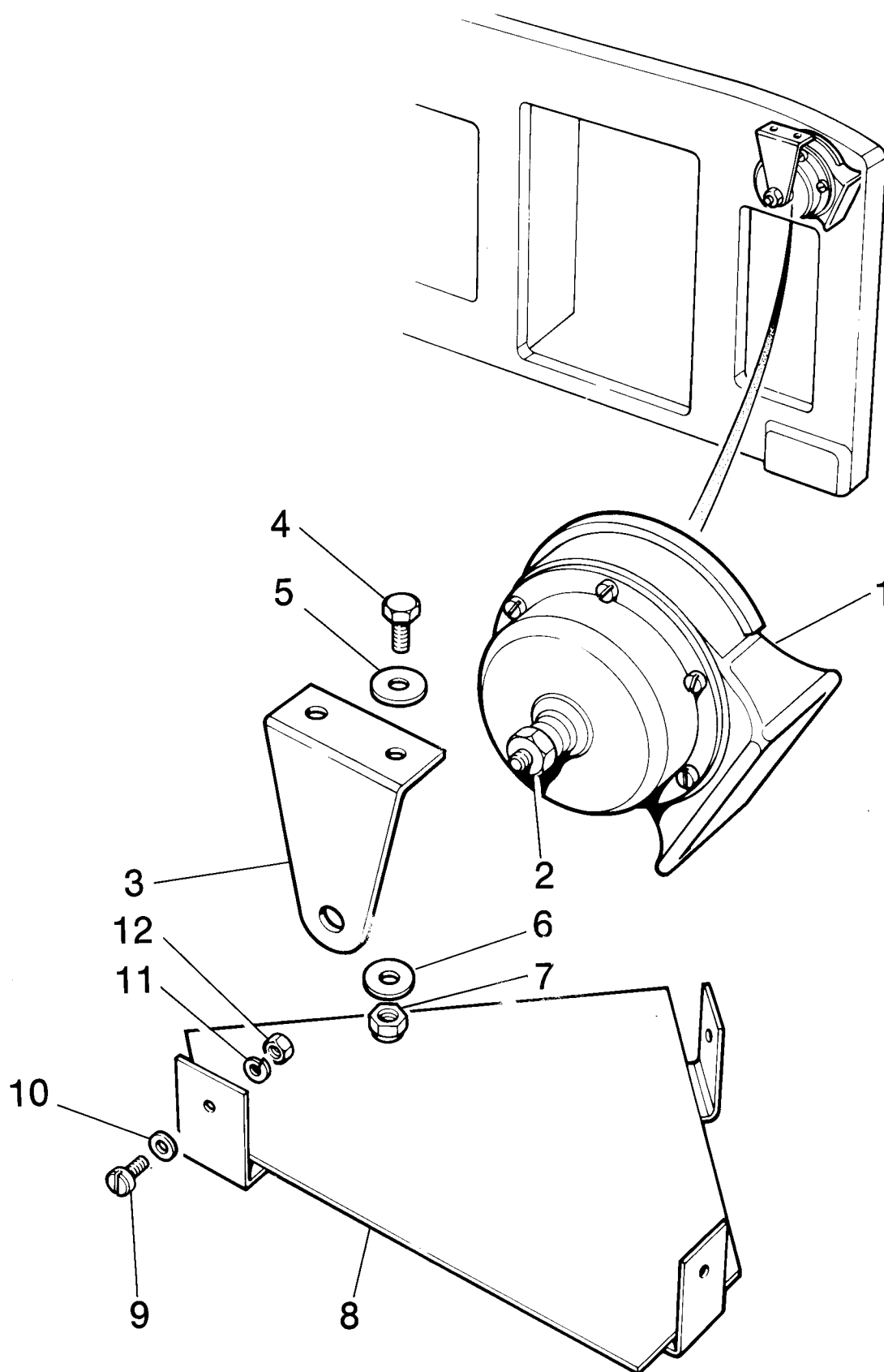
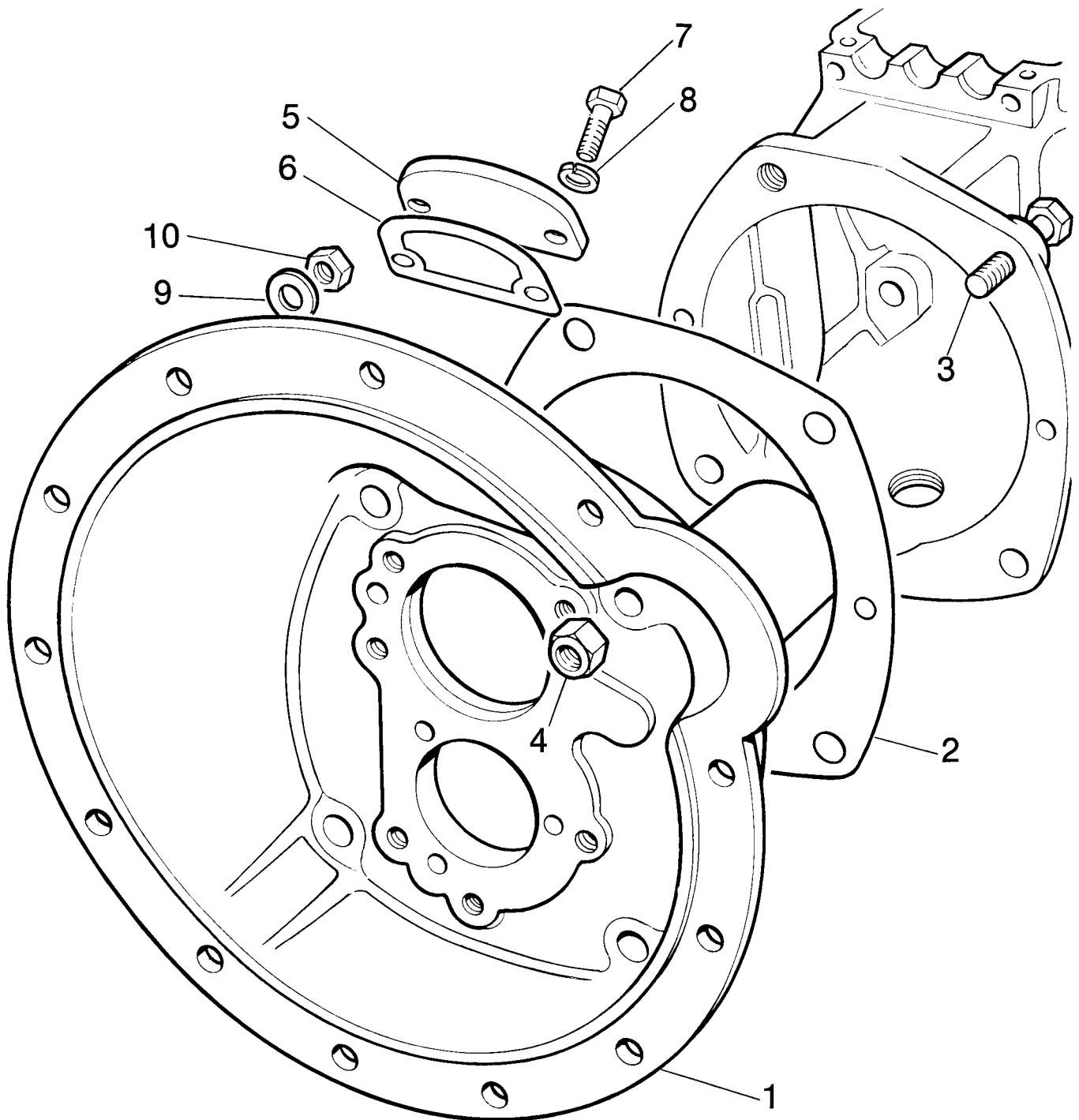


Plate Ref.	Rover Part No.	Description	Qty.	
1	90623187	Horn	1	2590-99-824-5071
2	853051	Nut, M6, for fixing horn to mounting bracket	1	5310-99-122-5295
3	MRC327	Mounting bracket, for horn	1	
4	255207	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{3}{4}$ " long	2	5305-99-941-0513
5	3900	Plain washer	2	5310-99-120-4032
6	RTC609	Plain washer	2	5310-99-120-4032
7	252160	Self-locking nut, $\frac{1}{4}$ " UNF	2	5310-99-941-0902
8	345291	Safety plate, for horn	1	
9	77869	Screw 2 BA $\times$ $\frac{1}{2}$ " long	3	5305-99-941-8907
10	3902	Plain washer	3	5310-99-941-8569
11	3073	Spring washer	3	5310-99-941-6653
12	RTC608	Nut, 2 BA	3	

0114



BELL HOUSING

GROUP 7—TRANSMISSION

Plate Ref.	Rover Part No.	Description	Qty.	
1	576714	Bell housing	1	2805-99-824-6642
2	622045	Joint washer, bell housing to gearbox	1	2520-99-824-4888
3	248720	Fitting, bolt $\frac{1}{2}$ " B.S.F. $\times$ 2" long } Fixing, bell housing to	3	5305-99-941-0343
4	251324	Self locking nut $\frac{1}{2}$ " B.S.F. .. } gearbox casing	4	5310-99-849-9176
5	512237	Top cover for bell housing	1	2520-99-849-9374
6	512238	Rubber seal, for top cover	1	2930-99-845-0066
7	90215593	Bolt $\frac{1}{4}$ " Whit $\times$.65" long } Fixing top cover to bell housing	2	5305-99-121-1014
8	3074	Spring washer	2	5310-99-941-6654
9	4588	Plain washer } Bell housing to flywheel housing	8	5310-99-941-8635
10	254812	Nut $\frac{3}{8}$ " UNF }	12	5310-99-135-6785

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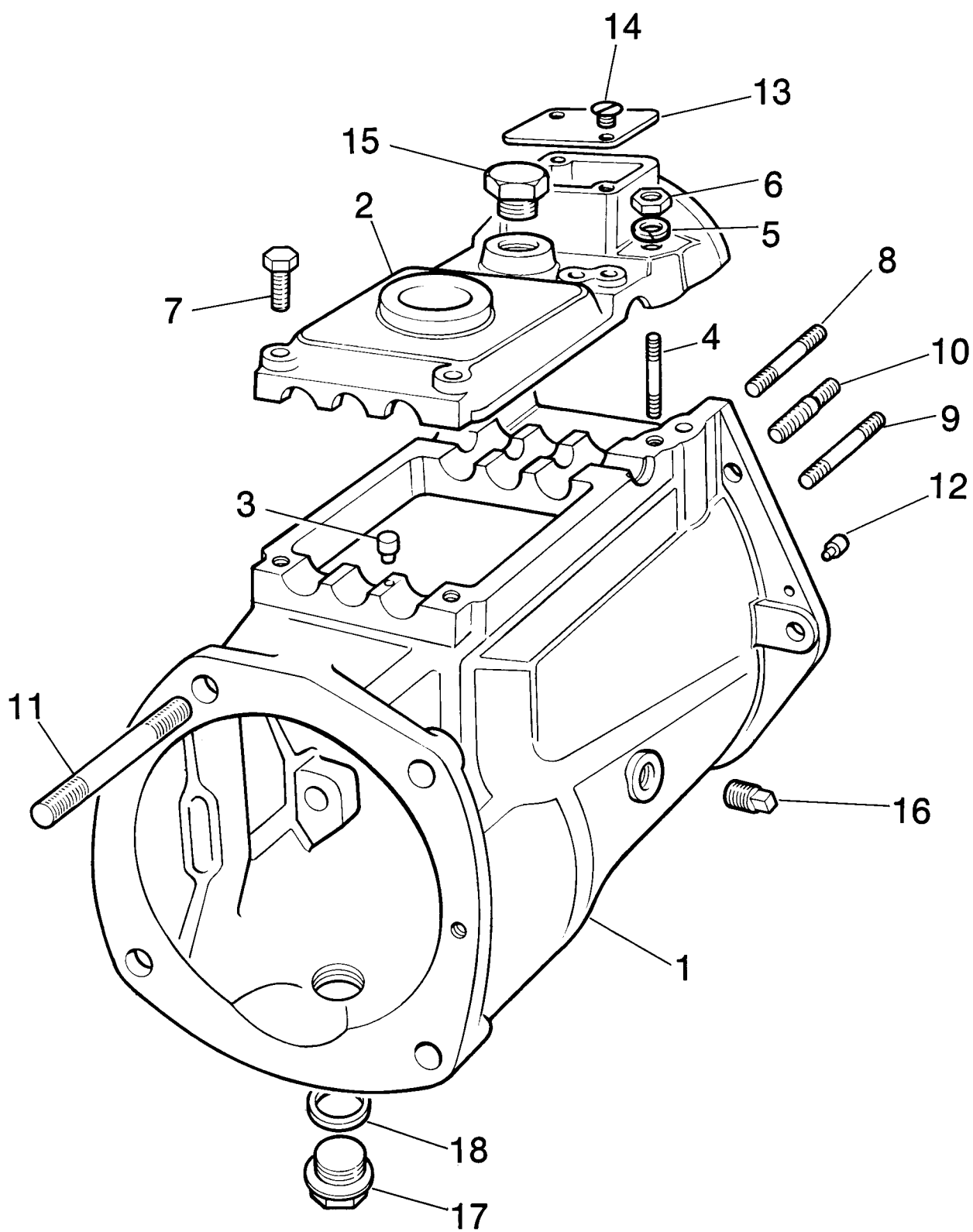
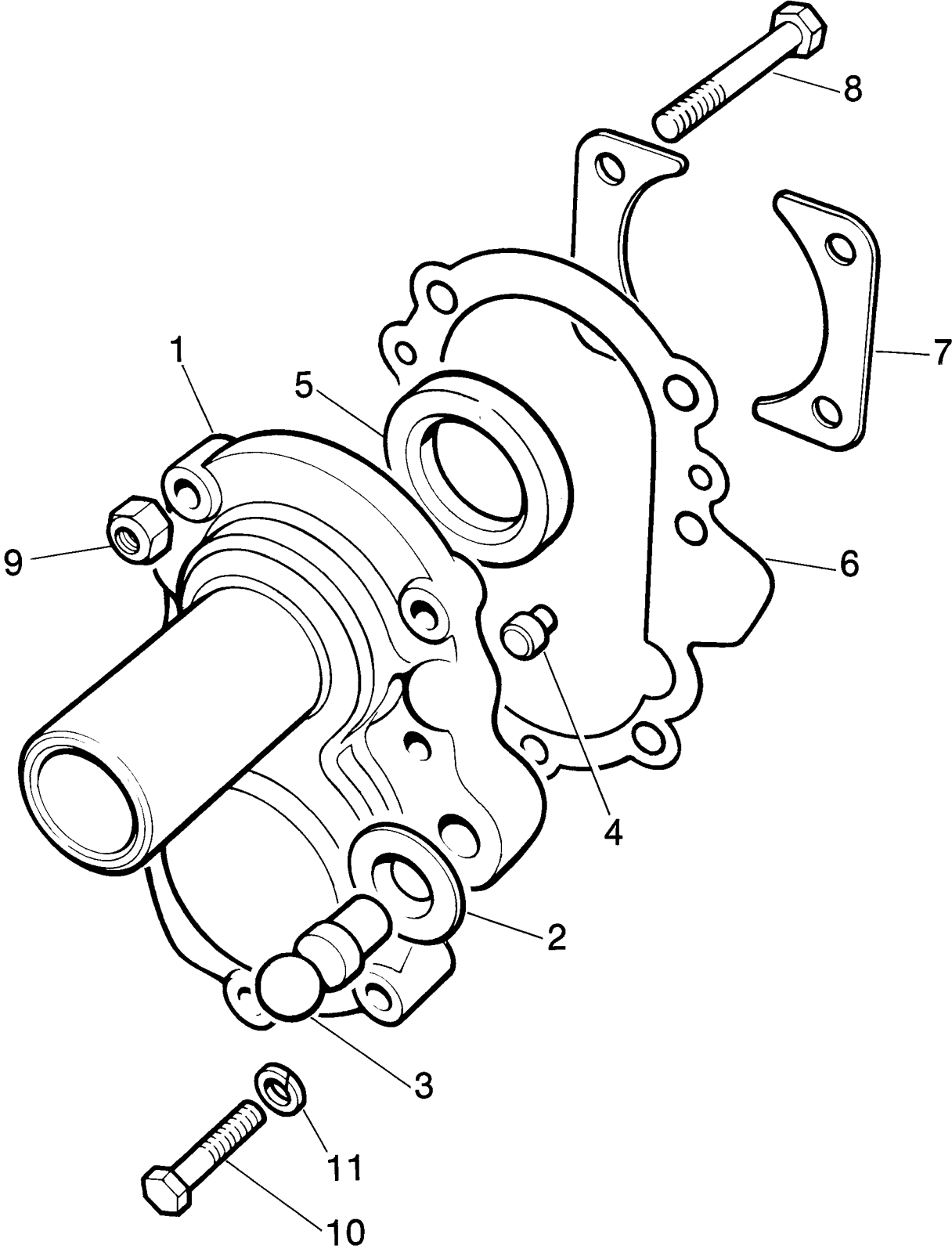


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	RTC1164*	GEARBOX COMPLETE ASSEMBLY	1	
1	606881	GEARBOX CASING COMPLETE ASSEMBLY	1	2520-99-823-4294
2		Top cover for gearbox (not supplied separately)	1	
3	7289	Dowel, for locating top cover	2	5315-99-849-8746
4	3319	Stud, for top cover	2	5307-99-849-8717
5	3076	Spring washer } Top cover to casing	4	5310-99-120-2304
6	2827	Nut $\frac{3}{8}$ " B.S.F. }	2	5310-99-120-2302
7	561484	Bolt, $\frac{3}{8}$ " Whit $\times$ 1.9" long, for top cover and gear change plate..	2	5306-99-941-9295
8	55778	Stud, 1 $\frac{3}{4}$ " long } Gearbox casing to transfer casing	2	5307-99-850-0090
9	3238	Stud, 2" long ..	2	5307-99-849-8715
10	528865	Stud, $\frac{9}{16}$ " long	1	5307-99-845-0086
11	231341	Stud, 2 $\frac{3}{32}$ " long	1	5307-99-849-9027
12	55636	Dowel ..	2	5315-99-849-8790
13	5843	Top cover plate	1	2520-99-849-8723
14	52246	Screw $\frac{1}{4}$ " Whit $\times$ $\frac{7}{16}$ " long, for cover plate	2	5305-99-121-0032
15	556570	Plug, for retaining selector spring	1	5365-99-805-4294
16	3292	Plug, for oil level and filler	1	4730-99-923-5244
17	241110	Plug, for draining gearbox	1	5365-99-824-3936
18	515599	Joint washer, for drain plug	1	5330-99-849-9375
	600603	Gearbox gasket kit	1	

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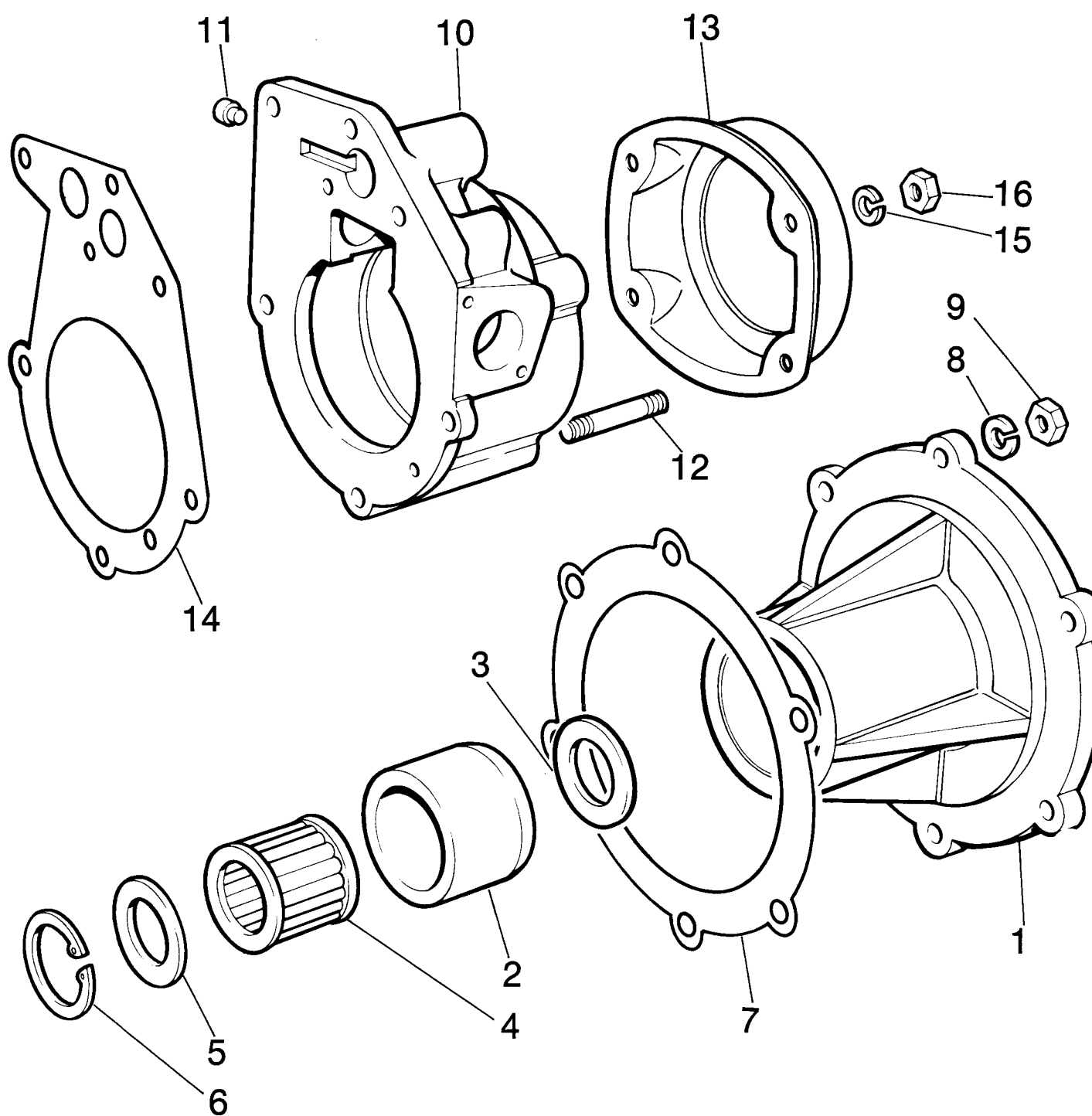
NOTE! * Indicates new parts not used on previous vehicles



FRONT COVER, GEARBOX

GROUP 7—TRANSMISSION

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	576718	GEARBOX FRONT COVER ASSEMBLY	1	2520-99-823-5124
2	571164	Cap, for pivot pin, clutch release	1	2520-99-818-9092
3	576720	Pivot pin, clutch release	1	5307-99-818-9091
4	213700	Dowel, fixing cover to gearbox casing	2	5315-99-849-8855
5	571059	Oil seal, for primary pinion	1	5330-99-818-9097
6	576724	Joint washer, front cover to bell housing	1	2520-99-819-5143
7	556379	Retaining plate, for primary pinion bearing.. .. .	2	2520-99-804-5210
8	576717	Serrated bolt $\frac{5}{16}$ " B.S.F. $\times$ 2" long	4	5306-99-137-1841
9	251321	Self locking nut $\frac{5}{16}$ " B.S.F. ..	4	5310-99-943-5762
10	215599	Bolt $\frac{1}{4}$ " Whit. $\times$ $1\frac{1}{4}$ " long ..	3	5306-99-120-4144
11	3074	Spring washer	3	5310-99-941-6654



HOUSINGS, SPEEDOMETER PINION AND REAR MAINSHAFT BEARING GROUP 7—TRANSMISSION

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	230696	HOUSING COMPLETE ASSEMBLY, REAR MAINSHAFT BEARING	1	2520-99-895-1636
1	533731	HOUSING ASSEMBLY, REAR MAINSHAFT BEARING	1	2520-99-874-0244
2	90217843	Bush for housing	1	2520-99-849-8941
3	217523	Retaining plate, inner	1	3120-99-849-8917
4	217478	Bearing for mainshaft	1	3110-99-806-0700
5	217523	Retaining plate, outer	1	3120-99-849-8917
6	217525	Circlip, fixing bearing	1	5365-99-910-8284
7	622047	Joint washer for bearing housing	1	5330-99-824-4889
8	3076	Spring washer	6	5310-99-120-2304
9	2827	Nut $\frac{3}{8}$ " B.S.F. } Fixing mainshaft bearing housing to transfer case	6	5310-99-120-2302
10	522318	Housing assembly for speedometer pinion	1	2520-99-850-1979
11	232846	Insert for speedometer pinion	1	2520-99-849-9051
12	90217973	Stud for transmission brake	4	5307-99-849-8945
13	561368	Oil catcher for transmission brake	1	2520-99-806-7339
14	235455	Shim for speedometer pinion housing .003"	A/R	2520-99-849-9094
	217622	" " " " " .005"	A/R	2520-99-849-8922
	549200	" " " " " .040"	A/R	2520-99-805-4295
	217620	" " " " " .015"	A/R	2520-99-849-8921
15	3076	Spring washer	6	5310-99-120-2304
16	2827	Nut $\frac{3}{8}$ " B.S.F. } Fixing housing to transfer box	6	5310-99-120-2302

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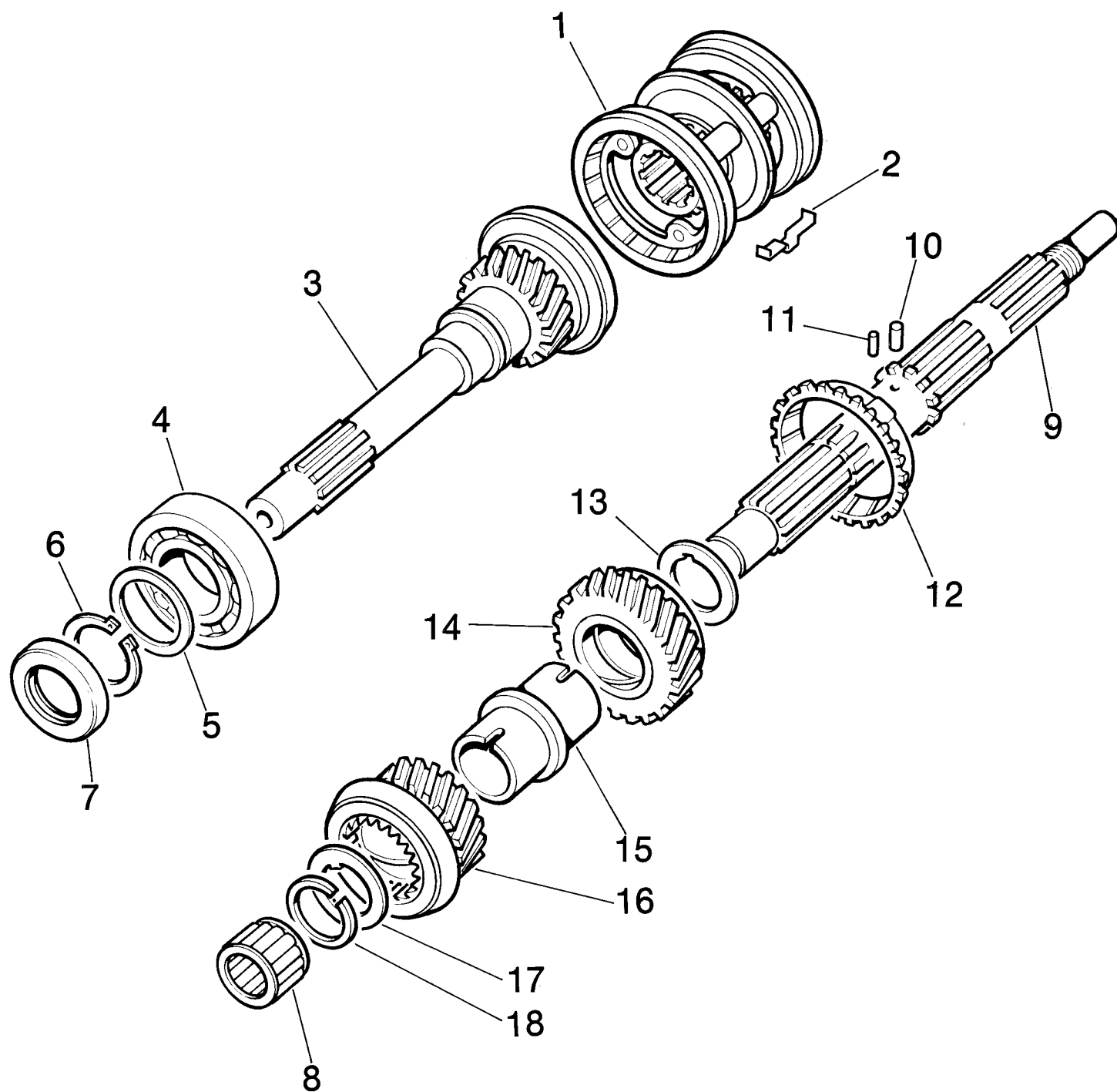


Plate Ref.	Rover Part No.	Description	Qty.	
1	239160	Synchronising clutch	1	2520-99-849-9141
2	RTC1956	Detent spring for clutch	3	2520-99-849-8733
3	606880	Primary pinion and constant gear	1	2520-99-819-4757
4	55714	Ball bearing for primary pinion	1	3110-99-950-1248
5	571435	Shim, 2 mm. ..	A/R	5365-99-824-4891
	571436	Shim, 2·05 mm. ..	A/R	5365-99-824-4892
	571437	Shim, 2·10 mm. ..	A/R	5365-99-824-4893
	571438	Shim, 2·15 mm. ..	A/R	5365-99-824-4894
		For primary pinion		
6	214795	Circlip, bearing to primary pinion	1	
7	571059	Oil seal for primary pinion	1	5330-99-818-9097
8	6397	Bearing, mainshaft to primary pinion	1	3110-99-950-0746
9	576725	Mainshaft only	1	3040-99-823-4296
10	9561	Peg for mainshaft distance sleeve	1	5315-99-849-8762
11	6405	Peg for 2nd gear thrust washer	1	5315-99-849-8735
12	591364	Synchromesh cone, female	1	2520-99-819-4770
13	267572	Thrust washer, 0·125" ..	A/R	3120-99-849-9194
	267573	Thrust washer, 0·128" ..	A/R	3120-99-849-9195
	267574	Thrust washer, 0·130" ..	A/R	3120-99-849-9196
	267575	Thrust washer, 0·135" ..	A/R	3120-99-849-9197
		For 2nd speed gear		
14	591363	2nd speed mainshaft gear	1	3020-99-819-4771
15	571218	Bush, for mainshaft 2nd and 3rd gear	1	3120-99-809-0135
16	556010	3rd speed mainshaft gear	1	3020-99-819-4772
17	8188	Thrust washer, 0·125" ..	A/R	2520-99-849-8759
	50702	Thrust washer, 0·128" ..	A/R	3120-99-849-8788
	50703	Thrust washer, 0·130" ..	A/R	3120-99-849-8789
	231737	Thrust washer, 0·135" ..	A/R	2520-99-849-9032
		For 3rd speed gear		
18	6402	Spring ring, retaining 2nd and 3rd speed gears	1	5365-99-849-8734

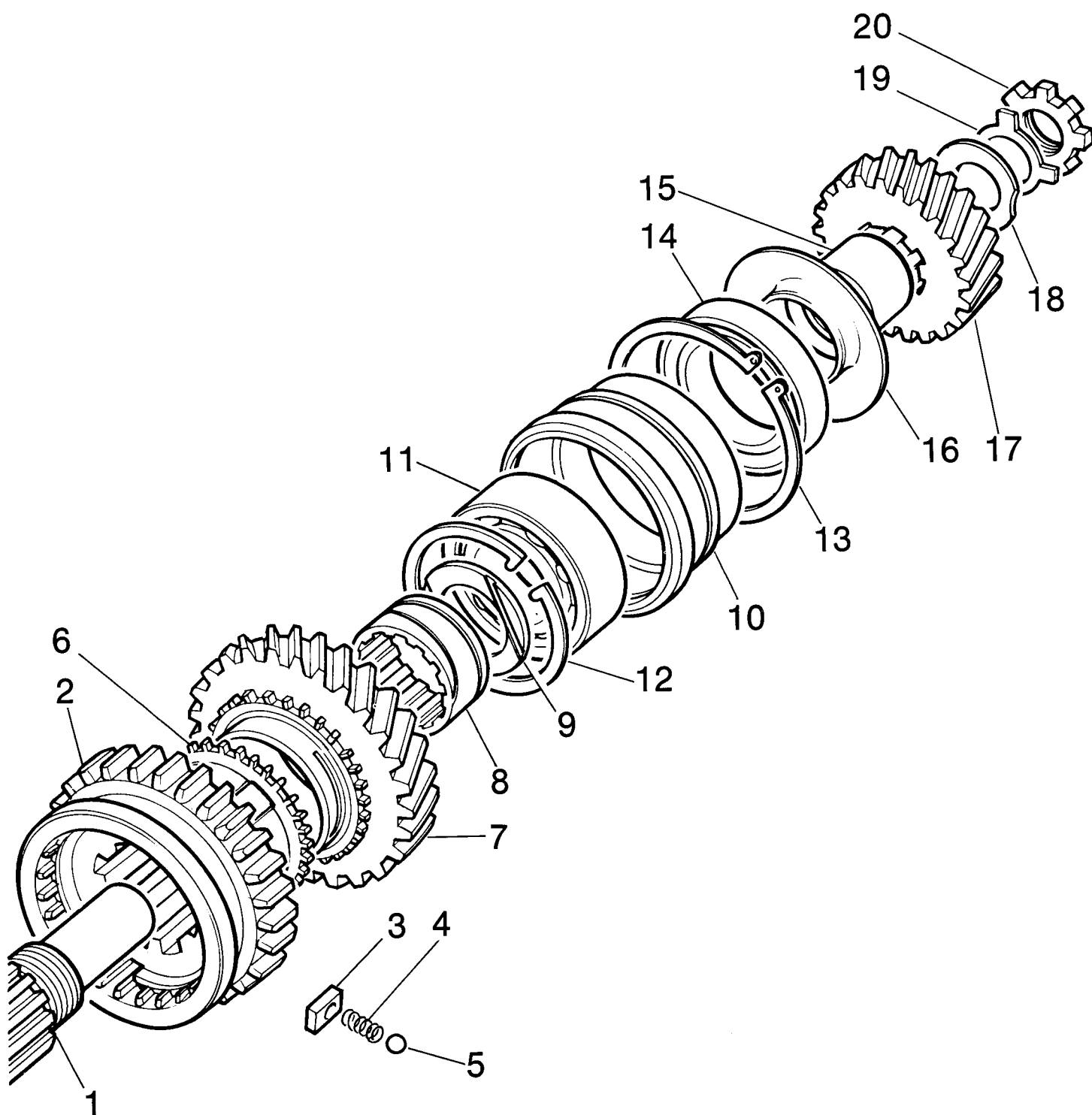


Plate Ref.	Rover Part No.	Description	Qty	
1	576725	Mainshaft only	1	3040-99-823-4296
2	608283	INNER AND OUTER MEMBERS AND SLIDING BLOCK ASSEMBLY	1	3020-99-824-6644
3	553084	Sliding block for synchromesh ball	3	2520-99-819-4767
4	503805	Spring for synchromesh ball	3	5360-99-819-4768
5	52459	Steel ball	3	
6	591364	Synchromesh cone, female	1	2520-99-819-4770
7	591362	1st speed mainshaft gear	1	3020-99-819-4763
8	576734	Bush, for 1st speed mainshaft gear	1	2520-99-819-4764
9	576735	Thrust washer, for 1st speed gear	1	2520-99-819-4765
10	576836	Bearing housing	1	2520-99-823-4297
11	1645	Ball bearing	1	3110-99-950-0079
12	9960	Circlip, bearing to housing	1	5365-99-910-8334
13	9961	Circlip, bearing housing to casing	1	5365-99-910-8218
14	236305	Oil seal, for rear of mainshaft	1	5330-99-801-6451
15	502482	Distance piece	1	2520-99-849-9354
16	232415	Oil thrower	1	2520-99-849-9035
17	218244	Mainshaft gear, for transfer box	1	2520-99-849-8962
18	501501	Shim washer	1	5310-99-849-9326
19	217476	Lock washer } Fixing gear to mainshaft	1	2520-99-849-8906
20	217477	Nut .. }	1	2520-99-849-8907

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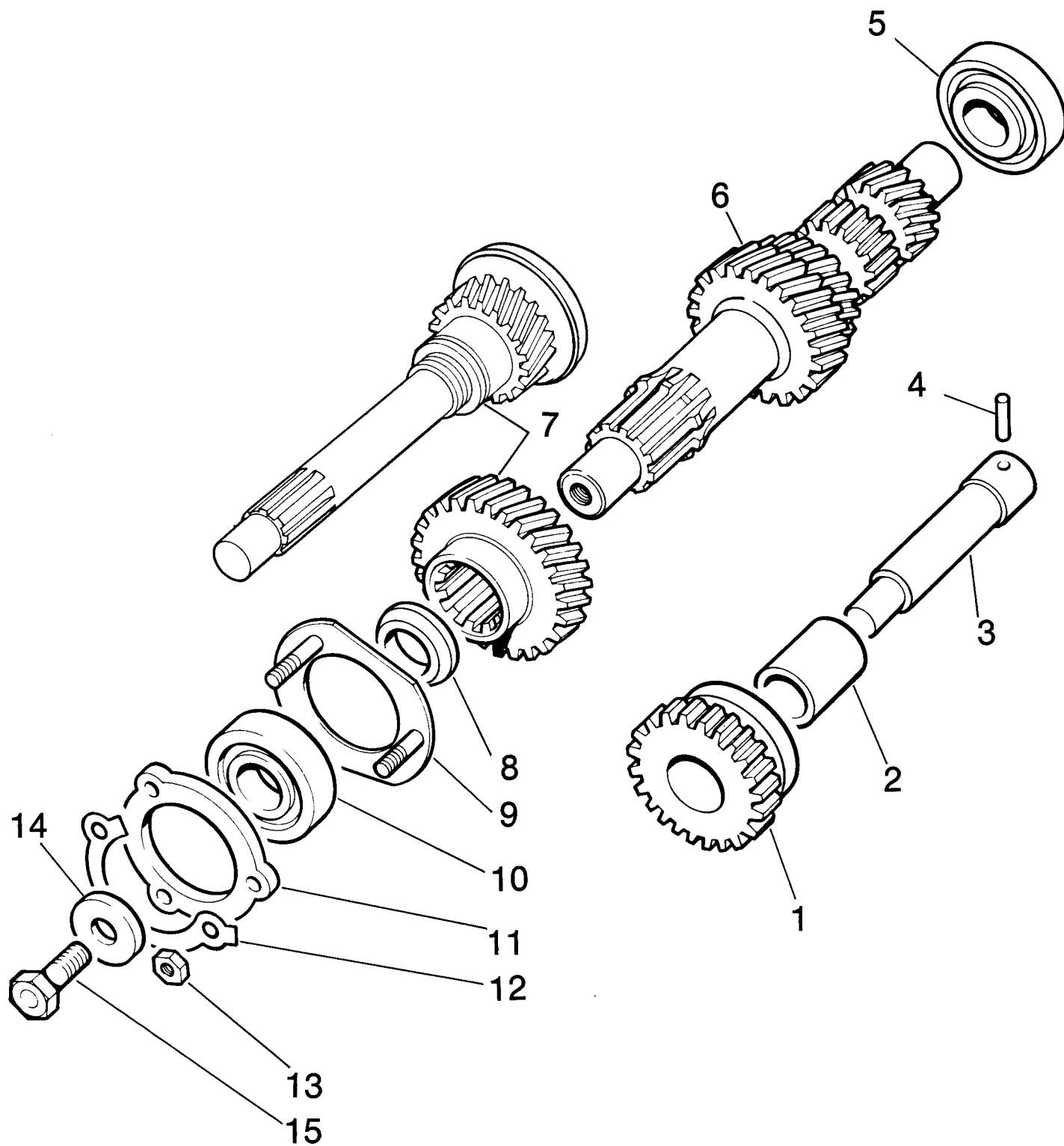


Plate Ref.	Rover Part No.	Description	Qty	Part No.
1	576707	REVERSE IDLER GEAR COMPLETE	1	3020-99-819-4776
2	561954	Bush for gear	1	2520-99-809-2028
3	591527	Reverse gear shaft	1	2520-99-819-4777
4	591519	Spring pin for reverse gear shaft	1	5315-99-130-2737
5	RTC1412	Roller bearing for layshaft, rear	1	3110-99-950-0738
6	576686	Layshaft cluster	1	2520-99-819-4773
7	606880	Constant gear	1	2520-99-819-4757
8	528720	Distance piece 0.405 in. } For layshaft, constant gear to	A/R	5310-99-873-8108
	528721	Distance piece 0.425 in. } bearing		
	528722	Distance piece 0.445 in. }		
9	528685	Bearing retaining plate	1	2520-99-873-8100
10	528701	Ball bearing, for layshaft front	1	3110-99-950-0077
11	528690	Retaining piece for bearing	1	2520-99-873-8101
12	528683	Lockwasher	1	2520-99-873-8099
13	254881	Locknut $\frac{5}{16}$ " UNF } Retaining piece and bearing	3	5310-99-127-5700
14	576907	Washer		
15	561601	Bolt $\frac{7}{16}$ " UNF $\times 1\frac{1}{4}$ " long } Bearing to layshaft	1	5306-99-136-7971

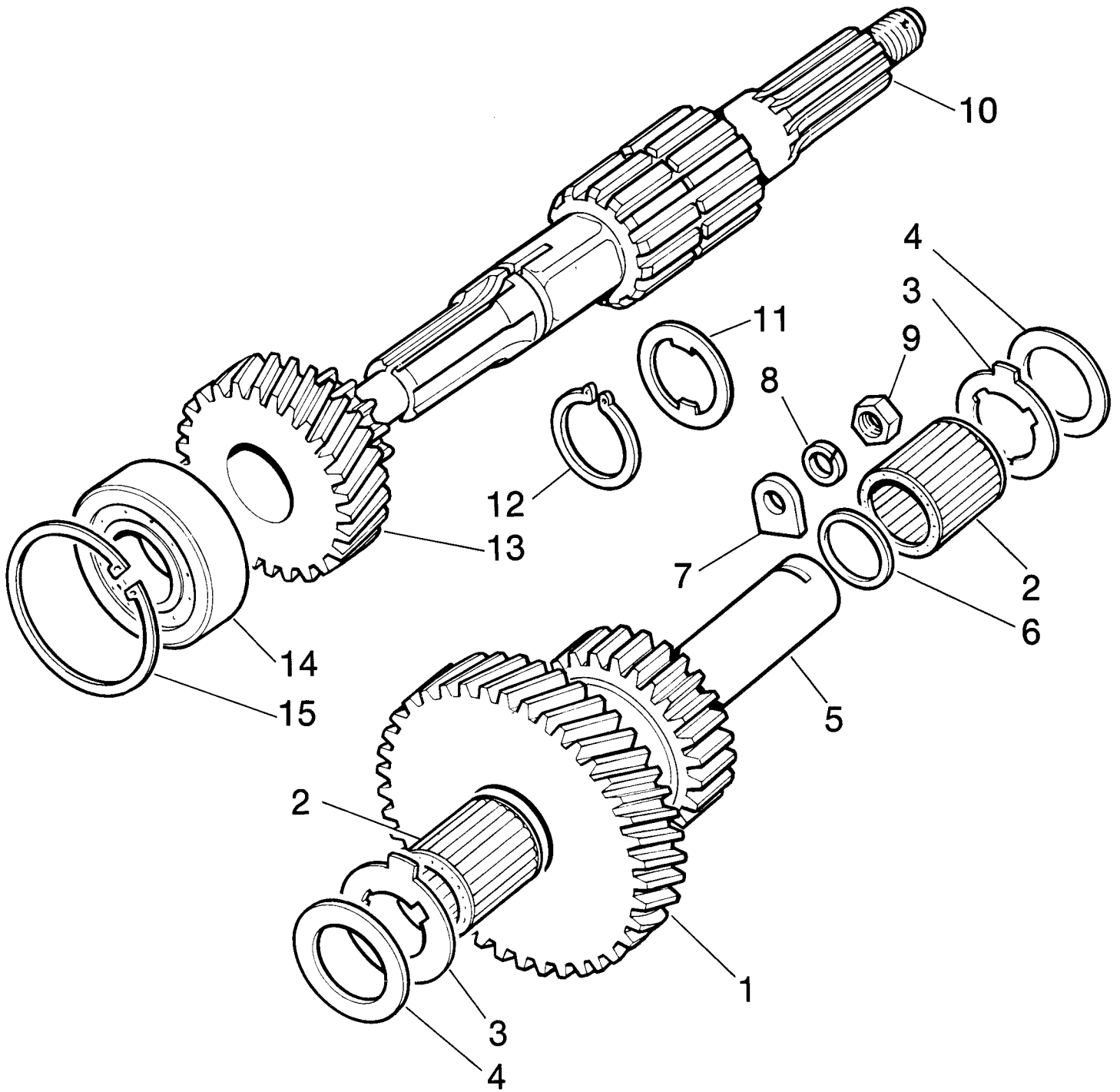


Plate Ref.	Rover Part No.	Description	Qty
1	533080	Intermediate gear cluster	1 2520-99-874-0242
2	599869	Roller bearing, for intermediate gear	2 2520-99-824-0621
3	521328	Thrust washer for gear	2 2520-99-873-7855
4	561197	Shim for gear	A/R 2520-99-809-2030
5	594195	Shaft, for intermediate gear	1 2520-99-823-3632
6	532323	'O' ring for intermediate gear shaft	1 5330-99-873-8115
7	217484	Retaining plate ..	1 2520-99-849-8908
8	3076	Spring washer ..	1 5310-99-120-2304
9	2827	Nut ..	1 5310-99-120-2302
10	591429	Output shaft, rear drive	1 2520-99-824-4895
11	90217488	Thrust washer, for high gear wheel	1 2520-99-849-8910
12	217489	Circlip, fixing washer to shaft	1 5365-99-910-8204
13	218243	High gear wheel	1 2520-99-849-8961
14	217490	Bearing for output shaft, front	1
15	217526	Circlip, fixing bearing to case	1 5365-99-801-8877

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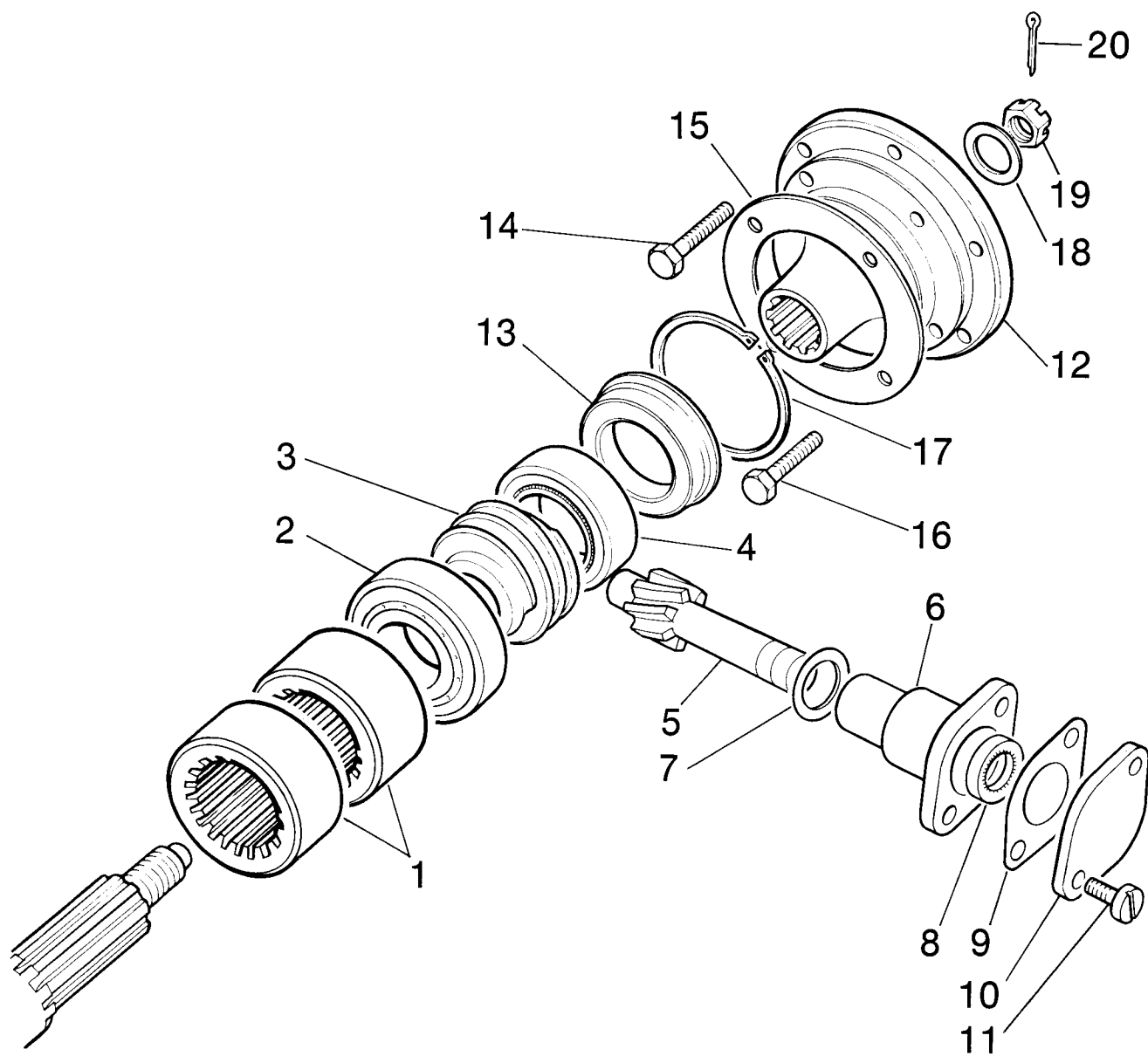


Plate Ref.	Rover Part No.	Description	Qty.
1	90500456	Driving sleeve, for transfer box	2 2520-99-849-9246
2	90217512	Bearing for output shaft, rear	1 3110-99-950-0919
3	540004	Speedometer worm drive	1 2520-99-804-3581
4	236417	Oil seal for output shaft	1
5	237982	Speedometer pinion	1 2520-99-849-9128
6	268791	Sleeve for speedometer pinion	1 2520-99-849-9202
7	267828	'O' ring for sleeve	1
8	211502	Oil seal for speedometer pinion	1 5330-99-825-1046
9	267782	Joint washer for speedometer spindle sleeve	1 2520-99-849-9198
10	232565	Retaining plate for speedometer spindle	1 2520-99-849-9039
11	2529	Screw $\frac{1}{4}$ " Whit $\times \frac{3}{4}$ " long, fixing plate to housing	2 5305-99-133-2208
12	236630	U.J. flange for output shaft, rear drive	1 2520-99-819-5137
13	236074	Mudshield for flange, inner	1 2520-99-849-9100
14	217564	Fitting bolt for brake drum	6 5306-99-123-3725
15	217568	Retaining flange, for brake drum bolts	1 2530-99-849-9465
16	90512701	Fitting bolt for propeller shaft	4 5306-99-849-9360
17	217546	Circlip, retaining fitting bolts	1 5365-99-910-8213
18	3300	Plain washer ..	1 5310-99-941-8639
19	3259	Slotted nut ..	1 5310-99-849-8716
20	2428	Split pin ..	1 5315-99-944-0183

0132

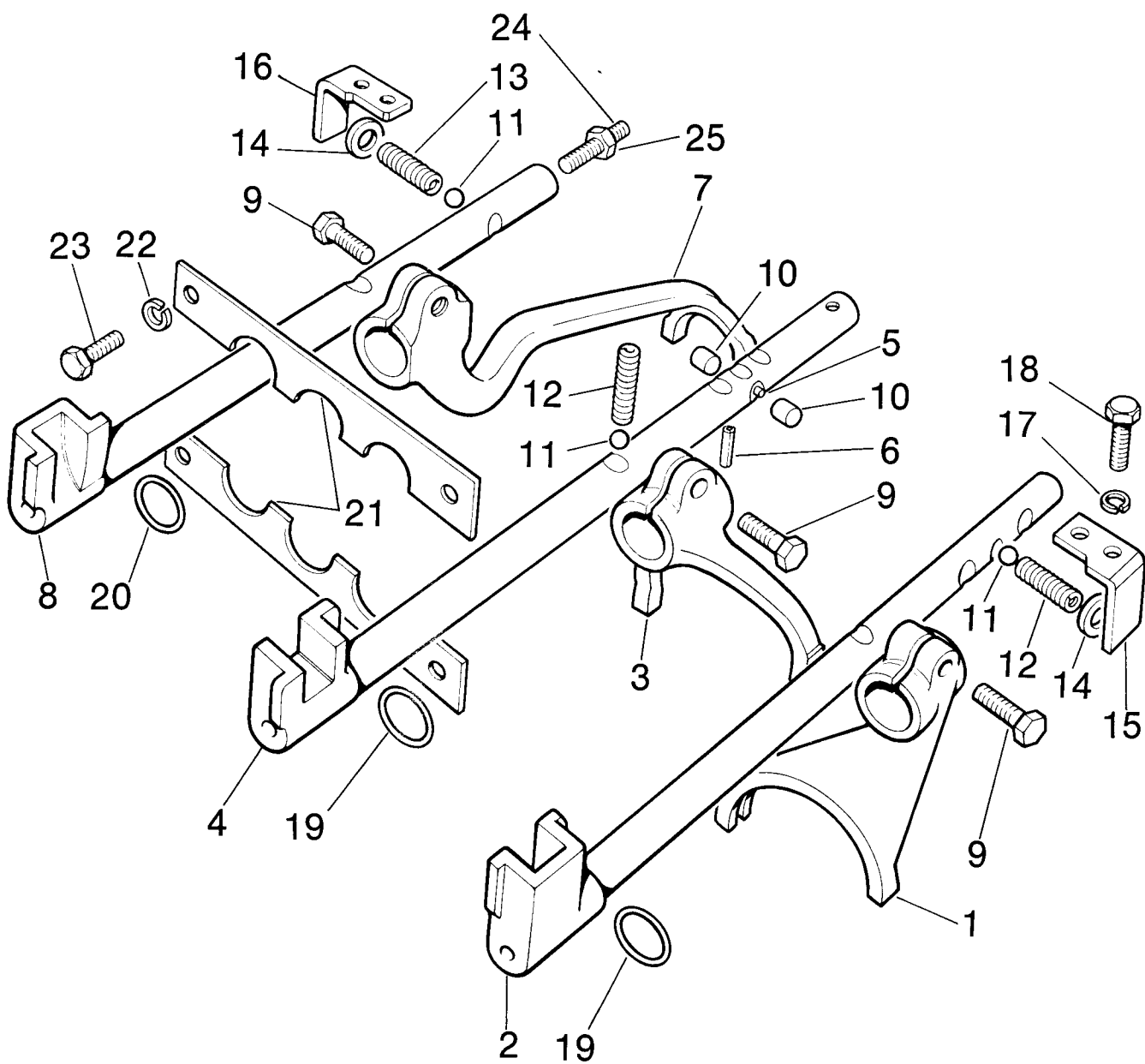


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	6422	Selector fork, 3rd and 4th speed	1	2520-99-849-8738
2	90213636	Shaft for fork, 3rd and 4th speed	1	2520-99-849-8846
3	576703	Selector fork, 1st and 2nd speed	1	2520-99-819-5138
4	576727	SHAFT ASSEMBLY FOR FORK, 1ST AND 2ND SPEED	1	2520-99-819-5139
5	55697	Interlocking pin	1	2520-99-849-8792
6	571145	Spring pin, fixing interlocking pin	1	5315-99-130-2738
7	576704	Selector fork, reverse	1	2520-99-819-5140
8	576729	Shaft for fork, reverse	1	2520-99-819-5141
9	237160	Bolt, $\frac{5}{16}$ " B.S.F. $\times$ 1" long, fixing forks to shafts	3	5306-99-941-9681
10	55638	Interlocking plunger	2	2520-99-849-8791
11	1643	Steel ball for selectors	3	3110-99-950-0573
12	3649	Selector spring, forward	2	2520-99-849-8720
13	56102	Selector spring, reverse	1	2520-99-849-8801
	556570	Plug, for selector spring top	1	5365-99-805-4294
14	5852	Oil retainer for selector springs	2	5340-99-849-8726
15	5853	Retaining plate L.H. } For selector springs and oil retainers	1	2520-99-849-8727
16	5854	Retaining plate R.H. }	1	2520-99-849-0728
17	3074	Spring washer } Fixing retaining plates to gearbox	4	5310-99-941-6654
18	90215758	Bolt, $\frac{1}{4}$ " Whit $\times$.55" long } top cover	4	5305-99-948-0988
19	272596	Sealing ring, forward selector shaft	2	2520-99-849-9297
20	272597	Sealing ring, reverse selector shaft	1	2520-99-849-9298
21	241598	Retaining plate for sealing rings	2	2520-99-849-9156
22	3074	Spring washer } Fixing retaining plates to gearbox	4	5310-99-941-6654
23	90215769	Bolt, $\frac{1}{4}$ " Whit $\times$.45" long }	4	5305-99-135-8475
24	231033	Adjustable stop, for reverse selector shaft	1	5305-99-849-9016
25	2823	Locknut, $\frac{1}{4}$ " B.S.F., for stop	1	5310-99-941-7691

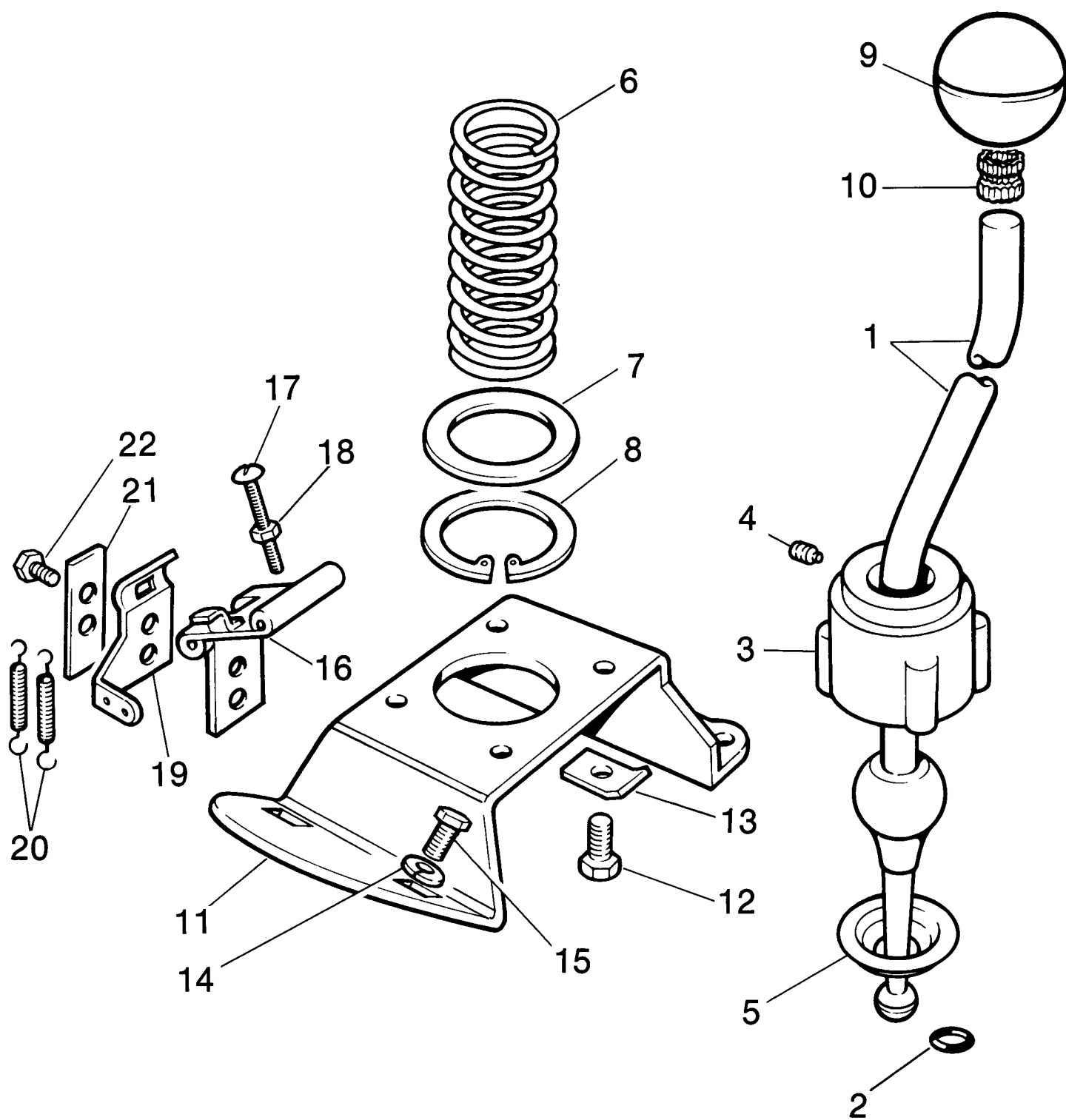


Plate Ref.	Rover Part No.	Description	Qty.	
	622005	GEAR CHANGE LEVER ASSEMBLY	1	
1	622001	Gear change lever	1	
2	FRC1387	'O' ring, for gear change lever	1	
3	219714	Housing for lever	1	
4	507447	Locating pin for lever ball	1	2520-99-849-8980
5	219721	Spherical seat for gear lever	1	5305-99-849-9355
6	219723	Retaining spring for lever	1	2520-99-849-8982
7	219722	Retaining plate for spring	1	2520-99-849-8984
8	219797	Circlip fixing retaining plate	1	5310-99-849-8983
9	576316	Knob for lever	1	5365-99-910-8291
10	571661	Tolerance ring for knob	1	5355-99-817-8370
11	232608	Mounting plate for gearchange	1	5340-99-802-1097
12	90215647	Set bolt, $\frac{5}{16}$ " Whit $\times \frac{13}{16}$ " long	4	2520-99-849-9041
13	2499	Locker		
14	3074	Spring washer	2	5305-99-136-9512
15	90215593	Set bolt, $\frac{1}{4}$ " Whit $\times \frac{21}{32}$ " long	2	5310-99-850-0004
16	502202	Reverse stop hinge complete		
17	76653	Adjusting screw	1	5310-99-941-6654
18	2247	Locknut 2 BA		
19	502205	Bracket for reverse stop spring	1	5305-99-121-1014
20	514650	Spring for reverse stop	2	2520-99-849-9330
21	3421	Locker	1	5305-99-101-7200
22	622281	Bolt, $\frac{1}{4}$ " BSF $\times \frac{13}{32}$ " long (top of locker)	1	5310-99-941-7070
	237139	Bolt, $\frac{1}{4}$ " BSF $\times \frac{1}{2}$ " long (bottom of locker)		
		Fixing housing to mounting plate	1	2520-99-849-9277
		Fixing mounting plate to bell housing	2	2520-99-849-9361
		For hinge	1	5340-99-849-8718
		Fixing hinge and bracket to reverse selector shaft	1	5305-99-137-9122
			1	5305-99-121-0136

0136

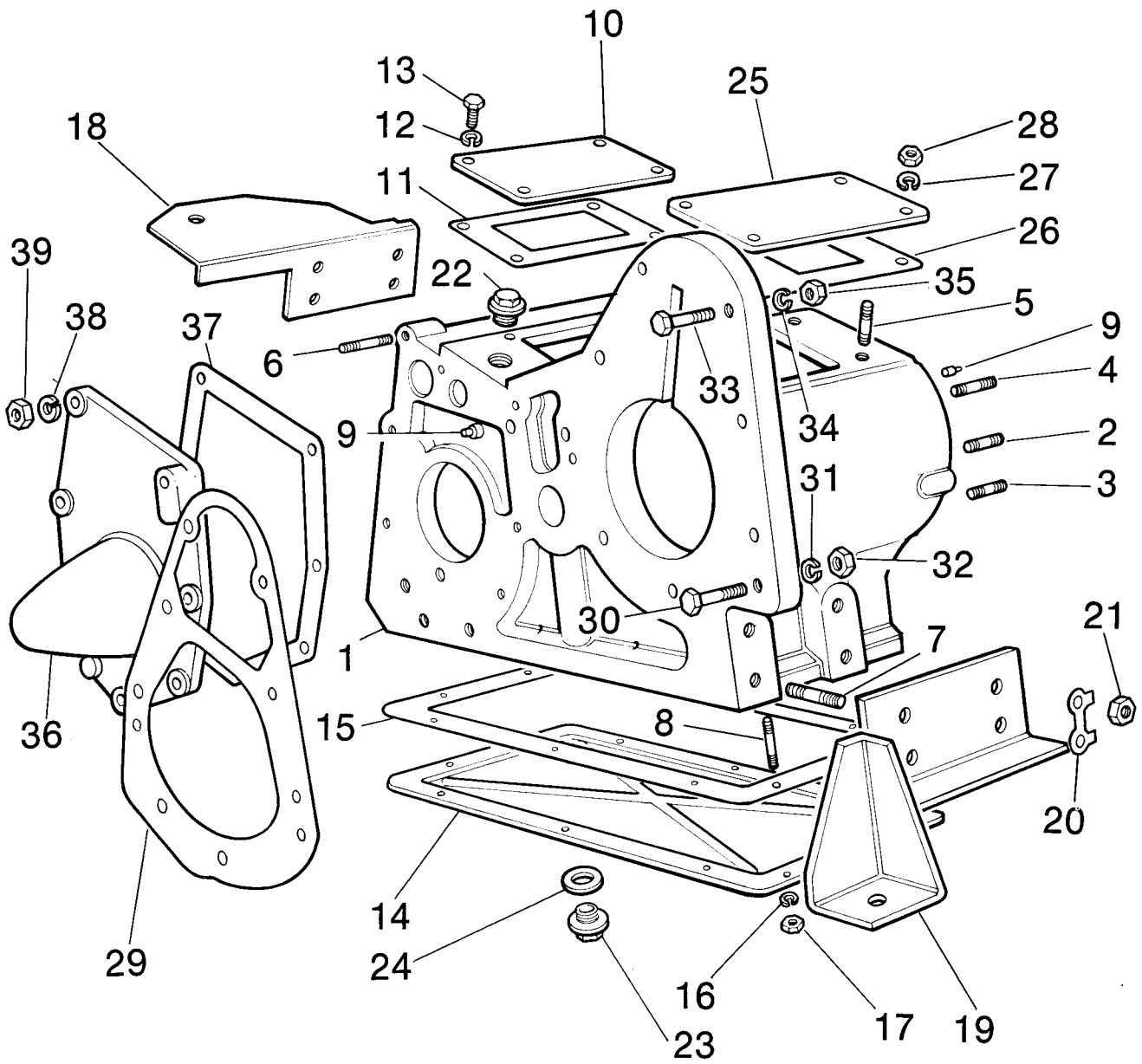
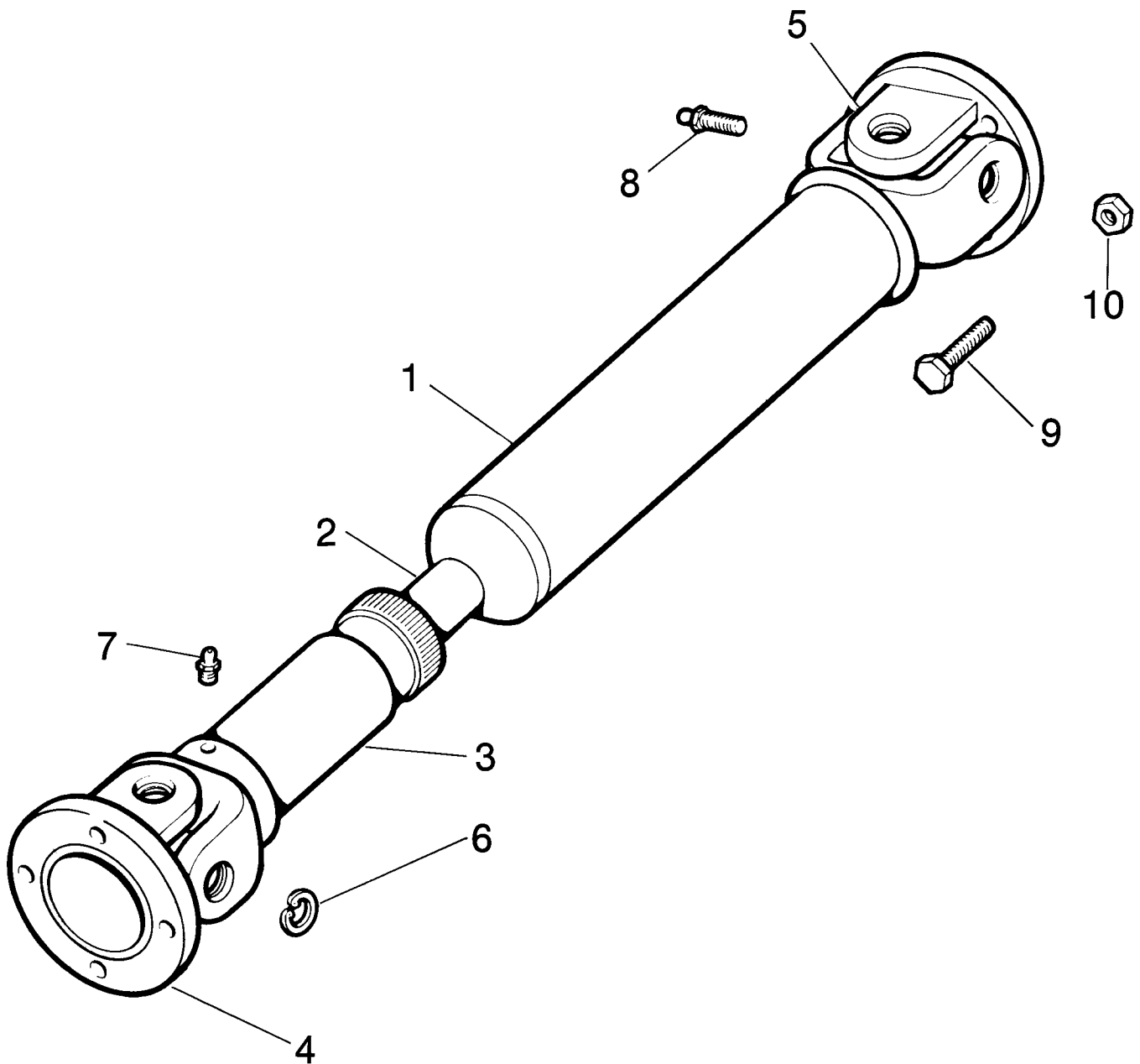


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	539787	TRANSFER BOX CASING ASSEMBLY	1	2520-99-874-1244
2	217778	Stud for intermediate shaft $1\frac{7}{16}$ " long	1	5307-99-849-8936
3	3650	Stud for speedometer housing $1\frac{13}{16}$ " long	5	5307-99-850-0021
	3650	Stud for P.T.O. housing $1\frac{13}{16}$ " long	6	5307-99-850-0021
4	237251	Stud for speedometer housing $2\frac{13}{16}$ " long	1	5307-99-849-9119
5	217978	Stud for P.T.O. selector	4	5307-99-849-8947
6	232497	Stud for transfer shaft housing $2\frac{1}{16}$ " long	1	5307-99-849-9038
	3200	Stud for transfer shaft housing $\frac{11}{16}$ " long	6	5307-99-850-0018
7	90217976	Stud for unit mounting	8	5307-99-849-8946
8	90212104	Stud for bottom cover	10	5307-99-850-0104
9	55636	Dowels for speedometer and transfer housing	4	5315-99-849-8790
10	528235	Cover plate for transfer gear change	1	2520-99-873-8098
11	219995	Joint washer for cover plate	1	2520-99-849-9004
12	3074	Spring washer	4	5310-99-941-6654
13	90215758	Set bolt $\frac{1}{4}$ " Whit $\times \frac{1}{2}$ " long		
14	533040	Bottom cover for transfer casing	1	2520-99-874-0300
15	218270	Joint washer, for bottom cover	1	2520-99-849-8964
16	3074	Spring washer	10	5310-99-941-6654
17	2823	Nut $\frac{1}{4}$ " B.S.F.		
18	531104	Engine rear support bracket R.H.	1	2510-99-873-8024
19	272185	Engine rear support bracket L.H.	1	2510-99-849-9293
20	241839	Locking plate	4	5340-99-849-9160
21	2096	Nut $\frac{7}{16}$ " B.S.F.		
22	3292	Oil level and filler plug	1	5340-99-801-8061
23	235592	Drain plug	1	4730-99-849-9095
24	515599	Joint washer for drain plug	1	5330-99-849-9375
25	217970	Cover plate for P.T.O. selector	1	2520-99-849-8944
26	230140	Joint washer	1	2520-99-849-9010
27	3075	Spring washer	4	5310-99-941-6655
28	3490	Nut		
29	622046	Joint washer, transfer case to gearbox	1	2520-99-824-4890
30	250554	Bolt $\frac{3}{8}$ " B.S.F. $\times 1\frac{3}{4}$ " long	1	5306-99-137-9314
31	3076	Spring washer	3	5310-99-941-6656
32	2827	Nut $\frac{3}{8}$ " B.S.F.		
	50526	Self-locking nut $\frac{3}{8}$ " B.S.F.	3	5310-99-943-4299
33	215170	Bolt $\frac{5}{16}$ " B.S.F. $\times 1\frac{19}{32}$ " long	2	5306-99-120-3618
34	3075	Spring washer		
35	3490	Nut $\frac{5}{16}$ " B.S.F.		
36	500113	Cover, for transfer casing	1	2520-99-849-9245
37	622048	Joint washer	1	
38	3075	Spring washer	7	5310-99-941-6655
39	2828	Nut $\frac{5}{16}$ " B.S.F.		

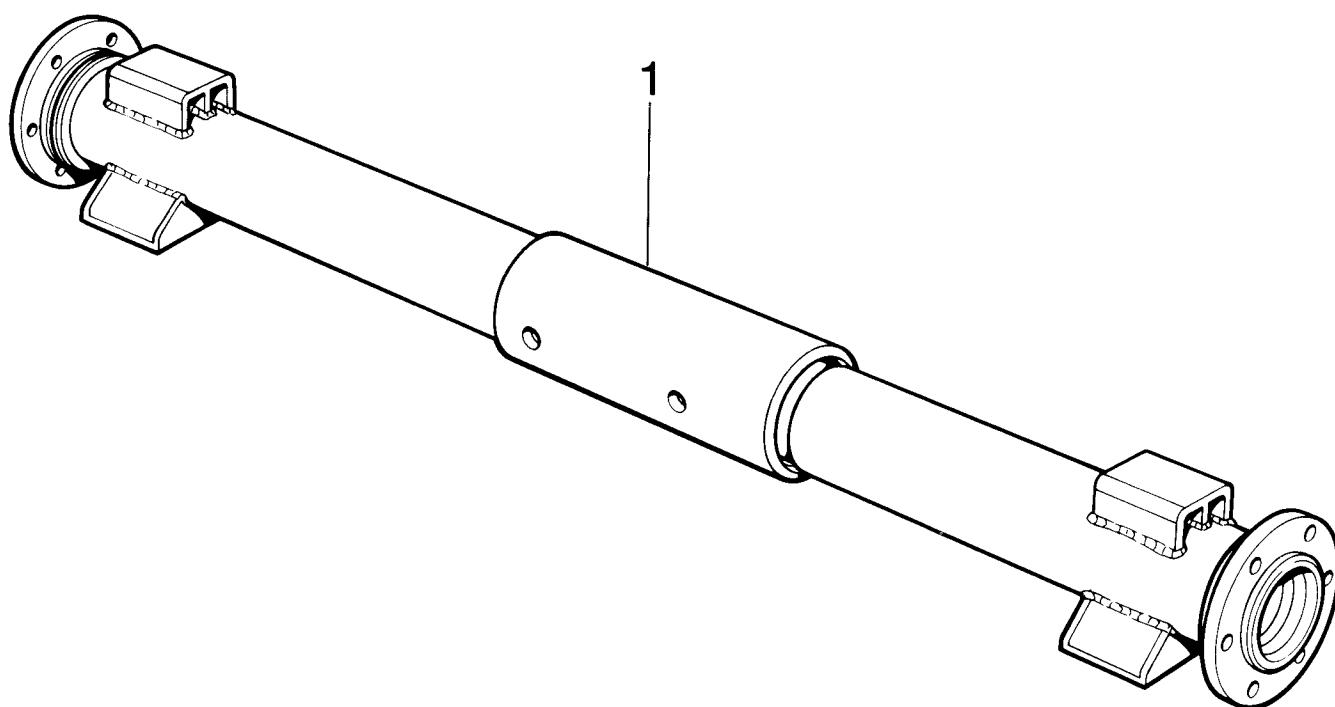


PROPELLER SHAFT

GROUP 9—PROPELLER SHAFT

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	553001	PROPELLER SHAFT ASSEMBLY	1	2520-99-895-2098
2	601790	Splined stub shaft for propeller shaft	1	
3	90600655	Splined end	1	
4	600656	Flange	2	2520-99-881-2741
5	GUJ104	Journal complete	2	2520-99-824-3939
6	242522	Circlip, for journal	8	5340-99-836-8540
7	234532	Grease nipple, for shaft sleeve	1	
8	549229	Grease nipple, for journal	2	2520-99-836-8954
9	509045	Bolt, $\frac{3}{8}$ " UNF $\times$ $1\frac{1}{8}$ " long	8	5306-99-123-3720
10	509751	Nut, $\frac{3}{8}$ " UNF	8	5310-99-941-9139
		} Fixing propeller shaft to gearbox and axle		

0140



FRONT AXLE TUBE*GROUP 10—FRONT AXLE*

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	FRC195*	FRONT AXLE ASSEMBLY	1	
1	FRC243*	Axle tube	1	

Note! * indicates new parts not used on previous vehicles.

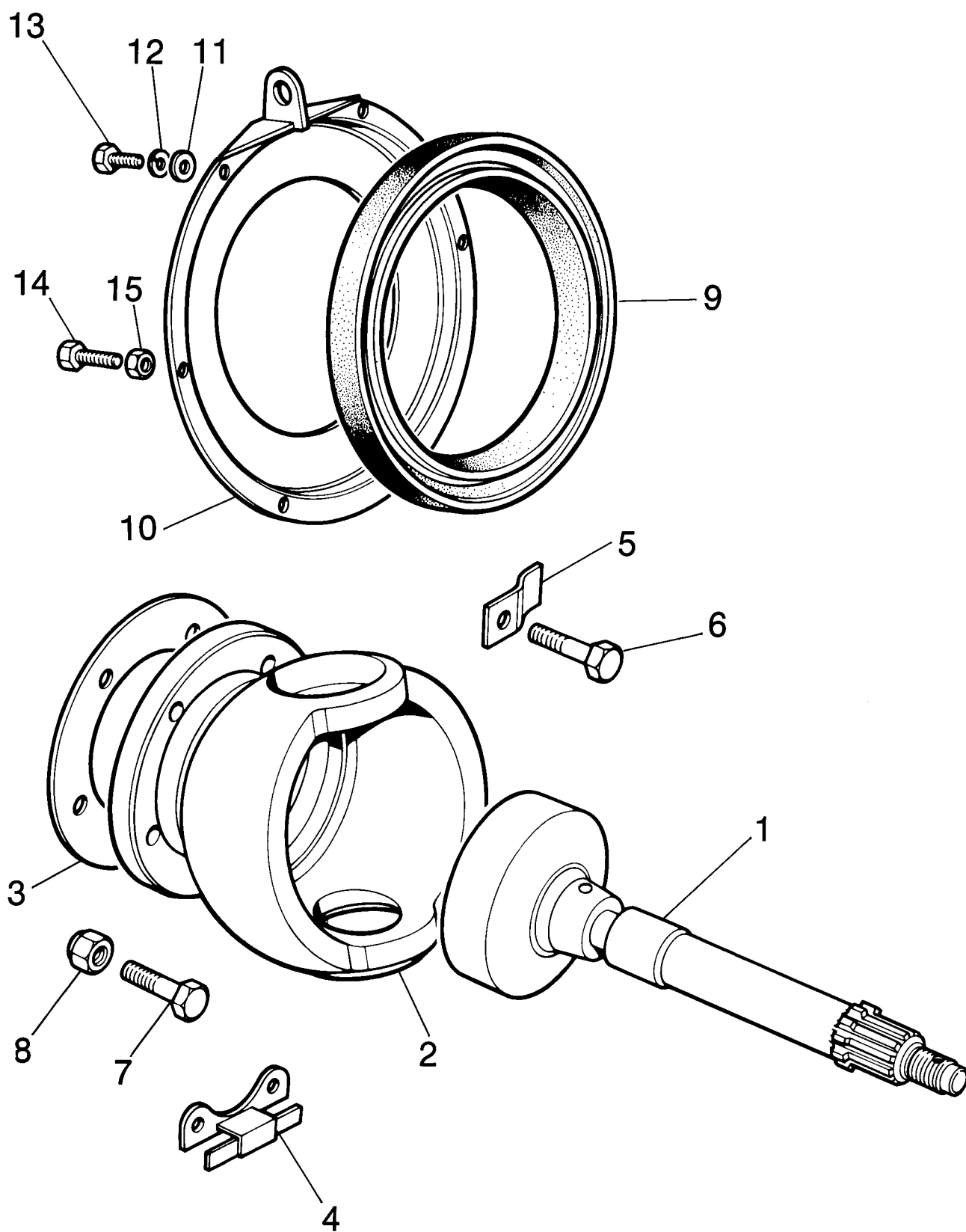


Plate Ref.	Rover Part No.	Description	Qty.	
1	273561	OIL DISTRIBUTOR ASSEMBLY	2	2520-99-849-9238
2	FRC197*	Housing, for swivel pin bearing	2	
3	232413	Joint washer, for housing	2	2520-99-849-9511
4	90519206	Location stop, for jack	1	2510-99-850-1975
5	508175	Lock stop plate	2	2530-99-849-9346
6	576521	Bolt, $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{3}{8}$ " long	2	5306-99-136-4283
7	90576510	Bolt, $\frac{3}{8}$ " B.S.F. $\times$ $1\frac{1}{4}$ " long		
8	251322	Self-locking nut $\frac{3}{8}$ " B.S.F.		
9	502406	Oil seal, for swivel pin bearing housing	2	2530-99-811-4316
10	235968	Retainer, for oil seal	2	2520-99-849-9096
11	RTC609	Plain washer	10	5310-99-120-4032
12	3074	Spring washer		
13	250693	Bolt, $\frac{1}{4}$ " B.S.F. $\times$ $\frac{5}{8}$ " long		
14	250696	Adjustable lock stop bolt, $\frac{1}{4}$ " B.S.F. $\times$ 1" long		
15	2823	Locknut, for lock stop bolt	2	5310-99-941-7691

0144

Note! * indicates new parts not used on previous vehicles.

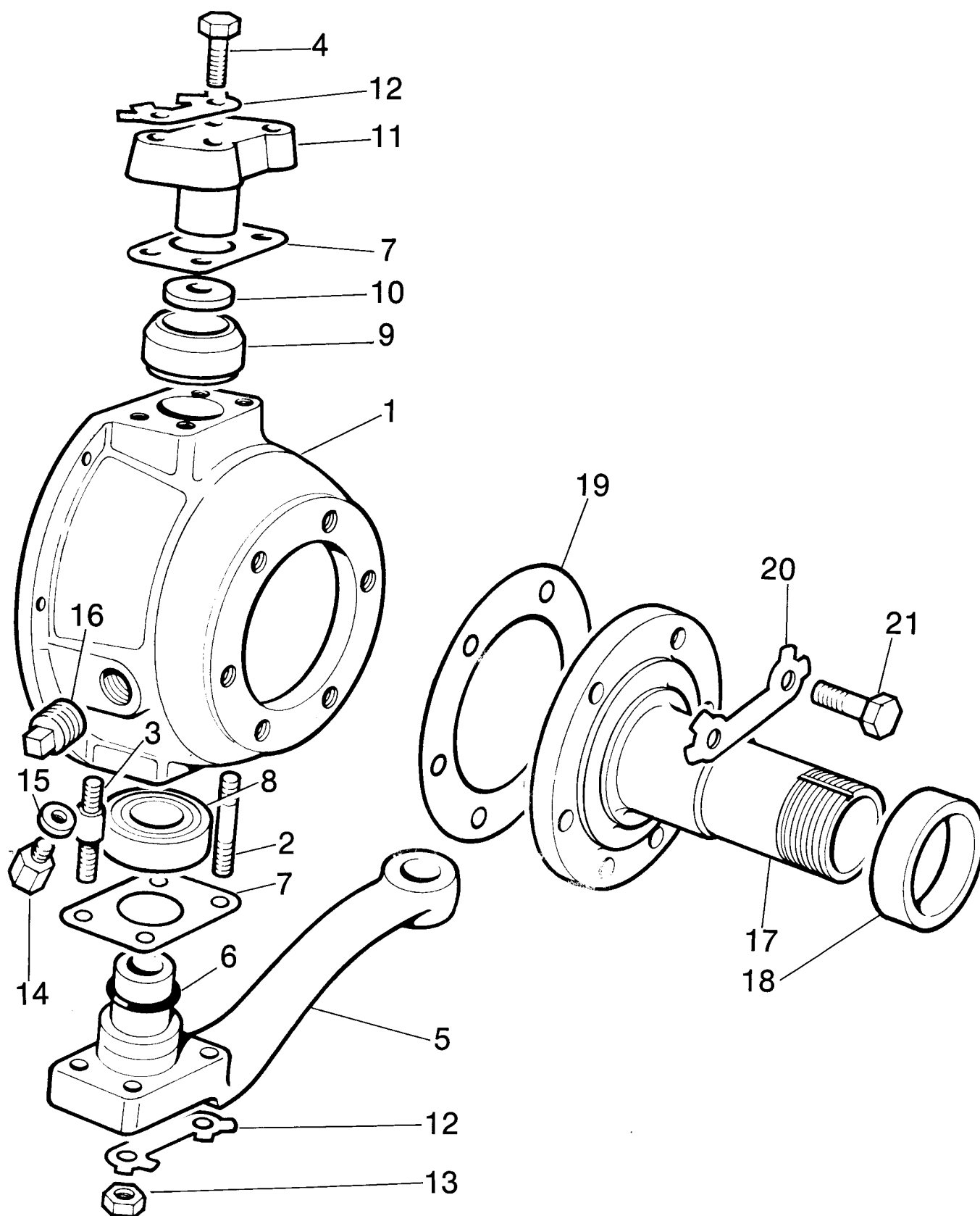


Plate Ref.	Rover Part No.	Description	Qty.	
1	531004	SWIVEL PIN HOUSING, L.H.	1	2530-99-845-0413
	531005	SWIVEL PIN HOUSING, R.H.	1	2530-99-845-0414
2	531494	Special stud	4	5307-99-845-0417
3	531043	Special stud	4	5307-99-845-0415
4	237357	Bolt, $\frac{7}{16}$ " B.S.F. $\times 1\frac{3}{8}$ " long	8	5306-99-837-6517
5	530991	Swivel pin and steering lever, L.H.	1	2530-99-873-9380
	530990	Swivel pin and steering lever, R.H.	1	2530-99-873-9379
6	531433	'O' ring, for steering lever	2	5330-99-845-0416
7	530984	Shim, .003" } Adjusting swivel bearings	A/R	2530-99-845-0443
	530985	Shim, .005" }	A/R	2530-99-845-0444
	530986	Shim, .010" }	A/R	2530-99-845-0445
	530987	Shim, .030" }	A/R	2530-99-845-0446
8	217268	Swivel pin bearing (bottom)	2	3110-99-950-0871
9	539742	Swivel pin bush and housing (upper)	2	2530-99-873-9341
10	528702	Washer, for swivel pin bush	2	2530-99-845-0405
11	576583	Swivel pin (upper)	2	2530-99-813-5818
12	531001	Locker	8	5340-99-845-0412
13	594104	Nut, $\frac{7}{16}$ " B.S.F. } Swivel pin and steering levers to housing	8	5310-99-137-3199
14	236070	Drain plug, for housing	2	4730-99-849-9521
15	230511	Joint washer, for drain plug	2	5330-99-849-9015
16	3292	Oil filler plug, for housing	2	4730-99-923-5244
17	FRC181*	Stub axle	2	
	217354	Oilite bush, for stub axle	2	3120-99-849-9453
18	599698	Distance piece, for stub axle	2	5310-99-821-9408
19	GFG108	Joint washer, stub axle to pinion housing	2	5330-99-849-9634
20	277311	Locker	6	5340-99-849-8620
21	237339	Bolt, $\frac{3}{8}$ " B.S.F. $\times 1$ " long } Fixing brakes and stub axle to swivel housing	12	5306-99-120-2248

0146

Note! * indicates new parts not used on previous vehicles

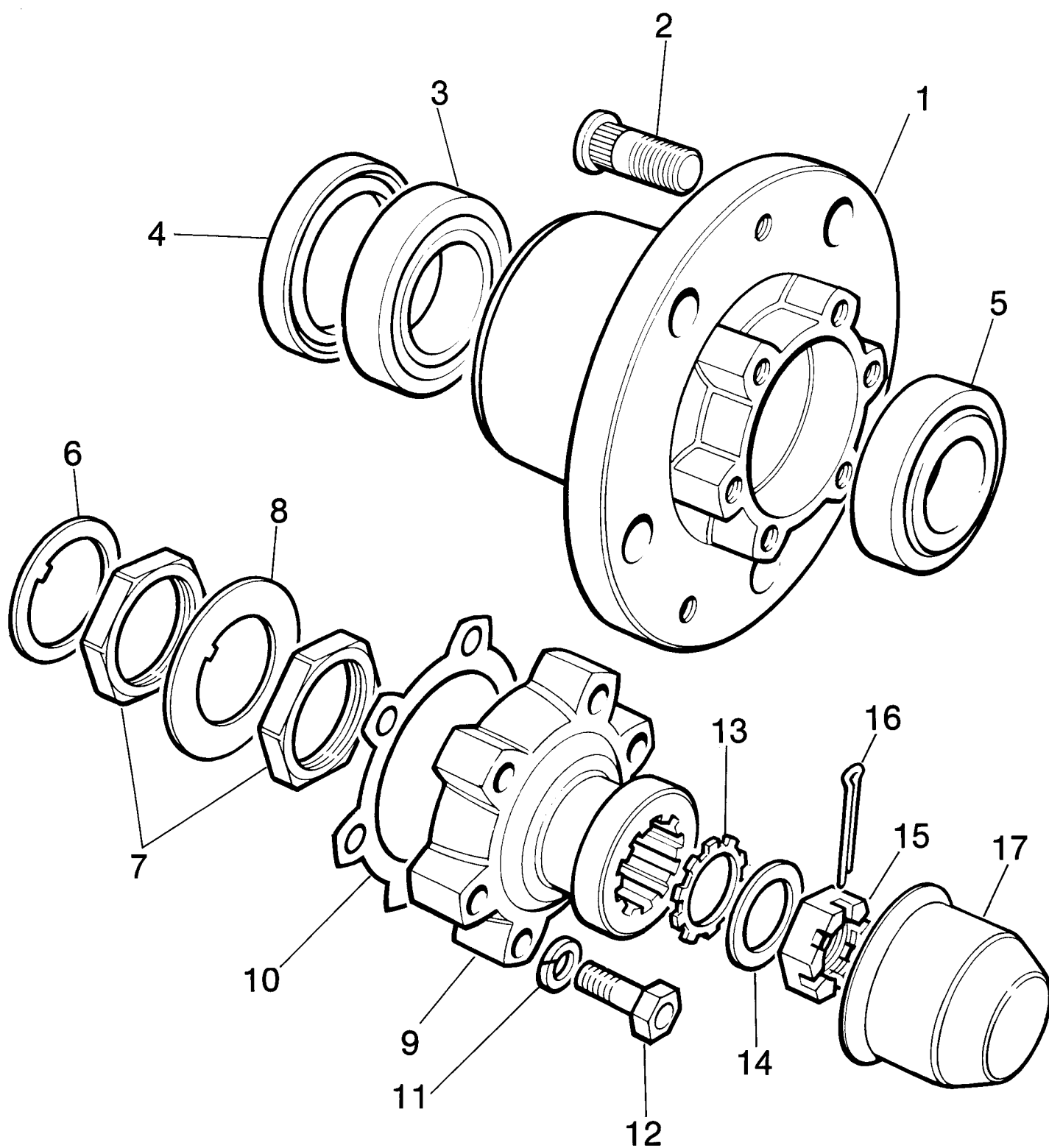


Plate Ref.	Rover Part No.	Description	Qty.	
1	576844	HUB AND STUD ASSEMBLY	4	2530-99-821-0117
2	576825	Serrated stud, for road wheels	20	5306-99-136-7588
3	GHB162	Inner bearing, for hub	4	3110-99-950-1057
4	GHS177	Oil seal, for inner bearing	4	5330-99-821-9407
5	GHB163	Outer bearing, for hub	4	3110-99-950-0936
6	217352	Key washer	4	5310-99-849-8885
7	90217355	Nut ..	8	5310-99-849-8887
8	217353	Locker ..	4	3110-99-849-8886
9	571235	Driving member, for hub	4	2520-99-806-8701
10	231505	Joint washer, for driving member	4	2530-99-849-9030
11	3076	Spring washer	24	5310-99-120-2304
12	215331	Bolt, $\frac{3}{8}$ " BSF $\times$ 1.6" long	24	5306-99-805-8020
13	GHS1002	Oil seal, for axle shaft	4	2530-99-849-9635
14	571922	Plain washer	4	5310-99-810-9595
15	3259	Slotted nut	4	5310-99-849-8716
16	2428	Split pin ..	4	5315-99-944-0183
17	219098	Hub cap	4	2530-99-849-9486

0148

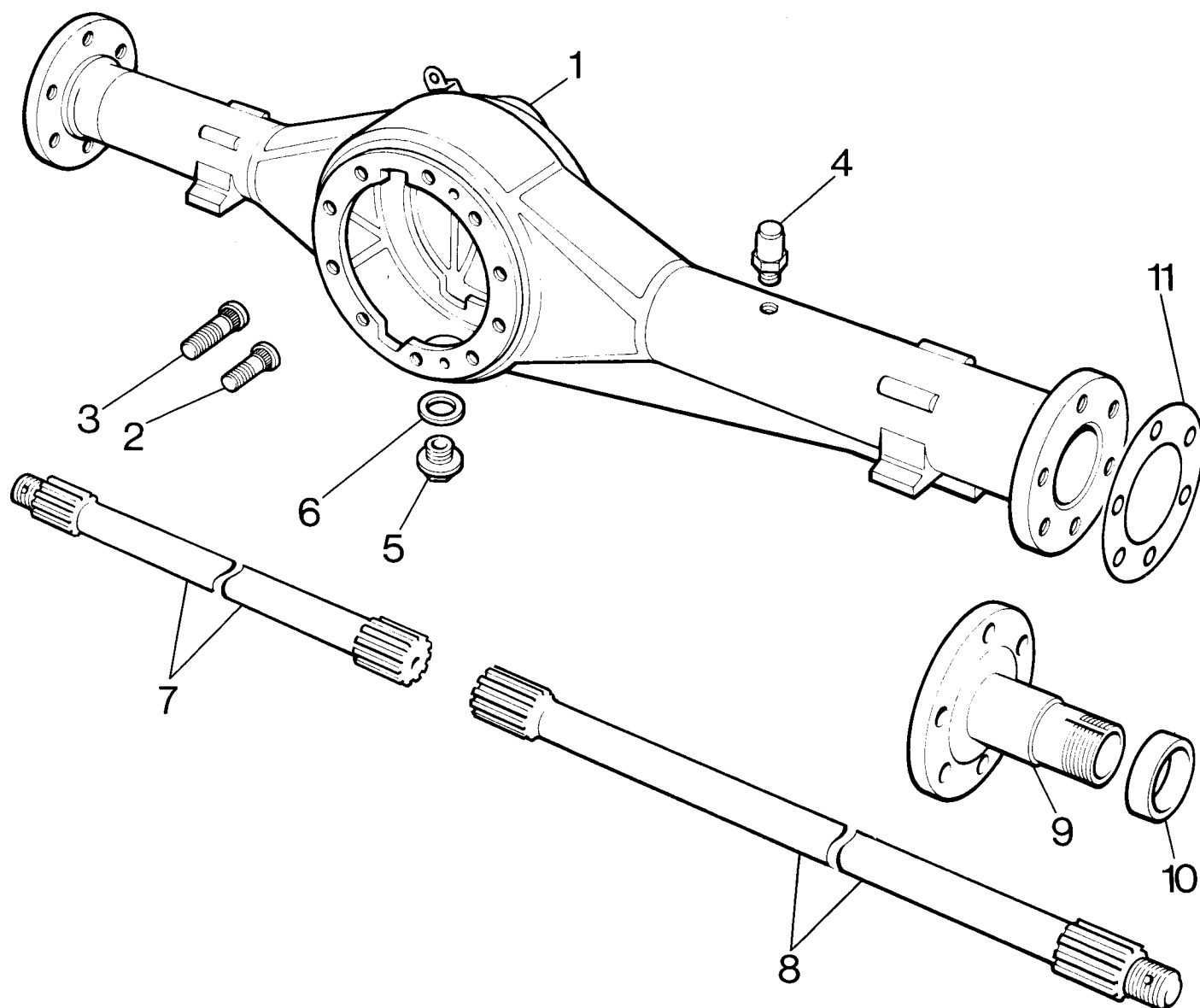
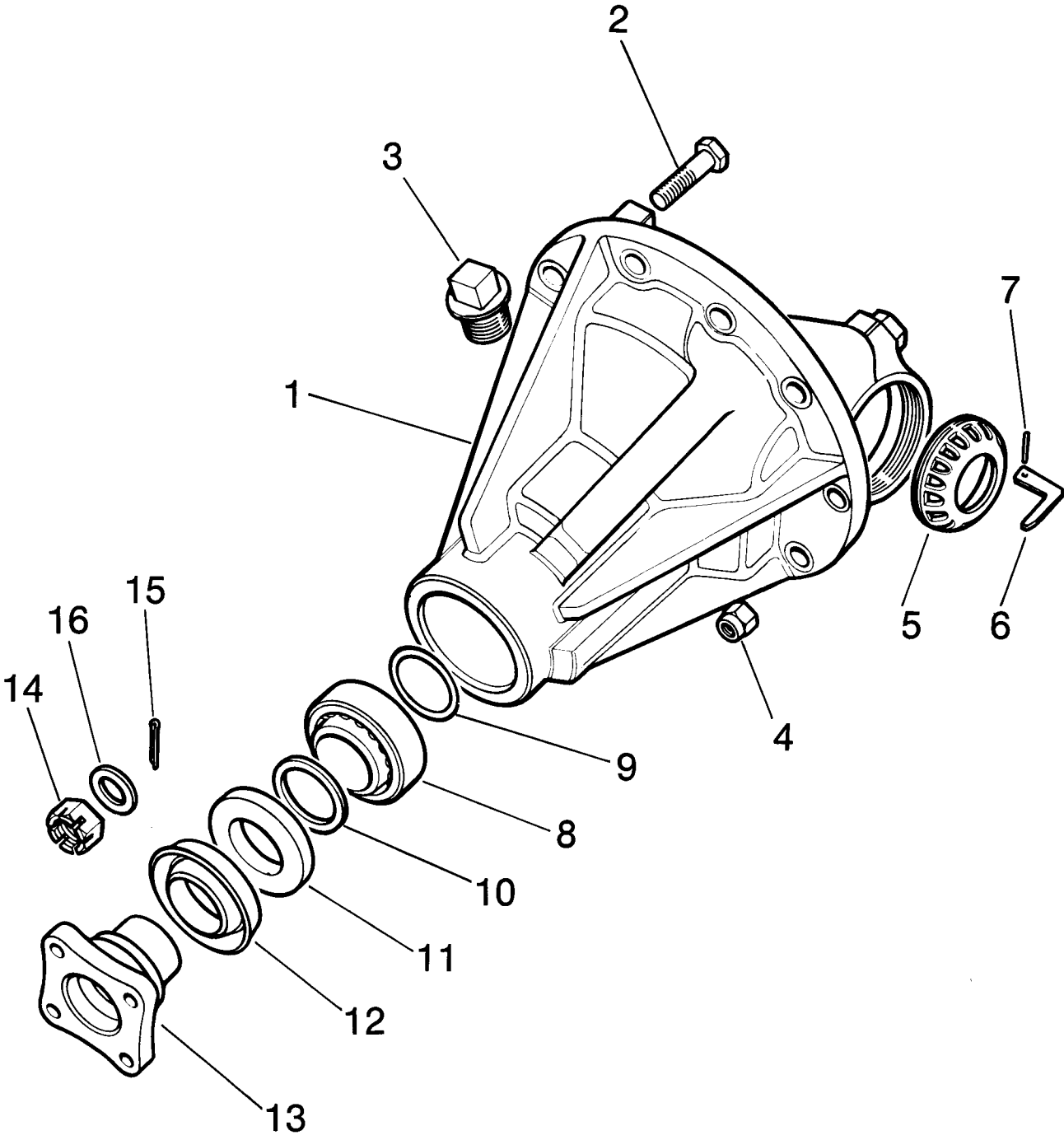


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	FRC196*	REAR AXLE ASSEMBLY	1	
1	622195*	AXLE CASE ASSEMBLY	1	
2	561195	Special stud, short	4	2530-99-806-7851
3	561196	Special stud, long	6	2530-99-810-2125
4	515845	Breather, for axle case	1	2520-99-849-9685
5	235592	Drain plug	1	4730-99-849-9095
6	515599	Joint washer, for drain plug	1	5330-99-849-9375
7	591378	Rear axle shaft, R.H.	1	2520-99-821-7478
8	591379	Rear axle shaft, L.H.	1	2520-99-820-1855
9	599828	REAR HUB BEARING SLEEVE ASSEMBLY	2	2520-99-821-9405
10	599698	Distance piece, for bearing sleeve	2	5310-99-821-9408
11	GFG103	Joint washer, bearing sleeve to axle casing	2	5330-99-822-1452

0150

Note! * indicates new parts not used on previous vehicles



DIFFERENTIAL HOUSING

GROUP 11—REAR AXLE

Plate Ref.	Rover Part No.	Description	Qty.	
	FRC211*	DIFFERENTIAL ASSEMBLY (4.7 RATIO)	1	
1	593690	PINION HOUSING MACHINING ASSEMBLY	1	2530-99-824-7082
2	40742	Special set bolt, $\frac{7}{16}$ " B.S.F. $\times$ $2\frac{3}{16}$ " long, fixing bearing caps ..	4	5306-99-123-4625
3	3294	Oil filler plug	1	4730-99-895-1695
4	252162	Self-locking nut, $\frac{3}{8}$ " UNF, fixing differential to axle casing ..	10	5310-99-941-9123
5	40756	Bearing nut, for bearing adjustment	2	2520-99-849-8775
6	576895	Locking tab, for bearing nut	2	2590-99-137-4399
7	576159	Spring pin, for fixing locking tab	2	5315-99-126-6724
8	539707	Bearing for bevel pinion, flange end	1	3110-99-950-0907
9	539718	Shim, .072" } For bearing adjustment, flange end	A/R	5310-99-874-0263
	539720	Shim, .074" }	A/R	5310-99-874-0257
	539722	Shim, .076" }	A/R	5310-99-874-0258
	539724	Shim, .081" }	A/R	5310-99-874-0264
10	539745	Washer, for pinion bearing	1	5340-99-874-0267
11	217507	Oil seal, for pinion	1	5330-99-801-5867
12	236072	Mud shield (inner)	1	2520-99-849-9098
13	236632	Driving flange, for bevel pinion	1	2520-99-849-9111
14	3259	Castle nut	1	5310-99-849-8716
15	2428	Split pin .. } Fixing driving flange to bevel pinion	1	5315-99-944-0183
16	90513454	Plain washer }	1	5310-99-805-4558

0152

Note! * indicates new parts not used on previous vehicles

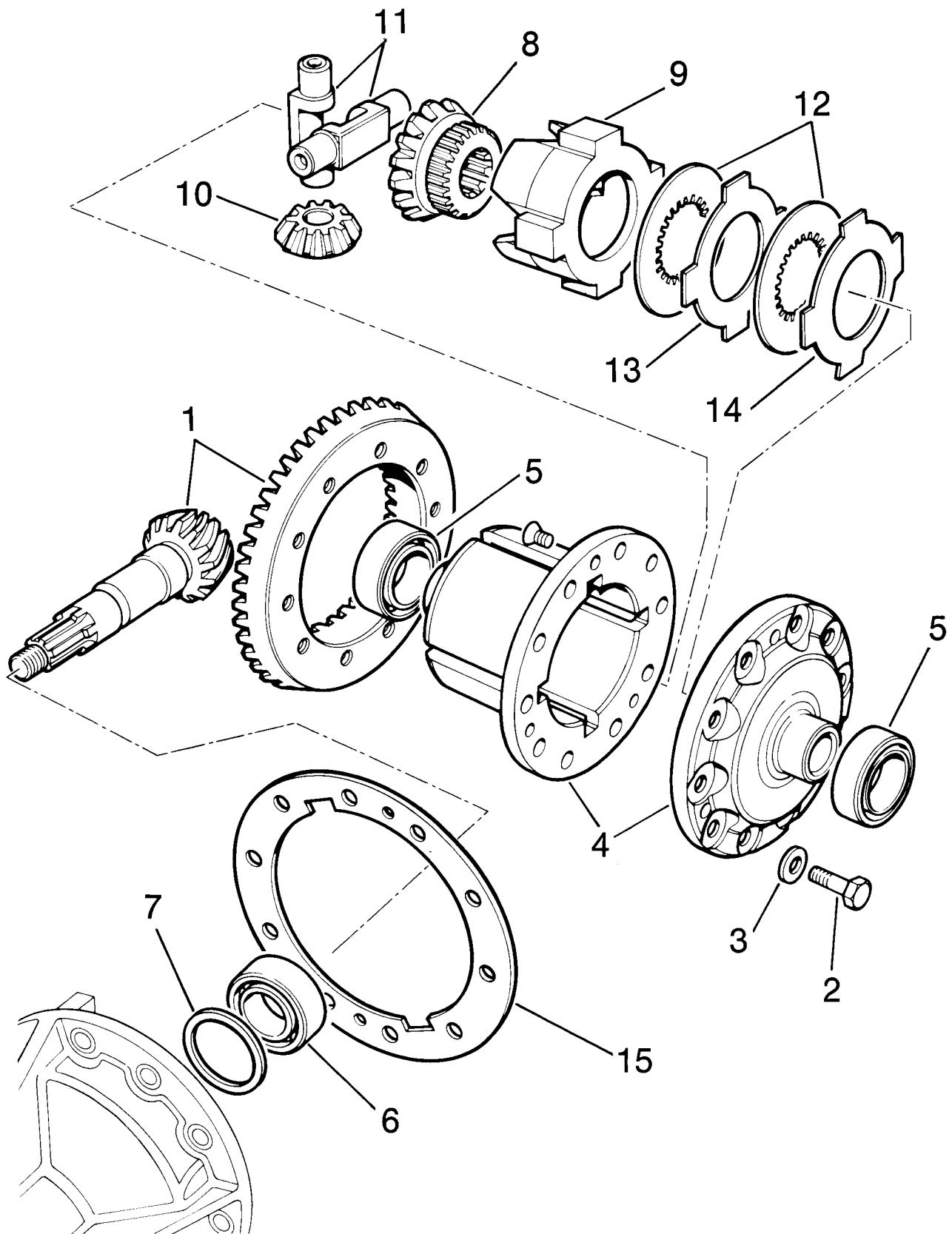


Plate Ref.	Rover Part No.	Description	Qty.	
1	608457	CROWN WHEEL AND BEVEL PINION	1	3020-99-824-8725
2	593692	Bolt, $\frac{3}{8}$ " UNF $\times$ $1\frac{1}{8}$ " long	10	5306-99-137-9302
3	593693	Plain washer	10	5310-99-137-3594
4	RTC1414	* Case, for differential	1	
5	41045	Bearing, for differential	2	3110-99-950-0923
6	539706	Bearing, for pinion head	1	3110-99-801-7498
7	549230	Shim, .038"	A/R	5365-99-820-9896
	549232	Shim, .040"	A/R	5365-99-820-9898
	549234	Shim, .042"	A/R	5365-99-821-0065
	549236	Shim, .044"	A/R	5365-99-821-0067
	549238	Shim, .046"	A/R	5365-99-821-0069
	549240	Shim, .048"	A/R	5365-99-821-0071
	549242	Shim, .050"	A/R	5365-99-821-0073
	549244	Shim, .052" For bearing adjustment pinion end	A/R	5365-99-821-0075
	549246	Shim, .054"	A/R	5365-99-821-0077
	549248	Shim, .056"	A/R	5365-99-821-0079
	549250	Shim, .058"	A/R	5365-99-821-0081
	549252	Shim, .060"	A/R	5365-99-821-0083
	576236	Shim, .062"	A/R	5365-99-821-0085
	576237	Shim, .063"	A/R	5365-99-821-0086
	576238	Shim, .064"	A/R	5365-99-821-0087
	576239	Shim, .065"	A/R	5365-99-821-0088
8	RTC1415	* Side gear revacycle	2	
9	RTC1417	* Side gear ring	2	
10	RTC1419	* Pinion mate	4	
11	RTC1418	* Pinion mate cross-shaft	2	
12	RTC1416	* Clutch friction disc	4	
13	RTC1349	* Tagged clutch plate	2	
14	RTC1350	* Belleville clutch plate	2	
15	7316	Joint washer, differential to casing	1	2520-99-849-8749

* Indicates new parts not used on previous vehicles

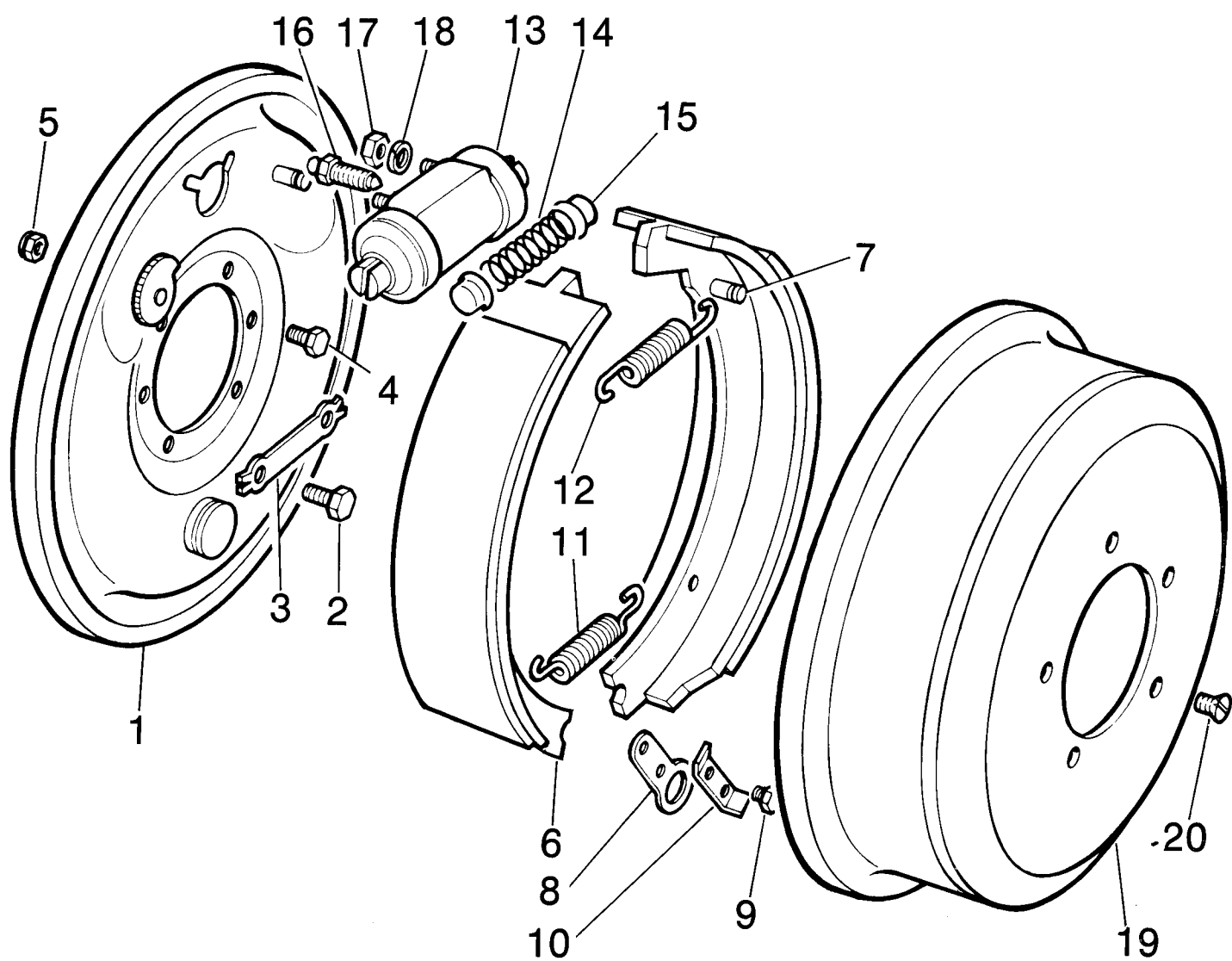


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	515406	BRAKE ANCHOR PLATE ASSEMBLY, L.H.	2	
	515405	BRAKE ANCHOR PLATE ASSEMBLY, R.H.	2	
2	237339	Set bolt, $\frac{3}{8}$ " BSF $\times$ 1" long } Fixing front anchor plate to	12	5306-99-120-2248
3	277311	Locker } axle case	6	5340-99-849-8620
4	576521	Bolt, $\frac{3}{8}$ " BSF $\times$ $1\frac{3}{8}$ " long } Fixing rear anchor plate to	12	5306-99-136-4283
5	251322	Self-locking nut, $\frac{3}{8}$ " BSF } axle case	12	5310-99-120-3139
6	GBS125	BRAKE SHOE ASSEMBLY, L.H. BOXED PAIRS 2530-825-2025 2530-825-2025 2530-825-2025	2	2530-99-822-6352
	GBS126	BRAKE SHOE ASSEMBLY, R.H. BOXED PAIRS	2	2530-99-820-1555
7	232074	Spring post, for brake shoe	4	
8	236993	Anchor, for brake shoe	4	
9	RTC207	Special screw, for fixing anchor	8	5305-99-823-8834
10	236995	Locking plate, for screw	4	2530-99-836-4851
11	218983	Pull-off spring for brake shoe	4	2530-99-836-4520
12	503981	Pull-off spring for leading shoe	4	2530-99-836-5892
13	243297	WHEEL CYLINDER ASSEMBLY, R.H. FRONT	1	2530-99-836-5351
	243296	WHEEL CYLINDER ASSEMBLY, L.H. FRONT	1	2530-99-836-5350
	243303	WHEEL CYLINDER ASSEMBLY, R.H. REAR	1	2530-99-836-5345
	243302	WHEEL CYLINDER ASSEMBLY, L.H. REAR	1	2530-99-836-5344
14	212919	Spring for piston, front	2	2530-99-836-5333
	212943	Spring for piston, rear	2	
15	232107	Washer for spring, front	4	2530-99-836-5287
	242117	Washer for spring, rear	4	2530-99-836-5286
16	556508	Bleed screw	4	2990-99-881-6380
17	233879	Special nut } Fixing wheel cylinder	8	
18	600208	Spring washer }	8	5310-99-824-7099
19	591039	Brake drum	4	2530-99-822-3304
20	1510	Set screw, fixing brake drum	12	5305-99-849-9405
	504577	Brake lining, complete with rivets	8	
	275744	Wheel cylinder overhaul kit, front	1	2530-99-821-4968
	266687	Wheel cylinder overhaul kit, rear	1	2530-99-825-4265

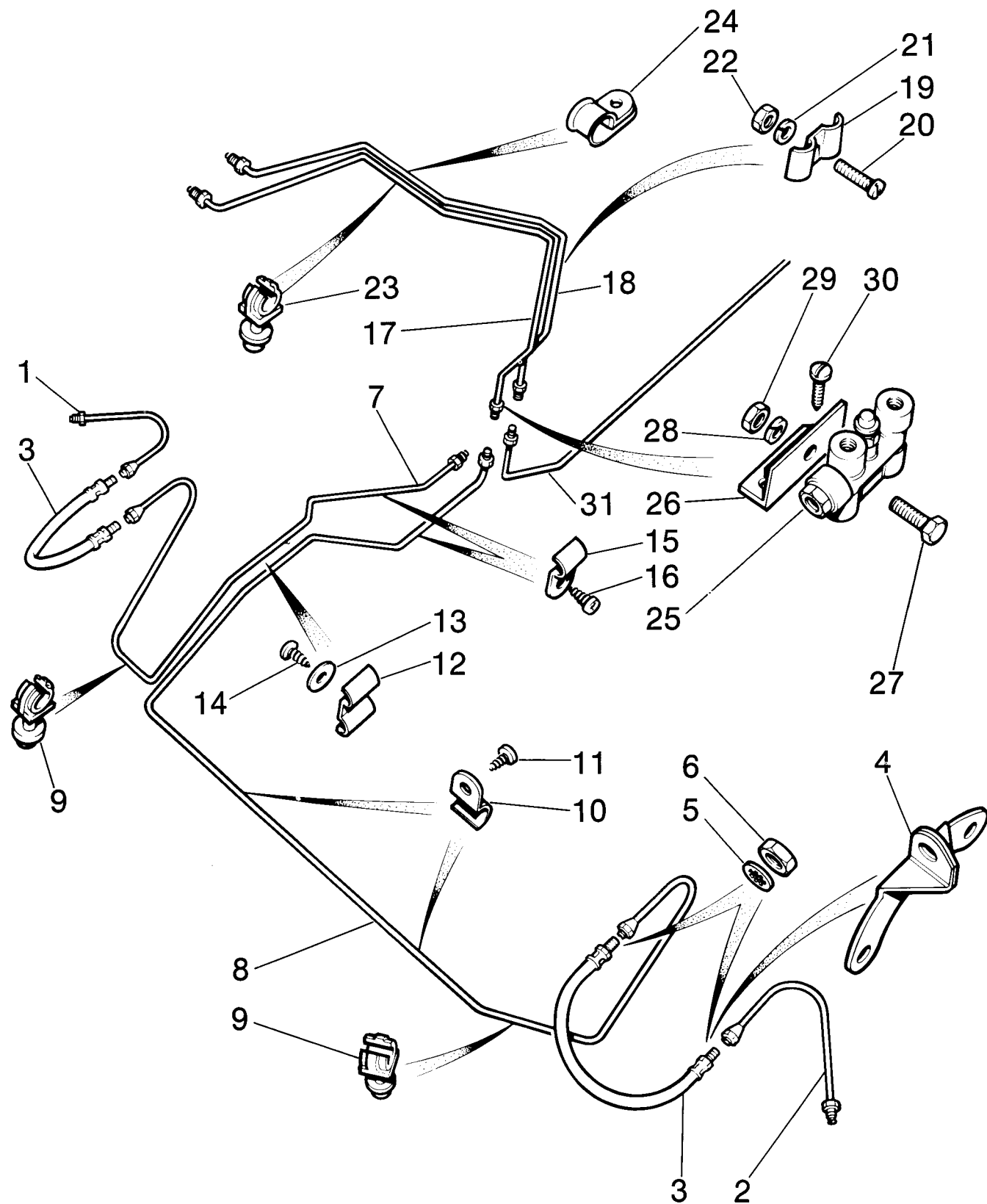


Plate Ref.	Rover Part No.	Description	Qty.	Part No.
1	577679	Pipe, R.H. jump hose to front brake	1	2540-99-825-1454
2	577679	Pipe, L.H. jump hose to front brake	1	2540-99-825-1454
3	GBH130	Jump hose	2	4720-99-822-6366
4	577697	Mounting bracket, for jump hose	2	2530-99-824-3942
5	233305	Shakeproof washer } Fixing jump hoses to brackets	4	5310-99-912-9583
6	254852	Bulkhead nut .. }	4	5310-99-136-1527
7	599343	Pipe, shuttle valve to R.H. front	1	4730-99-824-7718
8	599102	Pipe, shuttle valve to L.H. front	1	4730-99-824-7720
9	79124	Clip, brake pipes to sidemembers	2	5340-99-824-3943
10	41379	Clip .. }	2	5340-99-895-1757
11	72626	Drive screw }	2	5305-99-941-8362
12	538768	Clip .. }	1	
13	3008	Washer .. } Fixing brake pipes to frame	1	
14	78417	Drive screw }	1	5305-99-941-8368
15	41379	Clip .. }	2	5340-99-895-1757
16	72626	Drive screw }	2	5305-99-941-8362
17	595317	Pipe, master cylinder to shuttle valve front	1	
18	595316	Pipe, master cylinder to shuttle valve rear	1	
19	243395	Clip	1	5340-99-895-1865
20	78929	Screw, 10UNF $\times\frac{1}{2}$ " } Fixing clip to toe box	1	5305-99-914-7989
21	3073	Spring washer .. }	1	5310-99-941-6653
22	257023	Nut, 10 UNF .. }	1	5310-99-845-0246
23	79124	Double clip, brake pipes to dash	2	5340-99-824-3943
24	56666	Clip, brake pipe to pedal box	1	5340-99-805-0919
25	599443	Shuttle valve, 5-way complete	1	2530-99-823-6024
	RTC645	Switch for shuttle valve	1	2530-99-824-6194
	RTC644	Overhaul kit, for shuttle valve	1	2530-99-824-6193
26	594742	Support bracket, for shuttle valve	1	2540-99-824-3945
27	256205	Bolt, $\frac{1}{4}$ " UNF $\times 1\frac{3}{4}$ " long } Fixing shuttle valve to support	1	5306-99-941-0285
28	3074	Spring washer .. }	1	5310-99-941-6654
29	254810	Nut, $\frac{1}{4}$ " UNF .. }	1	5310-99-804-7941
30	72626	Drive screw, fixing bracket to sidemember	2	5305-99-941-8362
31	594748	Pipe, shuttle valve to rear jump hose	1	

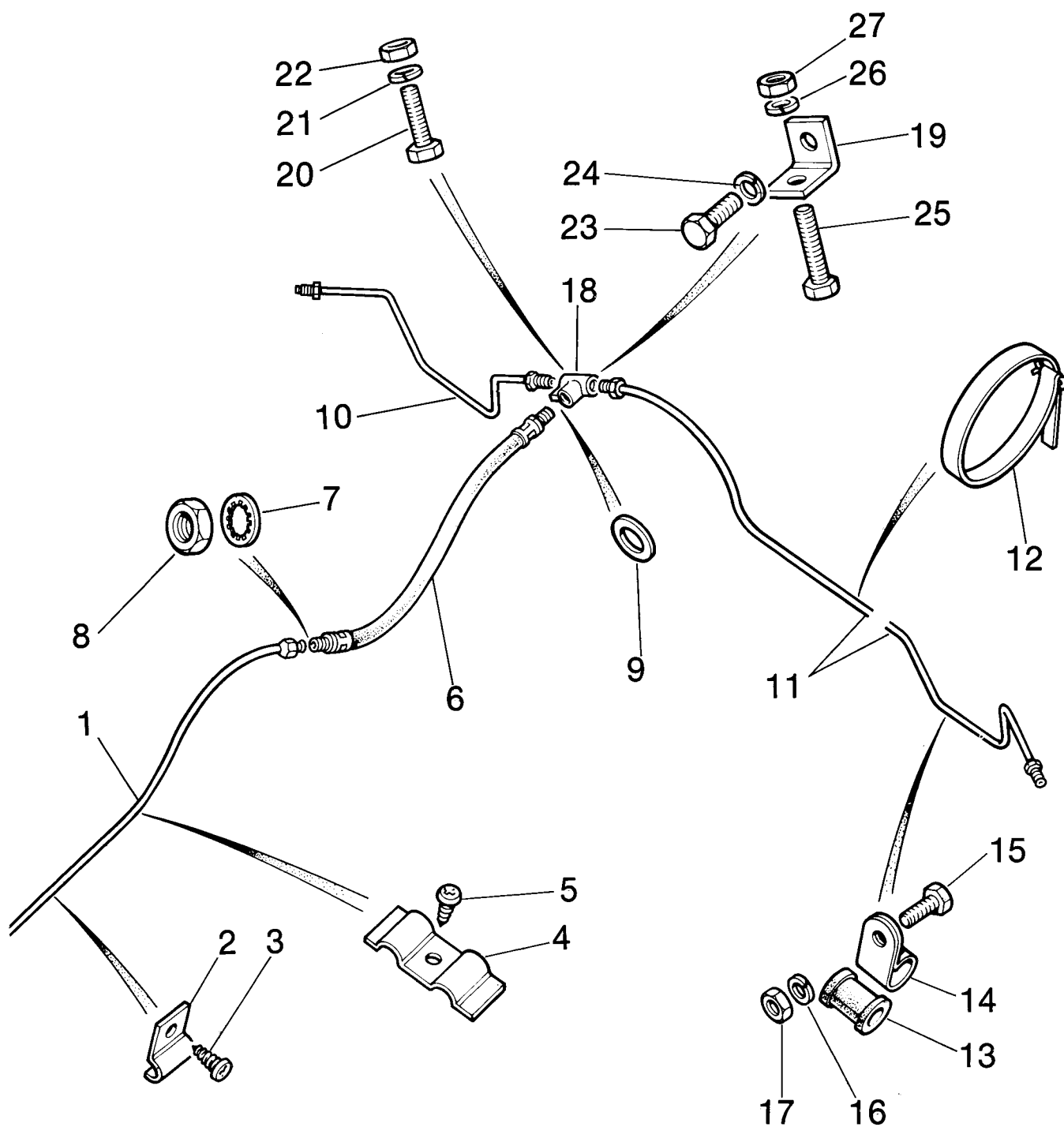
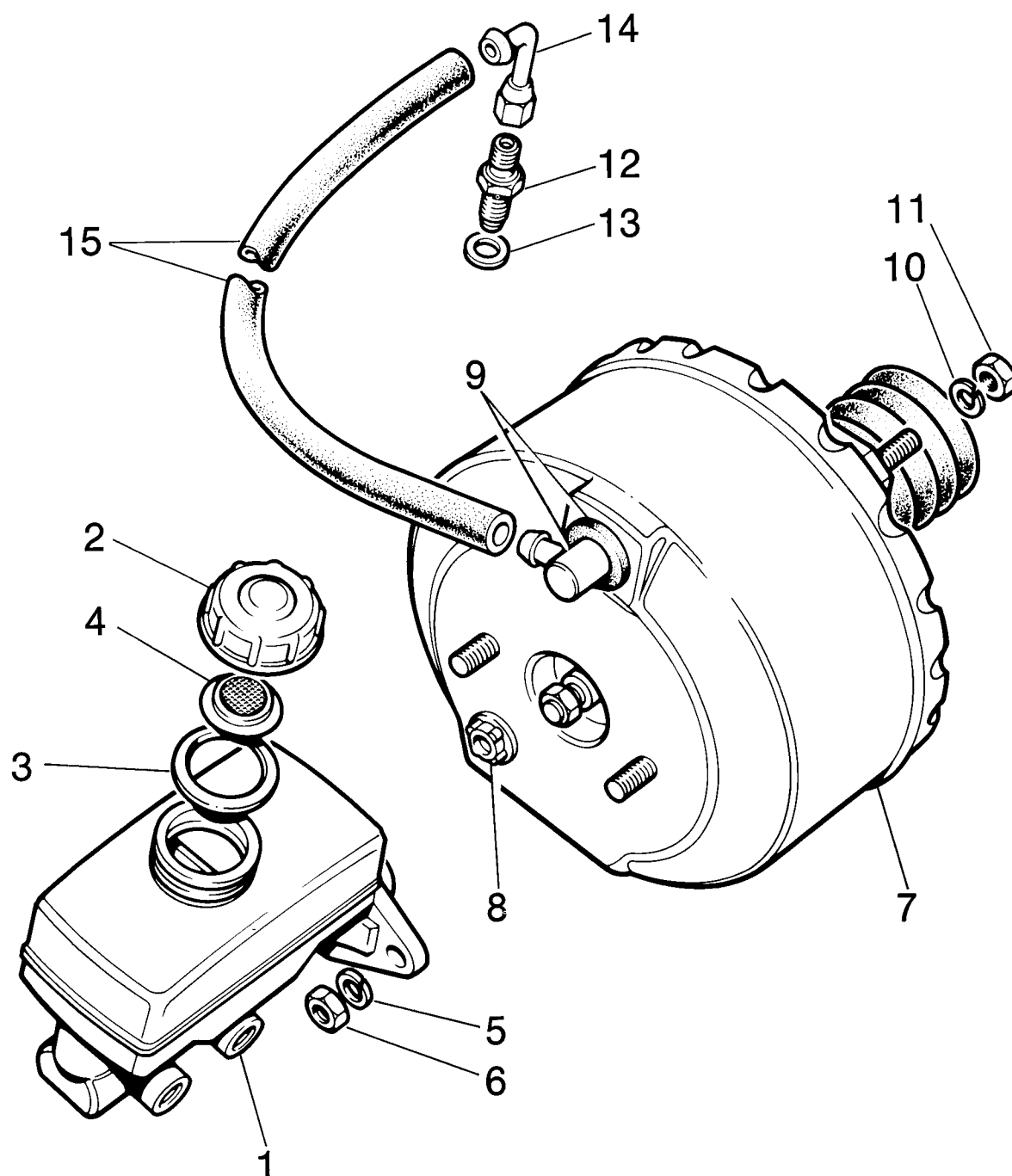


Plate Ref.	Rover Part No.	Description	Qty.	
1	594748	Pipe, shuttle valve to rear jump hose	1	
2	41379	Clip ..	2	5340-99-895-1757
3	72626	Drive screw	2	5305-99-941-8362
4	509414	Double clip	1	
5	72626	Drive screw	1	5305-99-941-8362
6	GBH134	Jump hose	1	2530-99-838-5459
7	233305	Shakeproof washer	1	5310-99-912-9583
8	254852	Bulkhead nut ..	1	5310-99-136-1527
9	233220	Gasket, jump hose to Tee-piece	1	5310-99-895-1816
10	592375	Pipe, R.H. rear to Tee-piece	1	4730-99-824-7723
11	592374	Pipe, L.H. rear to Tee-piece	1	4730-99-824-7722
12	11820	Clip, for pipe	1	4730-99-895-1696
13	6860	Bush, for pipe	4	5325-99-849-9408
14	56666	Clip	4	5340-99-805-0919
15	234603	Bolt, 2 BA $\times \frac{1}{2}$ " long ..	4	5305-99-947-3250
16	3073	Spring washer	4	5310-99-941-6653
17	RTC608	Nut 2 BA	4	5310-99-941-7070
18	537761	Tee-piece	1	4730-99-803-4648
19	537805	Bracket, for Tee-piece	1	
20	256001	Set bolt, $\frac{1}{4}$ " UNF $\times 1\frac{1}{4}$ " long	1	5306-99-941-0282
21	3074	Spring washer	1	5310-99-941-6654
22	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
23	255226	Bolt, $\frac{5}{16}$ " UNF $\times \frac{3}{4}$ " long	1	5305-99-941-0525
24	3075	Spring washer	1	5310-99-120-1027
25	255225	Bolt, $\frac{5}{16}$ " UNF $\times \frac{5}{8}$ " long	1	5305-99-941-0524
26	3075	Spring washer	1	5310-99-120-1027
27	254810	Nut, $\frac{5}{16}$ " UNF	1	5310-99-804-7941



SERVO UNIT AND BRAKE MASTER CYLINDER

C 224258

Plate Ref.	Rover Part No.	Description	Qty.	
1	569671	Brake master cylinder	1	2530-99-822-6364
2	606420	Filler cap, for brake master cylinder	1	
3	264767	Seal for cap	1	2530-99-836-5178
4	592324	Filter, for brake fluid reservoir	1	2530-99-822-5047
5	606421	Spring washer } Master cylinder to servo unit	2	5310-99-135-2066
6	601930	Nut, $\frac{3}{8}$ " UNF }	2	5310-99-137-6712
7	569338	Brake servo unit	1	2530-99-822-6373
8	90577611	Plug, for servo unit	1	4730-99-824-2746
9	RTC812	Non-return valve and grommet, for servo unit	1	
10	3075	Spring washer } Servo unit to remote pedal bracket	4	5310-99-120-1027
11	254831	Nut, $\frac{5}{16}$ " UNF .. }	4	5310-99-941-0925
12	90513171	Vacuum adaptor	1	4730-99-809-1588
13	243958	Joint washer, for vacuum adaptor at manifold	1	5330-99-850-0344
14	569714	Pipe, adaptor to hose	1	4730-99-824-3021
15	572772	Hose, pipe to servo unit	1	
	90606422	Brake master cylinder overhaul kit	1	
	606406	Brake servo unit overhaul kit	1	

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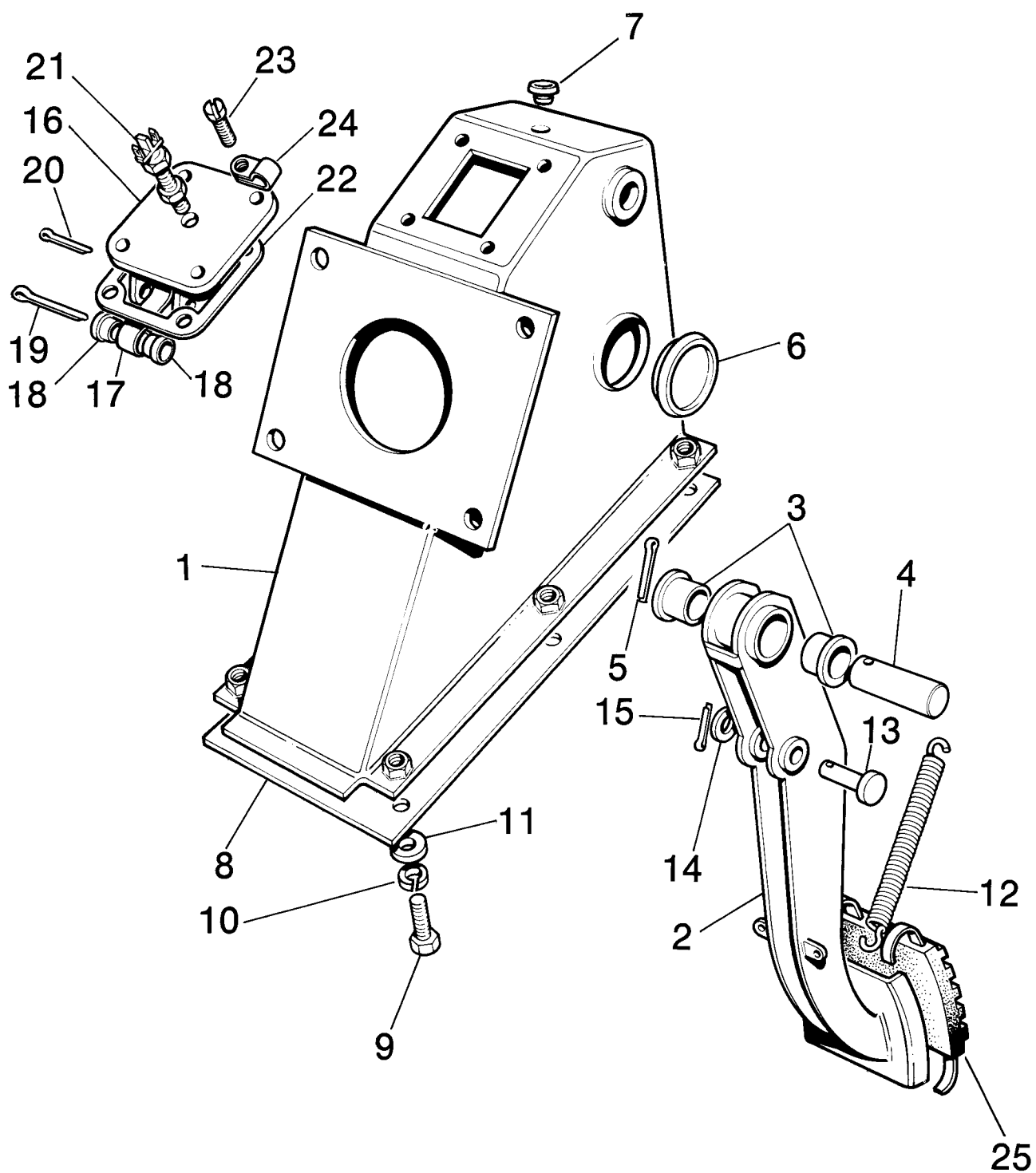


Plate Ref.	Rover Part No.	Description	Qty.	DATA Part No.
	569652	BRAKE PEDAL AND BRACKET COMPLETE	1	
1	569601	Bracket, for brake pedal	1	
2	90569611	Brake pedal and bushes	1	
3	564816	Bush, for pedal	2	3120-99-819-1851
4	564813	Shaft, for pedal	1	2540-99-824-2742
5	50446	Pin, locating pedal shaft	1	5315-99-849-9637
6	338027	Self sealing plug } For pedal bracket	2	5325-99-805-4918
7	338029	Self sealing plug }	1	5340-99-824-2744
8	90564832	Joint gasket, bracket to dash	1	2530-99-824-2743
9	255225	Bolt, $\frac{5}{16}$ " UNF $\times \frac{5}{8}$ " long }	6	5305-99-941-0525
10	3075	Spring washer } Brake pedal and bracket to dash	6	5310-99-120-1027
11	RTC610	Plain washer }	6	5310-99-941-8608
12	569291	Return spring, for brake pedal	2	5360-99-824-2748
13	90564812	Pin } Servo to pedal	1	5315-99-137-6357
14	RTC611	Plain washer }	1	5310-99-971-2810
15	2919	Split pin }	1	
16	592564	Mounting plate, for stop light and pedal travel switch	1	
17	592567	Spring plate, for mounting plate	1	
18	569609	Bush, for spring plate	2	5340-99-822-6375
19	3035	Split pin, spring plate to mounting plate	1	
20	2427	Split pin, spring plate stop	1	
21	575166	Switch, for stop light	1	5930-99-822-6376
	594611	Plug, for redundant hole in mounting plate	1	
22	90569612	Gasket, for mounting plate	1	5330-99-824-2745
23	78905	Special screw } Fixing mounting plate	4	5305-99-137-9219
24	8885	Clip }	1	5340-99-874-1788
25	278166	Rubber pad, for brake pedal	1	2540-99-816-3303

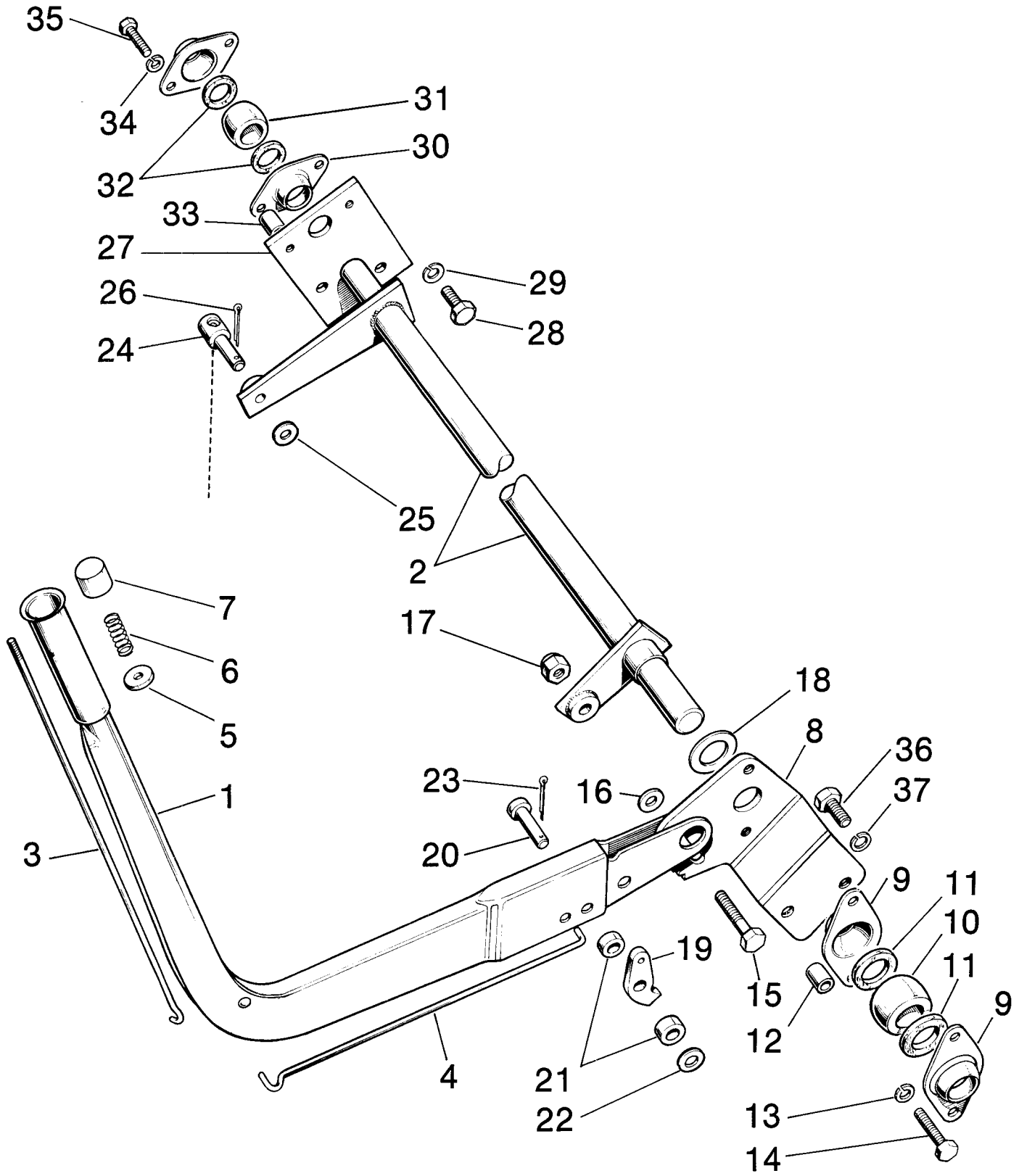


Plate Ref.	Rover Part No.	Description	Qty	Notes
	624262	HANDBRAKE LEVER COMPLETE	1	
1	543265	Handbrake lever	1	2530-99-820-8136
2	552578	Cross shaft for handbrake	1	2530-99-805-4983
3	543292	Plunger rod, upper	1	2530-99-805-4933
4	543291	Plunger rod, lower	1	2530-99-805-4934
5	624251	Washer for plunger spring	1	5310-99-137-6707
6	RTC640	Spring for plunger rod	1	5340-99-849-9436
7	552856	Plunger	1	2530-99-805-4936
8	552583	Ratchet for handbrake	1	2530-99-805-4984
9	90217983	Housing for cross shaft bearing	2	2520-99-849-8950
10	90217984	Spherical bearing for cross shaft	1	2520-99-849-8951
11	217985	Felt ring for bearing	2	5330-99-849-8952
12	552805	Distance piece	2	5365-99-805-4985
13	3075	Spring washer	2	5310-99-120-1027
14	255029	Set bolt $\frac{5}{16}$ " UNF $\times$ $1\frac{1}{8}$ " long	2	5305-99-941-0528
15	255053	Bolt, $\frac{3}{8}$ " UNF $\times$ $1\frac{3}{4}$ " long	1	5306-99-941-0314
16	2210	Plain washer	2	5310-99-941-8635
17	252162	Self-locking nut, $\frac{3}{8}$ " UNF	1	5310-99-941-9123
18	2218	Plain washer between lever and ratchet	1	5310-99-941-8639
19	50235	Brake catch	1	2530-99-849-9430
20	559563	Pin	1	5315-99-805-4979
21	543275	Distance piece	2	2530-99-805-4980
22	4574	Plain washer	1	5310-99-941-8635
23	2392	Split pin	1	5315-99-944-0176
24	218408	Pin for handbrake adjuster rod	1	5315-99-849-9482
25	2208	Plain washer	1	5310-99-941-8635
26	2392	Split pin	1	5315-99-944-0176
27	552858	Support plate, for handbrake bearing housing	1	2530-99-824-8001
28	255046	Bolt, $\frac{3}{8}$ " UNF $\times$ $\frac{7}{8}$ " long	2	5305-99-941-0540
29	3076	Spring washer	2	5310-99-120-2304
	254812	Nut, $\frac{3}{8}$ " UNF	2	5310-99-135-6785
30	90217983	Housing for cross shaft bearing	2	2520-99-849-8950
31	90217984	Spherical bearing for cross shaft	1	2520-99-849-8951
32	217985	Felt ring for bearing	2	5330-99-849-8952
33	90218410	Distance piece	2	5340-99-849-8965
34	3075	Spring washer	2	5310-99-120-1027
35	255227	Set bolt $\frac{5}{16}$ " UNF $\times$ $\frac{7}{8}$ " long	2	5305-99-941-0526
36	255246	Bolt, $\frac{3}{8}$ " UNF $\times$ $\frac{7}{8}$ " long	2	5305-99-941-0541
37	3076	Spring washer	2	5310-99-120-2304
	254812	Nut, $\frac{3}{8}$ " UNF	2	5310-99-135-6785

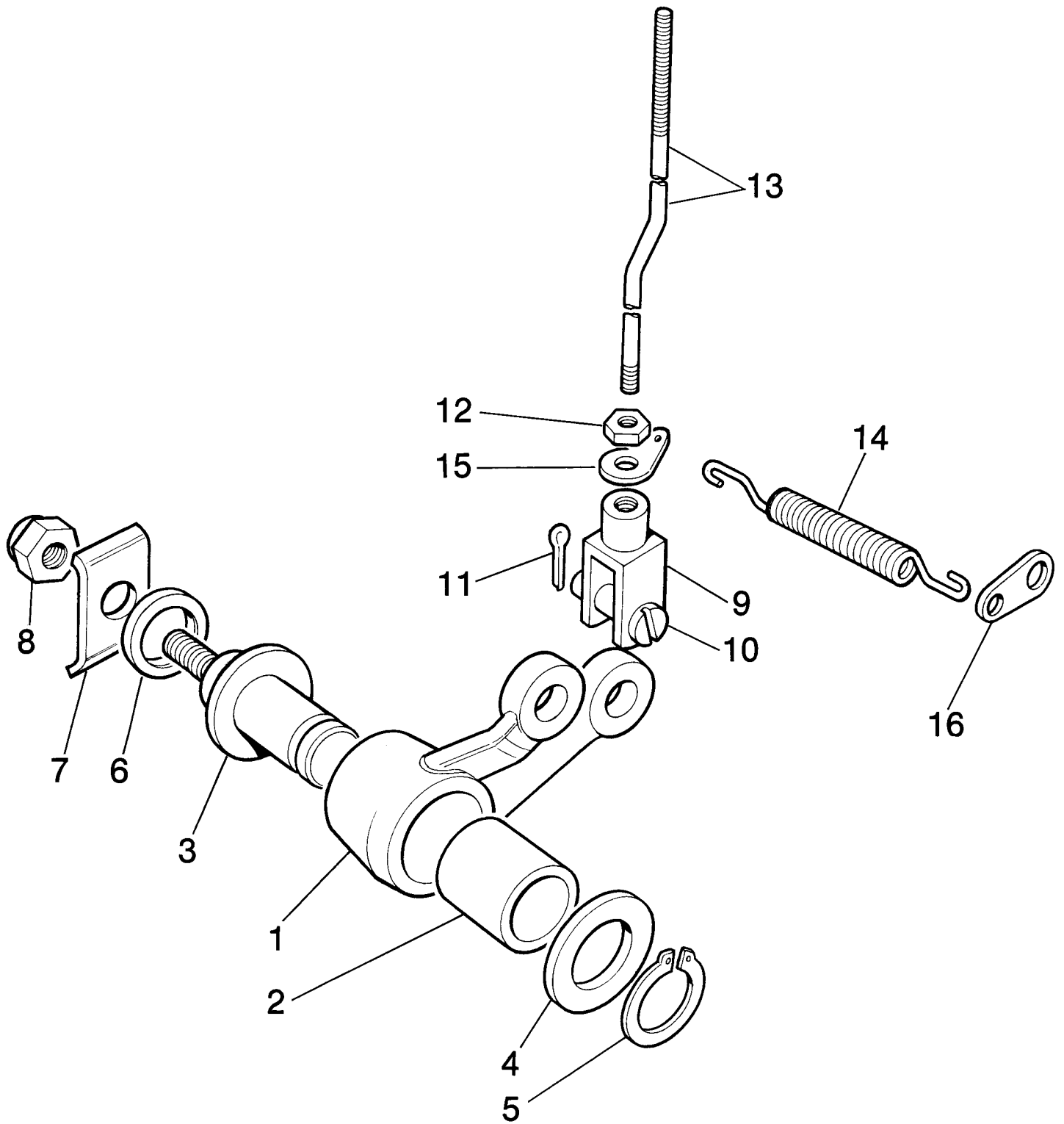


Plate Ref.	Rover Part No.	Description	Qty.
1	238180	Handbrake relay lever and bush	1 2530-99-849-9534
2	218386	Bush for handbrake relay lever	1 3120-99-849-9477
3	577137	Shaft, for relay lever	1 2530-99-813-5820
4	3299	Plain washer } Fixing lever to shaft	1 5310-99-941-8640
5	9203	Seegar circlip }	1 5365-99-910-8194
6	577354	Washer for handbrake relay shaft	1 5310-99-137-0446
7	577138	Plate, for handbrake relay shaft	1 2510-99-137-0677
8	252163	Self-locking nut, $\frac{3}{8}$ " UNF, fixing shaft to chassis	1 5310-99-941-7650
9	275199	Clevis fork end ..	1 5340-99-849-9307
10	216421	Clevis pin ..	1 2530-99-849-8873
11	2392	Split pin ..	2 5315-99-944-0176
12	254831	Locknut, $\frac{5}{16}$ " UNF }	3 5310-99-941-0925
13	552407	Brake rod, relay to handbrake lever	1 5306-99-824-8002
14	59663	Return spring for brake rod	1 2530-99-849-9437
15	240708	Anchor, for spring	1 5340-99-895-1855
16	267412	Anchor, for spring on transfer box	1 2530-99-824-8003

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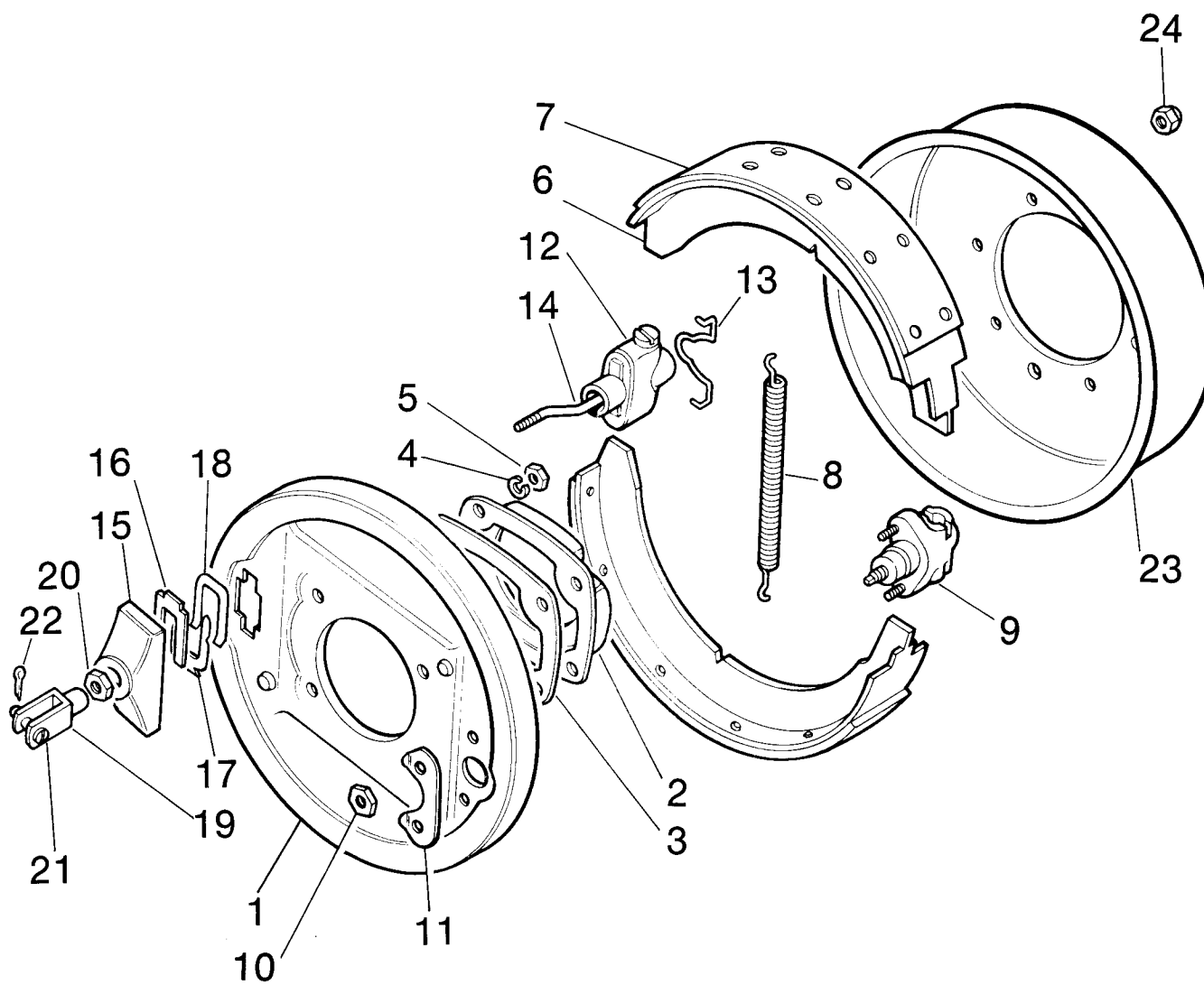


Plate Ref.	Rover Part No.	Description	Qty.	
1	515365	Anchor plate, for transmission brake	1	2530-99-833-8937
2	561368	Oil catcher for transmission brake	1	2520-99-806-7339
3	561856	Joint washer for oil catcher	1	2520-99-806-7340
4	3076	Spring washer } Fixing anchor plate and oil catcher to	4	5310-99-120-2304
5	2827	Nut, $\frac{3}{8}$ " BSF } speedometer housing	4	5310-99-120-2302
6	GBS552	Brake shoe assembly (boxed pair)	1	2530-99-819-5144
7	607251	Lining for brake shoe (boxed pair)	1	
	607252	Rivets for lining	16	2530-99-833-8179 ^{20/4047 454}
8	515465	Spring for brake shoe	2	
9	515925	ADJUSTER UNIT ASSEMBLY	1	2530-99-813-6440
	515924	Repair kit for adjuster unit	1	
10	254810	Nut, $\frac{1}{4}$ " UNF } Fixing adjuster unit	2	5310-99-804-7941
11	524515	Tab washer }	1	2530-99-824-8723
12	515366	EXPANDER UNIT ASSEMBLY	1	2530-99-833-8184
13	515927	Clip, retaining tappets	1	5340-99-836-5019
14	515926	Brake rod, expander to relay lever	1	2530-99-833-8185
	515923	Repair kit for expander unit	1	2530-99-401-2062
15	515466	Dust cover for expander unit	1	2530-99-836-5020
16	515470	Packing plate	1	2530-99-833-8934
17	515467	Locking plate	1	2530-99-833-8933
18	515468	Retaining spring } Fixing expander unit	1	2530-99-833-8935
19	215809	Clevis complete }	1	5340-99-849-9447
20	3490	Locknut, $\frac{5}{16}$ " BSF } Fixing brake rod to relay lever	1	5310-99-422-9744
21	216421	Clevis pin	1	2530-99-849-8873
22	2392	Split pin	1	5315-99-944-0176
23	274423	Brake drum	1	2530-99-849-9306
24	50525	Self-locking nut, $\frac{5}{16}$ " BSF, for fixing brake drum	6	5310-99-850-0083

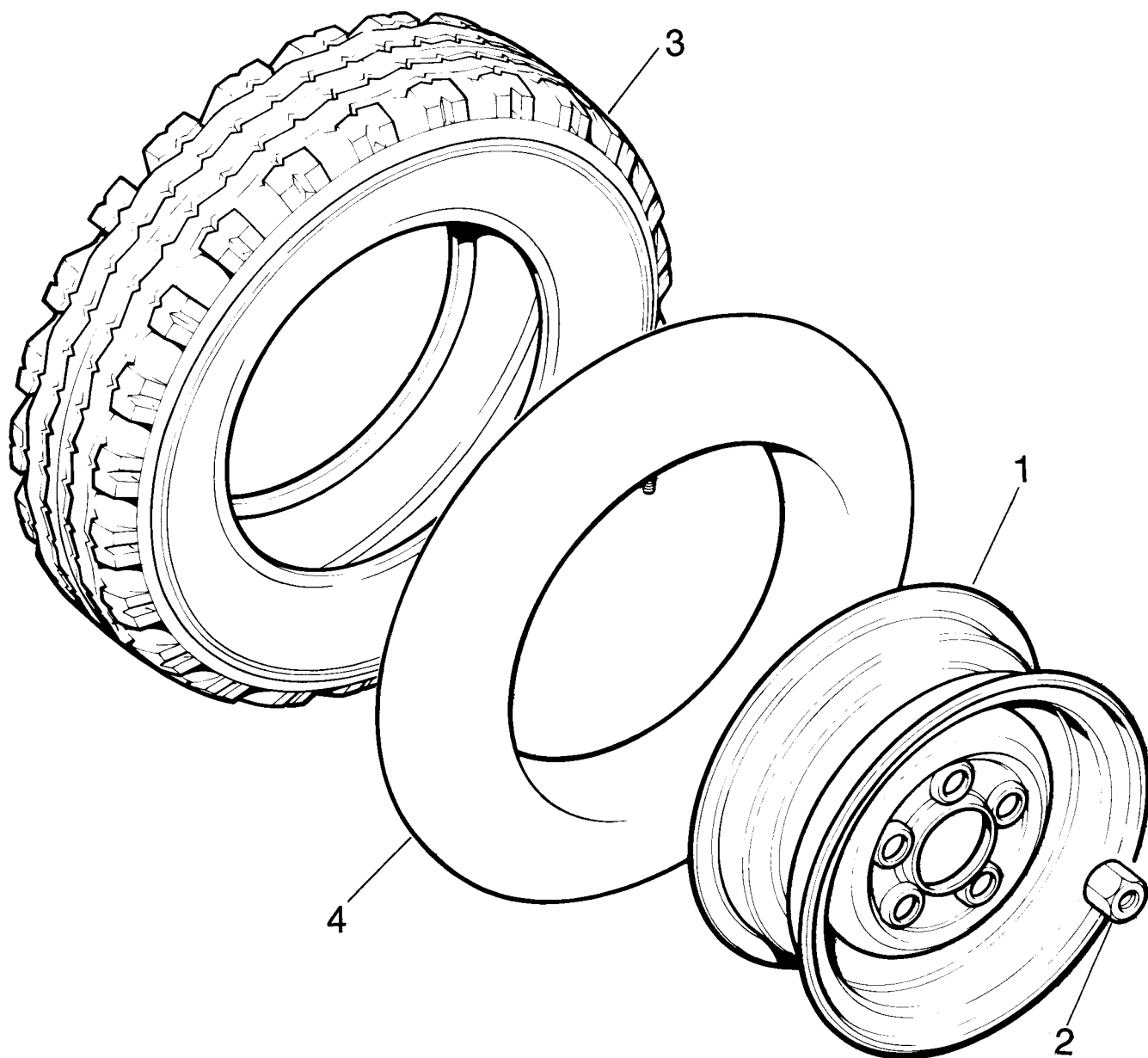
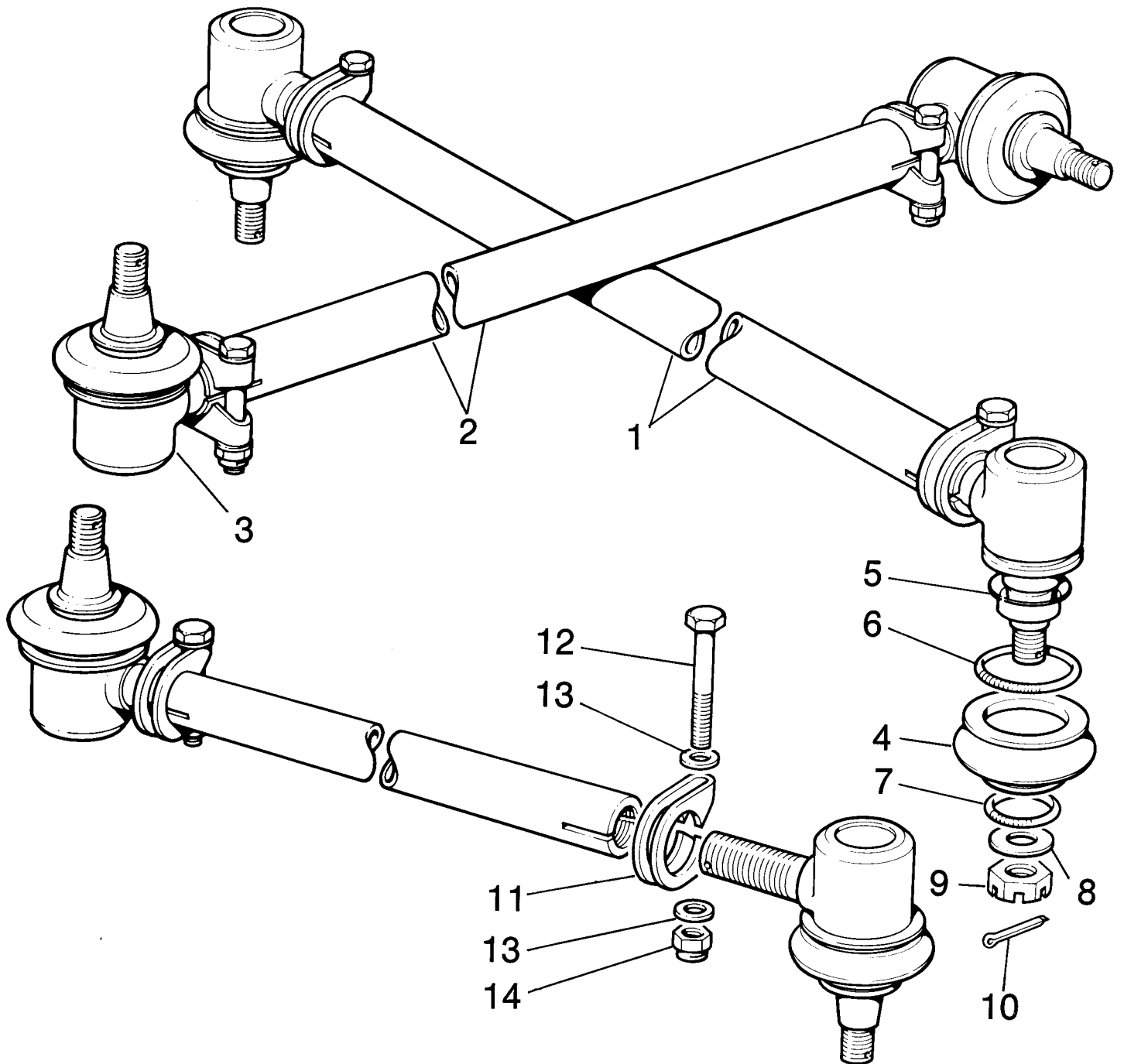


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	NRC1396*	Road wheel, 5.00 F×16	5	
2	90577473	Nut, for road wheel	20	5310-99-819-1858
3	NRC1008*	Tyre, 6.50×16 (Michelin 'XL')	5	2610- <i>for 405-824712</i>
4	NRC1009*	Inner tube, 6.50×16 (Michelin)	5	

Note! Items * are supplied under embodiment loan



STEERING LINKAGE

GROUP 14—STEERING

Plate Ref.	Rover Part No.	Description	Qty.	REMARKS
	608465	STEERING TRACK ROD ASSEMBLY	1	
1	526994	Track rod tube	1	2530-99-895-2028
	90608462	LONGITUDINAL STEERING TUBE ASSEMBLY	1	
2	276784	Longitudinal tube	1	2530-99-895-1927
3	608464	Steering ball joint assembly, R.H. thread	2	
	320902	Steering ball joint assembly, L.H. thread	2	2530-99-824-7705
4	214649	Rubber cover, for ball joint	4	2530-99-849-9443
5	214662	Retainer, for rubber cover	4	2530-99-849-9444
6	214685	Spring ring, cover to joint	4	2530-99-849-9446
7	90214684	Spring ring, cover to retainer	4	2530-99-849-9445
8	850421	Plain washer	4	5310-99-122-6477
9	853771	Castle nut ..	4	5310-99-135-9042
10	852467	Split pin ..	4	5315-99-944-0179
11	577898	Clip, for ball joint	4	2530-99-813-0203
12	256006	Pinch bolt $\frac{1}{4}$ " UNF $\times$ $1\frac{7}{8}$ " long	4	5306-99-127-7116
13	3911	Plain washer	8	5310-99-952-1024
14	252210	Self-locking nut $\frac{1}{4}$ " UNF	4	5310-99-941-3524

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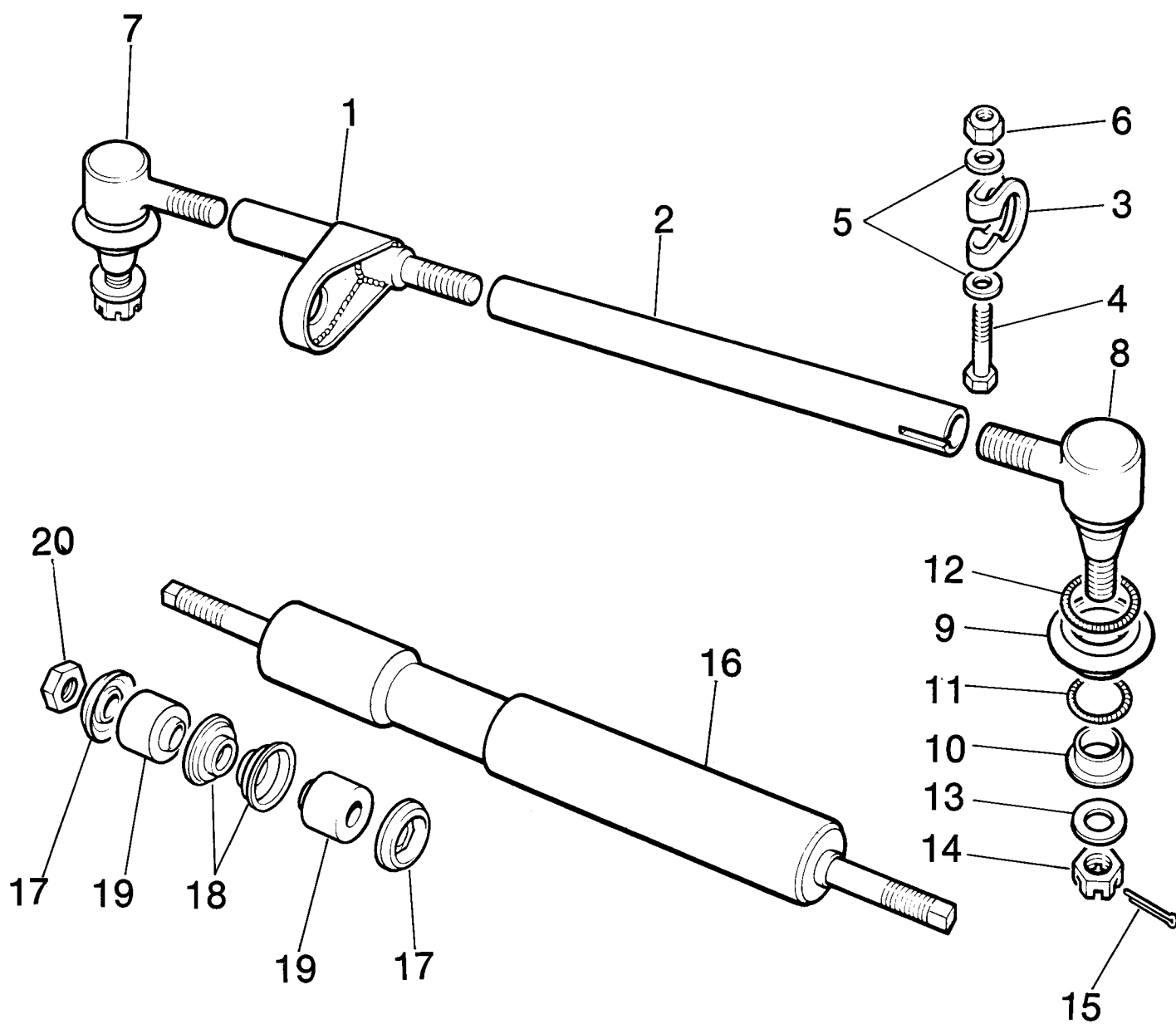


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
	598916	DRAG LINK AND DAMPER BRACKET ASSEMBLY ..	1	
1	595469	Drag link damper bracket	1	2530-99-824-7714
2	544581	Drag link tube	1	2530-99-825-7715
3	577898	Clip, for ball joint	3	2530-99-813-0203
4	256006	Pinch bolt, $\frac{1}{4}$ " UNF $\times$ $1\frac{7}{8}$ " long	3	5306-99-127-7116
5	3911	Plain washer	6	5310-99-952-1024
6	252210	Self-locking nut $\frac{1}{4}$ " UNF	3	5310-99-941-3524
7	608464	BALL JOINT ASSEMBLY, R.H. THREAD	1	2530-99-824-7705
8	320902	BALL JOINT ASSEMBLY, L.H. THREAD	1	2530-99-824-7705
9	214649	Rubber cover, for ball joint	2	2530-99-849-9443
10	214662	Retainer, for rubber cover	2	2530-99-849-9444
11	90214684	Spring ring, cover to retainer	2	2530-99-849-9445
12	214685	Spring ring, cover to joint	2	2530-99-849-9446
13	850421	Plain washer	2	5310-99-122-6477
14	853771	Castle nut	2	5310-99-135-9042
15	852467	Split pin	2	5315-99-944-0179
16	569005	Steering damper	1	2540-99-808-1858
17	543818	Stem fixing washer	4	5310-99-807-3229
18	543819	Inter stem fixing washer	4	5310-99-807-3230
19	568858	Stem washer	4	5340-99-807-3231
20	252162	Self locking nut, $\frac{3}{8}$ " UNF	2	5310-99-941-9123

0176

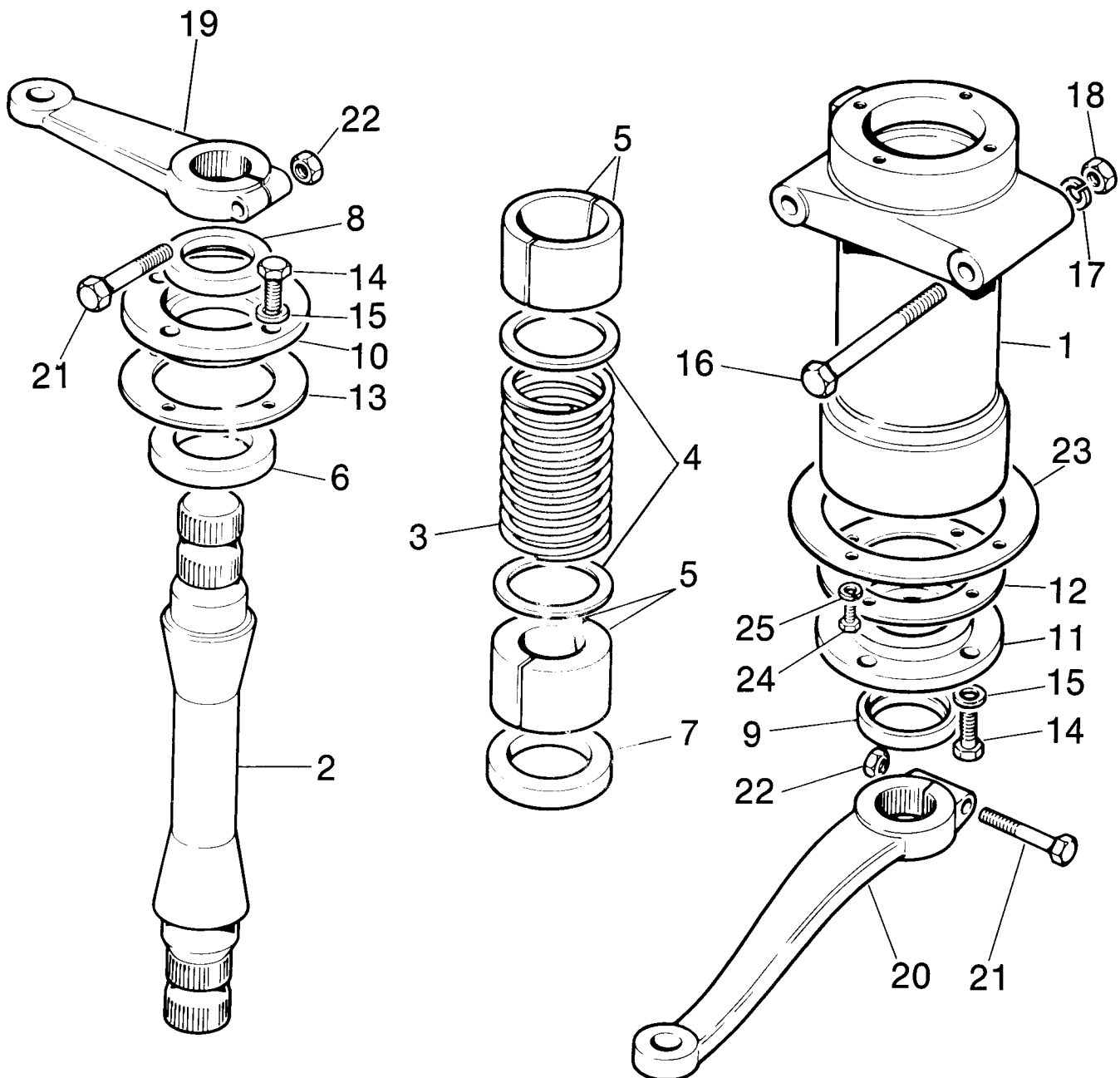
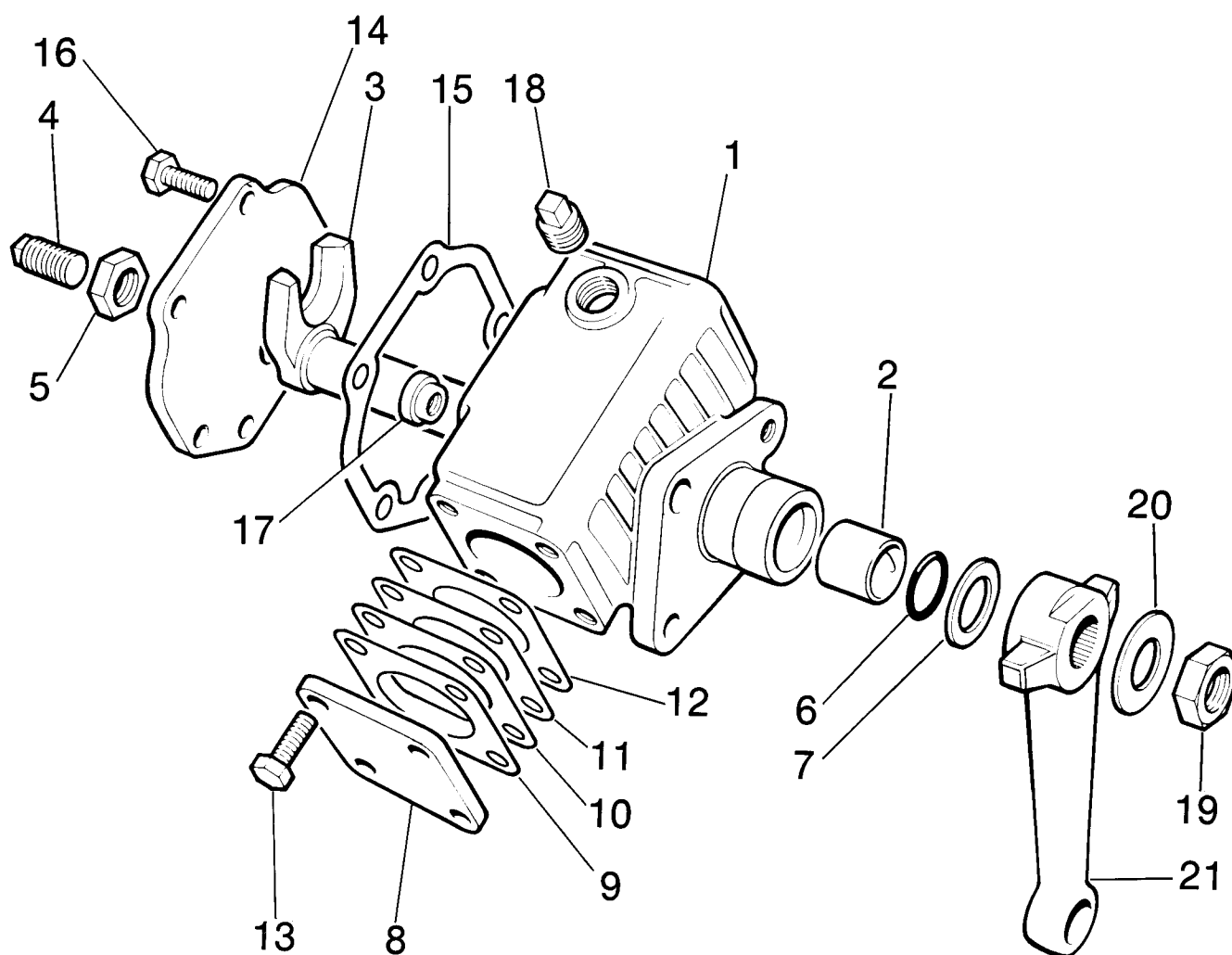


Plate Ref.	Rover Part No.	Description	Qty	
	562874	STEERING RELAY COMPLETE ASSEMBLY.. ..	1	2530-99-805-4368
1	543972	Bearing housing, for relay lever	1	2530-99-874-1916
2	562875	Shaft, for steering relay lever	1	2530-99-805-4369
3	230759	Spring, for steering relay housing	1	2530-99-849-9498
4	230760	Washer, for relay housing spring	2	5310-99-849-9499
5	537877	Split bush, for relay housing (halves)	4	2530-99-874-0254
6	241388	Thrust washer, for relay housing (upper)	1	5310-99-849-9553
7	241388	Thrust washer, for relay housing (lower)	1	5310-99-849-9553
8	213340	Oil seal, for relay housing	1	5330-99-801-5309
9	213340	Oil seal, for relay housing	1	5330-99-801-5309
10	230294	Retainer, for oil seal	1	2530-99-849-9493
11	230294	Retainer, for oil seal	1	2530-99-849-9493
12	90624436	Joint washer, for oil seal retainer	1	5330-99-824-6174
13	90624436	Joint washer, for oil seal retainer	1	5330-99-824-6174
14	544337	Set bolt, $\frac{1}{4}$ " B.S.F. $\times$ 6" long	8	5306-99-874-1917
15	10882	Plain washer		
16	256432	Bolt, $\frac{5}{16}$ " UNF $\times$ 3 $\frac{1}{2}$ " long	2	5306-99-941-0307
17	564825	Spring washer	2	5310-99-941-6655
18	254821	Nut, $\frac{5}{16}$ " UNF	2	5310-99-136-1515
19	531040	Steering relay lever, upper	1	2530-99-845-0145
20	535286	Steering relay lever, lower	1	2520-99-874-0253
21	256465	Bolt, $\frac{7}{16}$ " UNF $\times$ 2 $\frac{1}{4}$ " long	2	5306-99-941-0331
22	252163	Nut, $\frac{7}{16}$ " UNF		
23	217694	Flange, for steering relay mounting	1	2530-99-849-9466
24	255206	Set bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long	4	5305-99-941-0512
25	3074	Spring washer		

0178



STEERING BOX

GROUP 14—STEERING

Plate Ref.	Rover Part No.	Description	Qty.	MATCO P. N.
	592993	STEERING UNIT ASSEMBLY	1	2530-99-822-6369
1	607966	STEERING BOX ASSEMBLY	1	
2	261850	Bush, for rocker shaft	1	2530-99-805-4376
3	271372	Rocker shaft	1	2530-99-833-7850
4	261873	Adjuster screw, for rocker shaft	1	5305-99-833-7912
5	261874	Locknut, for adjuster screw	1	5310-99-805-3441
6	271013	Oil seal, for rocker shaft	1	5330-99-801-6333
7	271014	Washer, for rocker shaft oil seal	1	5365-99-137-5940
8	605508	End plate	1	2530-99-823-5775
9	261857	Joint washer, .005"	2	5330-99-833-7858
10	521522	Shim, .010"	2	2530-99-824-8005
11	261857	Shim, .005"	2	5330-99-833-7858
12	271379	Shim, .002"	2	5330-99-833-7869
13	607992	Set bolt, $\frac{5}{16}$ " UNC $\times$ $\frac{3}{4}$ " long, for fixing end plate	4	2530-99-824-8720
14	515848	Side cover plate	1	2530-99-845-0114
15	515849	Joint washer, for side cover plate	1	2530-99-845-0013
16	607993	Set bolt, $\frac{5}{16}$ " UNC $\times$ $\frac{7}{8}$ " long, for fixing side cover plate	4	5305-99-841-0699
17	607968	Bush	1	5340-99-819-2099
18	271386	Oil filler plug	1	5340-99-805-3440
19	254877	Special nut, $\frac{3}{4}$ " UNF	1	2530-99-895-1881
20	RTC623	Lockwasher	1	2530-99-895-1746
21	595123	Steering drop arm	1	2530-99-820-0113

0180

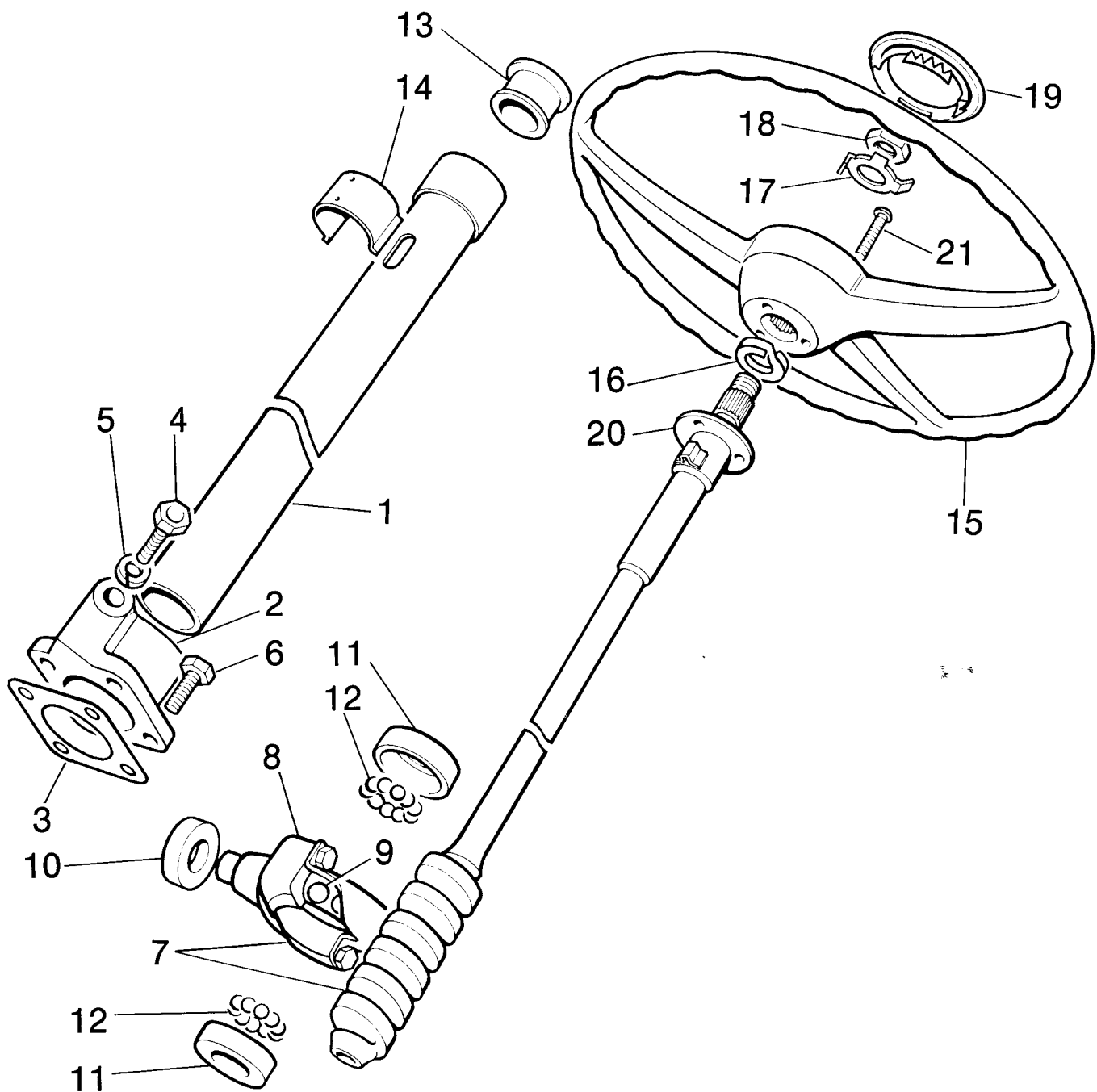


Plate Ref.	Rover Part No.	Description	Qty
1	594505	Outer column	1 2530-99-824-8228
2	607971	Housing, for outer column	1 2530-99-824-8229
3	90607973	Joint washer, for outer column	1
4	607972	Bolt, $\frac{5}{16}$ " UNC $\times$ 2" long	1
5	3075	Spring washer	1 5310-99-120-1027
6	607992	Set bolt, $\frac{5}{16}$ " UNC $\times$ $\frac{3}{4}$ " long	4 2530-99-824-8720
7	594507	Inner column and main nut	1 2530-99-823-6526
8	261865	Main nut	1 2530-99-845-0105
9	607967	Steel ball, for main nut	12
10	261869	Roller, for main nut	1 3120-99-833-7911
11	271384	Adjustable ball race	2 2530-99-805-4379
12	260823	Steel balls ($\cdot 280$ ") for adjustable ball race	20 3110-99-950-0570
13	RTC324	Bearing, for steering column tube	1 2530-99-805-8615
14	577472	Dust shield, for steering column lock hole	1 2530-99-824-8230
15	551985	Steering wheel	1 2530-99-802-2007
16	551984	Special spring washer, on inner column for wheel	1 5310-99-802-2009
17	577320	Tag washer	1 5310-99-137-6753
18	552804	Special nut	1 5310-99-127-5228
19	560990	Insert cap, for steering wheel	1 2530-99-820-0112
20	589553	Striker, for direction indicator	1 2530-99-824-8227
21	78664	Special screw, striker to steering wheel	2 5305-99-101-2952

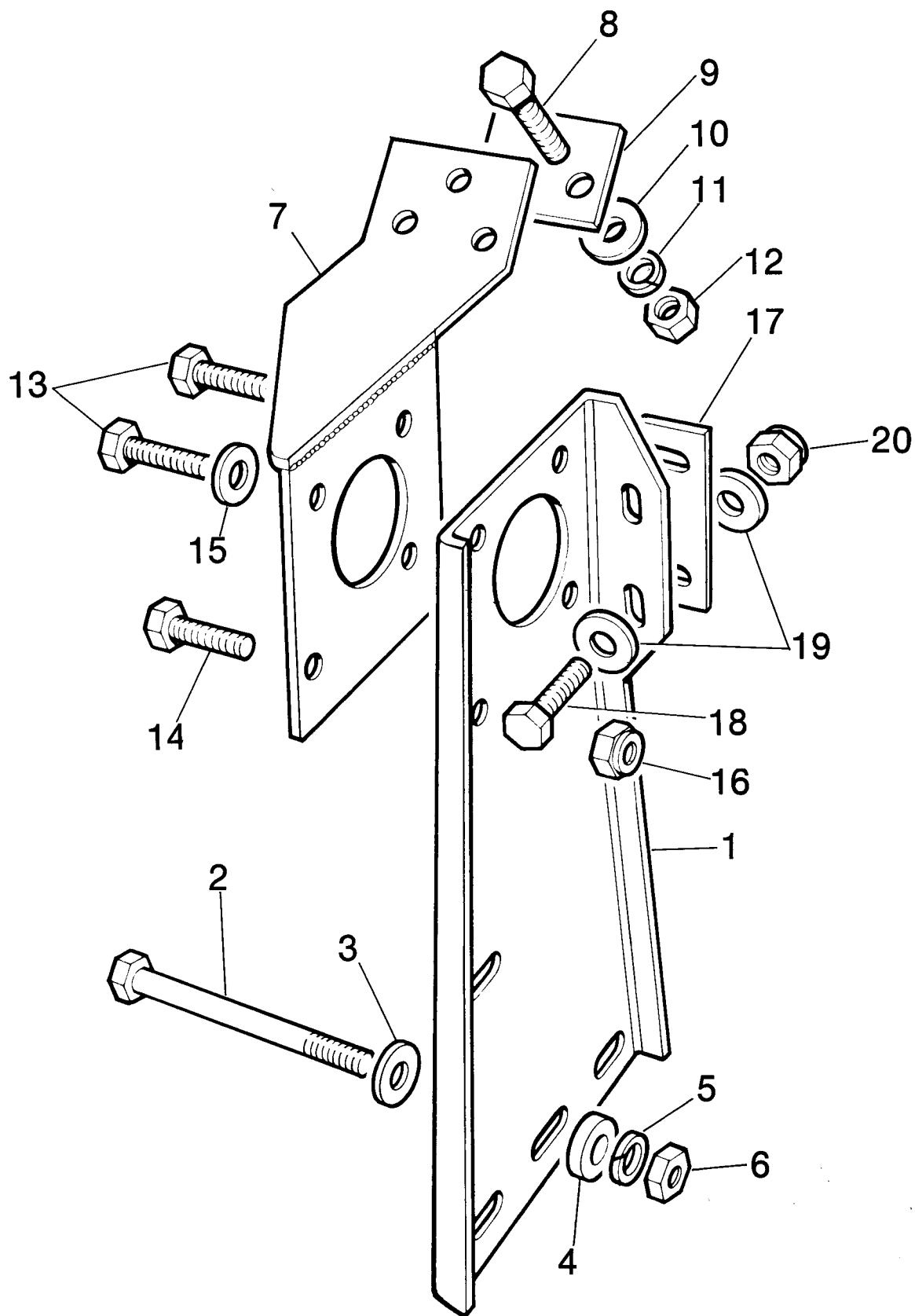


Plate Ref.	Rover Part No.	Description	Qty.	
1	592984	Steering box support bracket, R.H.	1	2510-99-824-2509
	592985	Steering box support bracket, L.H.	1	2540-99-824-8009
2	256233	Bolt, $\frac{5}{16}$ " UNF $\times$ $3\frac{3}{4}$ " long	6	5306-99-845-0088
3	3830	Plain washer	6	5310-99-134-2496
4	3898	Plain washer	6	5310-99-136-5496
5	3075	Spring washer	6	5310-99-120-1027
6	254831	Nut, $\frac{5}{16}$ " UNF	6	5310-99-941-0925
7	577262	Steering box stiffener bracket	1	2540-99-824-8010
8	255209	Bolt, $\frac{1}{4}$ " UNF $\times$ 1" long	3	5306-99-941-0936
9	504275	Shim washer	A/R	2530-99-873-9368
10	3831	Plain washer	3	5310-99-134-2496
11	3074	Spring washer	3	5310-99-941-6654
12	254810	Nut, $\frac{1}{4}$ " UNF	3	5310-99-804-7941
13	577272	Self lock bolt, $\frac{7}{16}$ " UNC $\times$ 1"	2	5305-99-137-6755
14	255070	Bolt, $\frac{7}{16}$ " UNF $\times$ $1\frac{1}{2}$ " ..	2	5305-99-941-0558
15	RTC605	Plain washer	4	5310-99-941-8636
16	252163	Nyloc nut, $\frac{7}{16}$ " UNF ..	2	5310-99-941-7650
17	569522	Packing piece	5 A/R	5330-99-824-2732
18	255227	Bolt, $\frac{5}{16}$ " UNF $\times$ $\frac{7}{8}$ " long	4	5305-99-941-0526
19	3830	Plain washer	10	5310-99-134-2496
20	252211	Nut, $\frac{5}{16}$ " UNF	4	5310-99-849-9579

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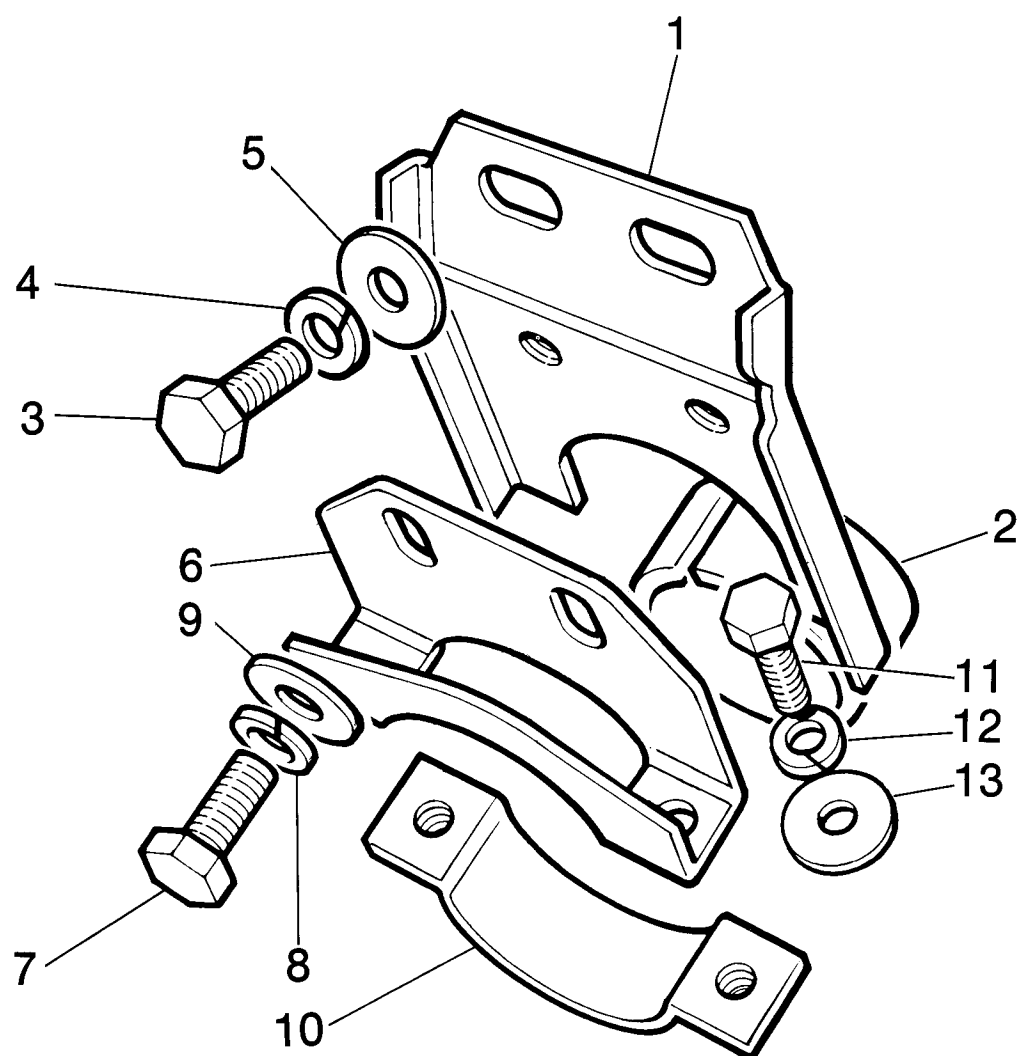


Plate Ref.	Rover Part No.	Description	Qty.
1	346713	Support bracket, for steering column	1
2	348747	Rubber strip, for support bracket	1
3	255226	Screw, $\frac{5}{16}$ " UNF $\times$ $\frac{3}{4}$ " long	2
4	3075	Spring washer	2
5	3830	Plain washer	2
6	346722	Clamp, upper, for steering column	1
7	255226	Screw, $\frac{5}{16}$ " UNF $\times$ $\frac{3}{4}$ " long } Fixing upper clamp to	2
8	3075	Spring washer } support bracket	2
9	3830	Plain washer }	2
10	346715	Clamp, lower, for steering column	1
11	255208	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{7}{8}$ " long } Fixing upper and lower clamps to	2
12	3074	Spring washer } steering column	2
13	RTC617	Plain washer }	2

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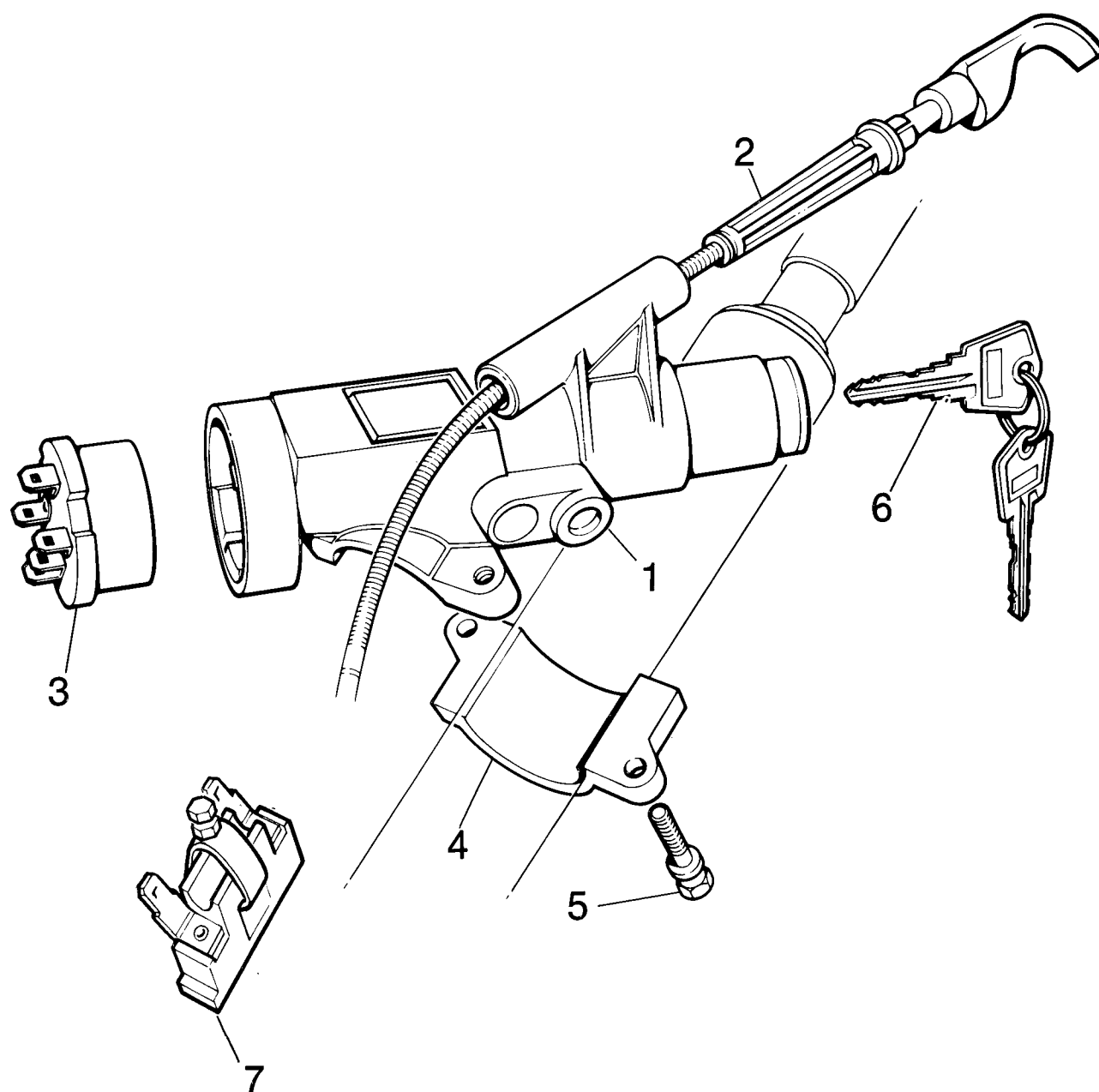
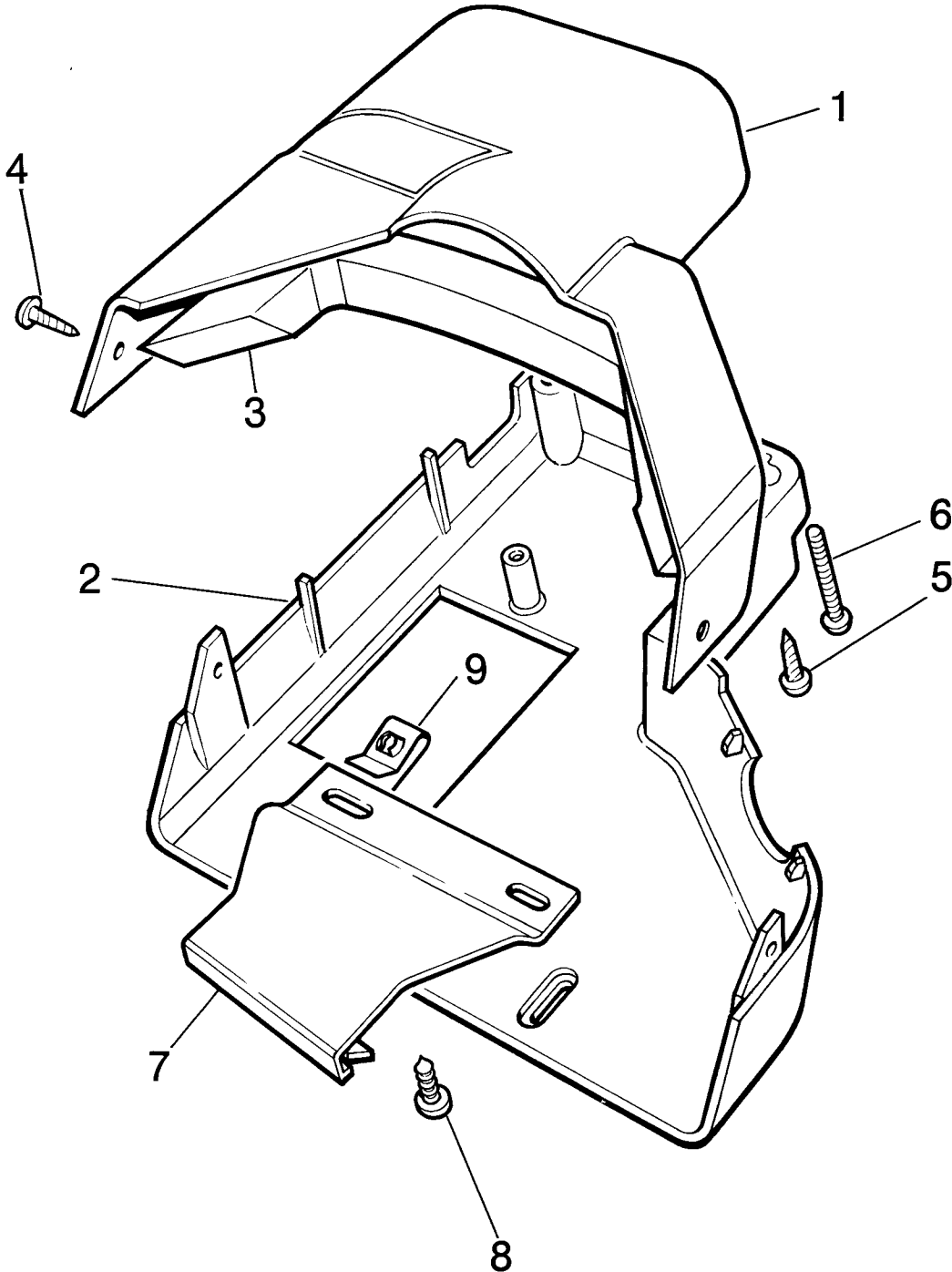


Plate Ref.	Rover Part No.	Description	Qt	
1	623222	STEERING COLUMN LOCK, IGNITION AND CHOKE CONTROL ASSEMBLY	1	
2	599314	Choke pull control	1	2540-99-824-7088-6
3	579085	Column lock, ignition and start switch	1	2920-99-824-2512
4	623272	Clamp .. } Fixing lock to steering column	1	
5	589236	Shear bolt }	2	5306-99-137-6706
6	623228	Ignition key, for column lock	2	
7	563318	Switch, for choke warning light	1	5930-99-809-3716

0188



STEERING COLUMN SHROUD

GROUP 14—STEERING

Plate Ref.	Rover Part No.	Description	Qty.	
1	347557	Shroud, upper section	1	2540-99-824-7084
2	347558	Shroud, lower section	1	2540-99-824-7083
3	395433	Sealing, for shroud	1	
4	77789	Drive screw	4	
5	78441	Drive screw	1	5305-99-122-4165
6	79054	Screw, 10 UNF $\times$ 1 $\frac{3}{8}$ " long	2	5305-99-121-9755
7	347647	Support bracket, for shroud	1	5340-99-824-7086
8	77789	Drive screw	2	5305-99-122-4165
9	79196	Captive nut	2	5310-99-137-6551

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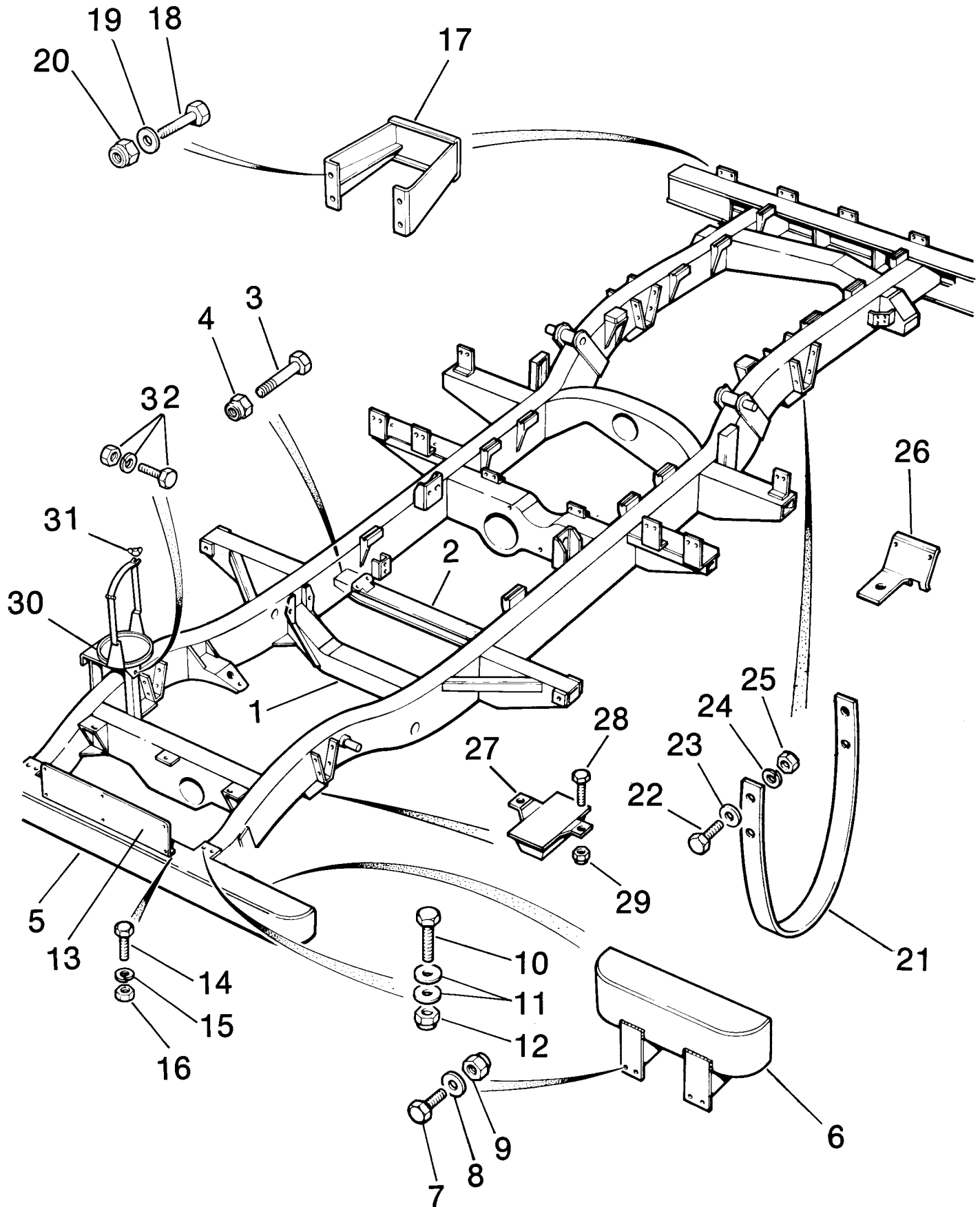


Plate Ref.	Rover Part No.	Description	Qty.	
	598596*	Chassis frame	1	
1	577414	Cross-member No. 3	1	
2	552457	Cross-member No. 4, with tie rod bracket	1	2510-99-824-1044
3	256251	Bolt, $\frac{3}{8}$ " UNF $\times$ $3\frac{1}{2}$ " long	4	5306-99-941-0321
4	252162	Self-locking nut, $\frac{3}{8}$ " UNF	4	5310-99-941-9123
5	552080**	Cross-member No. 1 (bumper)	1	2540-99-807-0633
6	552074**	Front bumperettes	2	2540-99-807-0634
7	255246**	Bolt, $\frac{3}{8}$ " UNF $\times$ $\frac{7}{8}$ " long	16	
8	3036**	Plain washer	16	5310-99-941-8635
9	252212**	Self-locking nut, $\frac{3}{8}$ " UNF	16	5310-99-120-8737
10	256255**	Bolt, $\frac{3}{8}$ " UNF $\times$ $4\frac{1}{2}$ " long	4	5306-99-941-0324
11	4094**	Plain washer	8	5310-99-941-7628
12	257405**	Self-locking nut, $\frac{3}{8}$ " UNF	4	5310-99-137-6545
13	90577143	Support plate, for front number plate	1	
14	255206	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long	2	5305-99-941-0512
15	3074	Spring washer	2	5310-99-941-6654
16	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
17	568908**	Rear bumperettes	2	2540-99-808-4989
18	256248**	Bolt, $\frac{3}{8}$ " UNF $\times$ $2\frac{3}{4}$ " long	8	
19	4094**	Plain washer	8	5310-99-941-7628
20	252212**	Self-locking nut, $\frac{3}{8}$ " UNF	8	5310-99-120-8737
21	237100**	Rebound check strap, for rear axle	2	2510-99-849-8058
22	255247**	Set bolt, $\frac{3}{8}$ " UNF $\times$ 1" long	8	5305-99-941-0542
23	2851**	Plain washer	8	5310-99-850-0851
24	3076**	Spring washer	8	5310-99-120-2304
25	254812**	Nut, $\frac{3}{8}$ " UNF	8	5310-99-135-6785
26	243039	Shield, R.H., for brake pipe	1	2530-99-849-9570
	243038	Shield, L.H., for brake pipe	1	2530-99-849-9569
27	241380	Axle buffer, for front and rear axles	4	2520-99-849-8065
28	255207	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{3}{4}$ " long	8	5305-99-941-0513
29	252160	Self-locking nut, $\frac{1}{4}$ " UNF	8	5310-99-941-0902
30	NRC1059*	Air cleaner support	1	
31	250431	Wing nut, $\frac{1}{4}$ " BSF	1	5310-99-400-1149
32	255206	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long	3	5305-99-941-0512
	3074	Spring washer	3	5310-99-941-6654
	254810	Nut, $\frac{1}{4}$ " UNF	3	5310-99-804-7941

0192

NOTE! * Indicates new parts not used on previous vehicles

** Indicates parts supplied by Belgian army

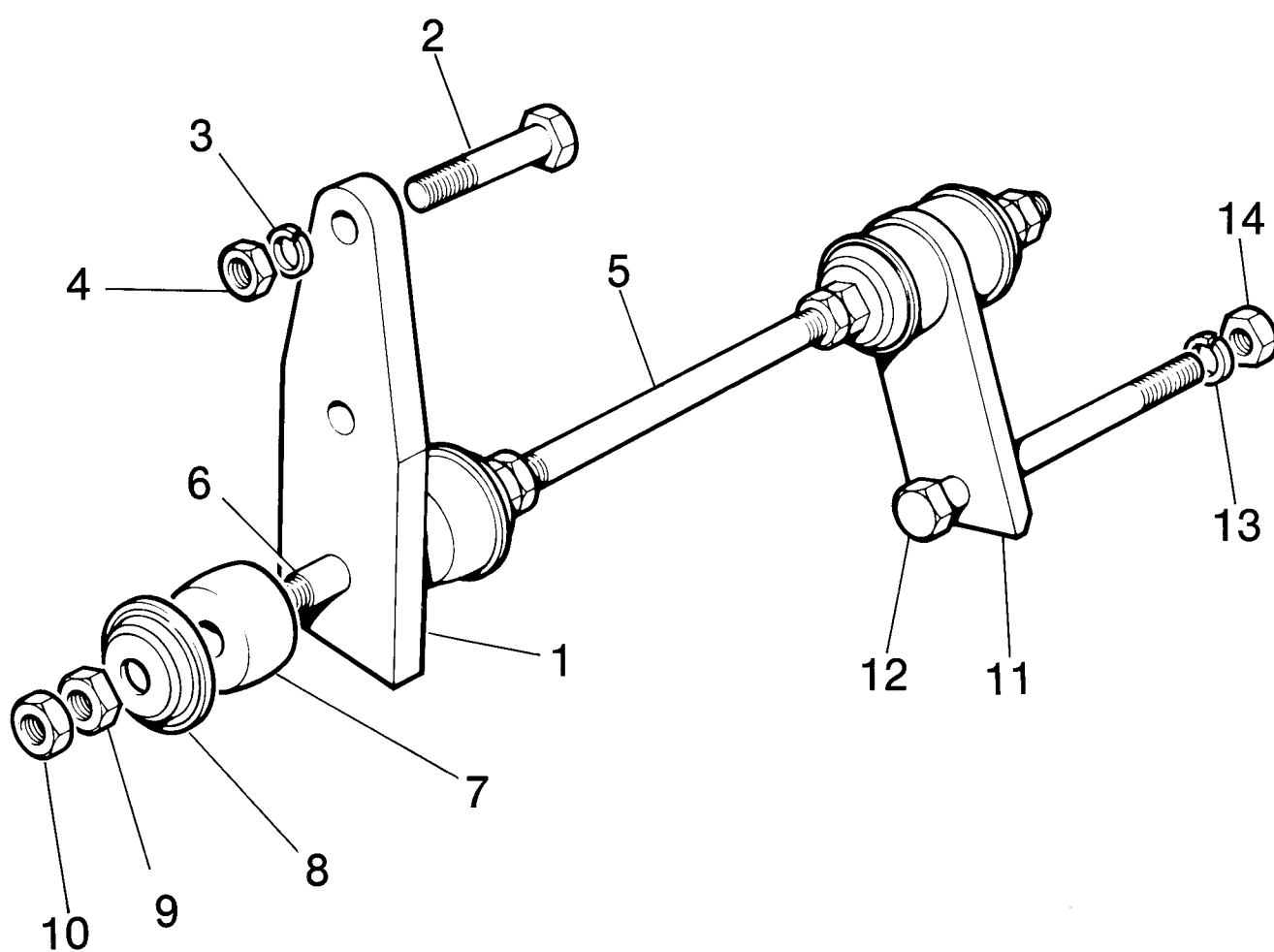


Plate Ref.	Rover Part No.	Description	Qty.
1	543582	Bracket, for tie rod at bell housing	1 2520-99-874-1849
2	256222	Bolt, $\frac{5}{16}$ " UNF $\times \frac{1}{2}$ " long	2
3	3075	Spring washer	2 5310-99-120-1027
4	254831	Nut, $\frac{5}{16}$ " UNF	2 5310-99-941-0925
5	504606	Tie rod	1 5307-99-844-9612
6	504607	Sleeve	2 5340-99-844-9613
7	7014	Rubber bush	4 2510-99-844-9614
8	7015	Cup washer	4 5310-99-844-9615
9	254831	Nut, $\frac{5}{16}$ " UNF	4 5310-99-941-0925
10	254881	Locknut, $\frac{5}{16}$ " UNF	4 5310-99-127-5700
11	90508339	Bracket, for tie rod at chassis frame	1 2510-99-844-9610
12	256250	Bolt, $\frac{3}{8}$ " UNF $\times 3\frac{1}{4}$ " long	1
13	3076	Spring washer	1 5310-99-120-2304
14	254812	Nut, $\frac{3}{8}$ " UNF	1 5310-99-135-6785

0194

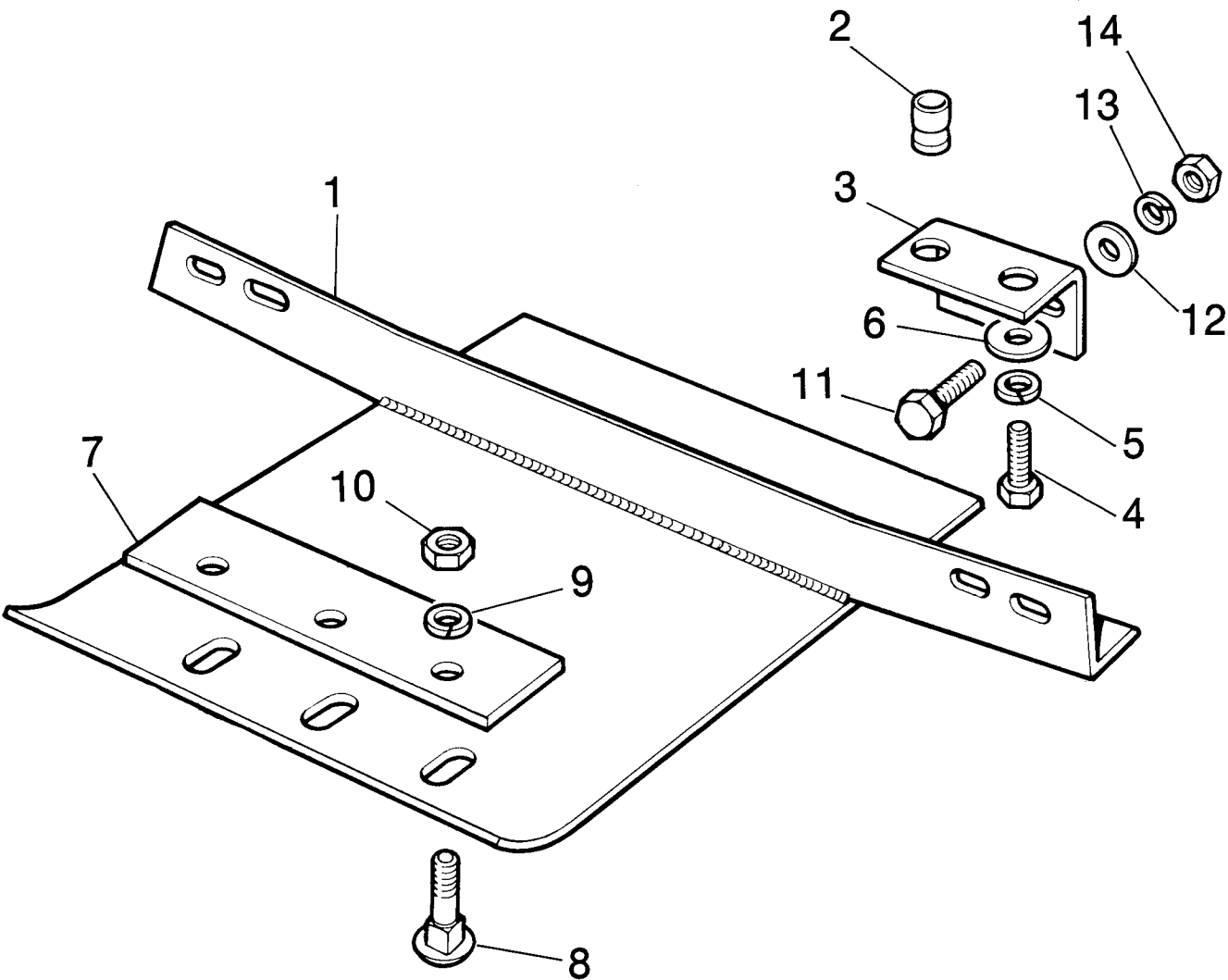
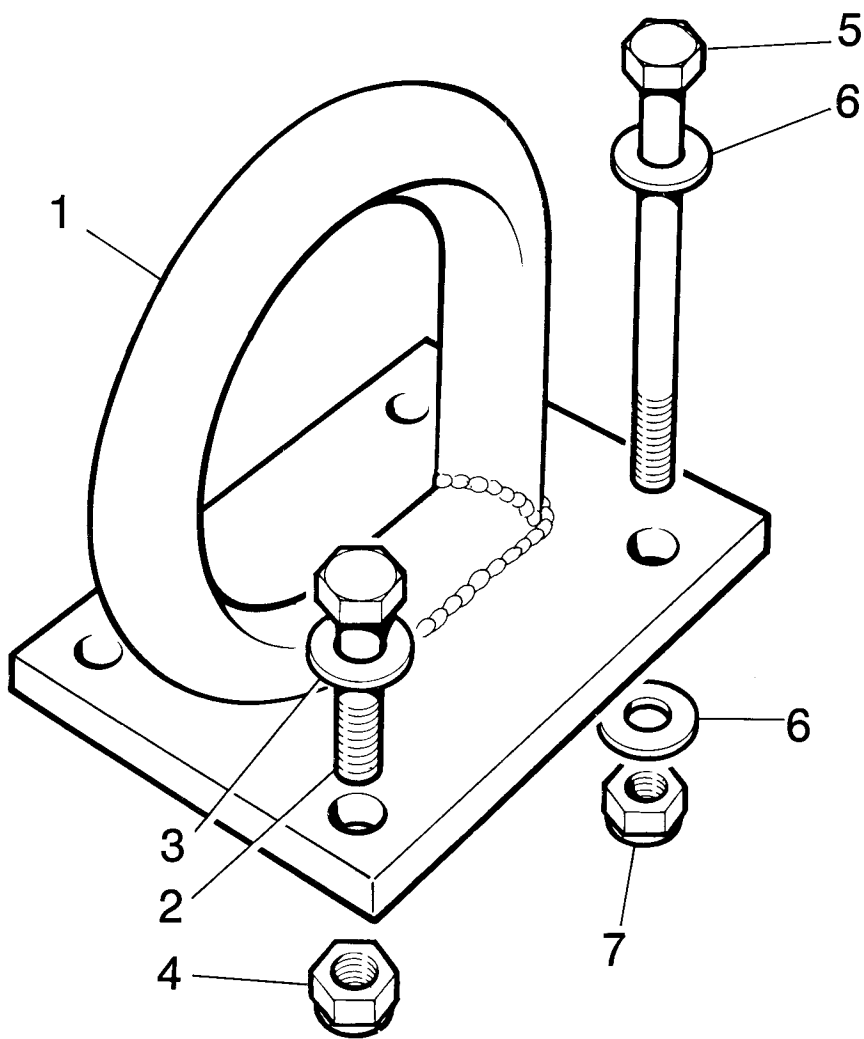


Plate Ref.	Rover Part No.	Description	Qty.	
1	246543	Gearbox undershield	1	2510-99-895-1874
2	501224	Rivnut, $\frac{5}{16}$ " UNF, at chassis sidemember	4	5310-99-845-0217
3	517540	Support bracket, for undershield	2	
4	255228	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	4	5305-99-941-0527
5	3075	Spring washer	4	5310-99-120-1027
6	RTC610	Plain washer	4	
7	238707	Clamping plate	1	2510-99-895-1842
8	252084	Special bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	3	5306-99-895-1878
9	3075	Spring washer	3	5310-99-120-1027
10	254831	Nut, $\frac{5}{16}$ " UNF	3	5310-99-941-0925
11	255228	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	4	5305-99-941-0527
12	RTC613	Plain washer	4	5310-99-956-1786
13	3075	Spring washer	4	5310-99-120-1027
14	254831	Nut, $\frac{5}{16}$ " UNF	4	5310-99-941-0925

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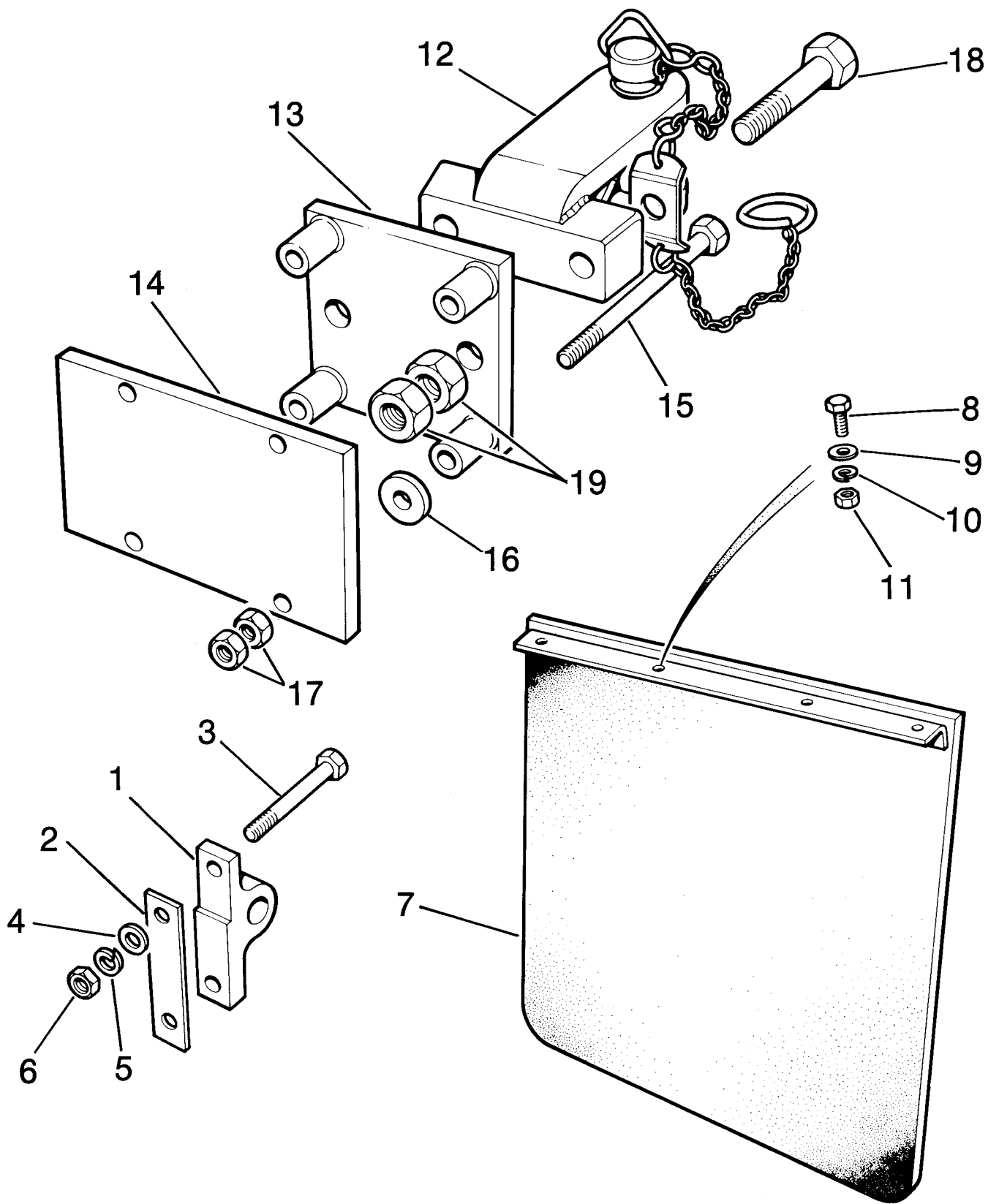


FRONT LIFTING AND TOWING RING

GROUP 15—FRAME

Plate Ref.	Rover Part No.	Description	Qty.	
1	242139*	Front lifting and towing ring	2	2510-99-844-9530
2	255249*	Bolt, $\frac{3}{8}$ " UNF $\times$ $1\frac{1}{4}$ " long	4	5305-99-941-0543
3	4094*	Plain washer	4	5310-99-941-7628
4	257405*	Self-locking nut	4	5310-99-137-6545
5	256255*	Bolt, $\frac{3}{8}$ " UNF $\times$ $4\frac{1}{2}$ " long	4	5306-99-941-0324
6	4094*	Plain washer	8	5310-99-941-7628
7	257405*	Self-locking nut, $\frac{3}{8}$ " UNF	4	5310-99-137-6545
} Fixing rings to front bumper } Fixing rings and bumper to chassis frame }				
1a	242139 LH	FRONT LIFTING AND TOWING RING LH	1	2510-70-404-2462
1b	242139 RH	FRONT LIFTING AND TOWING RING RH	1	2510-70-404-2463

Note! Items * are supplied by Belgian army, item 1 replaced by "queue-de-cochon"



REAR MUD FLAPS AND TOWING ATTACHMENTS

GROUP 15—FRAME

Plate Ref.	Rover Part No.	Description	Qty.	
1	598867*	Rear lifting and towing rings	2	5365-99-824-1046
2	562692*	Backing plate, for towing ring	2	5310-99-808-4889
3	256251*	Bolt, $\frac{3}{8}$ " UNF $\times$ $3\frac{1}{2}$ " long	4	5306-99-941-0321
4	4588*	Plain washer	4	
5	3076*	Spring washer	4	5310-99-120-2304
6	254812*	Nut, $\frac{3}{8}$ " UNF	4	5310-99-135-6785
7	348080*	Rear mudflap, R.H.	1	
	348081*	Rear mudflap, L.H.	1	
8	234603*	Bolt, 2BA $\times$ $\frac{1}{2}$ " long	8	5305-99-947-3250
9	3902*	Plain washer	8	5310-99-941-8569
10	3073*	Spring washer	8	5310-99-941-6653
11	RTC608*	Nut, 2BA	8	5310-99-941-7070
12	NRC1274*	Towing jaw	1	
13	NRC1267*	Attachment bracket, for towing jaw	1	
14	NRC1268*	Packing plate	1	
15	256257*	Bolt, $\frac{3}{8}$ " UNF $\times$ 5" long	4	5306-99-941-6751
16	4067*	Plain washer	4	5310-99-137-6724
17	254812*	Nut, $\frac{3}{8}$ " UNF	8	5310-99-135-6785
18	256324*	Bolt, $\frac{5}{8}$ " UNF $\times$ $2\frac{3}{4}$ " long	2	
19	254816*	Nut, $\frac{5}{8}$ " UNF	4	

→ MWO 9-2031-6

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Note! Items * are supplied by Belgian army

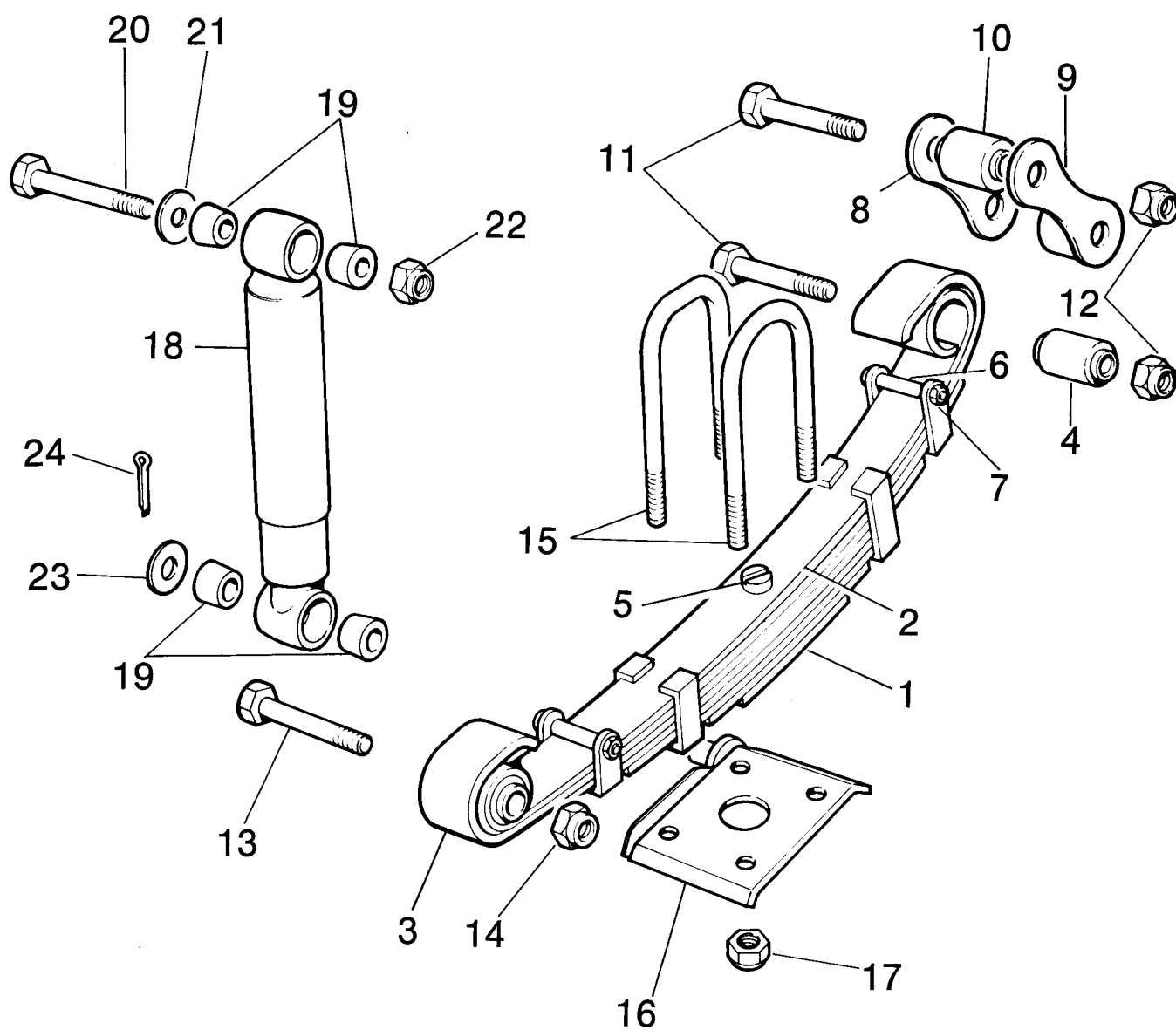


Plate Ref.	Rover Part No.	Description	Qty.	
1	241283	FRONT SPRING COMPLETE, DRIVER'S SIDE	1	2510-99-850-1936
	242863	FRONT SPRING COMPLETE, PASSENGER'S SIDE	1	2510-99-850-1938
2	243121	Main leaf for spring	2	2510-99-849-8069
3	243126	2nd leaf for spring	2	2510-99-895-5012
4	242825	Bush for spring	4	5340-99-874-1791
5	243131	Dowel for spring	2	
6	250551	Bolt, $\frac{3}{8}$ " BSF $\times$ $3\frac{1}{2}$ " long } For spring clip	2	5306-99-941-9716
7	2827	Nut, $\frac{3}{8}$ " BSF	2	5310-99-120-2302
8	270520	Shackle plate, outer, plain	2	2510-99-849-8112
9	537687	Shackle plate, inner, tapped	2	2510-99-873-8118
10	569746	Bush in chassis frame	2	5340-99-811-0399
11	537742	Shackle pin, $\frac{9}{16}$ " UNF $\times$ $5\frac{1}{4}$ " long	4	
12	252165	Self-locking nut for shackle pin, $\frac{9}{16}$ " UNF	4	5310-99-873-8072
13	537741	Shackle pin, $\frac{9}{16}$ " UNF $\times$ $4\frac{3}{8}$ "	2	5366-99-873-8121
14	252165	Self-locking nut for shackle pin, $\frac{9}{16}$ " UNF	2	5310-99-873-8072
15	NRC1027*	'U' bolt	4	5306-99-137-9320
16	NRC1029*	Spring bottom plate L.H.	1	
	NRC1028*	Spring bottom plate R.H.	1	
17	251323	Self-locking nut, $\frac{7}{16}$ " BSF	8	5310-99-137-9212
18	GSA195	Shock absorbers	2	2540-99-800-7328
19	552819	Rubber bush for shock absorbers	8	5340-99-809-1703
20	253817	Bolt $\frac{7}{16}$ " UNF $\times$ $6\frac{1}{2}$ " long	2	5306-99-123-4623
21	243022	Plain washer	2	5310-99-849-9754
22	252163	Self-locking nut, $\frac{7}{16}$ " UNF	2	5310-99-941-7650
23	264024	Plain washer } Fixing bottom loop of shock absorbers	2	5310-99-849-9919
24	4063	Split pin }	2	5315-99-944-0183

0202

Part numbers of road springs are stamped on underside of third or bottom leaf
 NOTE! * indicates new parts not used on previous vehicles

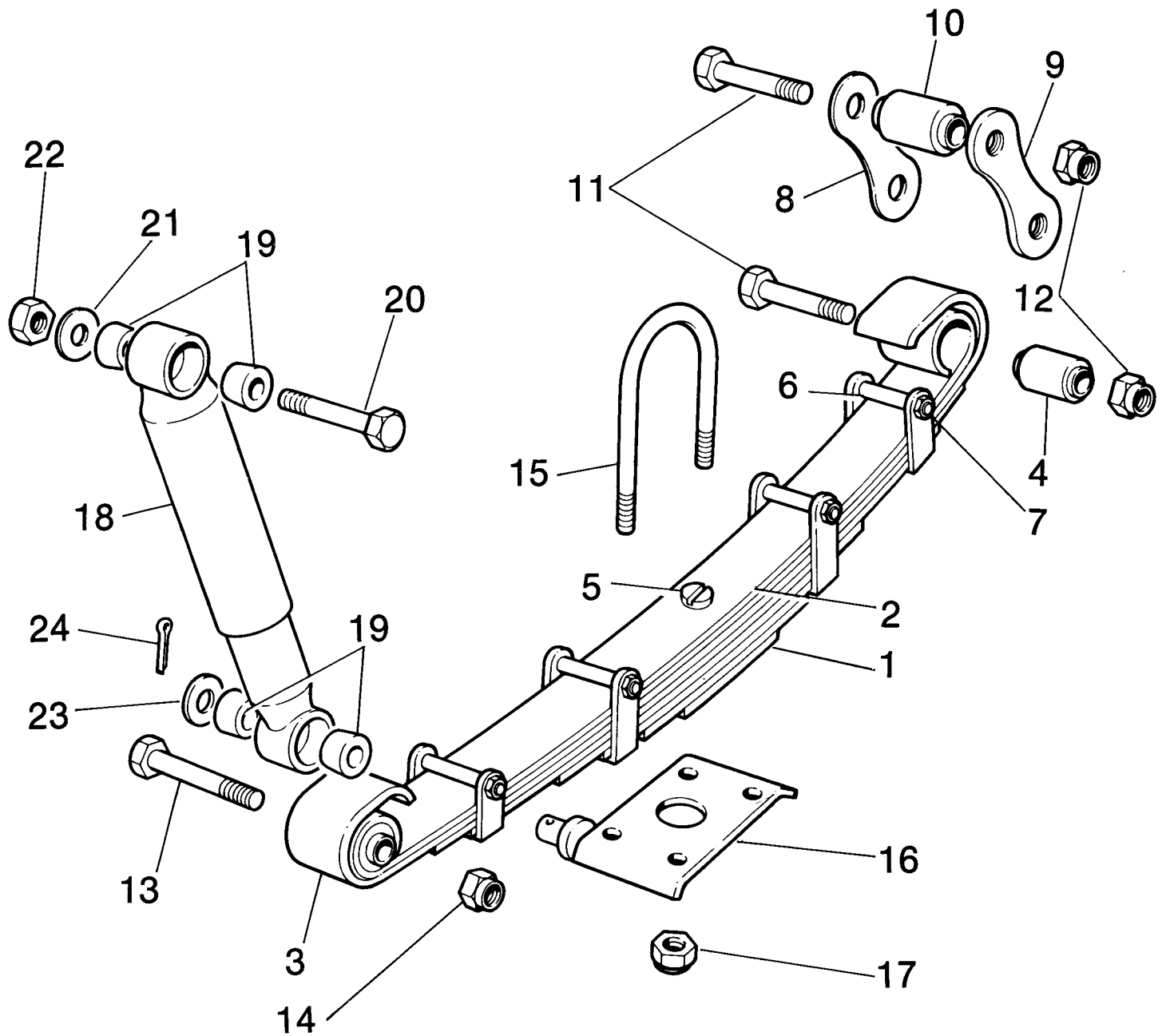


Plate Ref.	Rover Part No.	Description	Qty.	Part No.
1	517588	REAR SPRING COMPLETE, DRIVER'S SIDE	1	2510-99-844-9637
	517589	REAR SPRING COMPLETE, PASSENGER'S SIDE	1	2510-99-844-9638
2	243123	Main leaf for spring	2	2510-99-849-8071
3	243124	2nd leaf for spring	2	2510-99-849-8072
4	242825	Bush for spring	4	5340-99-874-1791
5	243130	Dowel, for spring	2	2510-99-849-8078
6	250551	Bolt, $\frac{3}{8}$ " B.S.F. $\times$ $3\frac{1}{2}$ " long	4	5306-99-941-9716
7	2827	Nut, $\frac{3}{8}$ " B.S.F. ..		
8	244162	Shackle plate, outer, plain	2	2510-99-849-8081
9	537686	Shackle plate, inner, tapped	2	2510-99-873-8117
10	242825	Bush in chassis frame	2	5340-99-874-1791
11	537740	Shackle pin, $\frac{9}{16}$ " UNF $\times$ $4\frac{3}{8}$ " long	4	5306-99-873-8120
12	252165	Self-locking nut for shackle pin $\frac{9}{16}$ " UNF	4	5310-99-873-8072
13	537741	Shackle pin, $\frac{9}{16}$ " UNF $\times$ $4\frac{3}{8}$ " long	2	5306-99-873-8121
14	252165	Self-locking nut for shackle pin, $\frac{9}{16}$ " UNF	2	5310-99-873-8072
15	624031	'U' bolt	4	
16	624083	Spring bottom plate, L.H. } Fixing springs to axle	1	
	624084	Spring bottom plate, R.H. }	1	
17	810502	Nyloc nut, M12 $\times$ 1.75 ..	8	5310-99-122-5498
18	GSA199	Shock absorber	2	2540-99-800-7329
19	552819	Rubber bush, for shock absorbers	8	5340-99-809-1703
20	253817	Bolt, $\frac{7}{16}$ " UNF $\times$ $6\frac{1}{2}$ " long	2	5306-99-123-4623
21	243022	Plain washer		
22	252163	Self-locking nut, $\frac{7}{16}$ " UNF	2	5310-99-941-7650
23	264024	Plain washer } Fixing bottom loop of shock absorbers	2	5310-99-849-9919
24	4063	Split pin .. }	2	5315-99-944-0183

0204

Part numbers of road springs are stamped on underside of third or bottom leaf

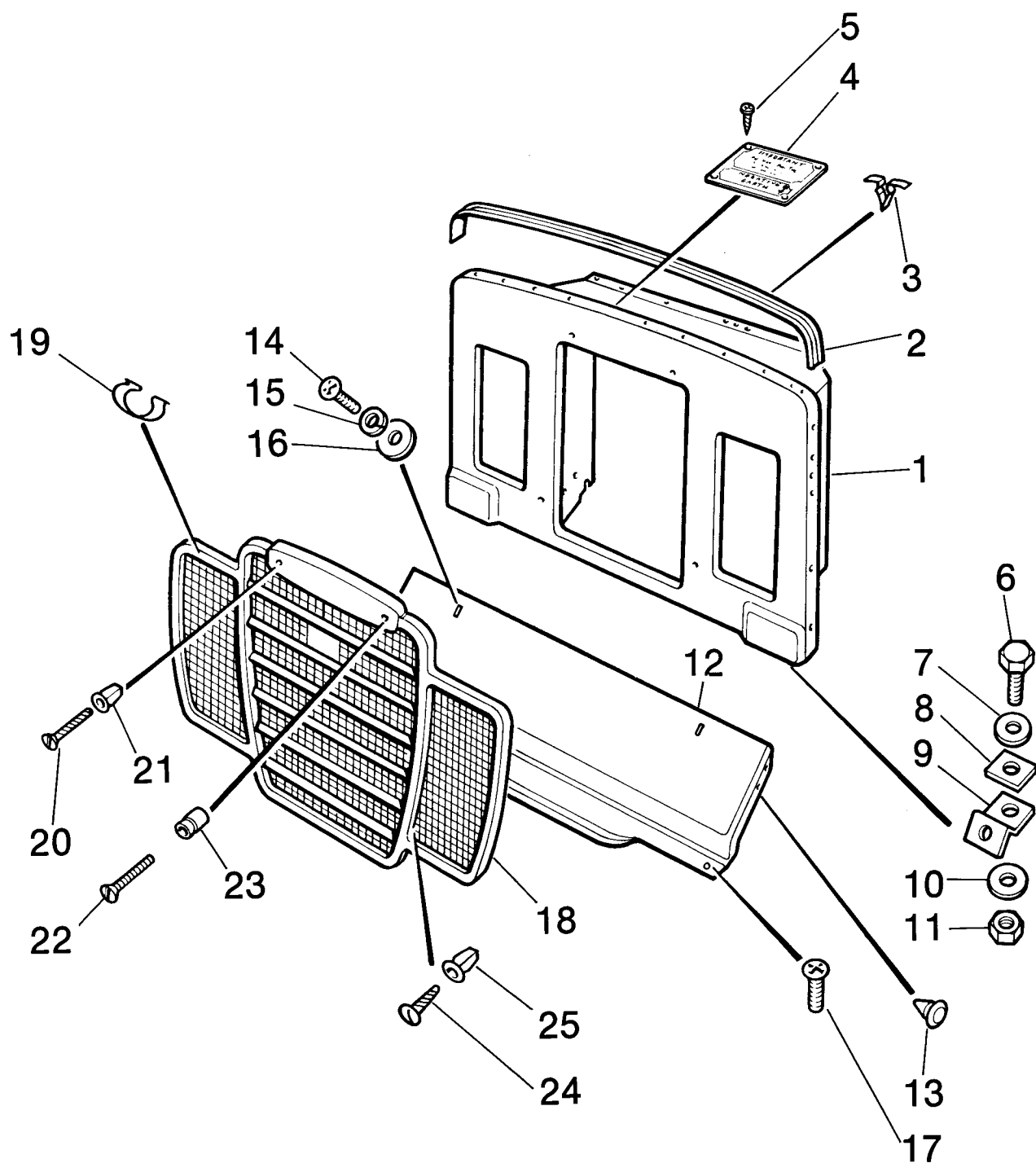
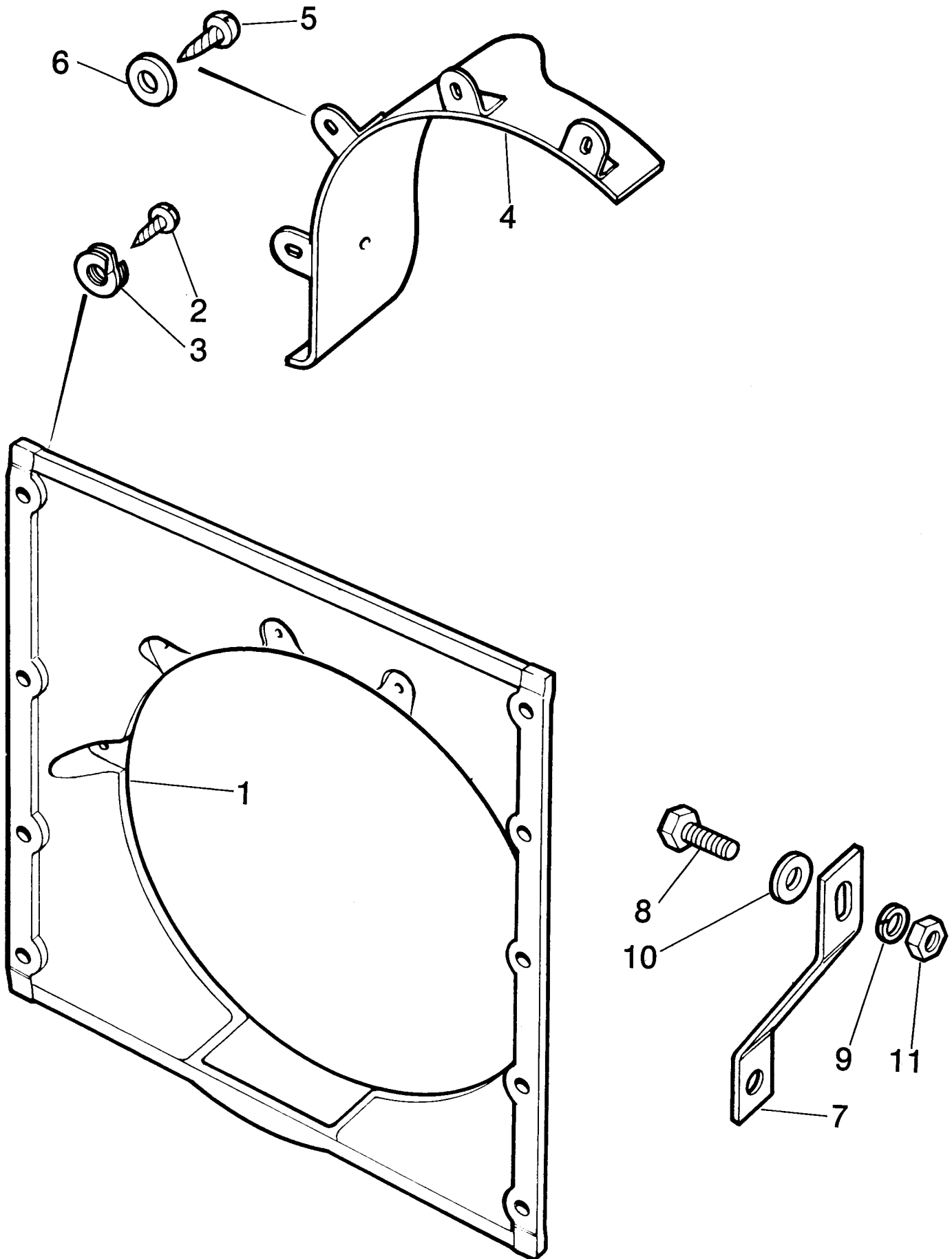


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	MRC157*	RADIATOR GRILLE PANEL COMPLETE	1	
2	300824	Bonnet rest strip	1	
3	338380	Spring clip, for fixing strip	10	5340-99-809-6884
4	396116	Instruction label	1	9905-99-825-0434
5	78257	Pop rivet, for fixing instruction label	4	5320-99-105-0867
6	256220	Bolt, $\frac{5}{16}$ " UNF $\times$ $1\frac{1}{4}$ " long	3	5306-99-941-0297
7	3830	Plain washer	3	5310-99-134-2496
8	90306465	Rubber buffer	A/R	2510-99-849-8408
9	345192	Securing bracket, for front apron	2	2510-99-824-8241
10	3830	Plain washer	3	5310-99-134-2496
11	252161	Self-locking nut	3	5310-99-941-3525
12	395459	Front apron panel	1	2510-99-822-2814
13	310877	Rubber buffer	4	2510-99-874-0220
14	78796	Screw, taptite, $\frac{1}{4}$ " UNC $\times$ $\frac{1}{2}$ " long	2	5305-99-137-6751
15	3074	Spring washer	2	5310-99-941-6654
16	3900	Plain washer	2	5310-99-120-4032
17	78795	Screw, $\frac{1}{4}$ " UNC $\times$ $\frac{3}{8}$ " long, fixing panel to frame sidemember	2	5305-99-136-9891
18	346346	Radiator grille	1	2510-99-824-3027
19	347668	Clip	2	5340-99-824-3028
20	79213	Drive screw	1	5305-99-923-1970
21	79075	Lokut nut	1	5310-99-137-6550
22	78586	Screw	1	5305-99-136-2911
23	78989	Nutsert	1	5310-99-117-1578
24	79206	Drivescrew	2	5305-99-821-8814
25	79013	Lokut nut	2	5310-99-137-6356

0206

Note! * Indicates new parts not used on previous vehicles.

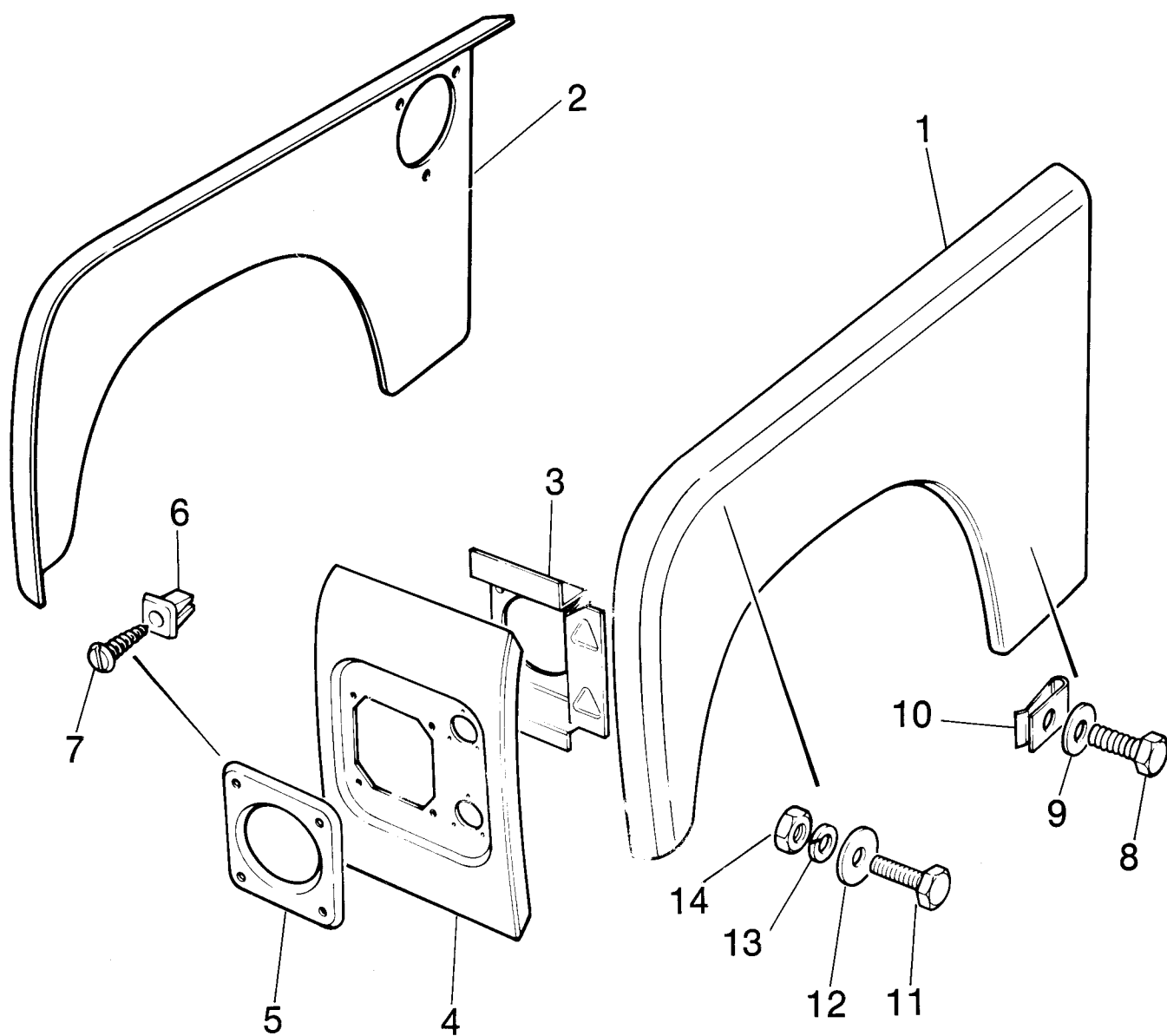


RADIATOR COWL AND SHROUD

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	577342	Cowl, for fan	1	2510-99-813-6138
2	562979	Self-tapping screw ..	9	5305-99-136-9510
3	564741	Spring washer, double coil	9	5310-99-135-9323
4	551714	Shroud, for fan cowl	1	2540-99-802-1041
5	78436	Drive screw	4	5305-99-124-8120
6	3816	Plain washer	4	5310-99-941-6866
7	577874	Steady strip, for shroud	1	
8	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	1	5305-99-941-0512
9	3074	Spring washer	1	5310-99-941-6654
10	RTC609	Plain washer	2	5310-99-120-4032
11	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941

0208



FRONT WINGS

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	
1	330427	Front wing outer panel, L.H.	1	2510-99-850-1331
2	347474	Front wing outer panel, R.H.	1	2510-99-824-3035
3	345620	Headlamp mounting panel R.H.	1	2510-99-811-9097
	345621	Headlamp mounting panel L.H.	1	2510-99-811-9098
4	345623	Nose panel R.H.	1	2510-99-811-9095
	345624	Nose panel L.H.	1	2510-99-811-9096
5	345631	Headlamp bezel	2	2510-99-811-9099
6	79051	Expansion nut	8	
7	79307	Drive screw	8	
8	78392	Bolt . .	8	5305-99-844-9562
9	3830	Plain washer	8	5310-99-134-2496
10	78393	Spire nut . .	8	5310-99-844-9563
11	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{8}$ " long	2	5305-99-941-0512
12	2215	Plain washer	4	5310-99-824-8463
13	3074	Spring washer	2	5310-99-941-6654
14	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941

0210

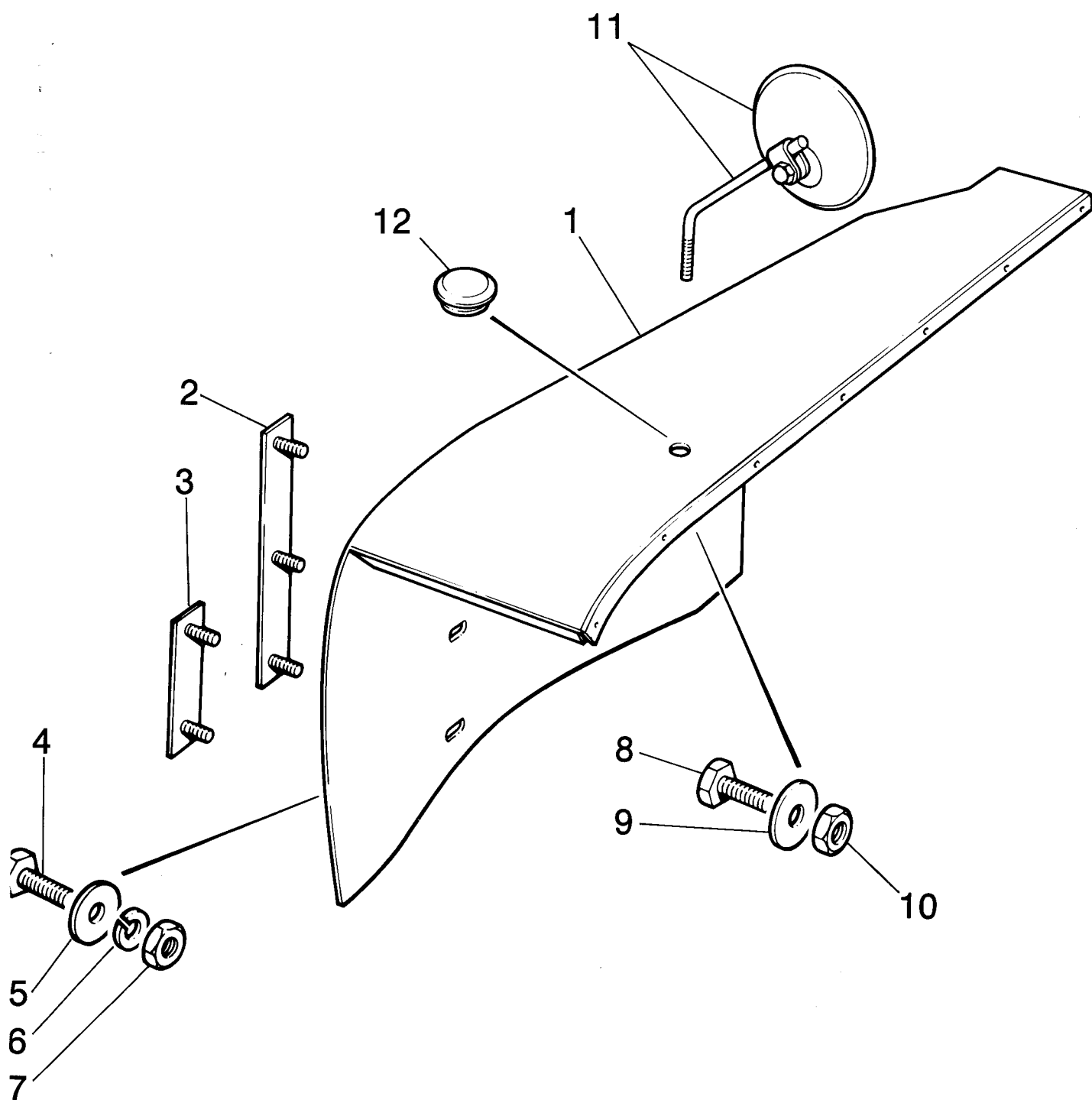


Plate Ref.	Rover Part No.	Description	Qty	
1	345568	Front wing top and valance, R.H.	1	
	345569	Front wing top and valance, L.H.	1	
2	332589	Fixing plate, front wing, L.H. side to grille panel	1	2510-99-850-1667
3	330147	Fixing plate, front wing, L.H. side	1	2510-99-849-8666
4	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-941-0513
5	2215	Plain washer	13	5310-99-824-8463
6	3074	Spring washer	9	5310-99-941-6654
7	254810	Nut, $\frac{1}{4}$ " UNF	9	5310-99-804-7941
8	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	22	5305-99-941-0512
9	3900	Plain washer	4	5310-99-120-4032
	RTC609	Plain washer	40	5310-99-120-4032
10	254810	Nut $\frac{1}{4}$ " UNF	22	5310-99-804-7941
11	569137*	Wing mirror, complete with fixings	2	2540-99-815-8207
12	338015	Plug, for redundant mirror holes in wings	2	5340-99-805-4997

0212

Note! Items * are supplied by Belgian army

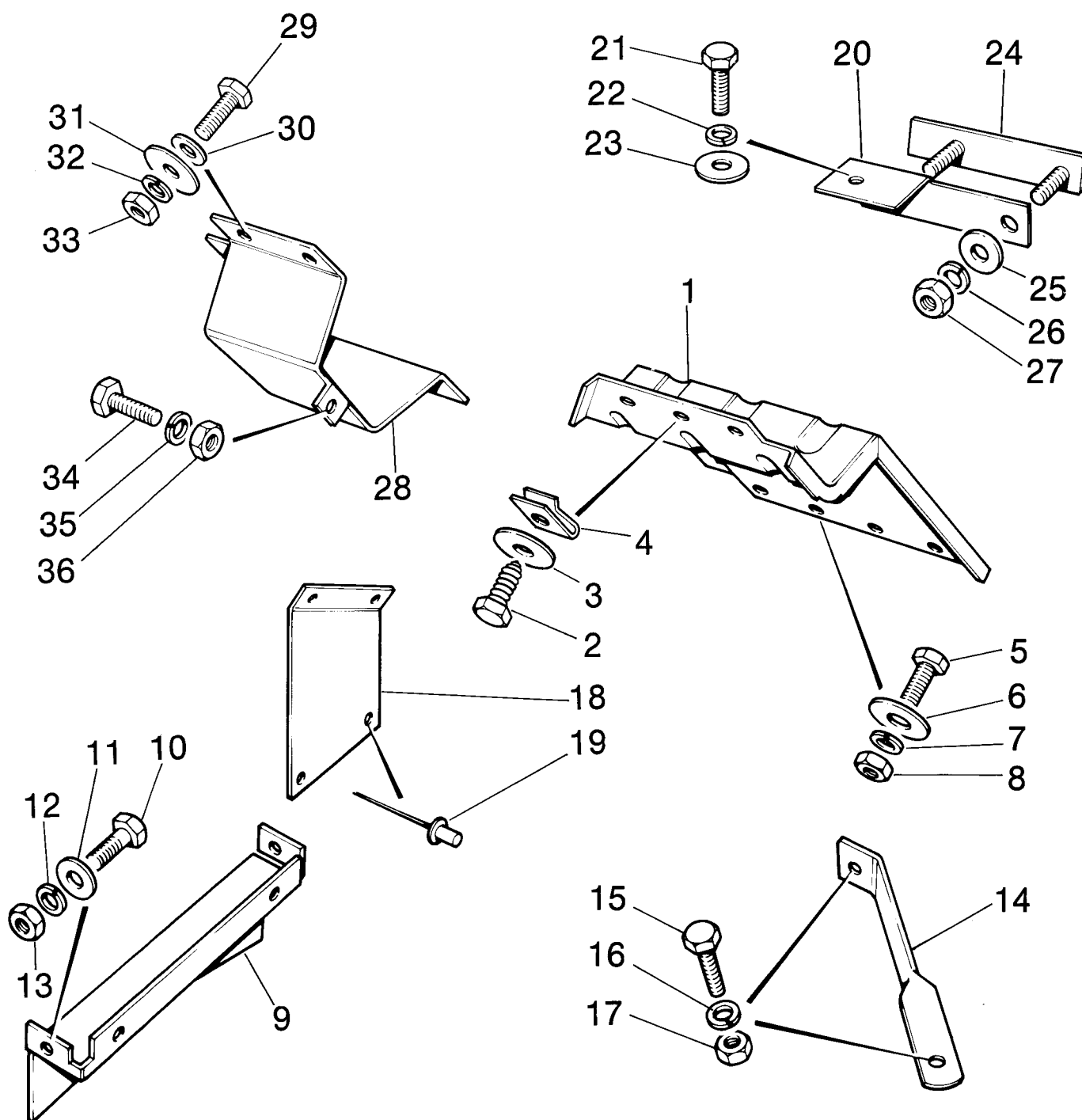
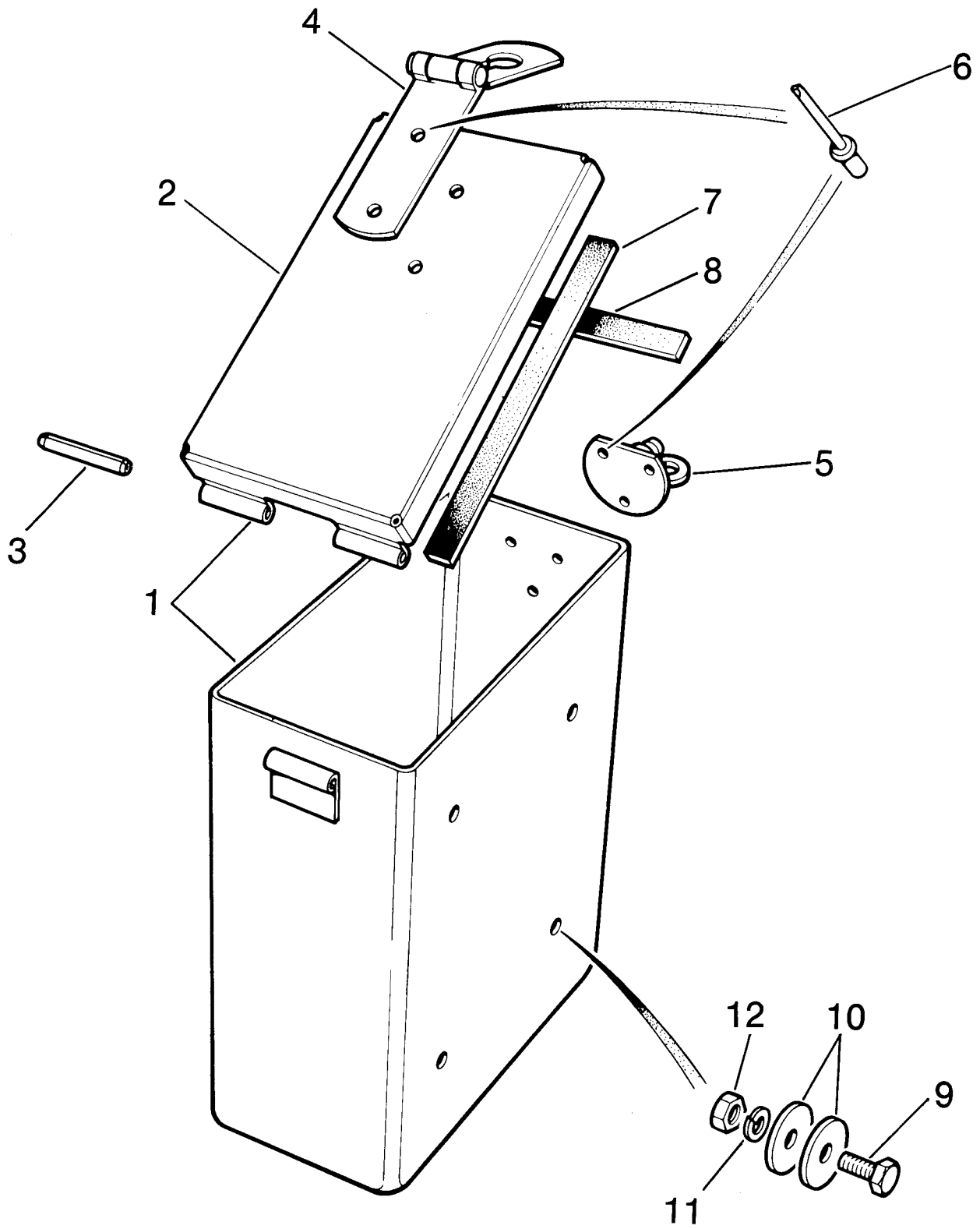


Plate Ref.	Rover Part No.	Description	Qty.	Part No.
1	345663	Mud shield, for front wing R.H.	1	2510-99-824-8244
	345664	Mud shield, for front wing L.H.	1	2510-99-824-8245
2	303750	Acme bolt	6	5305-99-123-3762
3	3821	Plain washer	6	5310-99-850-1948
4	79246	Spire nut	6	5310-99-822-1324
5	255204	Bolt, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	7	5305-99-941-0511
6	3817	Plain washer	7	5310-99-134-1989
7	3074	Spring washer	7	5310-99-941-6654
8	254810	Nut, $\frac{1}{4}$ " UNF	7	5310-99-804-7941
9	330443	Bottom panel, for L.H. side wing valance	1	2510-99-844-9753
10	234603	Bolt, 2 BA $\times \frac{1}{2}$ " long	4	5305-99-947-3250
11	3902	Plain washer	8	5310-99-941-8569
12	3073	Spring washer	4	5310-99-941-6653
13	RTC608	Nut, 2 BA	4	5310-99-941-7070
14	332581	Front wing stay	2	2510-99-850-1942
15	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
16	3074	Spring washer	4	5310-99-941-6654
17	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
18	330144	Cover plate, for redundant exhaust hole	1	
19	78248	Pop rivet, for fixing cover plate	4	5320-99-850-1914
20	345552	Fixing bracket, for R.H. wing	1	2510-99-824-8242
	345553	Fixing bracket, for L.H. wing	1	2510-99-824-8243
21	78665	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-137-6749
22	3074	Spring washer	2	5310-99-941-6654
23	2215	Plain washer	4	5310-99-824-8463
24	330333	Fixing plate, for dash to wing fixing	2	2510-99-850-1401
25	RTC609	Plain washer	4	5310-99-120-4032
26	3074	Spring washer	4	5310-99-941-6654
27	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
28	330460	Cover box, for steering unit	1	2530-99-873-9367
29	255204	Bolt, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	2	5305-99-941-0511
30	4071	Plain washer	1	5310-99-952-1024
31	3817	Plain washer	1	5310-99-134-1989
32	3074	Spring washer	2	5310-99-941-6654
33	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
34	255204	Bolt, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	1	5305-99-941-0511
35	3074	Spring washer	1	5310-99-941-6654
36	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941

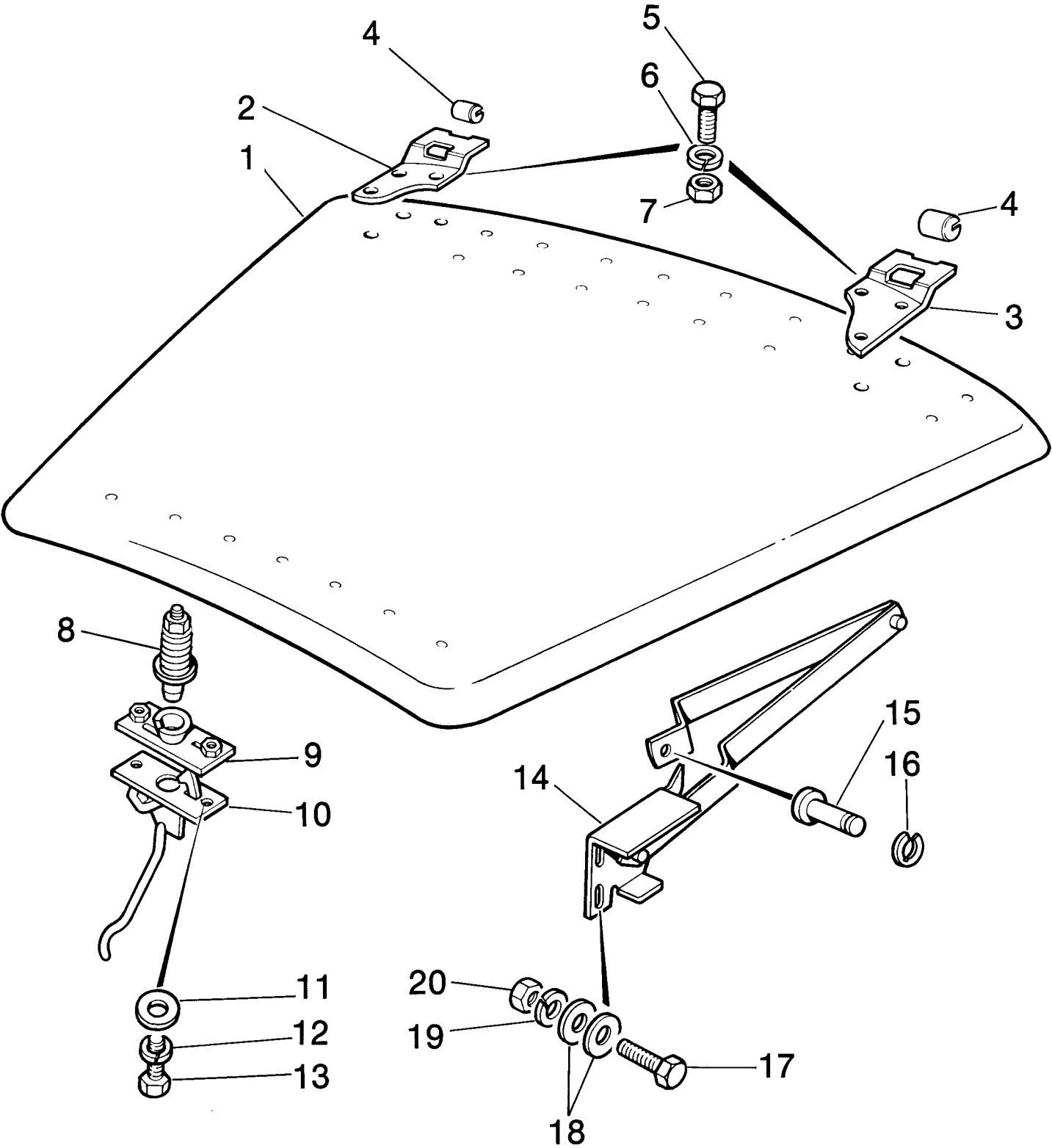


TOOL BOX
GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	MRC1875*	Tool box assembly	1	
2	MRC280*	Tool box lid	1	
3	MRC284*	Roll pin (hinge) for tool box lid	2	
4	334523	Hasp	1	5340-99-874-0290
5	334525	Turnbuckle	1	2540-99-805-8676
6	78248	Pop rivet, for retaining hasp and turnbuckle	5	5320-99-850-1914
7	MRC285*	Sealing rubber, long	2	Fixed with a suitable adhesive
8	MRC286*	Sealing rubber, short		
9	257019	Screw, 10 UNF $\times \frac{5}{8}$ " long	4	5305-99-137-9216
10	3987	Plain washer	8	5310-99-844-9630
11	3073	Spring washer	4	5310-99-941-6653
12	257023	Nut, 10 UNF	4	5310-99-845-0246

0216

Note! * indicates new parts not used on previous models



BONNET
GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.
1	337963	Bonnet	1
2	346853	Hinge, R.H.	1 2510-99-825-0058
3	346854	Hinge, L.H.	1 2510-99-825-0059
4	346849	Bush, for hinge	2 2540-99-824-3038
5	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	6 5305-99-941-0512
6	3074	Spring washer	6 5310-99-941-6654
7	254810	Nut, $\frac{1}{4}$ " UNF	6 5310-99-804-7941
8	337969	Striker pin	1 5315-99-446-6143
9	332400	Washer plate, for catch	1 2510-99-850-1659
10	332401	Bonnet catch	1 2510-99-850-1660
11	RTC609	Plain washer	2 5310-99-120-4032
12	3074	Spring washer	2 5310-99-941-6654
13	255206	Set bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2 5305-99-941-0512
14	347595	Bonnet prop	1 2510-99-823-7299
15	336535	Pivot pin	1 5315-99-137-6355
16	336536	Retainer clip	1 5340-99-824-3039
17	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	2 5305-99-941-0513
18	2215	Plain washer	4 5310-99-824-8463
19	3074	Spring washer	2 5310-99-941-6654
20	254810	Nut, $\frac{1}{4}$ " UNF	2 5310-99-804-7941

0218

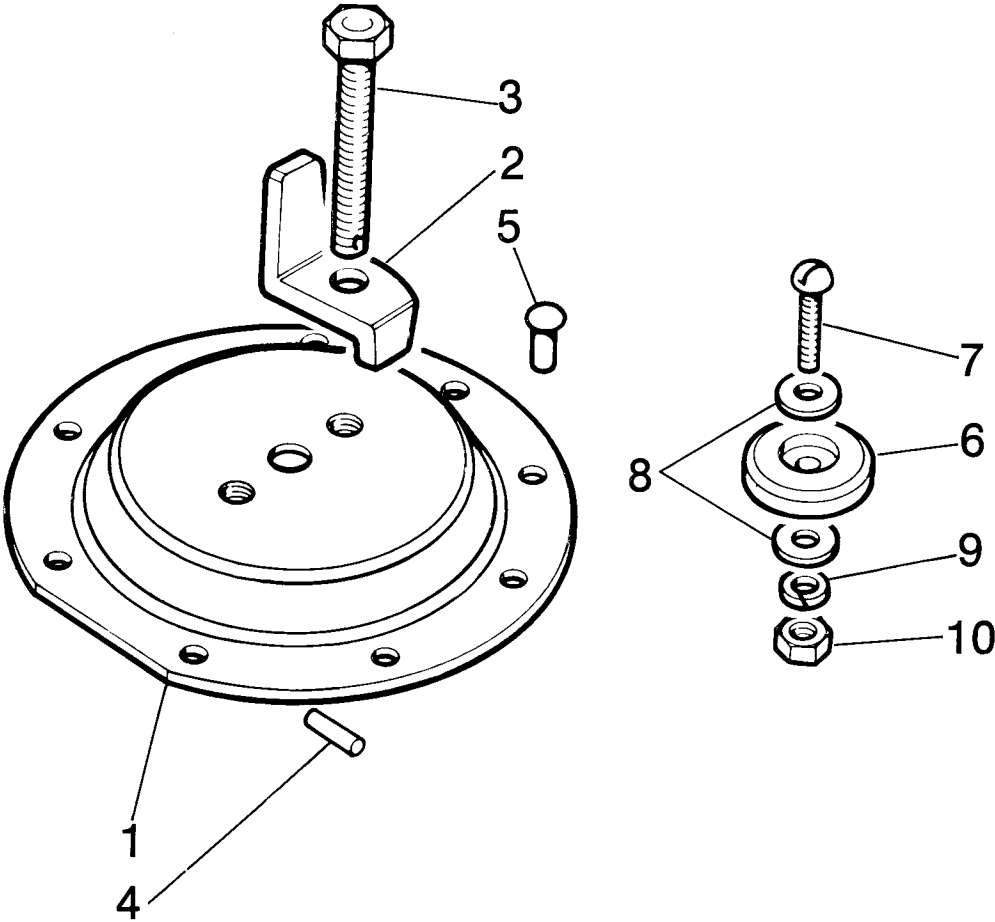


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	330600	Spare wheel support	1	2590-99-850-1950
2	347262	Clamp for spare wheel	2	2590-99-825-1788
3	345779	Bolt, $\frac{1}{2}$ " BSF $\times$ 3" long, for fixing clamp	2	5306-99-810-1347
4	3707	Split pin, for retaining bolt	2	
5	78248	Rivet, for fixing support to bonnet	9	5320-99-850-1914
6	336473	Support block, for spare wheel	4	2510-99-446-6196
7	78177	Screw, 2BA $\times$ $\frac{5}{8}$ " long	4	5305-99-941-6834
8	RTC615	Plain washer	8	5310-99-844-9660
9	3073	Spring washer	4	5310-99-941-6653
10	RTC608	Nut, 2BA	4	5310-99-941-7070

Fixing support blocks to bonnet

0220

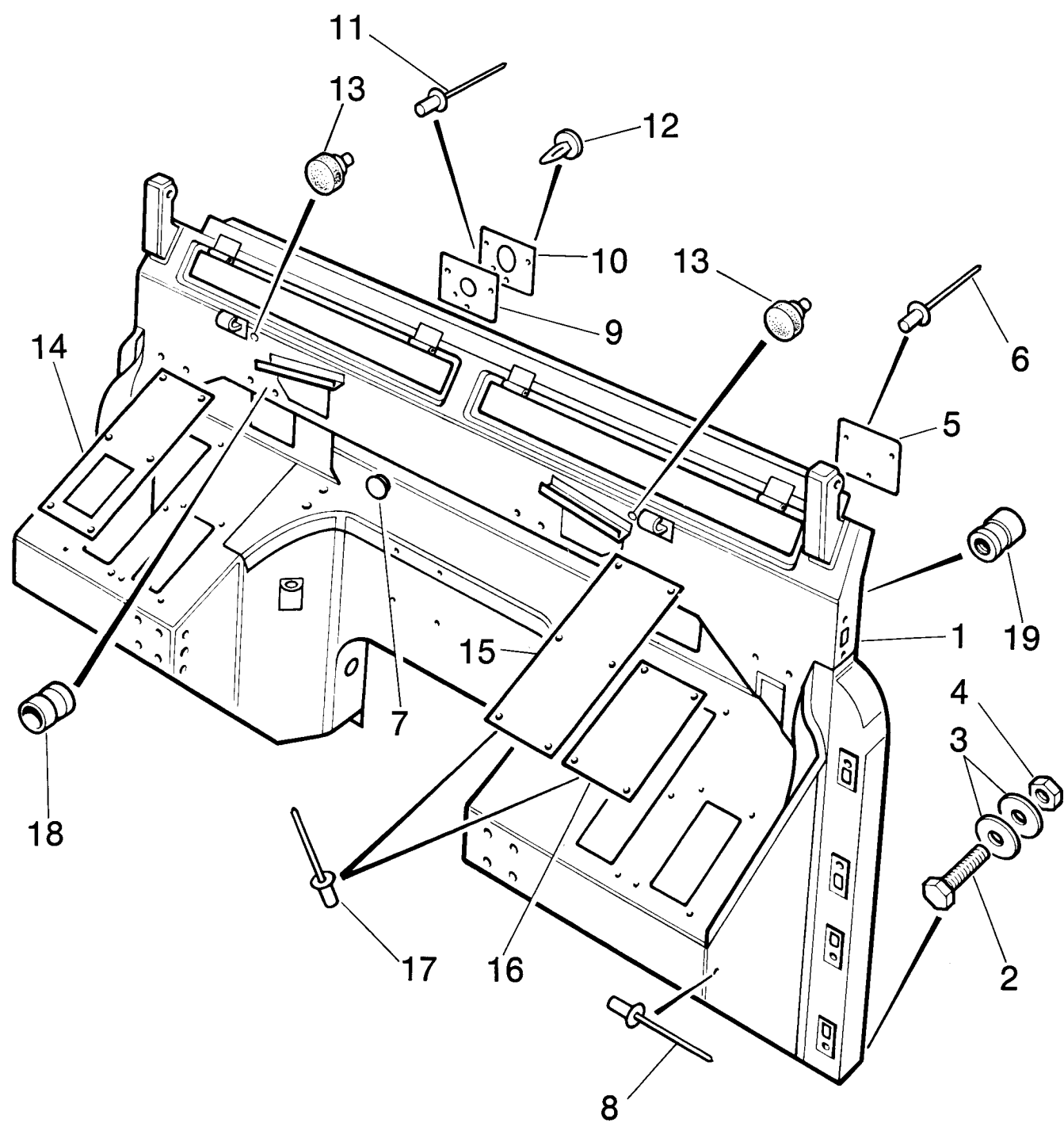


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	396210	DASH ASSEMBLY	1	
2	336738	Tie bolt, $\frac{1}{2}$ " UNF	2	
3	2225	Plain washer ..	A/R	5310-99-137-8853
4	254824	Nut, $\frac{1}{2}$ " UNF ..	2	5310-99-941-0928
5	395617	Blanking plate, for redundant heater hole	1	
6	78390	Pop rivet, for fixing blanking plate	3	5320-99-120-8995
7	307220	Plug, for inner panel toe-box	2	5340-99-844-9553
8	78248	Pop rivet, for paint drain hole	2	5320-99-850-1914
9	MRC1152	Seal, steering column to dash	1	
10	MRC1149	Backing plate, for seal	1	
11	78257	Pop rivet, for fixing seal to dash	3	5320-99-105-0867
12	347772	Plug, for heater cable hole in seal	1	2510-99-824-3048
13	332647	Buffer, in dash for bonnet	2	5340-99-850-1669
14	346598	Cover plate, for pedal hole driver side	1	2510-99-824-8450
15	346599	Cover plate, for pedal hole passenger side	1	2510-99-824-8249
16	346981	Cover plate, for pedal hole passenger side	1	2510-99-824-8248
17	78248	Rivet, for fixing cover plates to dash toe panel	10	5320-99-850-1914
18	79103	Nutsert, for steering column support bracket	2	5310-99-137-6546
19	79240	Nutsert, for windscreen clamp	4	5310-99-137-6558

0222

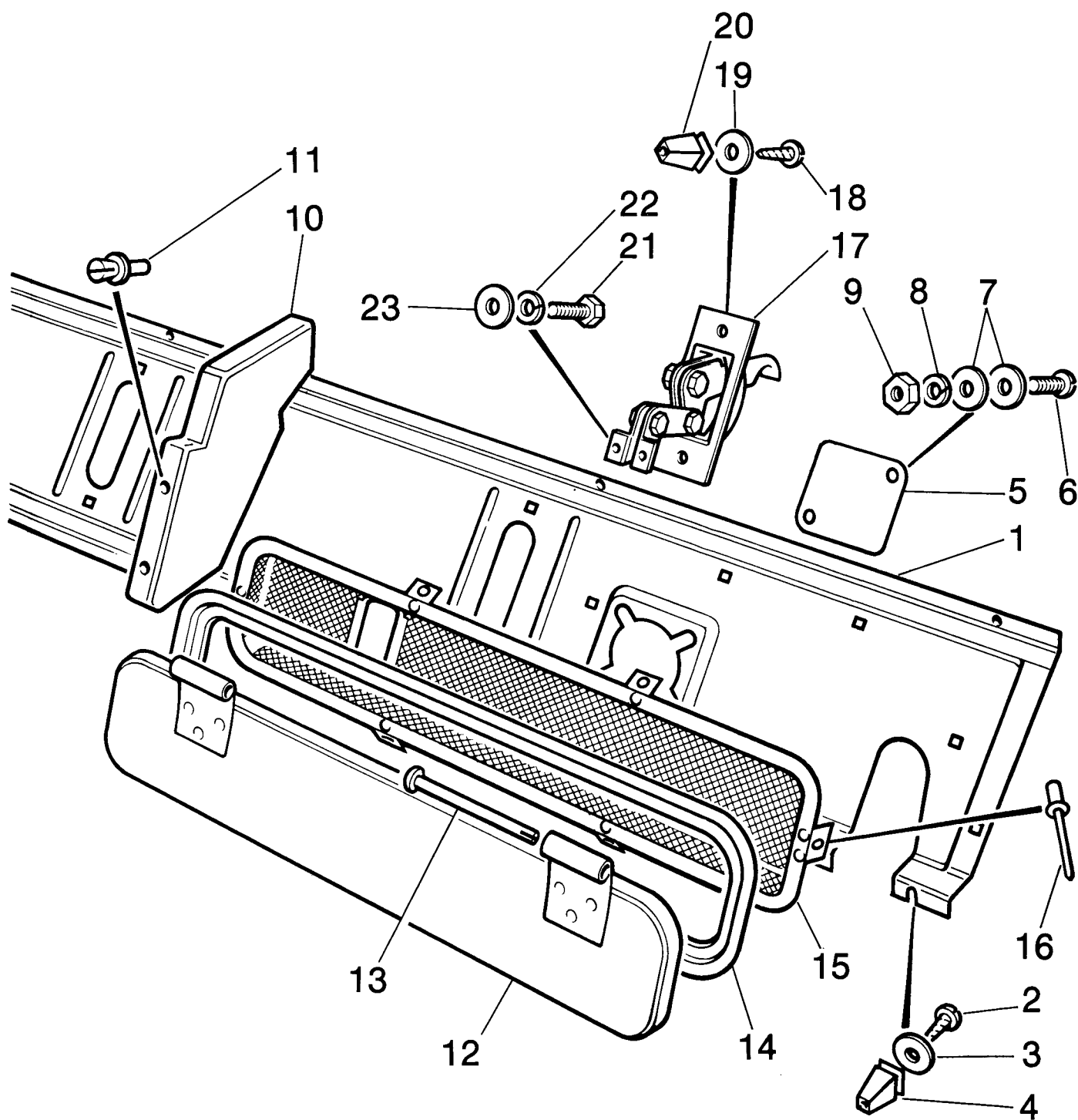
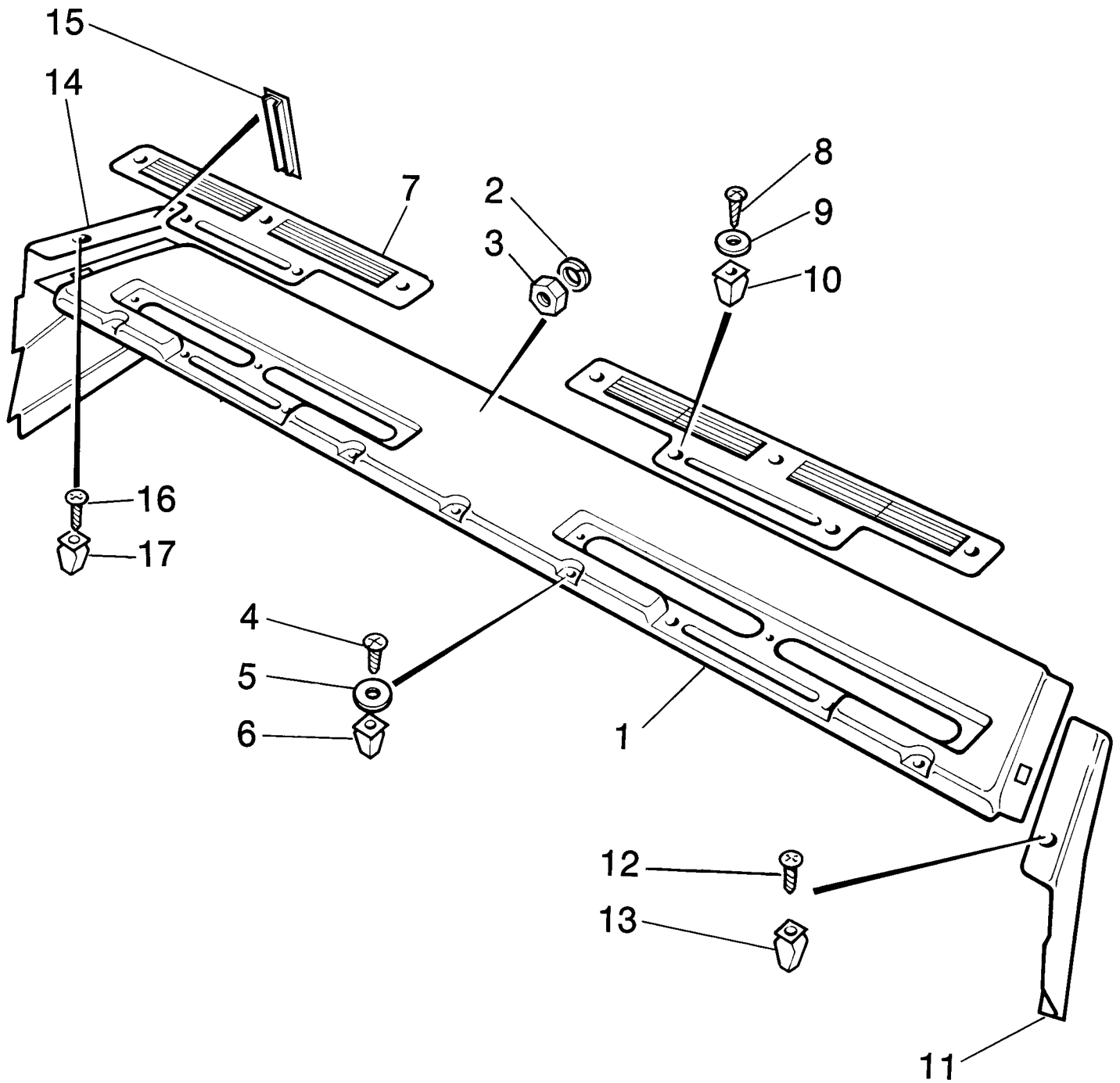


Plate Ref.	Rover Part No.	Description	Qty	
1	395841	Front plate, to upper crash padding	1	
2	78417	Drive screw	5	5305-99-941-8368
3	3816	Plain washer	5	5310-99-941-6866
4	79013	Special nut	5	5310-99-137-6356
5	346749	Blanking plate	2	2540-99-824-8605
6	78348	Screw, 10 UNF $\times \frac{1}{2}$ " long	4	5305-99-914-7989
7	3816	Plain washer	8	5310-99-941-6866
8	3073	Spring washer	4	5310-99-941-6653
9	257023	Nut, 10 UNF	4	5310-99-845-0246
10	346941	Air flow divider panel	1	2540-99-824-8606
11	79106	Rivet, fixing air flow divider panel	2	5320-99-619-9368
12	345845	Ventilator lid, R.H.	1	2540-99-811-0156
	345846	Ventilator lid, L.H.	1	2540-99-809-8193
13	334121	Hinge pin, for ventilator lid	4	5320-99-845-0181
14	346588	Sealing rubber, for ventilator lid	2	2590-99-824-3040
15	395185	Flyscreen, R.H.	1	
	395186	Flyscreen, L.H.	1	
16	78925	Pop-rivet, fixing flyscreen to dash	12	5320-99-137-6548
17	346576	Ventilator control	2	2510-99-824-3041
18	78417	Drive screw	4	5305-99-941-8368
19	4034	Plain washer	4	5310-99-137-6726
20	79013	Special nut	4	5310-99-137-6356
21	234603	Set bolt, 2BA $\times \frac{1}{2}$ " long	4	5305-99-947-3250
22	3073	Spring washer	4	5310-99-941-6653
23	3816	Plain washer	4	5310-99-941-6866



UPPER DASH CRASH PADDING

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	
1	346750	Upper dash crash padding	1	2510-99-824-3045
2	3073	Spring washer	4	5310-99-941-6653
3	257023	Nut, 10 UNF	4	5310-99-845-0246
4	79208	Drive screw	5	5305-99-135-2352
5	RTC609	Plain washer	5	5310-99-120-4032
6	79023	Special nut	5	5310-99-137-6543
7	346893	Demister outlet panel	2	2540-99-824-3047
8	79206	Drive screw	10	5305-99-821-8814
9	3902	Plain washer	10	5310-99-941-8569
10	79013	Special nut	4	5310-99-137-6356
11	346679	End closing trim, for upper crash rail	1	2590-99-825-0854
12	79245	Special screw	3	5305-99-134-0620
13	79013	Special nut	3	5310-99-137-6356
14	346676	End closing trim, for instrument panel	1	2590-99-925-0855
15	346899	Grommet, for end closing trim	1	2510-99-824-3046
16	79245	Special screw	2	5305-99-134-0620
17	79013	Special nut	1	5310-99-137-6356

0226

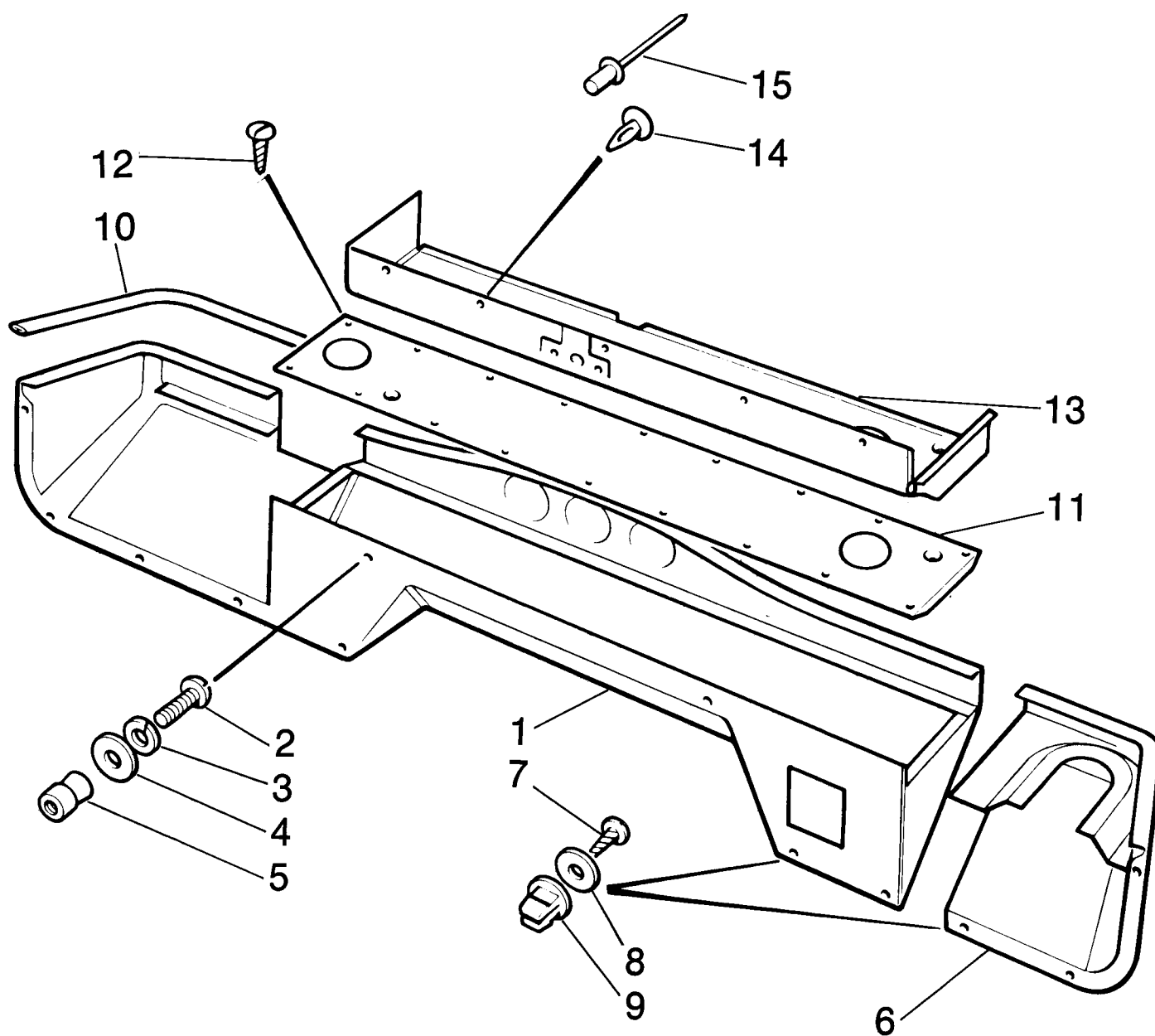


Plate Ref.	Rover Part No.	Description	Qty.	
1	346724	PADDED ASSEMBLY, FOR HEATER DUCT	1	2540-99-824-8607
2	257020	Screw ..	2	5305-99-136-3718
3	3073	Spring washer	2	5310-99-941-6653
4	3816	Plain washer	2	5310-99-941-6866
5	79239	Nutsert ..	2	5310-99-137-6547
6	347698	Cover, for windscreen wiper motor	1	2540-99-824-8608
7	78430	Drive screw	10	5305-99-135-2345
8	3816	Plain washer	10	5310-99-941-6866
9	369077	Special nut	10	2510-99-811-9100
10	347523	Edge trim, R.H.	1	2540-99-824-8612
11	346629	Closing panel, for heater duct	1	2540-99-824-8609
12	78921	Drive screw, fixing closing panel to heater duct	22	
13	395508	Parcel tray	1	
14	347772	Drive fastener	6	2510-99-824-3048
15	78704	Pop-rivet ..	1	5325-99-824-8611
	92527	Trim strip, for dash inner vent panel	A/R	

0228

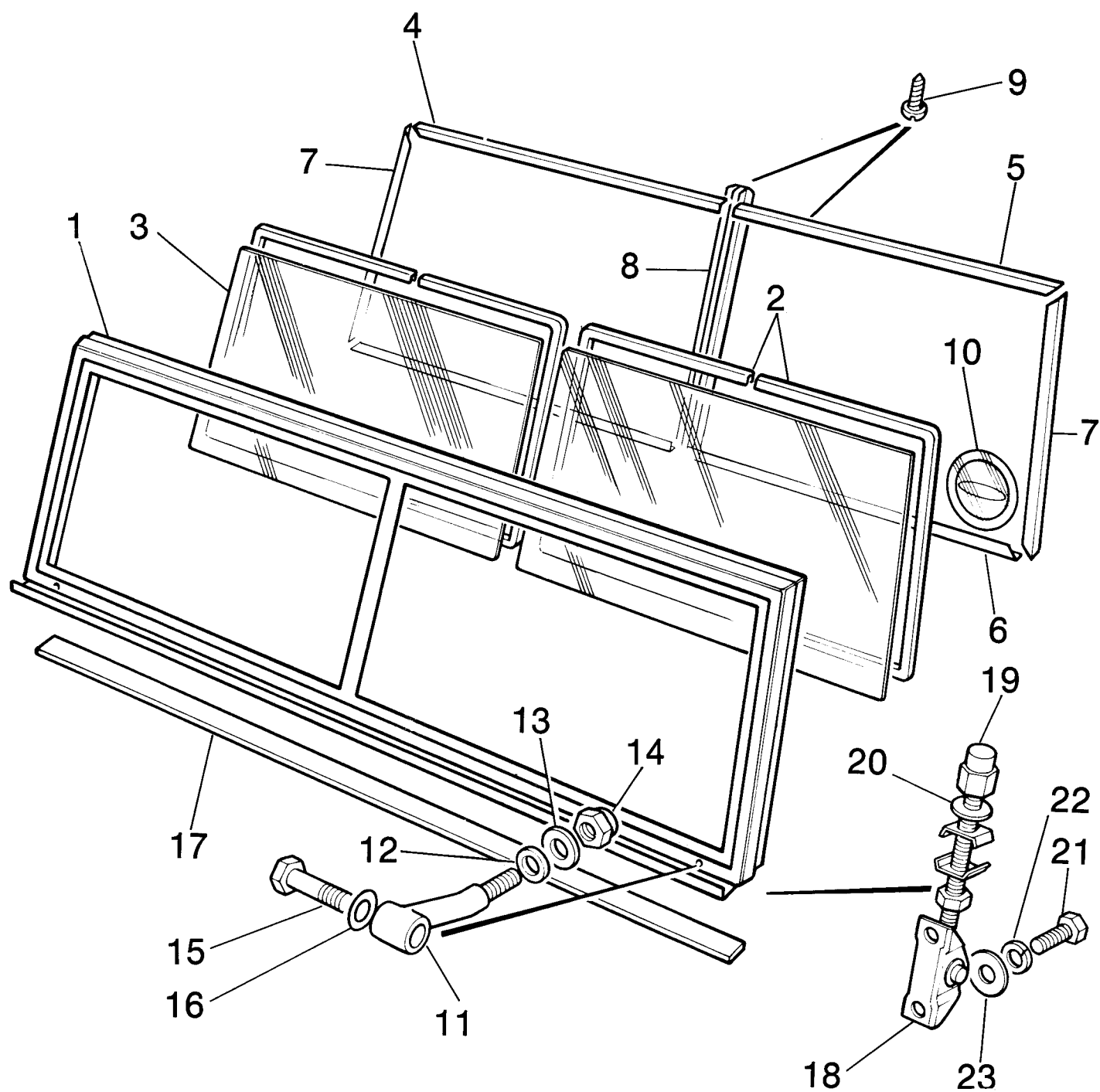


Plate Ref.	Rover Part No.	Description	Qty.
1	346689	WINDSCREEN, COMPLETE ASSEMBLY	1
2	330914	Glazing strip	2 2510-99-895-1988
3	337644*	Glass, for windscreen	2
4	330668	Retainer, R.H. top, for windscreen glass	1 2510-99-850-1426
5	330669	Retainer, L.H. top, for windscreen glass	1 2510-99-850-1427
6	347637	Retainer, R.H. bottom, for windscreen glass	1 2510-99-824-8600
	347638	Retainer, L.H. bottom, for windscreen glass	1 2510-99-824-8601
7	330667	Retainer, sides, for windscreen glass	2 2510-99-850-1425
8	336422	Cover, for windscreen centre rail	1 2510-99-805-4564
9	78551	Drive screw, fixing retainers and cover to frame	37
10	544573	Licence holder	1
11	346984	Hinge arm	2 2510-99-824-3044
12	232038	Copper washer	2 5330-99-849-9236
13	4374	Plain washer	2 5310-99-135-1535
14	252161	Nyloc nut, $\frac{5}{16}$ " UNF } Fixing hinge arm to windscreen	2 5310-99-941-3525
15	346989	Hinge bolt, $\frac{5}{16}$ " UNF $\times 1\frac{1}{2}$ " long } Windscreen to dash (pivot	2 2540-99-824-2723
16	4574	Plain washer } point)	2 5310-99-941-8635
17	395430	Seal, dash to windscreen	1 5330-99-824-3043
18	346962	WINDSCREEN CLAMP ASSEMBLY	2 5340-99-824-4514
19	338240	Turret nut, $\frac{5}{16}$ " UNF	2 2540-99-824-8602
20	4047	Plain washer	2 5310-99-136-5497
21	255206	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long } Fixing windscreen clamp to dash	4 5305-99-941-0512
22	3074	Spring washer	4 5310-99-941-6654
23	RTC622	Plain washer	4 5310-99-101-7838

0230

NOTE! Item * is supplied by Belgian army

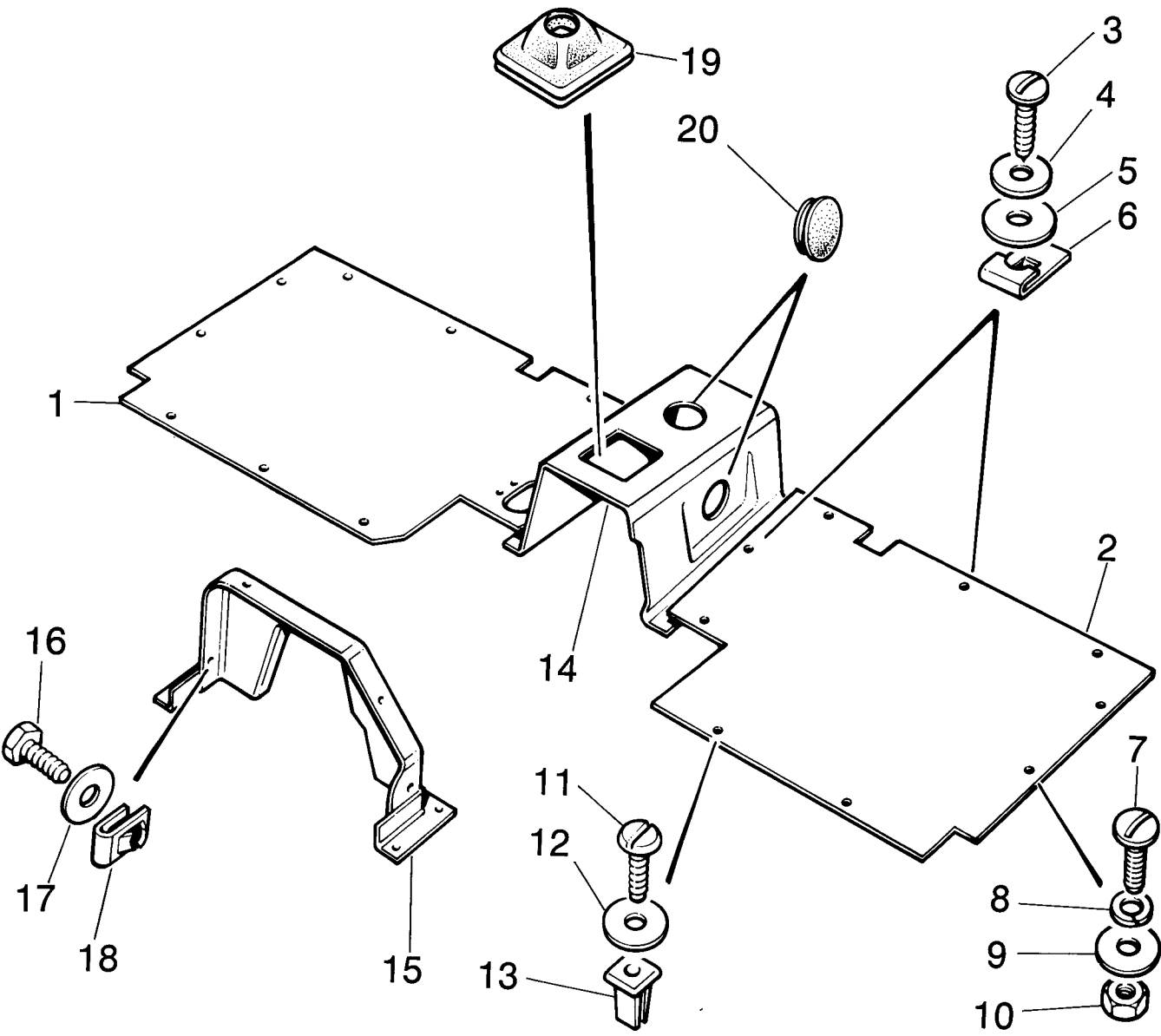


Plate Ref.	Rover Part No.	Description	Qty.	
1	MRC1871*	Front floor plate, R.H.	1	
2	330038	Front floor plate, L.H.	1	2510-99-822-2628
3	320045	Acme bolt	13	5305-99-123-7828
4	3900	Plain washer	9	5310-99-120-4032
5	3817	Plain washer	4	5310-99-134-1989
6	302532	Spire nut	13	5310-99-849-8253
7	78210	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-849-8616
8	3074	Spring washer	4	5310-99-941-6654
9	3900	Plain washer	8	5310-99-120-4032
10	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
11	79192	Drive screw	5	5305-99-135-2352
12	3816	Plain washer	5	5310-99-941-6866
13	79023	Lokut nut	5	5310-99-137-6543
14	MRC1870*	Gearbox cover	1	
15	330069	Gearbox diaphragm	1	2510-99-849-8648
16	303750	Acme bolt	4	5305-99-123-3762
17	3900	Plain washer	4	5310-99-120-4032
18	79246	Spire nut ..	4	5310-99-822-1324
19	301437	Seal, for main gear change lever	1	2520-99-849-8193
20	334189	Grommet, for gearbox cover	1	5325-99-895-1661

0232

NOTE! * Indicates new parts not used on previous vehicles

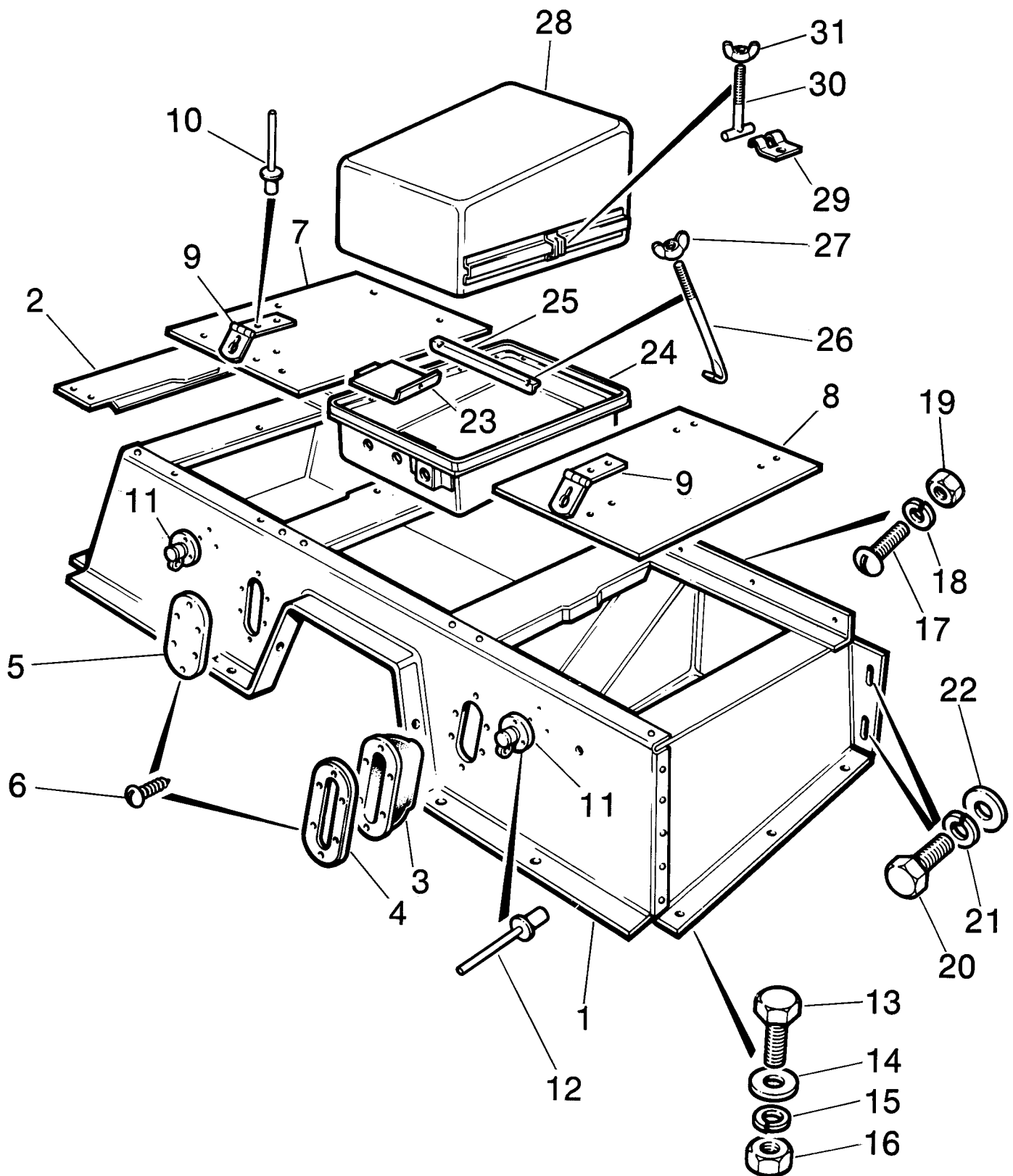


Plate Ref.	Rover Part No.	Description	Qty.	NATO PART
1	334149	SEAT BASE ASSEMBLY	1	2540-99-845-0227
2	333693	Extension panel, for seat base end	2	2540-99-850-1699
3	338780	Seal, for handbrake lever	1	2530-99-805-4921
4	330348	Retainer, for handbrake seal	1	2530-99-850-1307
5	330349	Cover plate, for redundant handbrake lever hole	1	2530-99-850-1308
6	78417	Drive screw, for fixing retainer and cover plate	12	5305-99-941-8368
7	348851	Side locker lid, R.H.	1	2540-99-809-6637
8	348852	Side locker lid, L.H.	1	2540-99-809-6636
9	334523	Hasp, for locker lid	2	5340-99-874-0290
10	78248	Pop rivet, for fixing hasp to locker lid	4	5320-99-850-1914
11	334525	Turnbuckle, for retaining locker lid	2	2540-99-805-8676
12	78248	Pop rivet, for fixing turnbuckle	6	5320-99-850-1914
13	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	9	5305-99-941-0513
14	RTC609	Plain washer	9	5310-99-120-4032
15	3074	Spring washer	9	5310-99-941-6654
16	254810	Nut, $\frac{1}{4}$ " UNF	9	5310-99-804-7941
17	78216	Screw, $\frac{1}{4}$ " UNF $\times \frac{3}{8}$ " long	2	5305-99-123-3760
18	3074	Spring washer	2	5310-99-941-6654
19	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
20	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
21	3074	Spring washer	4	5310-99-941-6654
22	3821	Plain washer	4	5310-99-850-1948
23	346035	Cover plate, for transfer box access	1	2590-99-820-3409
24	396117	Battery box	1	2540-99-824-8740
25	396064	Clamp	2	5306-99-825-0050
26	396063	'J' bolt, $\frac{1}{4}$ " UNF	4	5310-99-941-8877
27	252180	Wing nut, $\frac{1}{4}$ " UNF	4	2540-99-805-4920
28	348015	Battery cover	1	
29	396058	Bracket, for clamping bolt	2	
30	334151	Clamping bolt, for battery cover	2	5306-99-850-1462
31	252180	Wing nut, $\frac{1}{4}$ " UNF	2	5310-99-941-8877

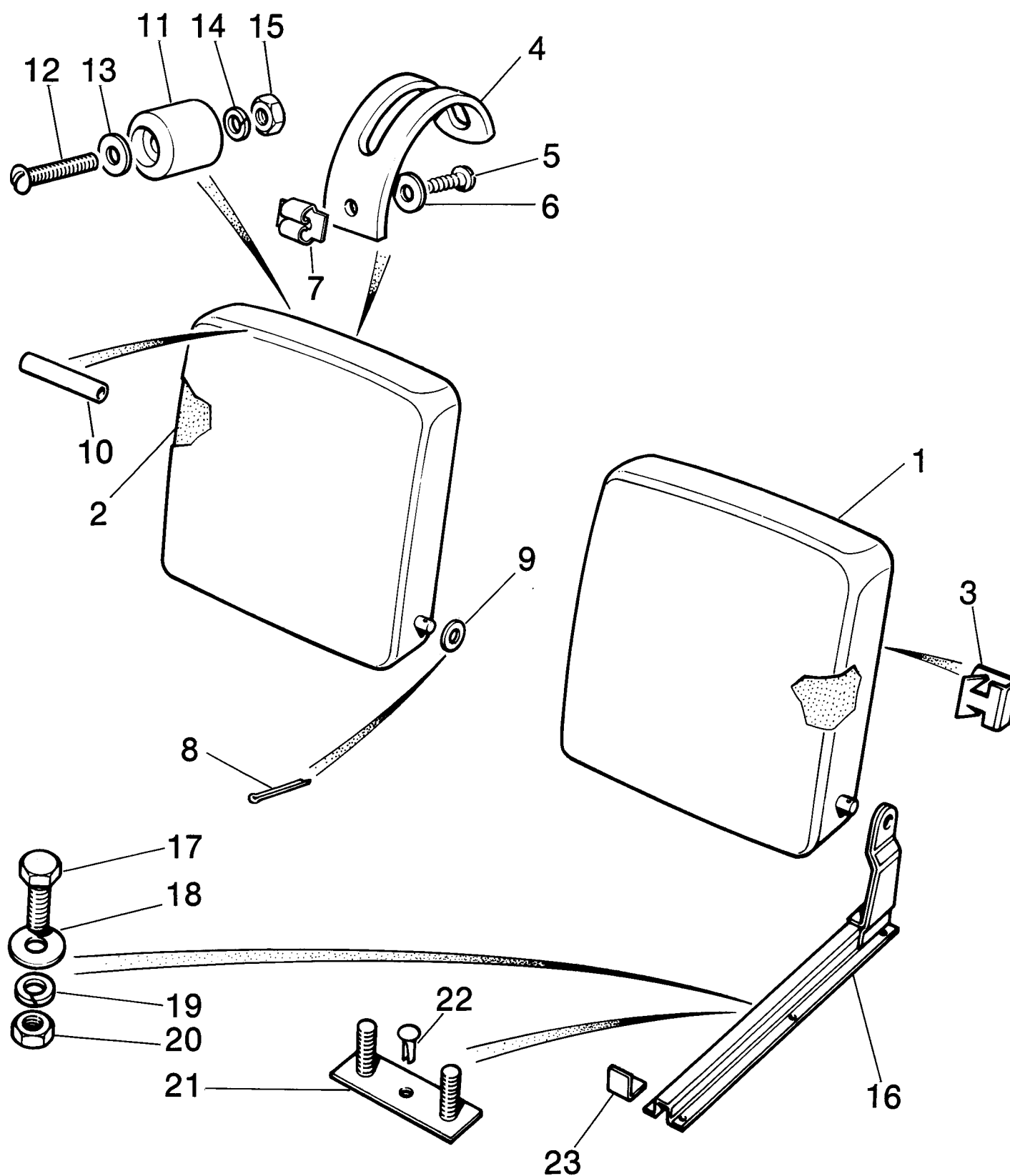
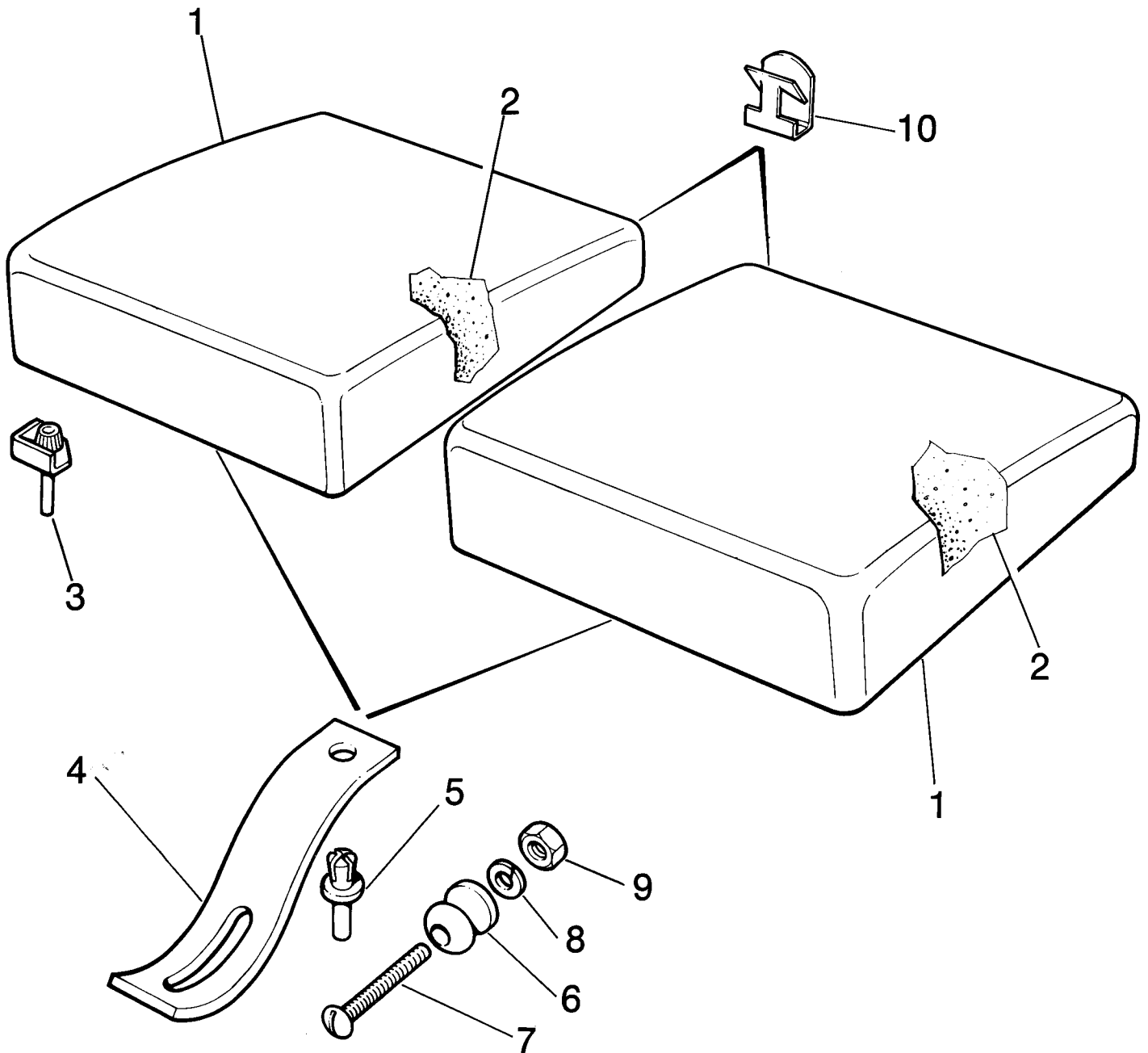


Plate Ref.	Rover Part No.	Description	Qty.	NATO PART NO.
1	320698*	SEAT SQUAB, DRIVER AND OUTER	2	
2	337873*	Squab interior	2	2540-99-811-8984
3	331071*	Trim clips	16	5340-99-844-9537
4	331273*	Retaining strap	2	2540-99-850-1655
5	78522*	Drive screw	2	
6	4034*	Plain washer	2	5310-99-137-6726
7	78237*	Spire nut	2	5310-99-849-8618
8	RTC614*	Split pin	4	
9	349931*	Plastic washer	4	5330-99-815-8208
10	346410*	Tube, trim retainer	2	
11	304125	Buffer	4	2540-99-849-9810
12	78120	Screw, 2BA × 1" long	4	5305-99-941-9086
13	4030	Plain washer ..	4	5310-99-950-4096
14	3073	Spring washer ..	4	5310-99-941-6653
15	RTC608	Nut, 2BA ..	4	5310-99-941-7070
16	331007	Seat support, for front seat, outer, R.H.	2	2540-99-850-1449
	331008	Seat support, for front seat, outer, L.H.	2	2540-99-850-1650
17	255207	Bolt, $\frac{1}{4}$ " UNF × $\frac{3}{4}$ " long	8	5305-99-941-0513
18	RTC609	Plain washer	8	5310-99-120-4032
19	3074	Spring washer	10	5310-99-941-6654
20	254810	Nut, $\frac{1}{4}$ " UNF	10	5310-99-804-7941
21	395064	Bolt plate, for fixing seat base	2	2510-99-824-4299
22	73979	Bifurcated rivet, for fixing bolt plate	2	5320-99-001-7678
23	331818	Retaining bracket, for seat cushion	2	5340-99-844-9774

0236

Note! Items * are supplied by Belgian army



FRONT SEAT CUSHIONS

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	
1	349967*	Seat cushion, driver and outer	2	
2	337899*	Cushion interior	2	
3	349943*	Plastic protective capping	8	2540-99-824-8617
4	331973*	Retaining strap, for cushion	2	2540-99-874-0535
5	331971*	Plastic rivet, for fixing strap to cushion	2	
6	348430	Stud, for cushion retaining strap	2	5325-99-805-4996
7	78120	Screw, 2BA × 1" long	2	5305-99-941-9086
8	3073	Spring washer	2	5310-99-941-6653
9	RTC608	Nut, 2BA	2	5310-99-941-7070
10	331071	Clip, fixing cushion cover to frame	40	5340-99-844-9537
	307220	Grommet, for redundant stud hole in heelboard	1	5340-99-844-9553

0238

Note! Items * are supplied by Belgian army

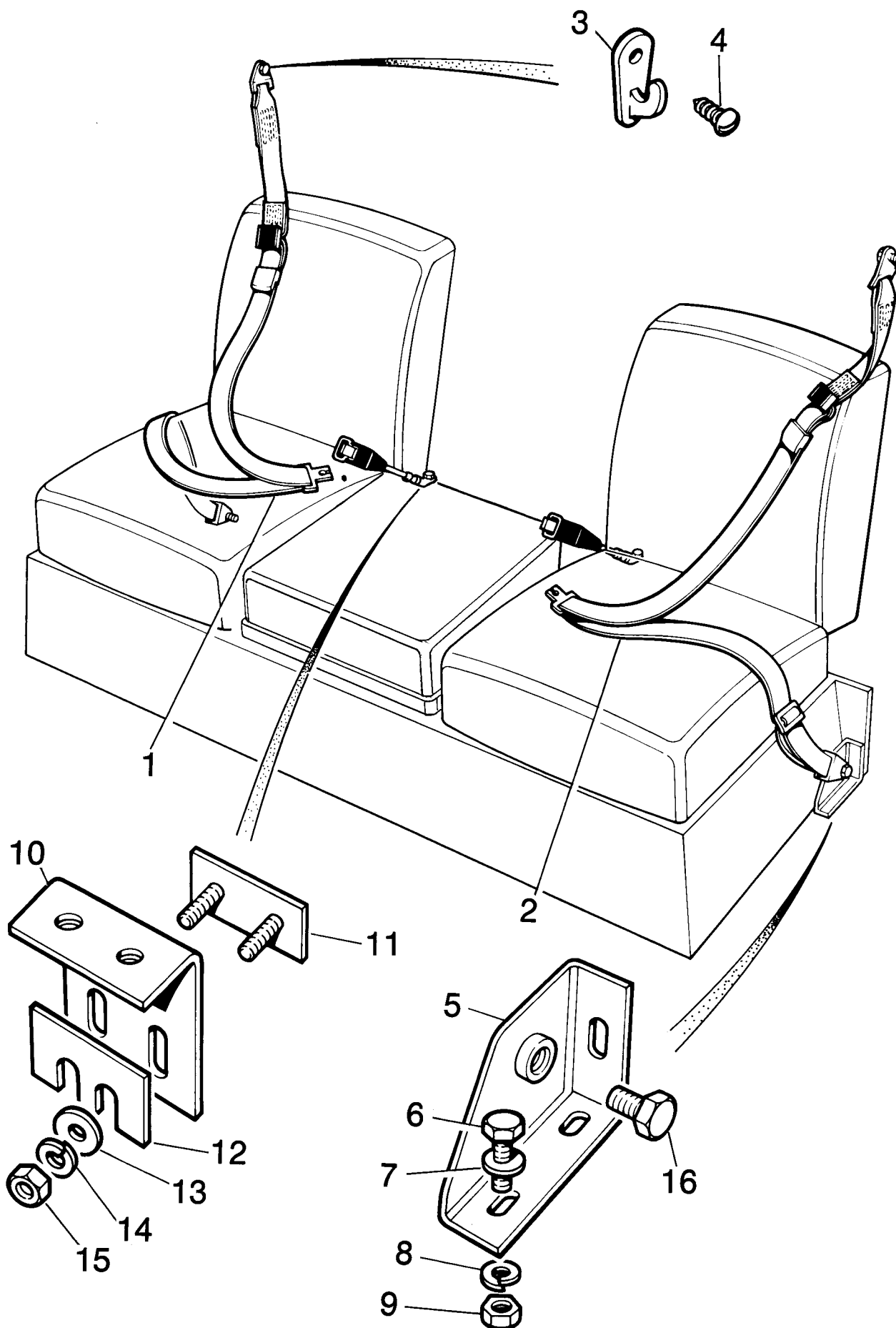


Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	395567	Safety harness, R.H.	1	2540-99-825-0533
2	395568	Safety harness, L.H.	1	2540-99-825-0534
3	347541	Hook, for safety harness stowage	2	2540-99-822-1284
4	78155	Drive screw, attaching stowage hooks	2	
5	345100	Sill gusset, R.H.	1	
	345101	Sill gusset, L.H.	1	
6	255208	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{7}{8}$ " long	2	5305-99-941-0279
7	3821	Plain washer	2	5310-99-850-1948
8	3074	Spring washer	2	5310-99-941-6654
9	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
10	395258	Harness bracket	2	
11	395658	Bolt plate	2	
12	395414	Shim, for harness bracket	A/R	
13	4008	Plain washer	4	
14	3075	Spring washer	4	5310-99-120-1027
15	254831	Nut, $\frac{5}{16}$ " UNF	4	5310-99-941-0925
16	383805	Screw, $\frac{7}{16}$ " UNF $\times$ $\frac{1}{2}$ " long, for sealing safety harness fixing points	2	

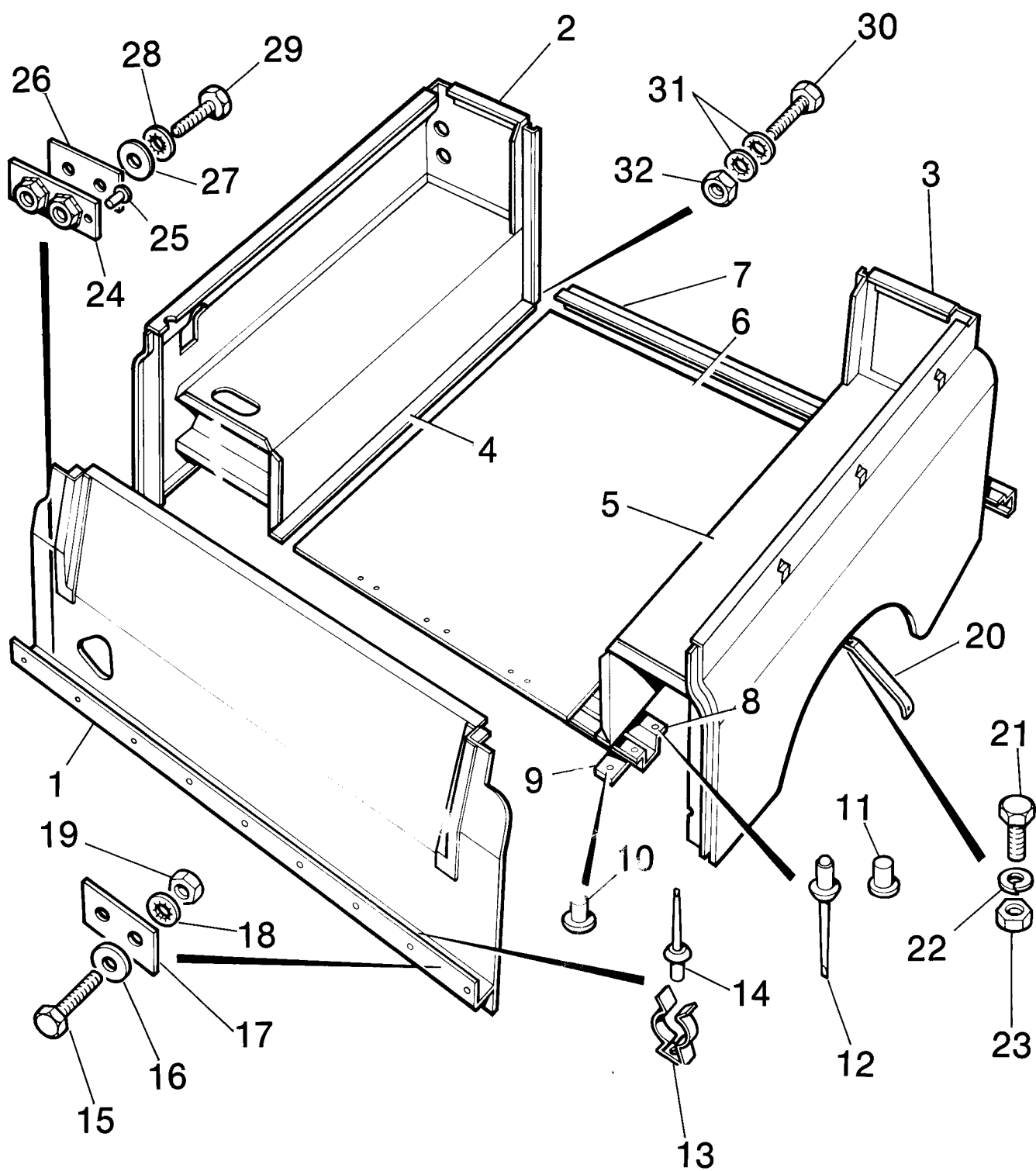


Plate Ref.	Rover Part No.	Description	Qty.	
	MRC1536*	Rear body complete assembly (less cappings)	1	
1	MRC242*	Front end panel	1	
2	330248	Rear end panel, R.H.	1	2510-99-825-3614
3	330249	Rear end panel, L.H.	1	2510-99-825-3616
4	MRC1532*	Bodyside assembly, R.H.	1	
	MRC247*	Side panel only, R.H.	1	
5	MRC1533*	Bodyside assembly, L.H.	1	2510-99-825-3614
	MRC248*	Side panel only, L.H.	1	2510-99-825-3616
6	330267	Rear floor plate	1	2510-99-850-1313
7	330271	Rear mounting angle	1	2510-99-849-8693
8	330265	Crossmember with pads	3	2510-99-849-8691
9	332582	Mounting pad, for crossmember	6	2510-99-850-1665
10	73979	Rivet, for fixing pads to crossmember	12	5320-99-001-7678
11	301879	Rivet	12	5320-99-850-1914
12	78248	Pop rivet	18	5320-99-850-1914
13	90508035	Spring clip, for jack handle, starting handle and roof stays	9	5340-99-844-9595
14	78248	Pop rivet, for fixing spring clips	9	5320-99-850-1914
15	255207	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{3}{4}$ " long	2	5305-99-941-0513
16	3900	Plain washer	2	5310-99-120-4032
17	305232	Shim	A/R	2510-99-844-9669
18	90510912	Fan disc washer	2	5310-99-845-0084
19	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
20	332521	Tie bar	2	2510-99-850-1663
21	255206	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long	4	5305-99-941-0512
22	3074	Spring washer	4	5310-99-941-6654
23	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
24	332451	Nut plate	2	
25	21563	Rivet, fixing nut plate	4	5310-99-844-9669
26	305232	Shim	A/R	5310-99-120-4032
27	3900	Plain washer	4	5310-99-845-0084
28	90510912	Fan disc washer	4	
29	79203	Set screw, $\frac{5}{16}$ " UNF $\times$ $1\frac{1}{8}$ " long	4	
30	255227	Bolt, $\frac{5}{16}$ " UNF $\times$ $\frac{7}{8}$ " long	10	5305-99-941-0526
31	90510912	Fan disc washer	14	5310-99-845-0084
32	254831	Nut, $\frac{5}{16}$ " UNF	10	5310-99-941-0925

Note! *Indicates new parts not used on previous models

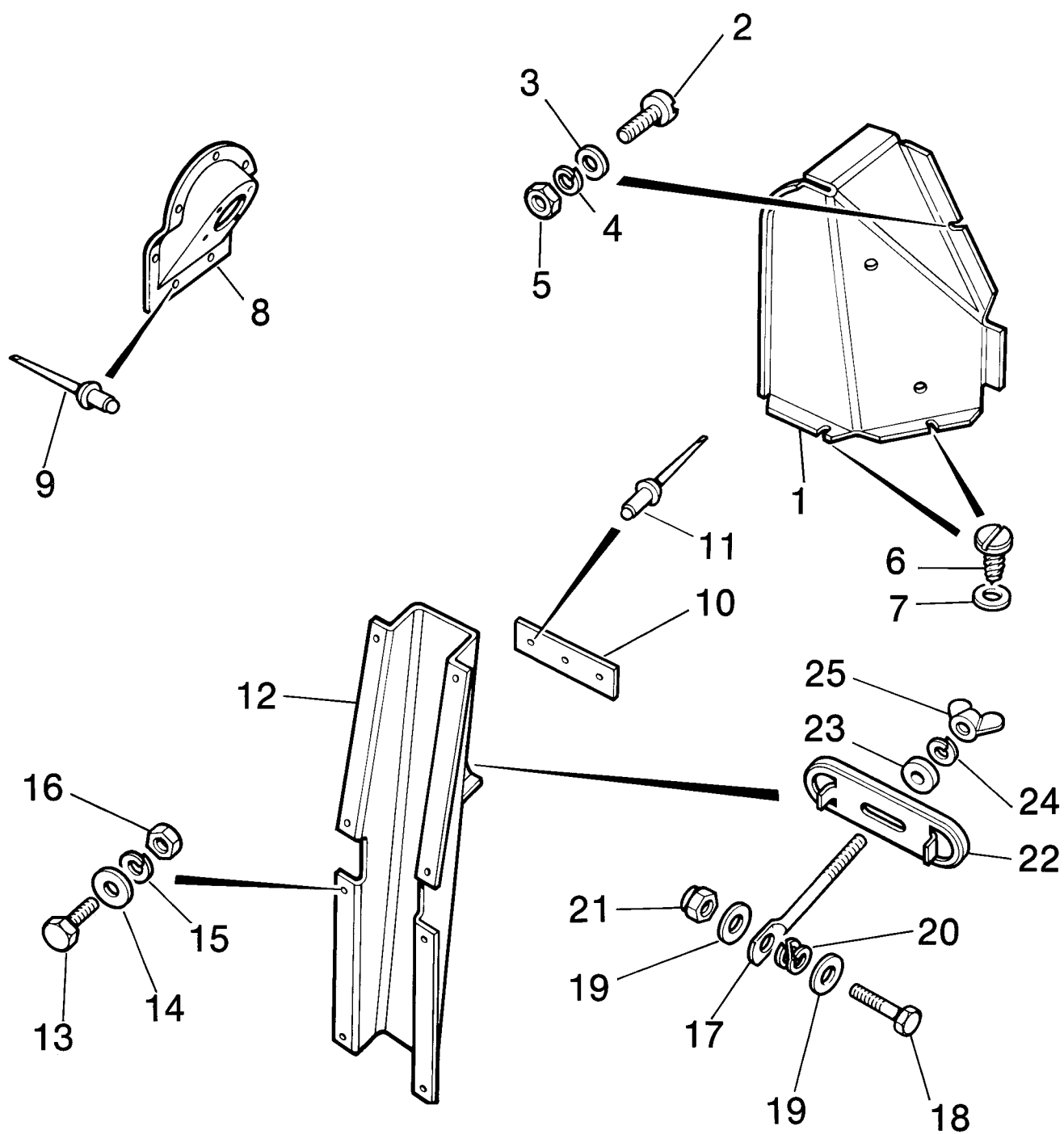


Plate Ref.	Rover Part No.	Description	Qty.	NOTE
1	330204	Cover panel, R.H. for rear lamps	1	2510-99-849-8677
	330205	Cover panel, L.H. for rear lamps	1	2510-99-849-8678
2	77869	Screw, 2BA $\times \frac{1}{2}$ " long	2	5305-99-941-8907
3	3816	Plain washer ..	2	5310-99-941-6866
4	3073	Spring washer ..	2	5310-99-941-6653
5	2247	Nut, 2 BA ..	2	5310-99-941-7070
6	78155	Drive screw ..	4	5305-99-941-8907
7	3816	Plain washer ..	4	5310-99-941-6866
8	**330366	Cover plate, for side fuel filler	1	
9	**78248	Pop rivet, for fixing cover panel to body side, R.H.	9	5320-99-850-1914
10	330212	Rubbing strip for spare wheel	2	2510-99-849-8680
11	78248	Pop rivet, for fixing rubbing strip	6	5320-99-850-1914
12	330208	Strengthening member, for spare wheel mounting	1	2510-99-849-8679
13	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	8	5305-99-941-0512
14	RTC609	Plain washer	8	5310-99-120-4032
15	3074	Spring washer	8	5310-99-941-6654
16	254810	Nut, $\frac{1}{4}$ " UNF	8	5310-99-804-7941
17	347866	Tie bar, for spare wheel carrier	1	
18	255209	Bolt, $\frac{1}{4}$ " UNF $\times 1$ " long ..	1	5306-99-941-0936
19	3842	Plain washer	2	
20	2284	Spring washer	1	
21	252160	Self-locking nut, $\frac{1}{4}$ " UNF ..	1	5310-99-941-0902
22	303847	Spare wheel clamp	1	2590-99-849-9983
23	3982	Plain washer ..	1	
24	3076	Spring washer ..	1	5310-99-120-2304
25	250053	Wing nut, $\frac{3}{8}$ " UNF	1	5310-99-844-9668

0244

Note! ** indicates items on this page not used on Belgian army vehicles

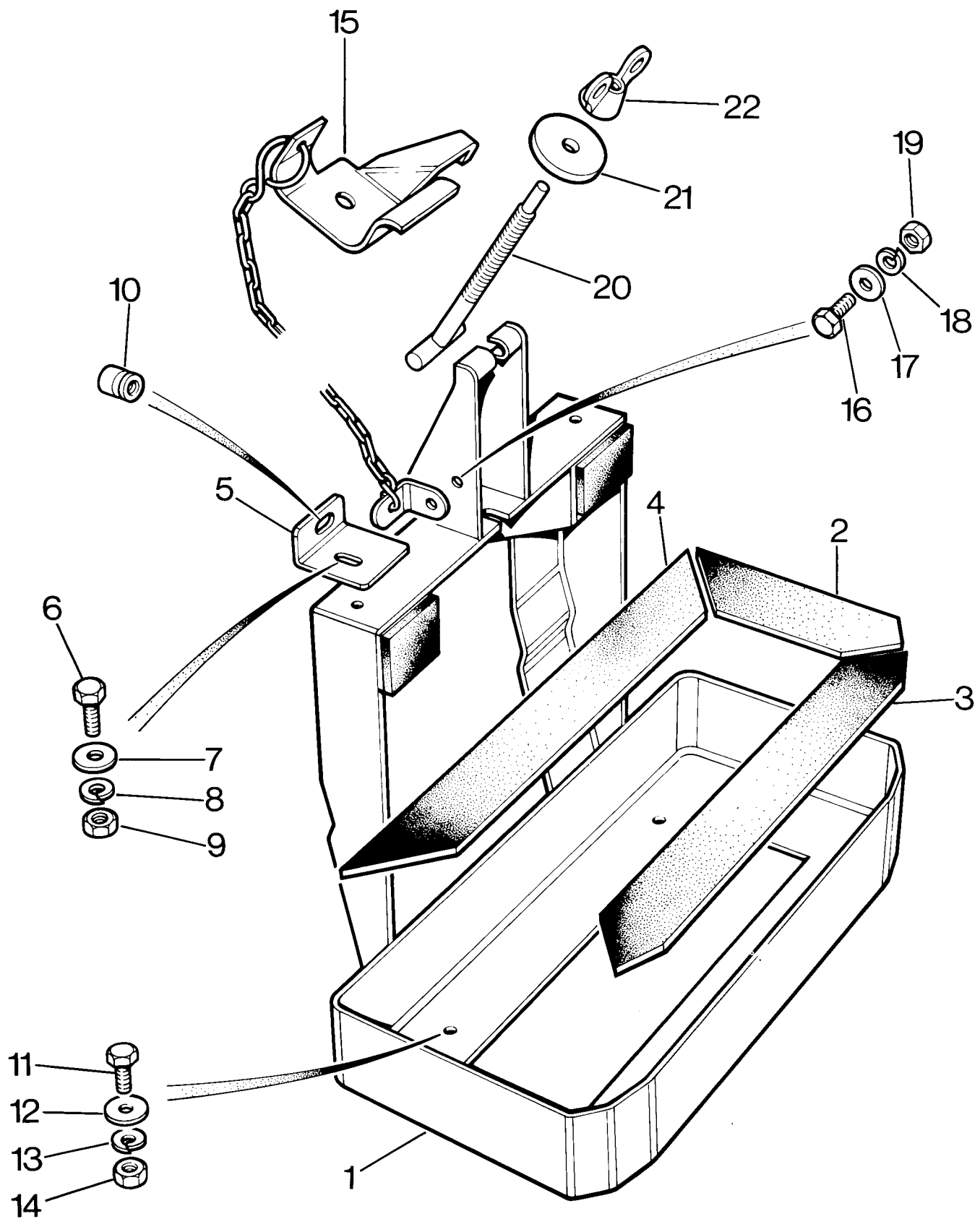
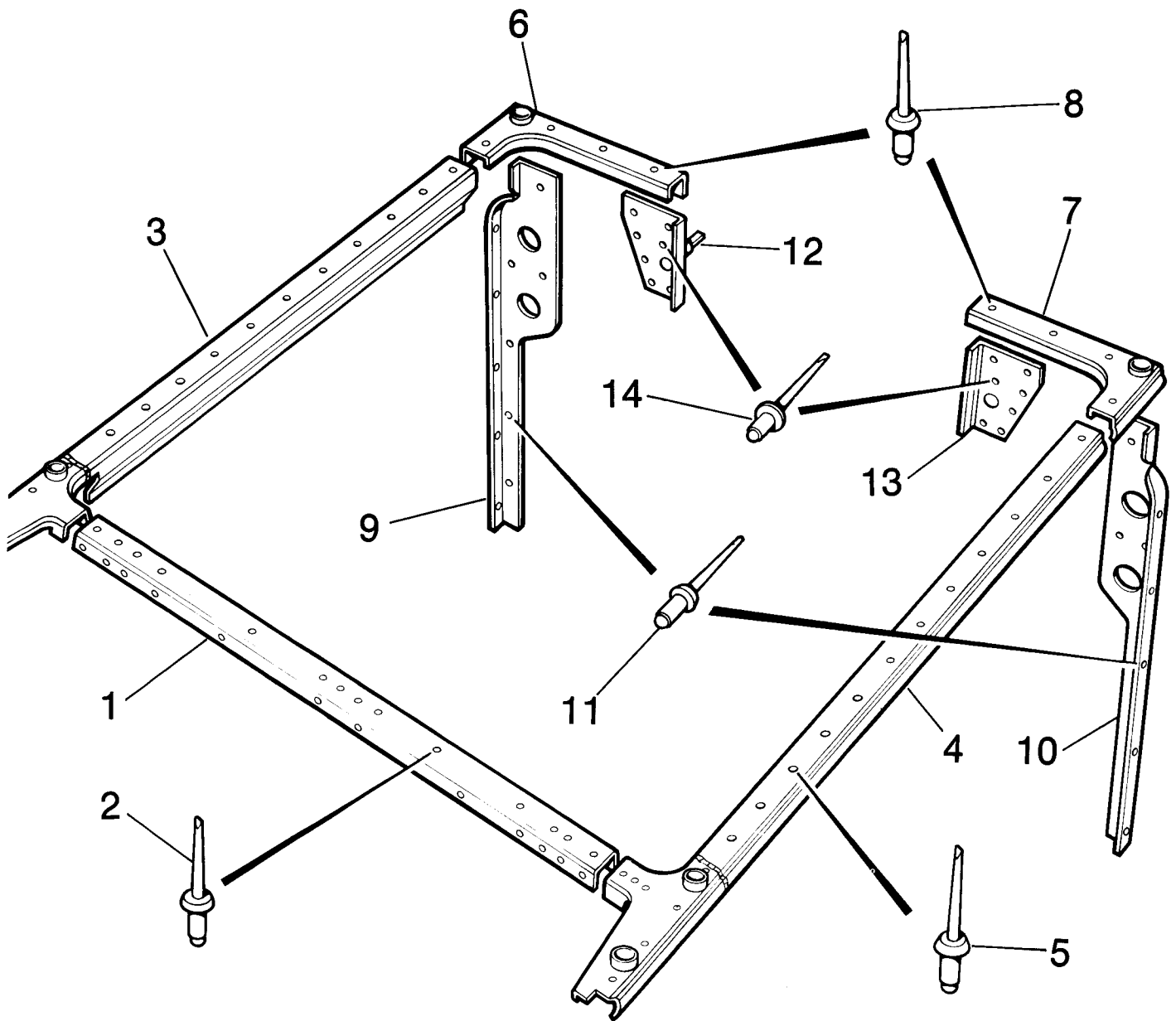


Plate Ref.	Rover Part No.	Description	Qty.	
1	MRC1425*	Jerry can carrier	1	
2	MRC1886*	Pad, short, for carrier	2	
3	MRC1887*	Pad, long, for carrier	1	
4	334913	Pad, long, for carrier	1	
5	MRC2112*	Bracket, for jerry can carrier	2	2510-99-844-9731
6	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-941-0513
7	3900	Plain washer	4	5310-99-120-4032
8	3074	Spring washer	4	5310-99-941-6654
9	254810	Nut, $\frac{1}{4}$ " UNF	3	5310-99-804-7941
10	79240	Nutsert, $\frac{1}{4}$ " UNF	1	5310-99-137-6558
11	78208	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-850-1349
12	3900	Plain washer	2	5310-99-120-4032
13	3074	Spring washer	2	5310-99-941-6654
14	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
15	333464	Clamping plate, c/w chain	1	2540-99-844-9599
16	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	1	5305-99-941-0512
17	RTC609	Plain washer	1	5310-99-120-4032
18	3074	Spring washer	1	5310-99-941-6654
19	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941
20	307959	Clamping bolt, for jerry can stowage	1	5306-99-850-1972
21	4595	Plain washer	1	5310-99-137-1106
22	301460	Wing nut, $\frac{1}{4}$ " BSF	1	5310-99-849-8209/5

0246

Note! * Indicates new parts not used on previous vehicles



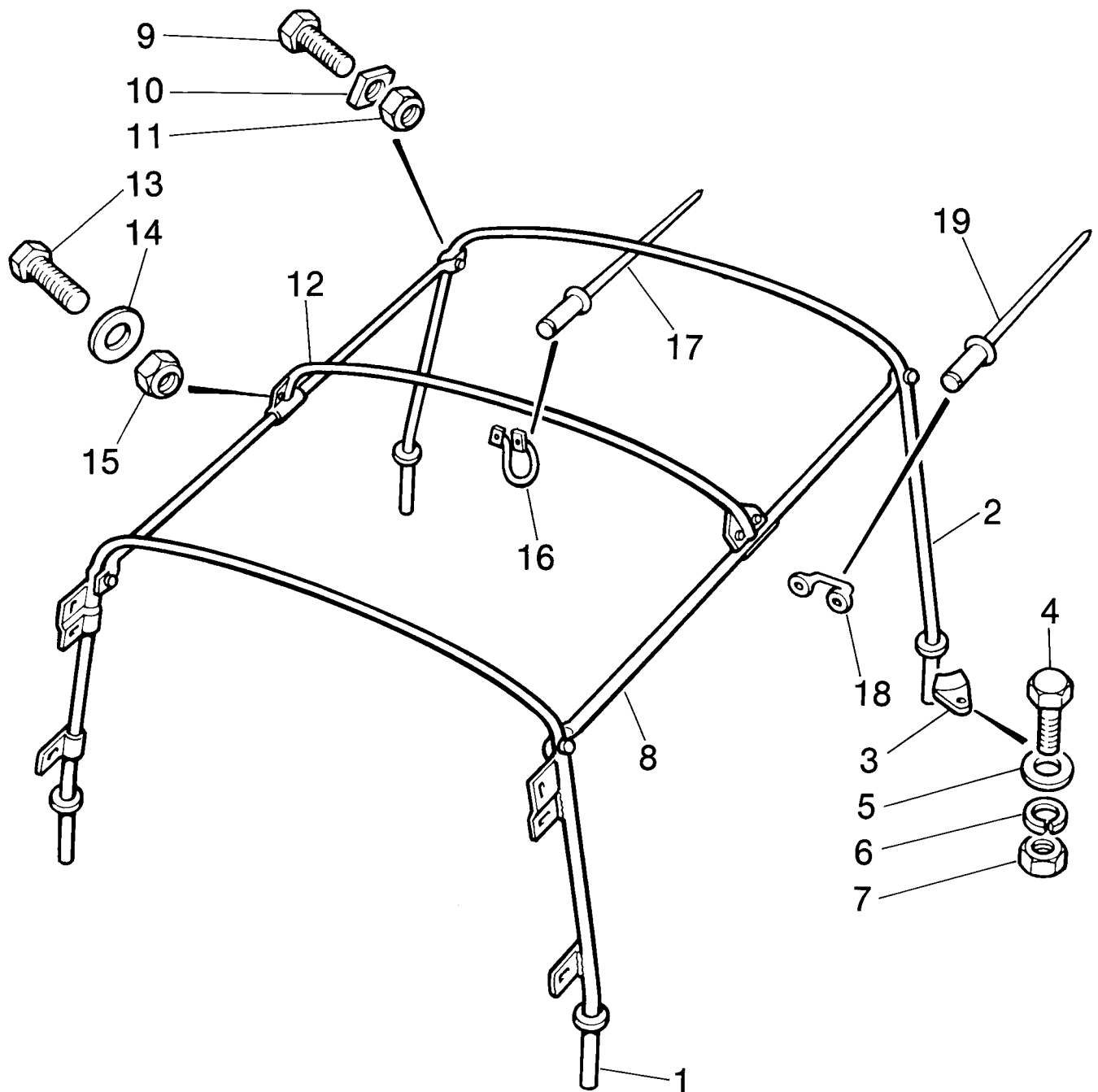
BODY CAPPINGS

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	
1	330245	Capping, for body front panel	1	2510-99-849-8687
2	78410	Pop rivet, fixing capping	42	5320-99-120-9002
3	MRC262*	Top capping, R.H., for body side	1	
4	MRC263*	Top capping, L.H., for body side	1	
5	78248	Pop rivet, fixing capping to body sides	32	5320-99-850-1914
6	330315	Rear corner capping, R.H.	1	2510-99-849-8699
7	330316	Rear corner capping, L.H.	1	2510-99-850-1300
8	78410	Pop rivet, fixing corner capping	10	5320-99-120-9002
9	333253	Protection angle R.H., for rear corner	1	2510-99-850-1698
10	333254	Protection angle L.H., for rear corner	1	2510-99-810-6669
11	78248	Pop rivet, fixing protection angle	24	5320-99-850-1914
12	330233	Corner bracket and cotter, R.H.	1	2510-99-849-8685
13	330234	Corner bracket and cotter, L.H.	1	2510-99-849-8686
14	78248	Pop rivet, fixing corner bracket and cotter	6	5320-99-850-1914

0248

NOTE! * Indicates new parts not used on previous vehicles.



HOOD STICKS

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	NATO Part No.
1	330551*	Front hood stick	1	2540-99-850-1408
2	330553*	Rear hood stick	1	2540-99-850-1409
3	304301*	Clamp arm, for hood stick	4	2540-99-849-8380
4	255228*	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	4	5305-99-941-0527
5	RTC613*	Plain washer	4	5310-99-956-1786
6	3074*	Spring washer	4	5310-99-941-6654
7	254831*	Nut, $\frac{5}{16}$ " UNF	4	5310-99-941-0925
8	330559*	Tie tube, for hood sticks	2	2540-99-850-1411
9	78303*	Screw, $\frac{1}{4}$ " UNF $\times$ 1 $\frac{3}{4}$ " long	4	
10	78205*	Square nut, $\frac{1}{4}$ " UNF	4	
11	257401*	Self-locking nut, $\frac{1}{4}$ " UNF	4	5310-99-137-3316
12	330557*	Intermediate hood stick	1	2540-99-850-1410
13	255206*	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{5}{8}$ " long	4	5305-99-941-0512
14	3900*	Plain washer	4	5310-99-120-4032
15	257401*	Self-locking nut, $\frac{1}{4}$ " UNF	4	5310-99-137-3316
16	345699	Rope hook	2	2510-99-820-7552
17	302186	Rivet, for fixing hook to body	4	5320-99-137-9221
18	395143	Staple, for hood strap	2	5340-99-824-6204
19	78248	Pop rivet, for fixing staple to rear body	4	5320-99-850-1914
	255228*	Bolt, $\frac{5}{16}$ " UNF $\times$ 1" long	6	5305-99-941-0527
	254881*	Lock nut, $\frac{5}{16}$ " UNF	4	5310-99-127-5700
	252181*	Brass 'wing' nut, $\frac{5}{16}$ " UNF	2	
	255207*	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{3}{4}$ " long	4	5305-99-941-0513
	MRC277*	Bridge piece	2	
	252180*	Brass wing nut, $\frac{1}{4}$ " UNF	8	5310-99-941-8877

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Note! Items * are supplied by Belgian Army.

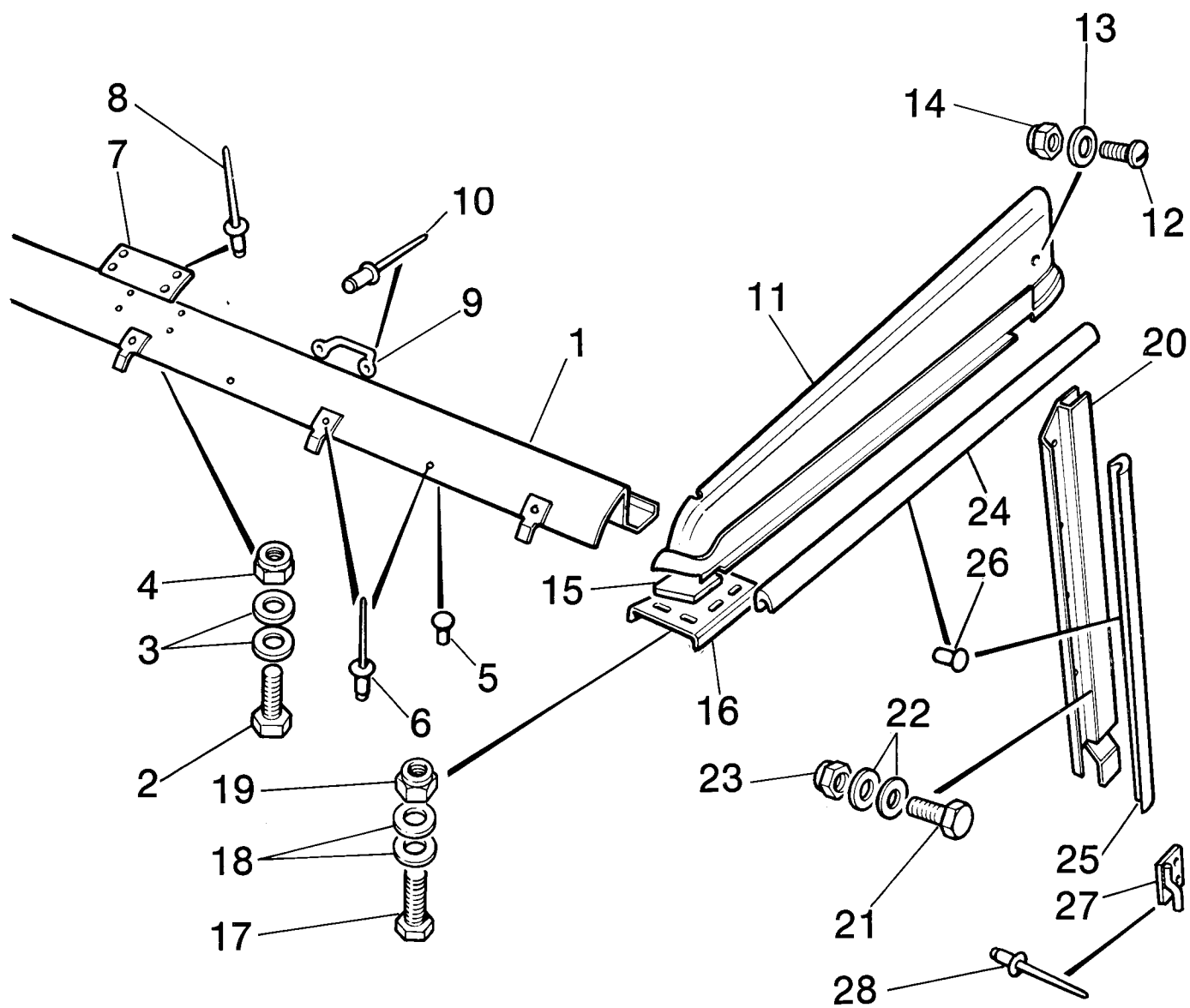
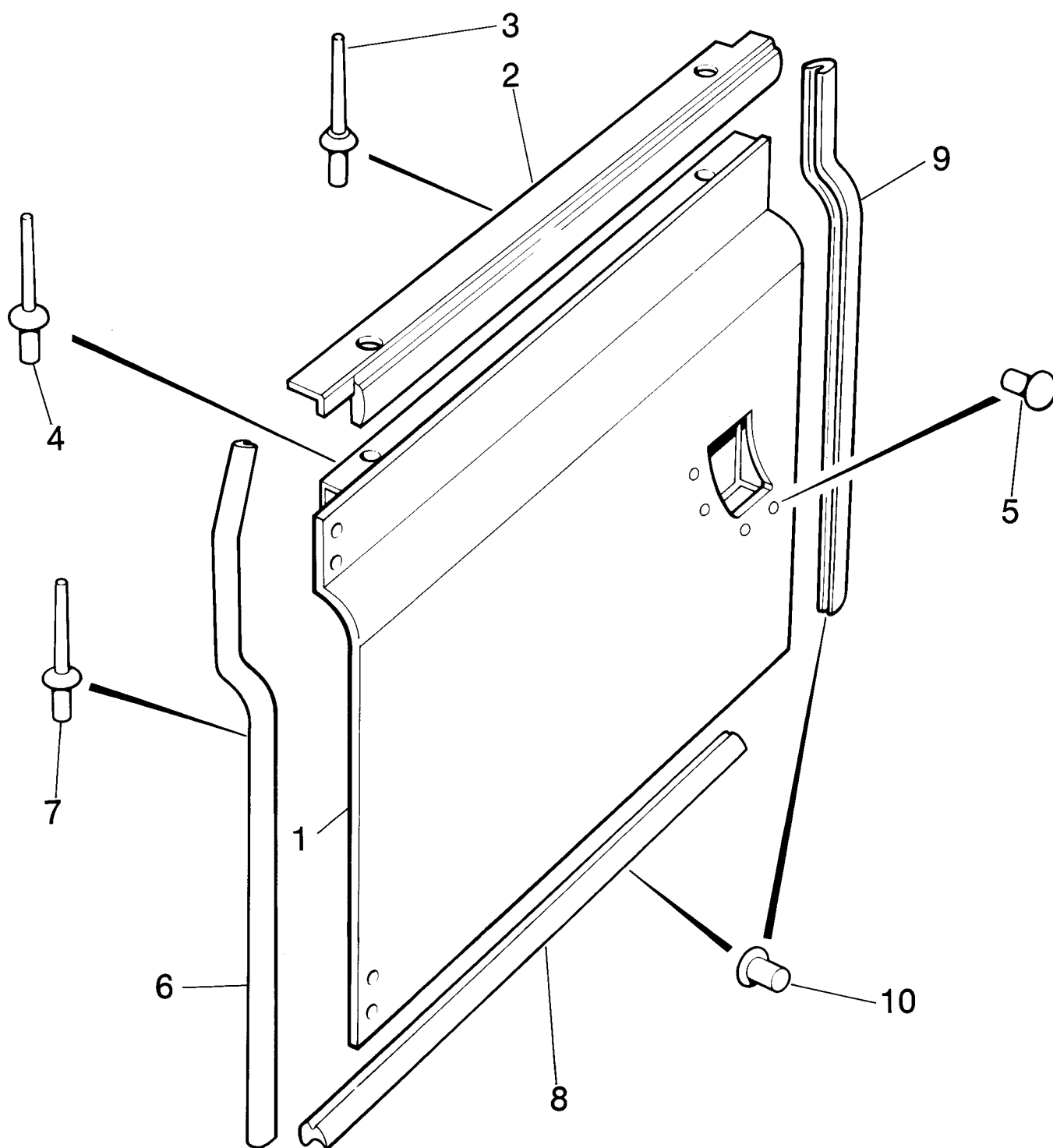


Plate Ref.	Rover Part No.	Description	Qty.	Notes
	*331113	HOOD COMPLETE DEKZFIL	1	2510-99-895-2175
1	330575	Top canopy rail ..	1	2540-99-850-1416
2	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-941-0513
3	3900	Plain washer ..	8	5310-99-120-4032
4	252160	Self-locking nut, $\frac{1}{4}$ " UNF	4	5310-99-941-0902
5	300789	Rivet ..	11	5320-99-849-8130
6	78248	Pop rivet ..	13	5320-99-850-1914
7	*332550	Buffer, for top canopy rail ..	1	2540-99-850-1664
8	*78410	Pop rivet, for fixing buffer to rail ..	4	5320-99-120-9002
9	*395143	Staple, for hood strap ..	2	5340-99-824-6204
10	*78248	Pop rivet, for fixing staple to canopy rail ..	4	5320-99-850-1914
11	395925	Top drain channel for door R.H. ..	1	
	395926	Top drain channel for door L.H. ..	1	
12	*78208	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-850-1349
13	*3900	Plain washer ..	2	5310-99-120-4032
14	*252160	Self-locking nut, $\frac{1}{4}$ " UNF	2	5310-99-941-0902
15	*332605	Sealing rubber, windscreen to top drain channel ..	2	2510-99-850-1934
16	*330622	Adjustable plate, for drain channel, R.H. ..	1	2510-99-850-1421
	330623	Adjustable plate, for drain channel, L.H. ..	1	2510-99-850-1422
17	*255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	8	5305-99-941-0513
18	*3900	Plain washer ..	16	5310-99-120-4032
19	*252160	Self-locking nut, $\frac{1}{4}$ " UNF	8	5310-99-941-0902
20	395919	Side drain channel, for door, R.H. ..	1	
	395920	Side drain channel, for door, L.H. ..	1	
21	*255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
22	*3900	Plain washer ..	8	5310-99-120-4032
23	*252160	Self-locking nut, $\frac{1}{4}$ " UNF	4	5310-99-941-0902
24	395673	Seal, for door top ..	2	2510-99-823-4977
25	395674	Seal, for shut pillar, upper ..	2	2540-99-823-0218
26	308517	Rivet, for fixing seals to channel ..	13	5320-99-849-8638
27	330578	Front hook R.H., for hood rope ..	1	2510-99-850-1417
	330579	Front hook, L.H., for hood rope ..	1	2510-99-850-1418
28	78248	Rivet, for fixing hook to rear body ..	4	5320-99-850-1914

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Note! Items * are supplied by Belgian Army



FRONT DOORS

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.
1	395085	Front door, L.H.	1
	395086	Front door, R.H.	1
2	330123	Top capping, for front door, L.H.	1
	330122	Top capping, for front door, R.H.	1
3	78248	Pop-rivet, top cappings to door	10
4	78248	Pop-rivet, fixing door outer panel at top	6
5	302222	Rivet, fixing door lock cover to outer panel	8
6	395599	Door sealing rubber, for dash pillar, L.H.	1
	395598	Door sealing rubber, for dash pillar, R.H.	1
7	78248	Rivet, for fixing sealing rubber	8
8	330542	Door sealing rubber, at sills	2
9	395671	Door sealing rubber, at rear body lower, L.H.	1
	395670	Door sealing rubber, at rear body lower, R.H.	1
10	78321	Rivet, fixing sealing rubbers	42

2510-99-849-9866
2510-99-849-8660
5320-99-850-1914
5320-99-850-1914
5320-99-433-2282
5330-99-823-4545
5330-99-823-4544
5320-99-850-1914
2510-99-850-1405
2510-99-823-7296
5320-99-433-5233

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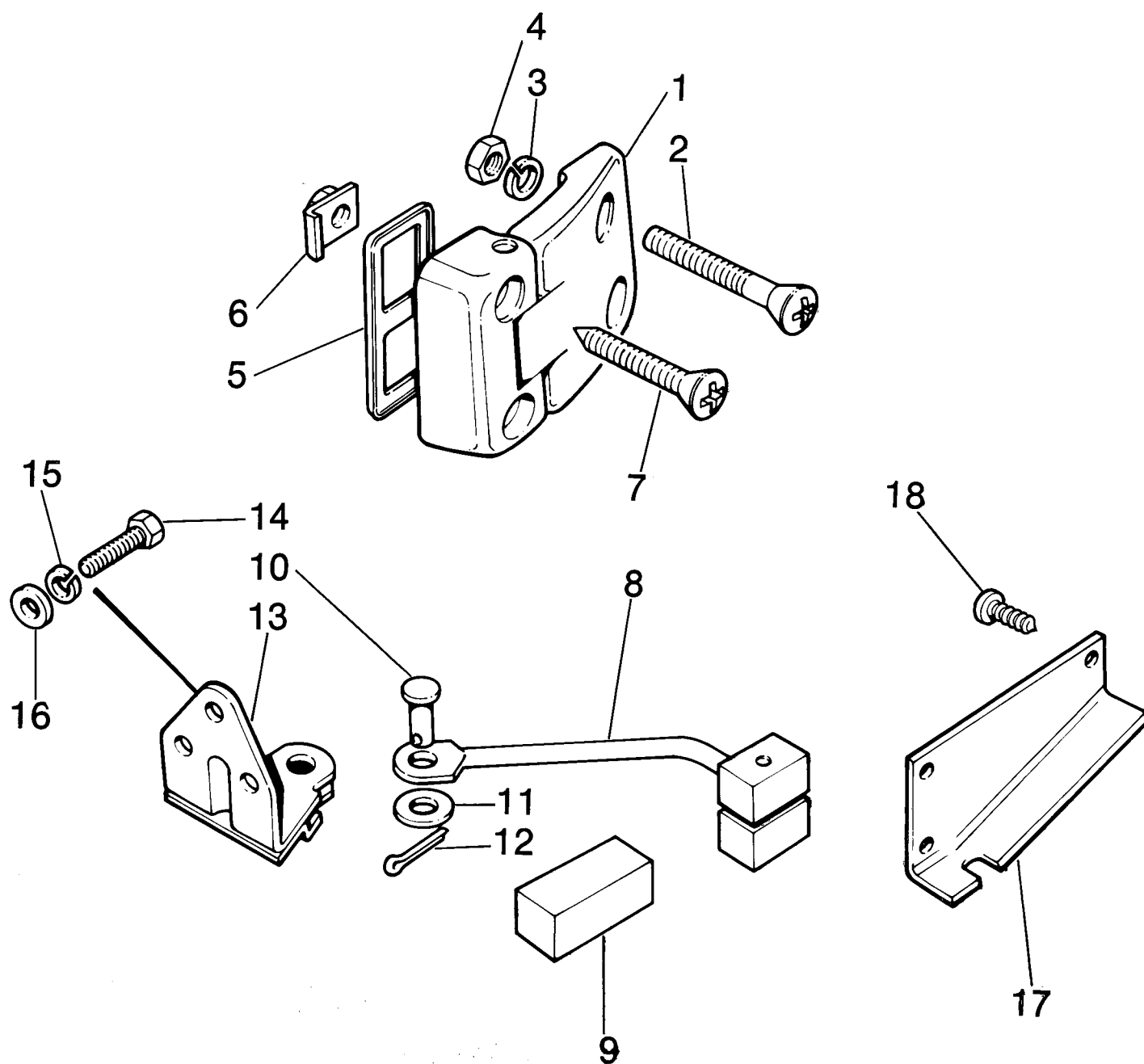
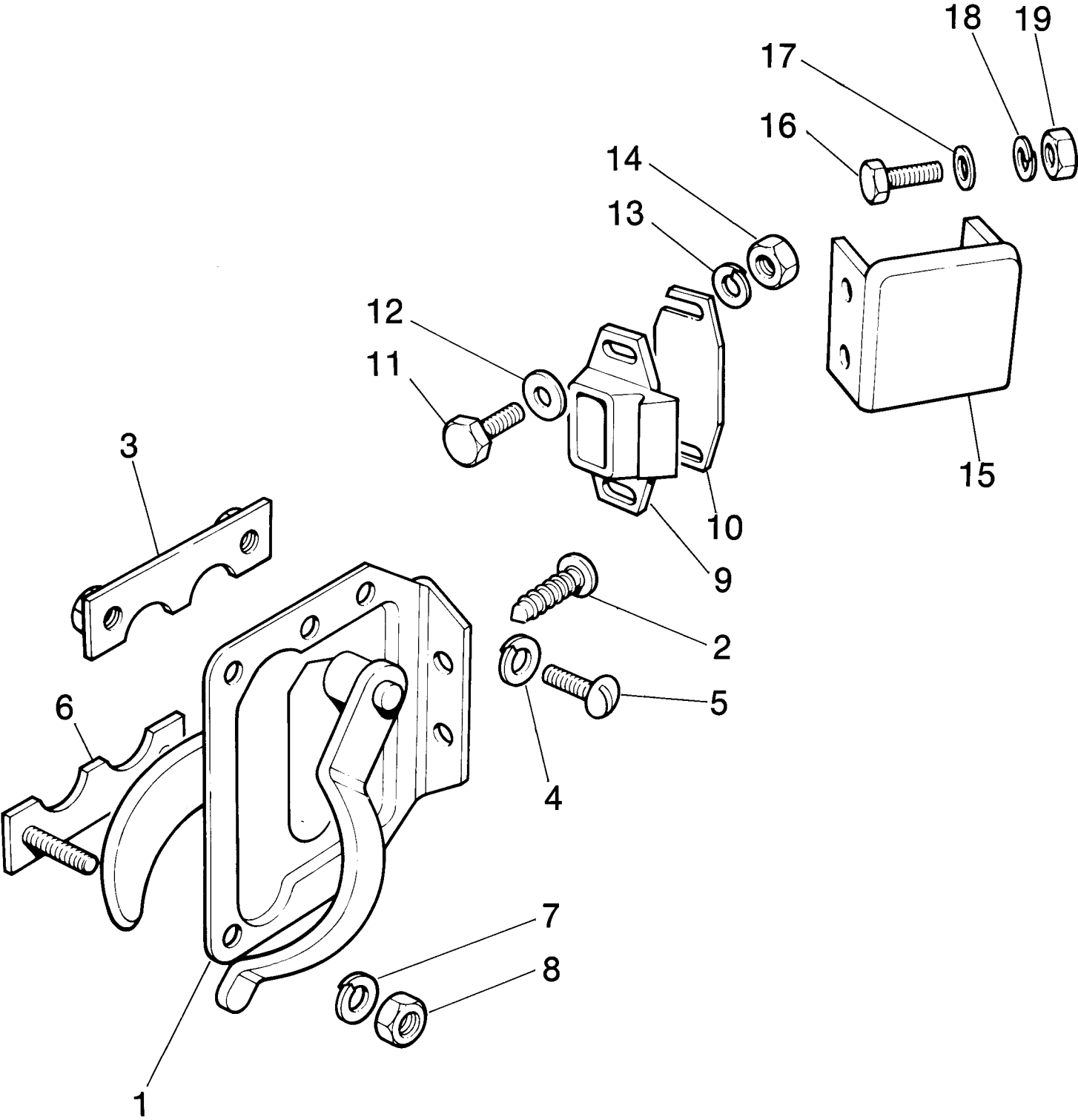


Plate Ref.	Rover Part No.	Description	Qty.	
1	347362	Door hinge, R.H.	2	2510-99-824-8458
	347363	Door hinge, L.H.	2	2510-99-824-8459
2	79146	Screw, $\frac{5}{16}$ " UNF $\times$ 2" long	8	5305-99-941-1771
3	3075	Spring washer	8	5310-99-120-1027
4	254831	Nut, $\frac{5}{16}$ " UNF	8	5310-99-941-0925
5	347369	Seating washer	4	2540-99-824-8467
6	346319	Nut and retainer, $\frac{5}{16}$ " UNF	8	5310-99-824-8468
7	79221	Screw, $\frac{5}{16}$ " UNF $\times$ 1 $\frac{1}{2}$ " long	8	5305-99-941-1769
8	395538	Check strap rod	2	2510-99-824-8455
9	395481	Buffer, for check strap	2	2510-99-824-8456
10	306564	Clevis pin	2	5315-99-849-8614
11	850807	Plain washer	2	5310-99-122-6475
12	RTC614	Split pin ..	2	5315-99-944-0176
13	346878	Retaining bracket, for check strap	2	2510-99-824-8457
14	255207	Bolt, $\frac{1}{4}$ " UNF $\times$ $\frac{3}{4}$ " long	6	5305-99-941-0513
15	3074	Spring washer	6	5310-99-941-6654
16	4071	Plain washer	6	5310-99-952-1024
17	346927	Slide retainer, R.H.	1	2540-99-824-8618
	346928	Slide retainer, L.H.	1	2540-99-824-8619
18	78485	Drive screw, for fixing retainer to side rail	12	5305-99-824-8464

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DOOR LOCKS

GROUP 18

Plate Ref.	Rover Part No.	Description	Qty.
1	395652	Door lock, R.H.	1 2540-99-825-4391
	337802	Door lock, L.H. (driver's side)	1 2540-99-808-4729
2	77903	Drive screw	4 5305-99-121-4834
3	345498	Nut retainer	2 2540-99-823-0826
4	3074	Spring washer	4 5310-99-941-6654
5	78792	Screw, $\frac{1}{4}$ " UNF $\times \frac{1}{2}$ " long	4 5305-99-941-8118
6	337806	Screw retainer	2 2540-99-805-4575
7	3074	Spring washer	4 5310-99-941-6654
8	254810	Nut, $\frac{1}{4}$ " UNF	4 5310-99-804-7941
9	333140	Striking plate, for door locks	2 5340-99-850-1718
10	347594	Shim, for striking plate	2 2540-99-818-5526
11	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4 5305-99-941-0513
12	RTC609	Plain washer	4 5310-99-120-4032
13	3074	Spring washer	4 5310-99-941-6654
14	254810	Nut, $\frac{1}{4}$ " UNF	4 5310-99-804-7941
15	330146	Support bracket, for striking plate	2 2510-99-849-8665
16	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	8 5305-99-941-0512
17	RTC609	Plain washer	8 5310-99-120-4032
18	3074	Spring washer	8 5310-99-941-6654
19	254810	Nut, $\frac{1}{4}$ " UNF	8 5310-99-804-7941

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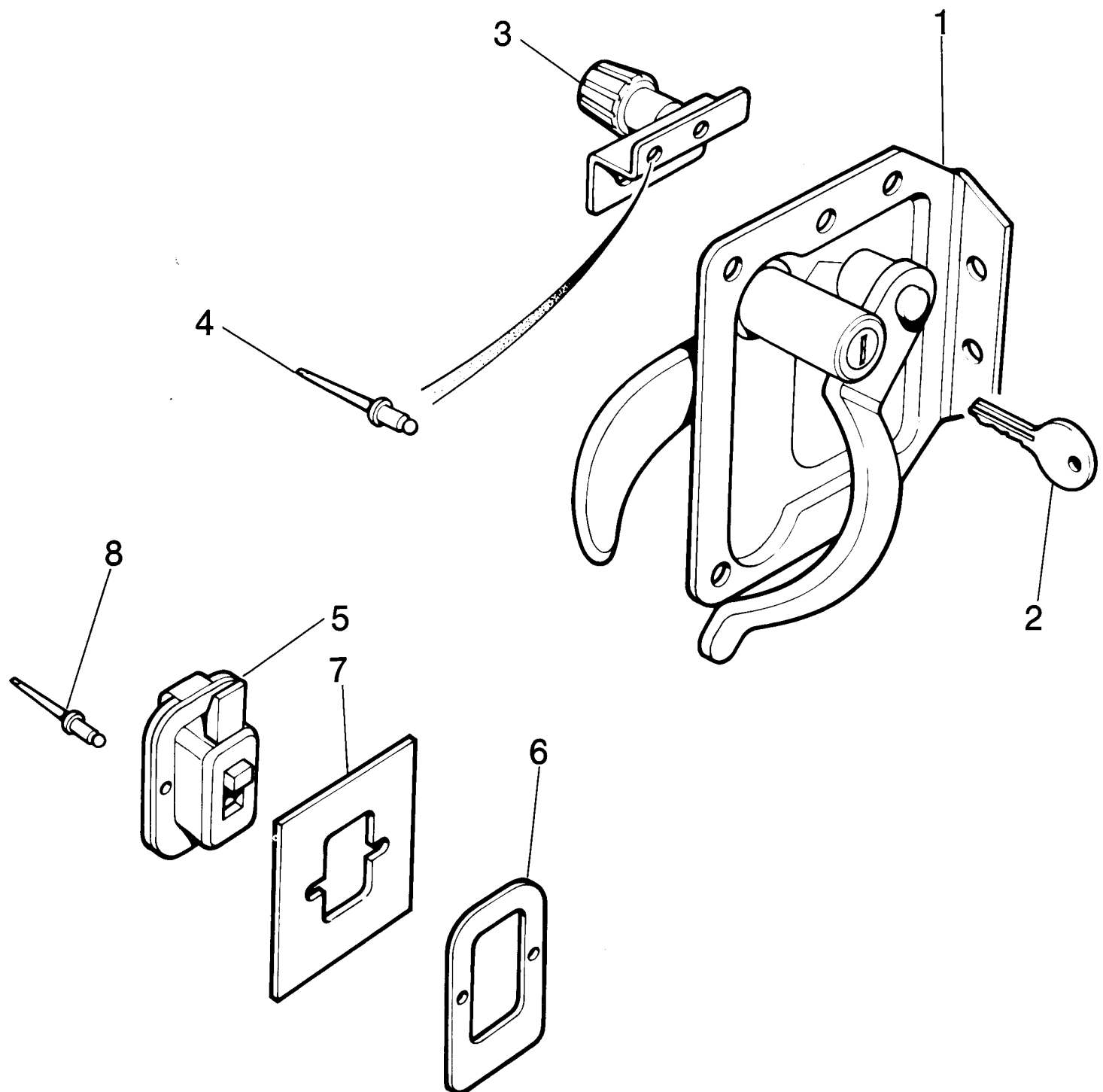


Plate Ref.	Rover Part No.	Description	Qty.	
1	337802	Door lock, L.H. (driver's side)	1	2540-99-808-4729
2	338388	Key, for lock (blank)	A/R	
3	345435	Locking catch, for door lock, R.H. (passenger side)	1	2540-99-813-2856
4	78248	Pop rivet, fixing locking catch	4	5320-99-850-1914
5	347322	Sliding window catch	2	2540-99-825-0232
6	347526	Seal, for window catch..	} Fixing window catches to sidescreens	2
7	349772	Mask, for window catch		2
8	78867	Pop rivet.. .. .		4 5320-99-105-0876
	32609	BARREL DOOR LOCK	1	2540-99-808-6777

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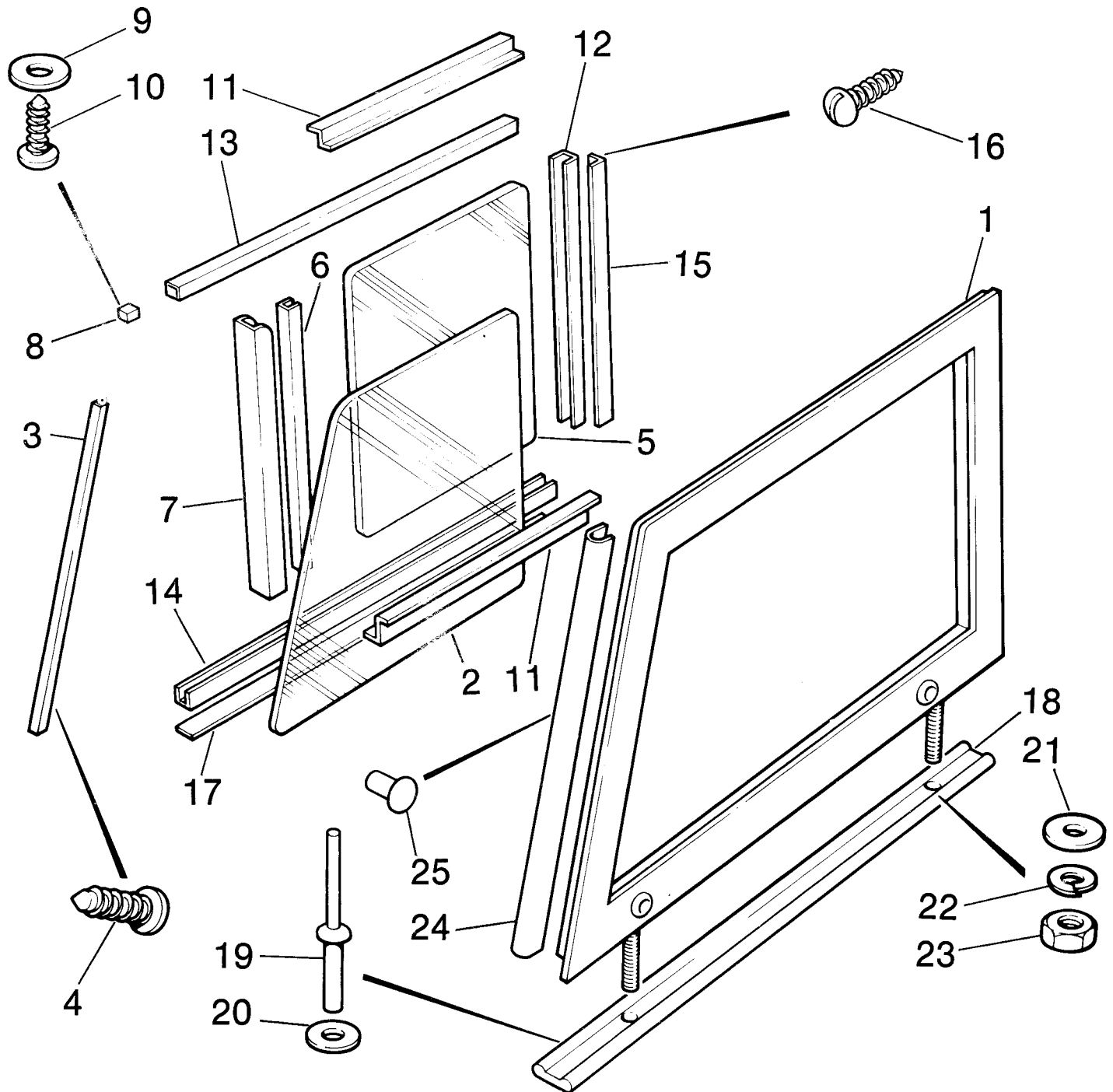


Plate Ref.	Rover Part No.	Description	Qty.	
1	320853	FRONT DOOR SIDE SCREEN ASSEMBLY R.H. WITH PLUG	1	2510-99-817-5817
	320854	FRONT DOOR SIDE SCREEN ASSEMBLY L.H. WITH PLUG	1	2510-99-817-4119
2	330159*	Fixed window, front	2	2510-99-849-8667
3	330198	Retainer, for window	2	2510-99-849-8671
4	78140	Drive screw, fixing retainer	10	5305-99-121-3928
5	330160*	Sliding window, rear	2	2510-99-849-8668
6	330660	Sealing rubber, for front edge of sliding window	2	5330-99-850-1423
7	330661	Channel, for sealing rubber	2	2510-99-850-1424
8	330162	Buffer, for sliding window at top	2	2510-99-849-8669
9	3886	Plain washer } Fixing buffers and channels to frame	2	5310-99-941-6869
10	78160	Drive screw }	2	5305-99-135-2339
11	330202	Filler, top and bottom } For windows	4	2510-99-849-8675
12	330203	Filler, rear	2	2590-99-849-8676
13	336451	Channel, top	2	2510-99-845-0225
14	347488	Channel, bottom	2	2510-99-824-4511
15	336454	Channel, rear	2	2510-99-845-0247
16	77707	Drive screw, fixing channel	26	5305-99-121-3935
17	346460	Packing strip, bottom	2	2510-99-824-8454
18	330163	Sealing strip for sidescreen	2	5330-99-201-9159
19	78248	Pop rivet .. } Fixing sealing strip	10	5320-99-850-1914
20	RTC617	Plain washer }	10	5310-99-120-0866
21	RTC611	Plain washer }	4	5310-99-971-2810
22	3077	Spring washer } Fixing side screen to door	4	5310-99-124-2519
23	254813	Nut, $\frac{7}{16}$ " UNF }	4	5310-99-136-1517
24	395672	Door sealing rubber, at windscreen side	2	5330-99-823-8392
25	78321	Rivet, fixing rubber to windscreen	8	5320-99-433-5233

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Note! Items * are supplied by Belgian army

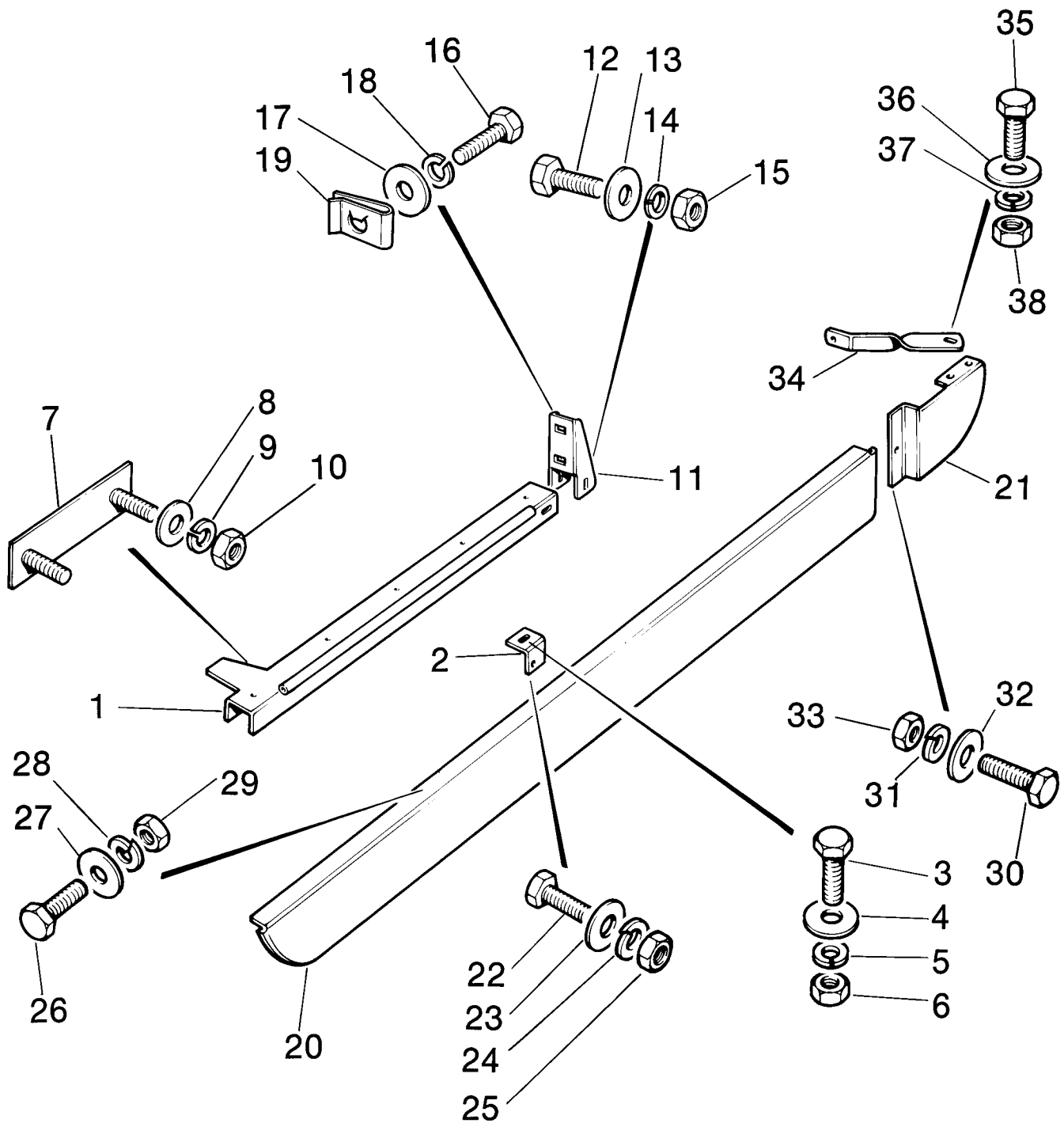
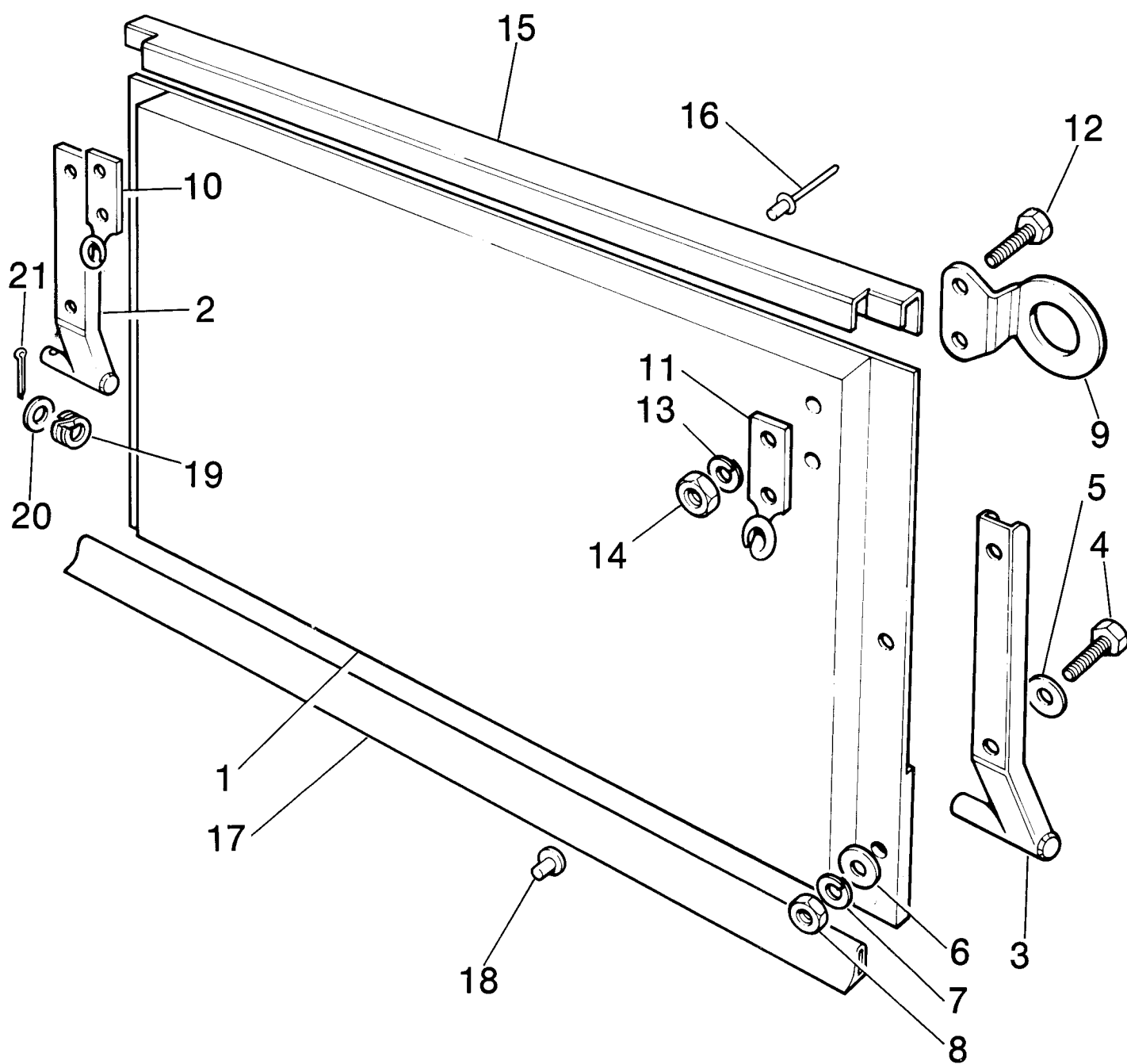


Plate Ref.	Rover Part No.	Description	Qty.	NATO PART NO.
1	330380	Sill channel, R.H. front	1	2510-99-850-1314
	330381	Sill channel, L.H. front	1	2510-99-850-1315
2	337774	Securing bracket, sill channel to panel	4	2510-99-825-1039
3	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-941-0513
4	3821	Plain washer	8	5310-99-850-1948
5	3074	Spring washer	4	5310-99-941-6654
6	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
7	332603	Bolt plate	2	2510-99-825-1043
8	RTC610	Plain washer	4	
9	3075	Spring washer	4	5310-99-120-1027
10	254831	Nut, $\frac{5}{16}$ " UNF	4	5310-99-941-0925
11	347436	Mounting bracket, sill channel to rear body	2	2510-99-825-1042
12	255226	Bolt, $\frac{5}{16}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-941-0525
13	RTC610	Plain washer	8	
14	3075	Spring washer	4	5310-99-120-1027
15	254831	Nut, $\frac{5}{16}$ " UNF	4	5310-99-941-0925
16	255207	Bolt, $\frac{1}{4}$ " UNF $\times \frac{3}{4}$ " long	4	5305-99-941-0513
17	3821	Plain washer	4	5310-99-850-1948
18	3074	Spring washer	4	5310-99-941-6654
19	79175	Spire nut	4	5310-99-624-8711
20	337942	Sill panel, front, R.H.	1	2510-99-824-3031
	337943	Sill panel, front, L.H.	1	2510-99-824-3032
21	337938	Sill panel, rear, R.H.	1	
	337939	Sill panel, rear, L.H.	1	
22	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
23	RTC609	Plain washer	8	5310-99-120-4032
24	3074	Spring washer	4	5310-99-941-6654
25	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
26	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	12	5305-99-941-0512
27	RTC609	Plain washer	24	5310-99-120-4032
28	3074	Spring washer	12	5310-99-941-6654
29	254810	Nut, $\frac{1}{4}$ " UNF	12	5310-99-804-7941
30	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-941-0512
31	3074	Spring washer	2	5310-99-941-6654
32	RTC609	Plain washer	4	5310-99-120-4032
33	254810	Nut, $\frac{1}{4}$ " UNF	2	5310-99-804-7941
34	330303	Rear wing stay, R.H. front	1	2510-99-840-8697
	330304	Rear wing stay, L.H. front	1	2510-99-849-8698
35	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
	78208	Screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long (mush. HD)	2	5305-99-850-1349
36	RTC609	Plain washer	4	5310-99-120-4032
37	3074	Spring washer	6	5310-99-941-6654
38	254810	Nut, $\frac{1}{4}$ " UNF	6	5310-99-804-7941



TAILBOARD ASSEMBLY

GROUP 18—BODY AND CAB

Plate Ref.	Rover Part No.	Description	Qty.	
1	320604	TAILBOARD, COMPLETE ASSEMBLY	1	2510-99-874-1793
2	338617	Hinge, R.H.	1	5340-99-804-7197
3	338618	Hinge, L.H.	1	2510-99-805-4562
4	253887	Bolt, $\frac{1}{4}$ " UNF $\times$ $2\frac{1}{8}$ " long	4	
5	3821	Plain washer	4	5310-99-850-1948
6	3821	Plain washer	6	5310-99-850-1948
7	3074	Spring washer	4	5310-99-941-6654
8	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
9	336412	Locking plate	2	2510-99-873-8011
10	332445	Hook, R.H. for tailboard chain	1	2590-99-440-7636
11	332446	Hook, L.H. for tailboard chain	1	5340-99-850-1662
12	256208	Bolt, $\frac{1}{4}$ " UNF $\times$ $2\frac{1}{4}$ " long	4	5306-99-941-0287
13	3074	Spring washer	4	5310-99-941-6654
14	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
15	345915	Reinforcing panel	1	
16	78248	Pop rivet, fixing reinforcing panel to tailboard	23	5320-99-850-1914
17	303975	Sealing rubber, for tailboard bottom	1	2510-99-849-8358
18	78321	Rivet, fixing sealing rubber to tailboard	8	5320-99-433-5233
19	2289	Spring washer	1	5310-99-941-6631
20	3895	Plain washer	1	
21	3896	Split pin	1	

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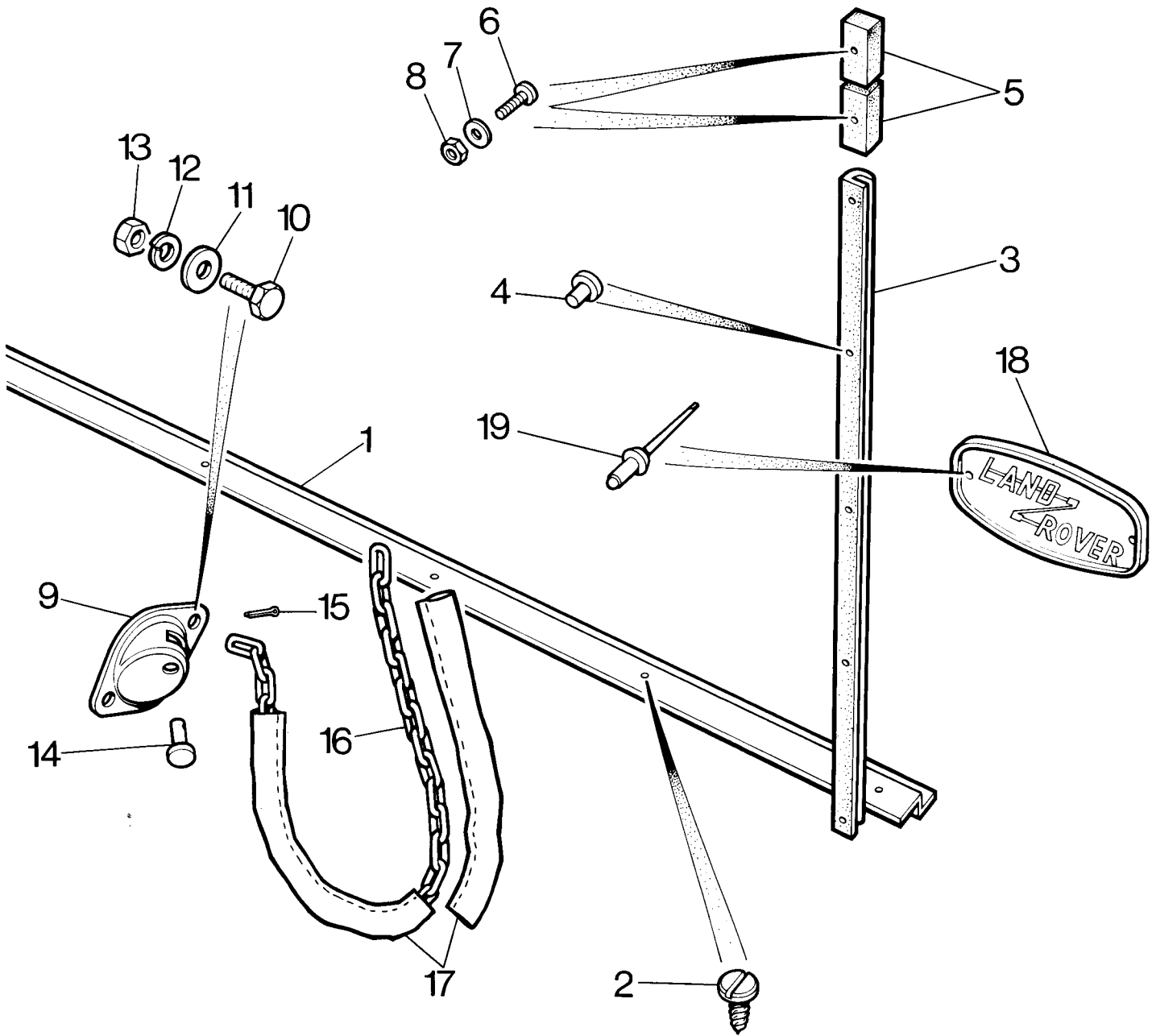
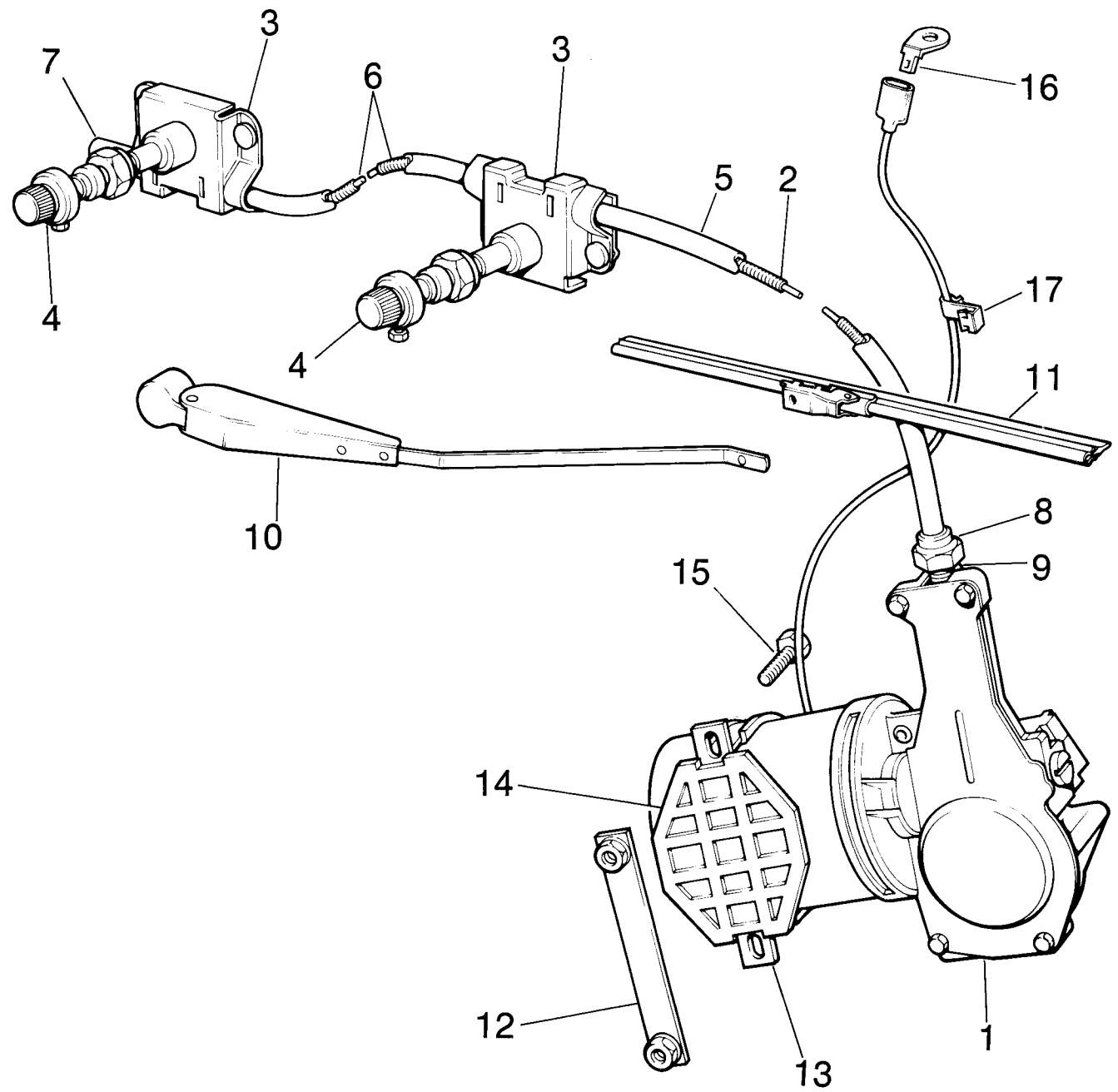


Plate Ref.	Rover Part No.	Description	Qty.	
1	338743	Protecting strip, at rear of floor	1	2540-99-805-4567
2	77707	Drive screw, for fixing strip	7	5305-99-850-4416
3	337290	Sealing rubber, for tailboard	2	2510-99-805-4576
4	78321	Rivet, for fixing sealing rubber to rear panel	10	5320-99-433-5233
5	332146	Rubber buffer	4	5340-99-805-4577
6	77899	Screw, 4 BA $\times \frac{1}{2}$ " long	4	
7	3867	Plain washer ..	4	
8	4023	Nut, 4BA ..	4	
9	302825	Bracket, for tailboard chain	2	2510-99-895-2141
10	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	4	5305-99-941-0512
11	RTC609	Plain washer	4	5310-99-120-4032
12	3074	Spring washer	4	5310-99-941-6654
13	254810	Nut, $\frac{1}{4}$ " UNF	4	5310-99-804-7941
14	302828	Pin	2	5315-99-844-9550
15	3958	Split pin	2	
16	330399	Chain, for tailboard	2	4010-99-850-1322
17	330422	Sleeve, for chain	4	2590-99-895-1987
18	332670	'Land-Rover' nameplate	1	2590-99-895-1997
19	78248	Pop rivet, for fixing nameplate	2	5320-99-850-1914

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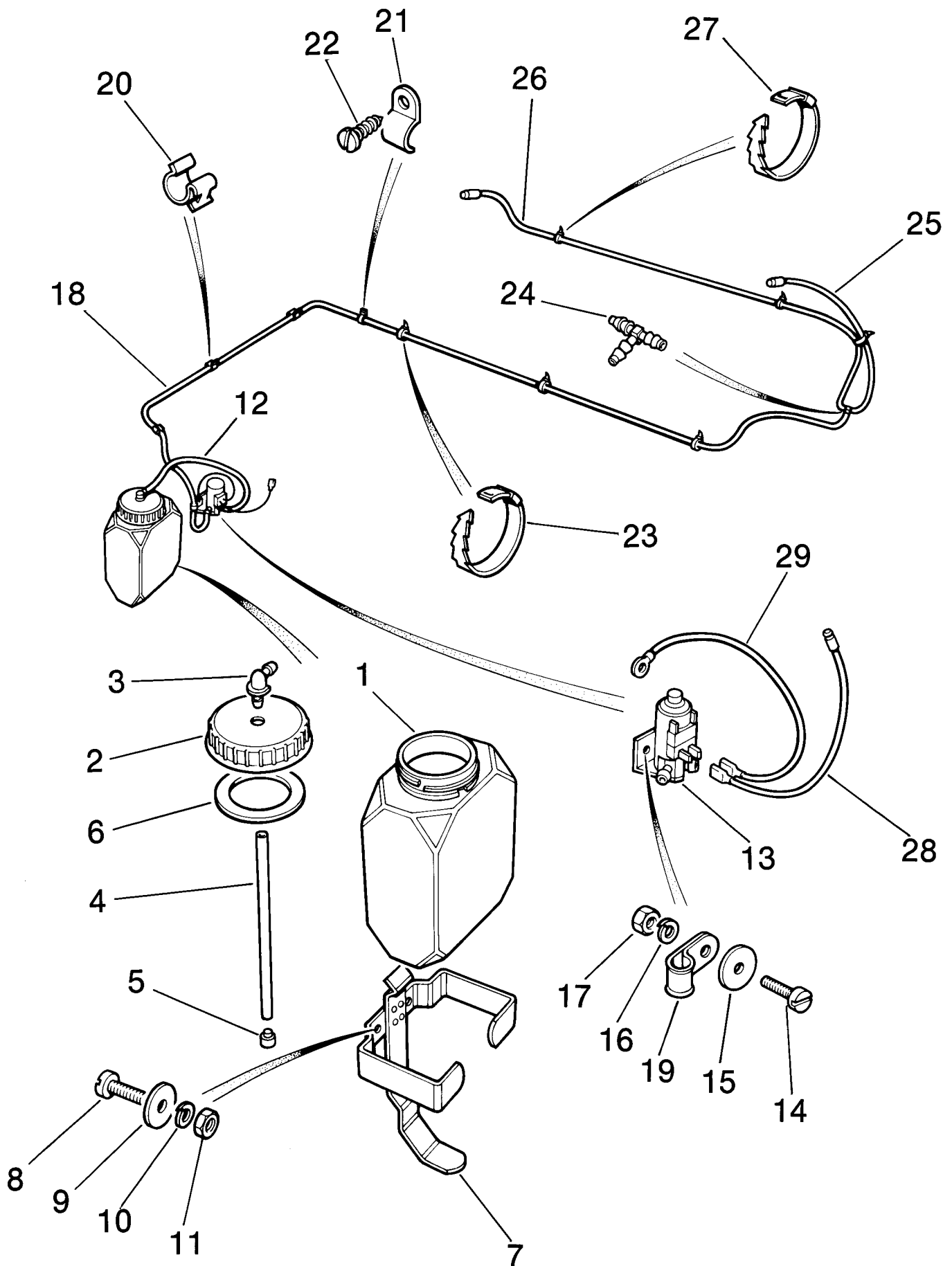


WINDSCREEN WIPER

GROU

Plate Ref.	Rover Part No.	Description	Qty	
1	560962	Windscreen wiper motor complete (Lucas 54071565)	1	2540-99-820-8140
	606014	Shaft and gear for wiper motor	1	2540-99-810-9629
2	RTC202	Flexible drive cable	1	
3	560887	Wheelbox, for wiper	2	2540-99-808-4876
4	605904	Spindle and gear for wheelbox	2	2540-99-810-9630
5	579107	Outer casing, motor to wheelbox	1	2540-99-825-1047
6	560886	Outer casing, wheelbox to wheelbox	1	2540-99-808-4875
7	575047	Outer casing, wheelbox end	1	2540-99-809-7059
8	606930	Union nut, for drive cable	1	4730-99-824-2727
9	90607905	Threaded ferrule, for wiper motor	1	2540-99-823-7297
10	RTC819	Arm, for wiper blade, L.H.	1	2540-99-825-1049
	RTC822	Arm, for wiper blade, R.H.	1	2540-99-825-1049
11	90575436	Wiper-blade	2	2510-99-811-8987
12	560967	Nut plate, for wiper motor	1	2540-99-136-9893
13	606929	Mounting strap, for wiper motor	1	2540-99-824-3663
14	606928	Mounting pad, for wiper motor	1	5340-99-819-8231
15	78709	Set screw, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-941-9158
16	90555649	Lucar blade, for wiper earth	1	
17	570351	Cable clip, for fixing wiper earth	1	
605470557 2540-99-820-8140				

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WINDSCREEN WASHER

GROUP 22—ACCESSORIES

Plate Ref.	Rover Part No.	Description	Qty.
1	567972	Water container	1 2540-99-810-2113
2	346204	Cap, for water container	1 2540-99-810-2114
3	RTC1697	Hose connector	1
4	84221	Tube, 175 mm long (to be cut to length)	1 4710-99-824-2728
5	90608330	Non-return valve	1
6	573260	Cap liner	1 5330-99-823-7598
7	345654	Mounting bracket, for water container	1 2540-99-824-8412
8	78276	Screw, 10 UNF $\times \frac{1}{2}$ " long	3 5305-99-941-6190
9	3902	Plain washer	3 5310-99-941-8569
10	3073	Spring washer	3 5310-99-941-6653
11	257023	Nut, 10 UNF	3 5310-99-845-0246
12	84221	Tube, 330 mm long, water container to pump motor (to be cut to length)	1 4710-99-824-2728
13	623091	Pump motor	1 2540-99-824-6589
14	78276	Screw, 10 UNF $\times \frac{1}{2}$ " long	2 5305-99-941-6190
15	3902	Plain washer	2 5310-99-941-8569
16	3073	Spring washer	2 5310-99-941-6653
17	257023	Nut, 10 UNF	2 5310-99-845-0246
18	84221	Tube, 84" long, pump to Tee connection (to be cut to length) ..	1 4710-99-824-2728
19	8885	Clip, fixing tube	1 5340-99-874-1788
20	345662	Edge clip, fixing tube to R.H. wing	3 5340-99-824-8426
21	90519602	Clip	1 5340-99-446-6158
22	72626	Drive screw } Fixing tube to upper dash	1 5305-99-941-8362
23	240429	Cleat, fixing tube to brake pipe	3 5340-99-896-0609
24	568028	Tee connection	1 4730-99-882-0187
25	3486461	Jet and tube L.H. AND RH	2 2540-99-828-7854
26	589825 (7H857)	Jet and tube R.H. PLASTIC	MR 2 2540-99-824-4517
27	240429	Cleat, fixing tube to Bundy tube	3 5340-99-896-0609
28	623099	Lead, harness to washer motor	1 2540-99-825-3621
29	559128	Lead, washer motor to earth	1
	4054705657	SWITCH PARKING WIPER	1 2540-99-821-9330

0272

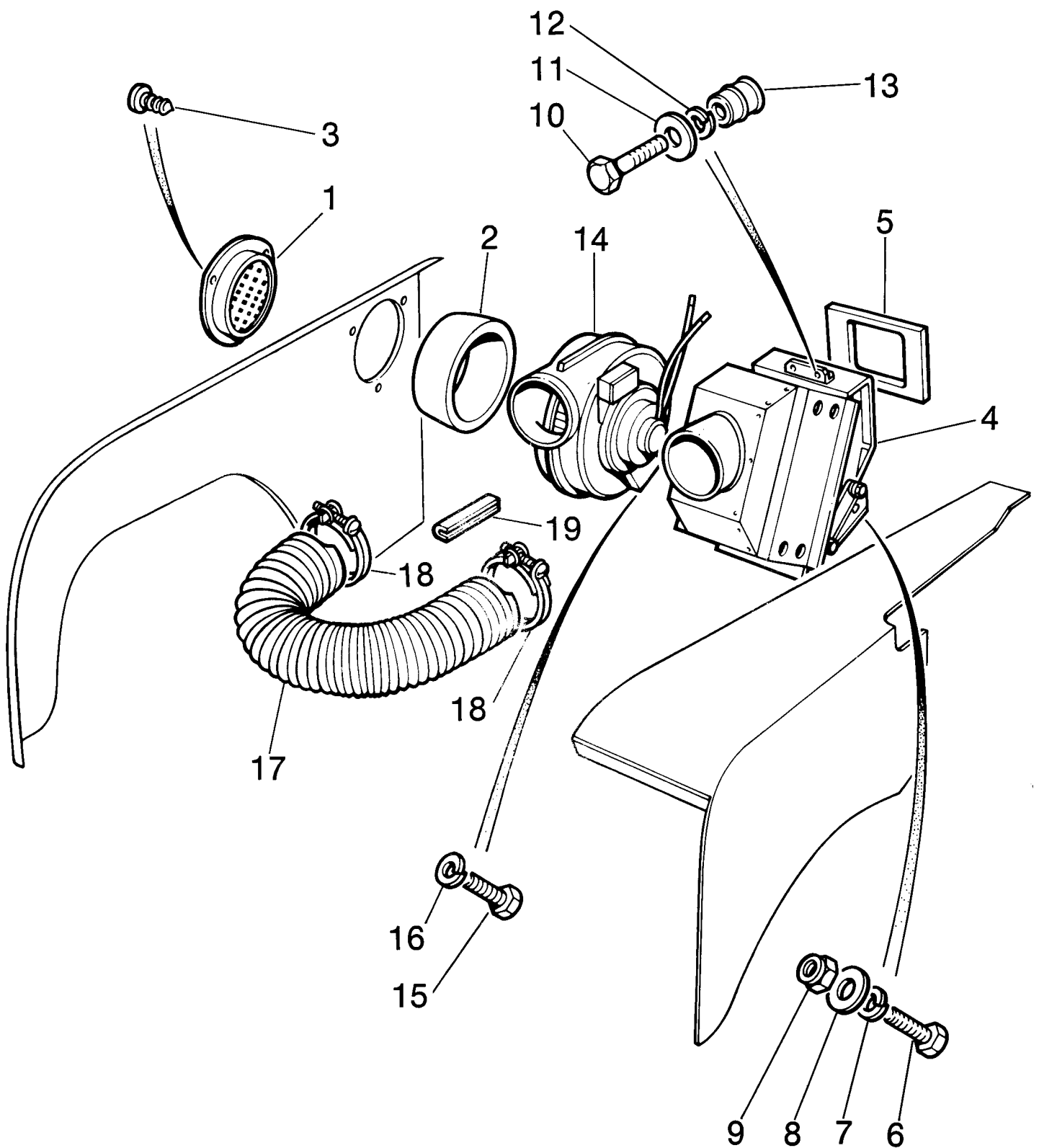


Plate Ref.	Rover Part No.	Description	Qty.	
1	346936	R.H. wing trim, for fresh air heater inlet	1	2540-99-825-3625
2	347556	Seal, for wing trim	1	2540-99-824-8413
3	78417	Drive screw, for fixing wing trim	3	5305-99-941-8368
4	395848	Heater box	1	2540-99-825-3623
5	395616	Seal, for heater box to dash	2	2540-99-825-3624
6	255225	Bolt, $\frac{5}{16}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-941-0524
7	3075	Spring washer	2	5310-99-120-1027
8	4047	Plain washer	4	5310-99-136-5497
9	254831	Nut, $\frac{5}{16}$ " UNF	2	5310-99-941-0925
10	255225	Bolt, $\frac{5}{16}$ " UNF $\times \frac{5}{8}$ " long	2	5305-99-941-0524
11	3830	Plain washer	2	5310-99-134-2496
12	3075	Spring washer	2	5310-99-120-1027
13	79103	Nutcert, $\frac{5}{16}$ " UNF	2	5310-99-137-6546
14	347261	Heater blower	1	2540-99-825-3626
15	257017	Screw, 10 UNF $\times \frac{1}{2}$ " long	4	5305-99-807-3514
16	3073	Spring washer	4	5310-99-941-6653
17	346999	Flexible tubing, blower to heater	1	2540-99-825-3627
18	50348	Hose clip, for flexible tubing	2	470-99-825-3627
19	347641	Protection strip, for blower pipe at front wing	1	2540-99-825-4009

0274

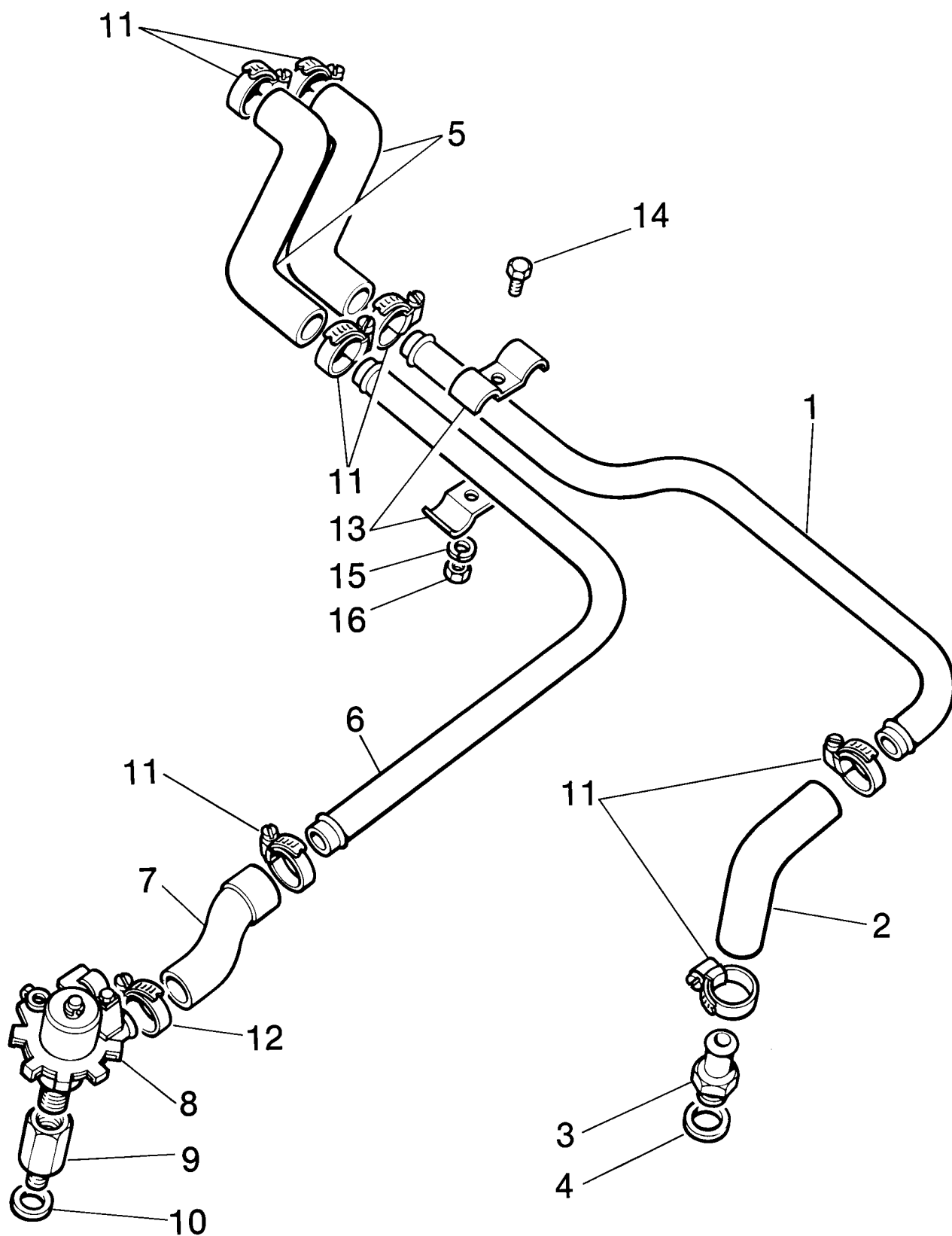


Plate Ref.	Rover Part No.	Description	Qty.	
1	594634	Heater return pipe	1	
2	594636	Hose, engine block to return pipe	1	4720-99-822-6099
3	624091	Adaptor, for heater pipe	1	2540-99-825-0861
4	213960	Joint washer, for adaptor	1	5330-99-849-8856
5	577292	Hose, outlet pipe to heater box	2	4720-99-822-6098
6	594631	Heater outlet pipe	1	2540-99-824-3383
7	594629	Hose, valve to heater outlet pipe	1	4720-99-822-6097
8	90577299	Valve, for heater water	1	4820-99-822-6096
9	594622	Adaptor, for valve	1	4730-99-824-7093
10	213960	Joint washer, for adaptor	1	5330-99-849-8856
11	GHC507	Hose clip	7	
12	GHC406	Hose clip	1	
13	594637	Saddle clip, for fixing heater pipes	2	
14	255206	Bolt, $\frac{1}{4}$ " UNF $\times \frac{5}{8}$ " long	1	5305-99-941-0512
15	3074	Spring washer	1	5310-99-941-6654
16	254810	Nut, $\frac{1}{4}$ " UNF	1	5310-99-804-7941

0276

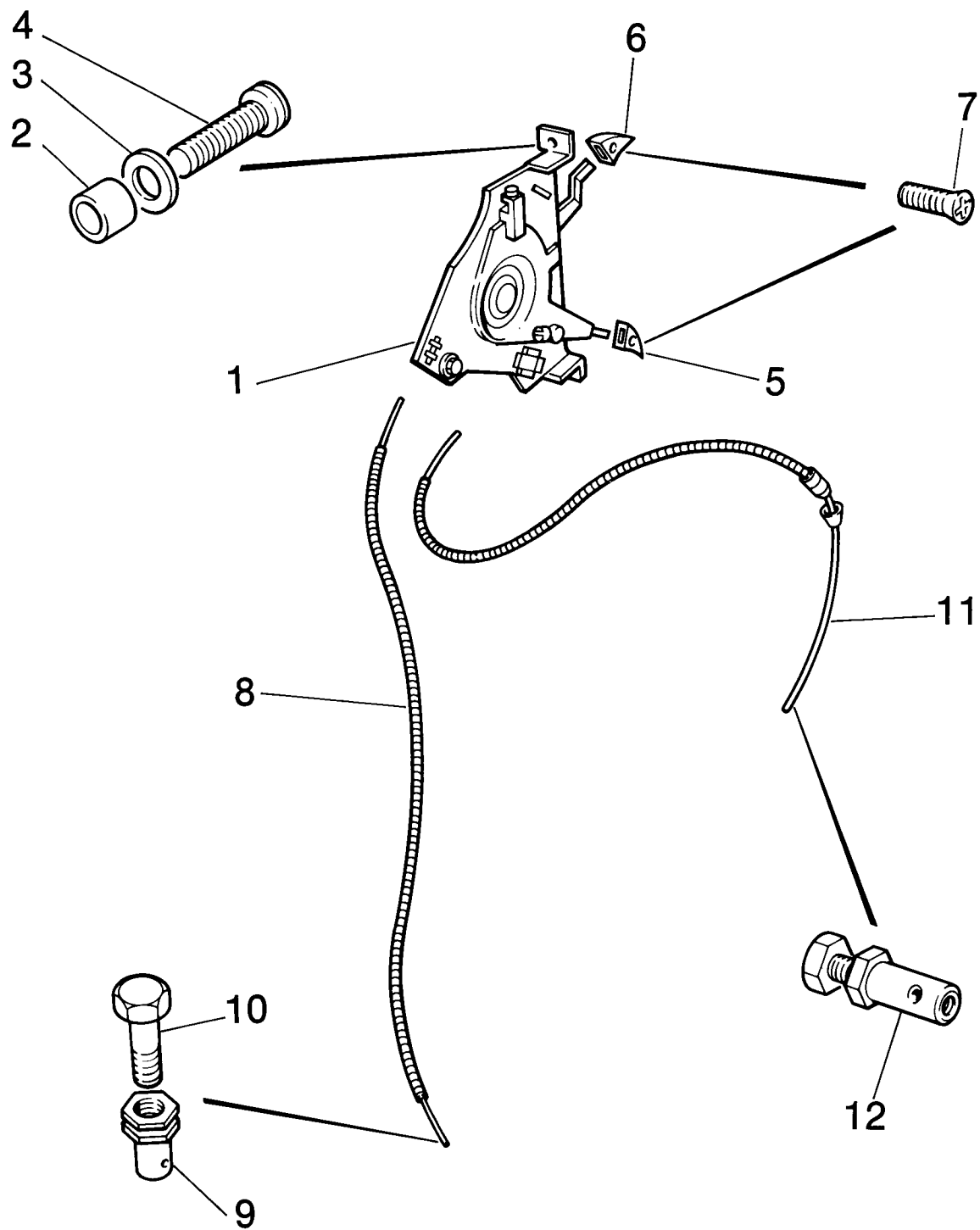


Plate Ref.	Rover Part No.	Description	Qty.	NOTE
1	347586	MOUNTING PLATE AND LEVER ASSEMBLY	1	
2	347478	Spacer washer	2	5340-99-137-6554
3	3816	Plain washer	2	5310-99-941-6866
4	79216	Screw ..	2	5305-99-101-3670
5	395204	Fingergrip, heater flaps operation	1	5355-99-824-3473
6	395205	Fingergrip, water valve operation	1	5355-99-824-3474
7	79093	Screw, fixing fingergrips to levers	2	5305-99-137-9214
8	347940	Cable assembly, for water valve operation	1	2540-99-822-6472
9	356765	Trunnion	1	5310-99-137-6359
10	257307	Screw	1	5305-99-945-8864
11	347939	Cable assembly, for heater flaps operation	1	2540-99-822-6471
12	566902	Locking pin, fixing cable to outlet flaps	1	5315-99-137-6360

0278

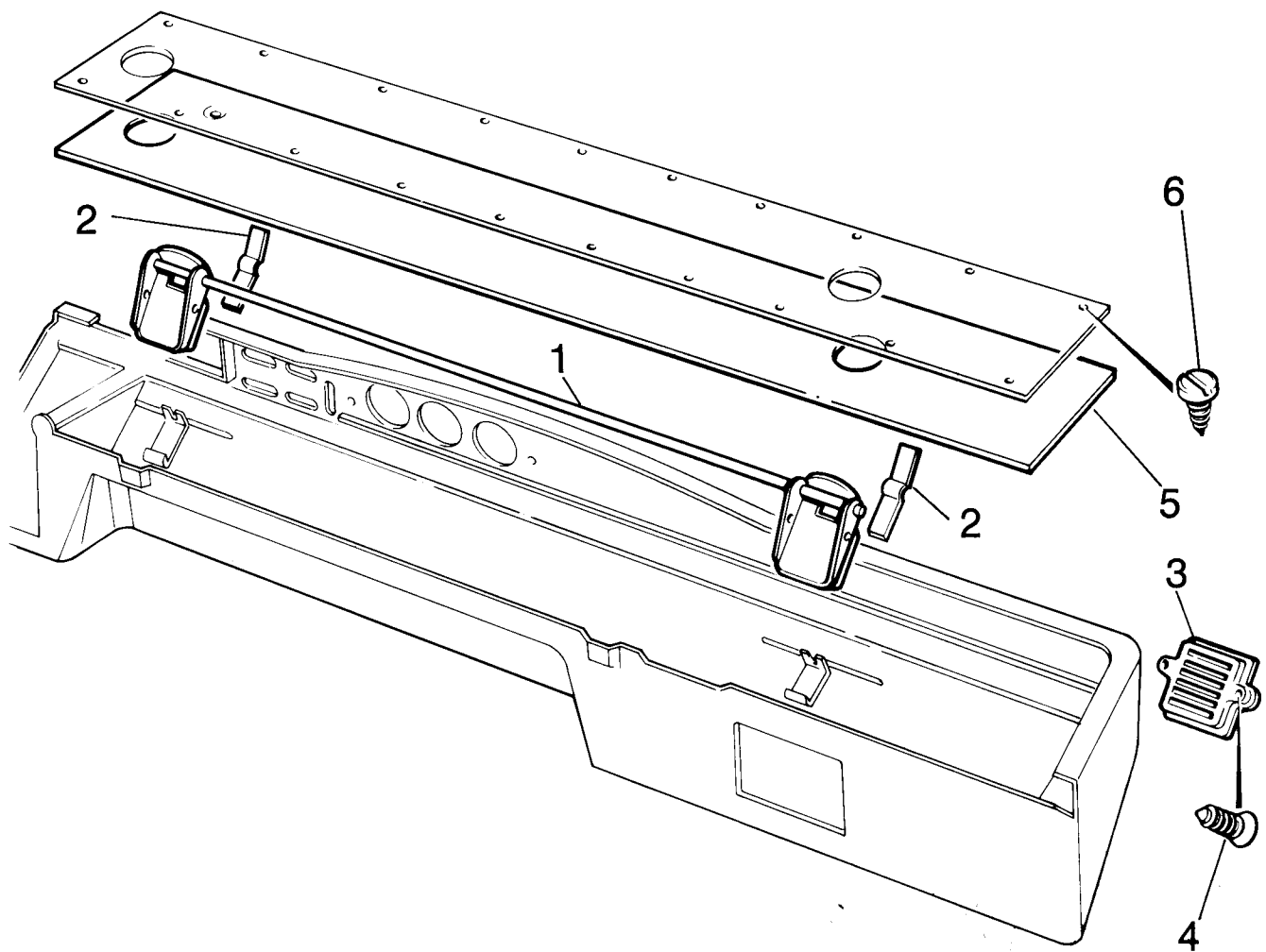


Plate Ref.	Rover Part No.	Description	Qty
1	346894	Outlet flaps complete	1
2	346976	Closing spring, for outlet flaps	2 5360-99-824-3471
3	395829	Outlet grille R.H., for heater duct	1
	395830	Outlet grille L.H., for heater duct	1
4	MRC1525	Drive screw, for fixing outlet grille to duct	4 5305-99-137-9215
5	347403	Insulation pad, for closing panel	1
6	78921	Drive screw, for fixing closing panel	18

0280

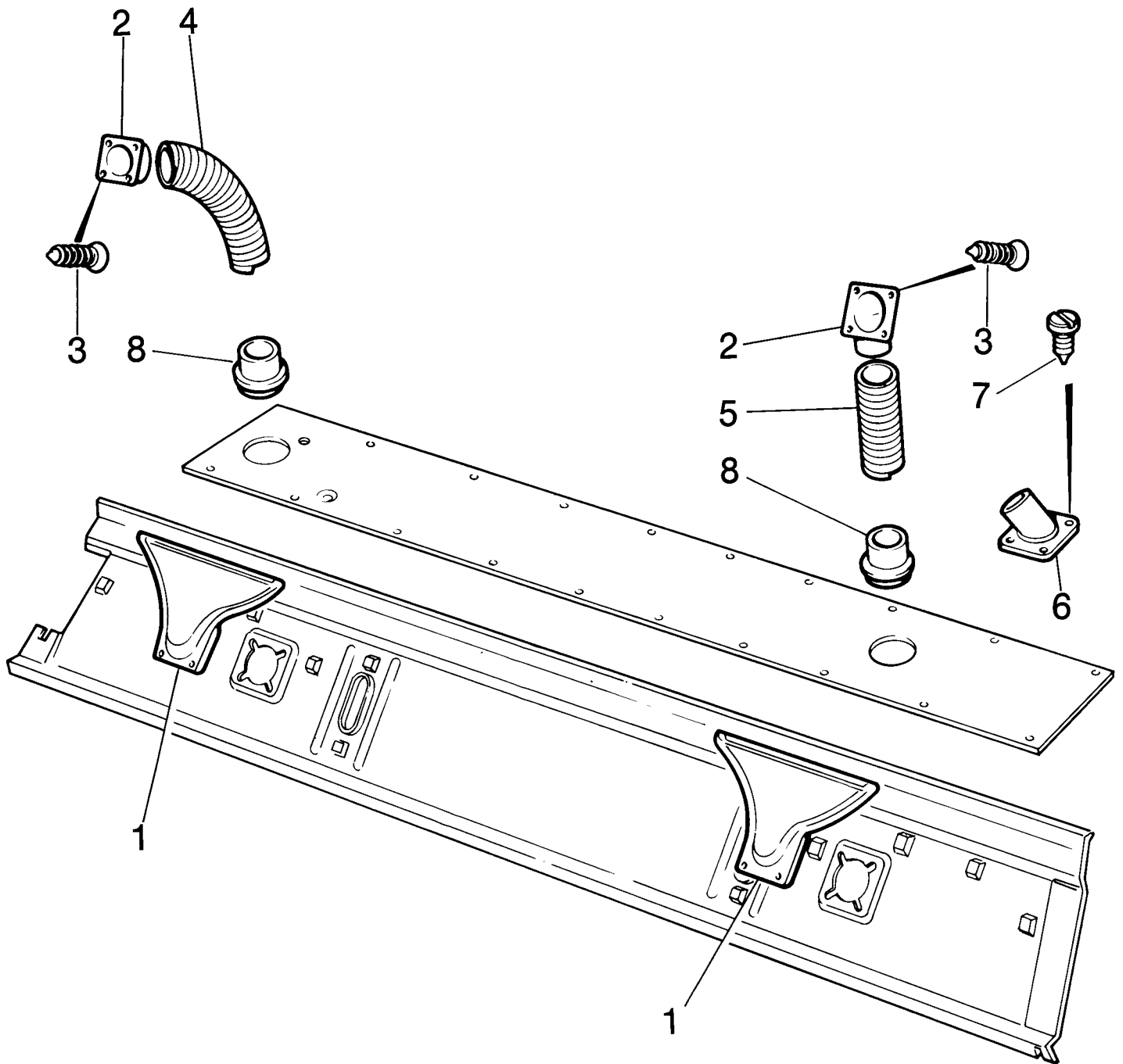


Plate Ref.	Rover Part No.	Description	Qty	PLATE Part No.
1	346535	Demister outlet nozzle, upper	2	
2	346536	Demister outlet nozzle, lower	2	
3	79076	Drive screw, for fixing nozzles	8	5305-99-137-6553
4	347745	Flexible tubing, for demister, driver's side	1	
5	347746	Flexible tubing, for demister, passenger's side	1	
6	346536	Demister outlet nozzle, lower	1	
7	78993	Drive screw, for fixing nozzle, to closing panel	4	
8	346785	Grommet, for parcel tray	2	5325-99-137-6358

0282

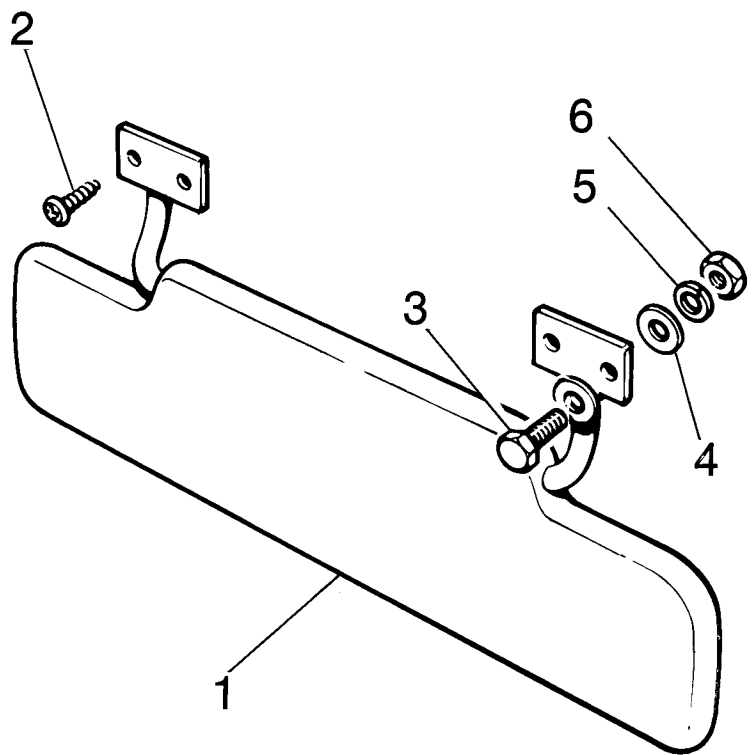
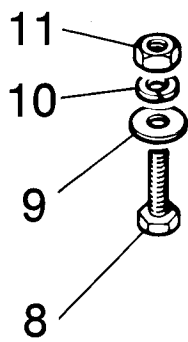
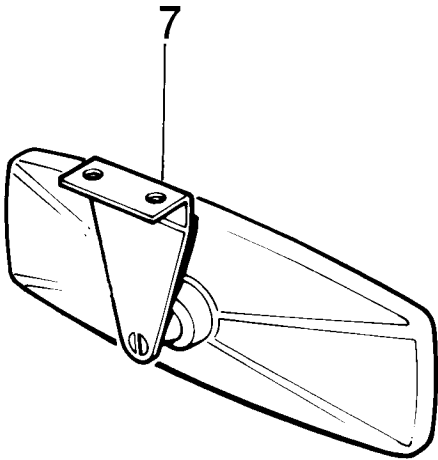


Plate Ref.	Rover Part No.	Description	Qty	
1	MRC1765	Sun visor	2	
2	78417	Drive screw, for fixing visor to canopy	4	5305-99-941-8368
3	78384	Screw, 10 UNF $\times \frac{3}{4}$ " long	4	5305-99-941-8357
4	3902	Plain washer	4	5310-99-941-8569
5	3073	Spring washer	4	5310-99-941-6653
6	257023	Nut, 10 UNF	4	5310-99-845-0246
7	345188*	Driving mirror	1	
8	312712*	Screw, 2 BA $\times \frac{1}{2}$ " long	2	5305-99-949-7020
9	RTC612*	Packing washer	2	5310-99-137-6715
10	3073*	Spring washer	2	5310-99-941-6653
11	RTC608*	Nut, 2 BA	2	5310-99-941-7070

0284

NOTE! Items * are supplied by Belgian Army

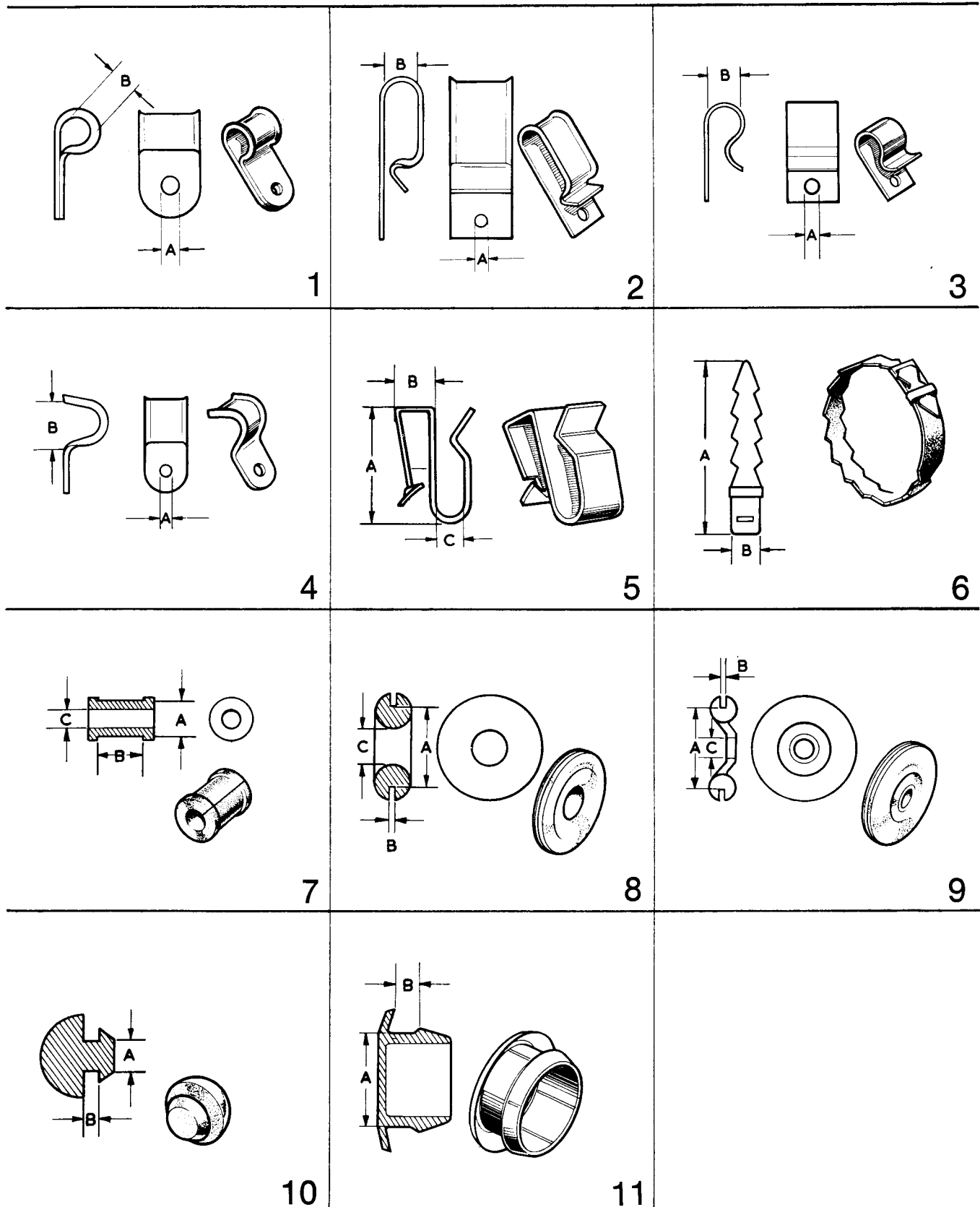


Plate Ref.	Rover Part No.	Description	Qty.
1	8885	Cable clip, A = 5, B = 7	A/R 5340-99-874-1788
	50639	Cable clip, A = 5, B = 9·5	A/R 5340-99-805-8923
	50640	Cable clip, A = 5, B = 11	A/R 5340-99-805-0927
	56666	Cable clip, A = 5, B = 12·5	A/R 5340-99-805-0919
	56667	Cable clip, A = 5, B = 16	A/R 5340-99-805-0922
	90513220	Cable clip, A = 5, B = 19	A/R 5340-99-874-0544
	50690	Cable clip, A = 5, B = 22	A/R 5340-99-805-0917
	219677	Cable clip, A = 5·5, B = 11	A/R
	3621	Cable clip, A = 7·5, B = 12	A/R 5340-99-805-0929
	RTC602	Cable clip, A = 8, B = 16	A/R
	248122	Cable clip, A = 8, B = 22	A/R
	219676	Cable clip, A = 9, B = 7	A/R 5340-99-881-9938
	4020	Cable clip, A = 9, B = 11	A/R 5340-99-408-0888
	513222	Cable clip, A = 9, B = 20	A/R
	RTC637	Cable clip, A = 9·5, B = 12·5	A/R
2	589289	Clip, A = 7, B = 8	A/R
3	239600	Clip, A = 8, B = 14	A/R 5340-99-849-9957
	240407	Clip, A = 10, B = 14	A/R 5340-99-849-9958
4	90519602	Clip, A = 4, B = 5·5	A/R 5340-99-446-6158
5	345662	Clip, A = 12·5, B = 1, C = 6	A/R 5340-99-824-8426
	570351	Clip, A = 14·5, B = 3, C = 3	A/R
6	240428	Cable cleat, A = 57, B = 9·5	A/R 5340-99-824-4909
	240429	Cable cleat, A = 57, B = 12·5	A/R 5340-99-896-0609
	240430	Cable cleat, A = 127, B = 19	A/R 5340-99-896-0610
	240431	Cable cleat, A = 152, B = 19	A/R 2590-99-849-9546
7	272512	Grommet, A = 12·5, B = 16·5, C = 6	A/R 5325-99-806-7459
	6860	Grommet, A = 14, B = 16·5, C = 6·5	A/R 5325-99-849-9408
	273370	Grommet, A = 15, B = 17, C = 6·5	A/R 5325-99-850-1501
8	312856	Grommet, A = 9·5, B = 2, C = 4·5	A/R
	219679	Grommet, A = 12·5, B = 3, C = 6	A/R
	219680	Grommet, A = 19, B = 3, C = 12·5	A/R
	219681	Grommet, A = 31, B = 3, C = 12·5	A/R
9	235113	Grommet, A = 12·5, B = 1·5, C = 3 (Neoprene-Red)	A/R 5325-99-804-8115
	233244	Grommet, A = 12·5, B = 1·5, C = 3 (Rubber-Black)	A/R 5325-99-136-5498
	233243	Grommet, A = 19, B = 1·5, C = 3	A/R 5325-99-895-1817
	555711	Grommet, A = 25, B = 1·5, C = 6 (Neoprene-Red)	A/R 5325-99-808-3203
	269257	Grommet, A = 25, B = 1·5, C = 6 (Rubber-Black)	A/R
	589813	Grommet, A = 31, B = 6, C = 7	A/R 5325-99-137-6555
	276054	Grommet, A = 31·5, B = 1·5, C = 6	A/R
10	307220	Hole plug, A = 6·5, B = 3	A/R 5340-99-844-9553
	73198	Hole plug, A = 8, B = 1	A/R 2510-99-844-9527
	312886	Hole plug, A = 9·5, B = 1	A/R 5325-99-844-9623
11	338029	Hole plug, for 8 mm diameter hole	A/R 5340-99-824-2744
	338014	Hole plug, for 11 mm diameter hole	A/R 5340-99-824-4515
	338015	Hole plug, for 12·5 mm diameter hole	A/R 5340-99-805-4997
	338017	Hole plug, for 14 mm diameter hole	A/R 5325-99-815-8506
	338020	Hole plug, for 19 mm diameter hole	A/R 5365-99-824-2464
	338023	Hole plug, for 25·5 mm diameter hole	A/R 5325-99-815-9851
	338024	Hole plug, for 32 mm diameter hole	A/R
	338027	Hole plug, for 41 mm diameter hole	A/R 5325-99-805-4918

Note! All dimensions are given in millimetres

